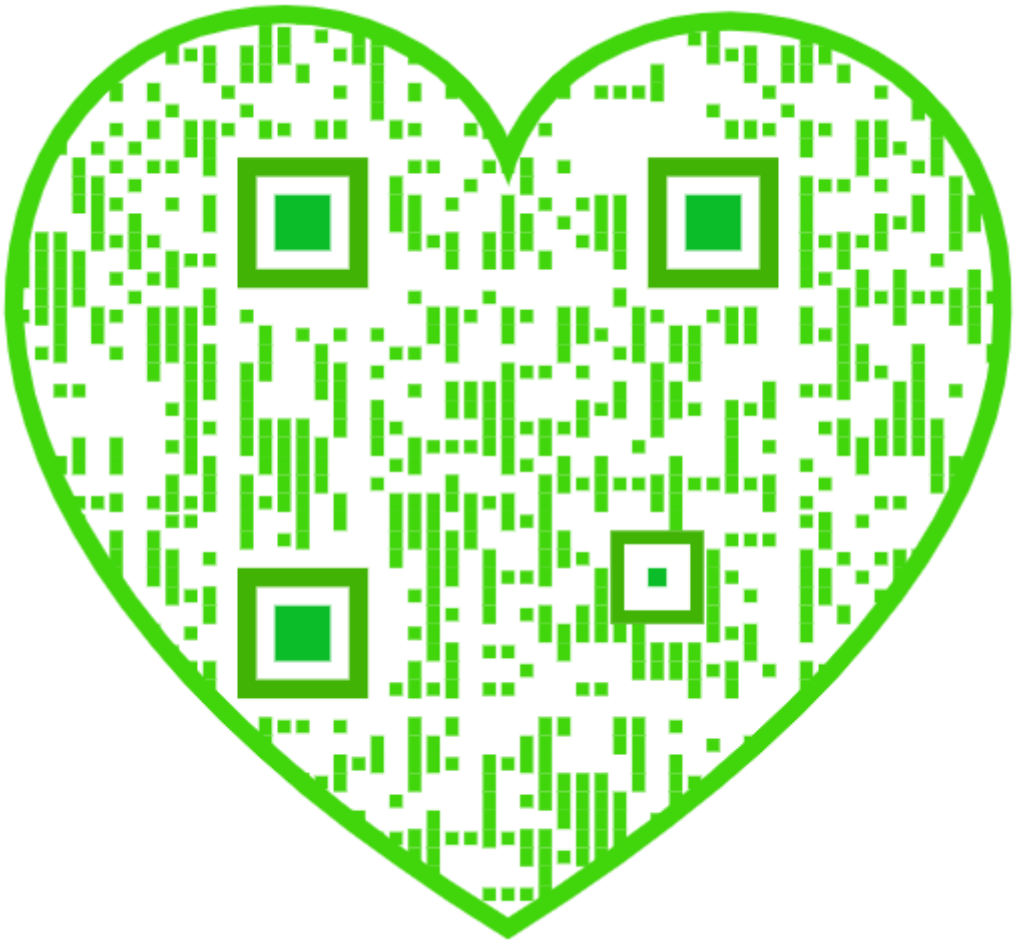
STOVES
FOR 1904

SEARS, ROEBUCK & CO.

CHICAGO

U · S · A

8Y 2nd Edition.



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CAPITAL & SURPLUS,
$12,000,000.00.

First National Bank
OF CHICAGO.

Chicago, Oct. 20, 1902.

TO WHOM IT MAY CONCERN:

It is with pleasure that we testify to our own good opinion of the integrity, responsibility and business ability of Sears, Roebuck & Company. They show a fully paid up capital and surplus of over T[illegible] Million Dollars ($2,000,000.00), and are one of the largest mercantile institutions in Chicago.

Anyone can, in our judgment, feel perfectly secure in sending money to them with their orders, as we understand that they ship thei[r] goods agreeing that anything not proving entirely satisfactory when received can be returned to them, and the money paid will be immediately returned to the purchaser.

The officers and stock holders of the company are well and favorably known to us, command our full confidence, and we believe ca[n] be relied upon to do exactly as they agree.

Yours very truly,

Jas B Forgan Pres

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CHARLES L. HUTCHINSON, Vice President
CHAUNCEY J. BLAIR, Vice President
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NO. 5106

THE CORN EXCHANGE NATIONAL BANK
OF CHICAGO.

CAPITAL $3.000.000.
SURPLUS $2.000.000.

CHICAGO, October 27, 1902.

To Whom It May Concern:

It pleases us to be able to testify to the reliability of Sears Roebuck & Company of Chicago. The firm has a paid up capital and surpl[us] of over Two Million Dollars ($2,000,000.00), and enjoys the highest credit with their Chicago banks, of which this bank is one.

We have no hesitancy in saying that we believe anyone who has dealings with this firm will be treated in the fairest manner possible. [We] can assure anyone who is thinking of placing an order with them, that, [in] our judgment, there is absolutely no risk in sending the money with t[heir] order.

Very truly yours,

W. H[illegible]

In writing to either [illegible] above banks as to our [illegible], be sure to enclose a 2-cent stamp for reply.

What We Do In The Largest Stove Foundry In The World

In the Largest Stove Foundry in the World, a Picture of Which Appears on the Back Cover of This Catalogue, We Make the Highest Grades of Stoves Made in America, Which We Sell at About One-half the Prices Charged by Others.

OUR STOVE FOUNDRY is located at Newark, Ohio. It is the largest stove foundry in the world and the only stove foundry in America that runs at full capacity every working day in the year. We take the entire output of this foundry, every stove made is sold by us, and the foundry is equipped to make a higher grade, a stronger, better fitting, more lasting and better finished class of stoves and ranges than is made in any other foundry in this country, and with our facilities we are able to produce the goods at a much lower cost than other foundries, and selling as we do direct to the consumer, adding but our one small percentage of profit, we are able to name prices which are about one-half the prices asked by other houses.

OUR STOVE FOUNDRY, the largest one in the world, is located at Newark, Ohio, where with ample shipping facilities we are in a most natural geographical center for the distributing of our finished product, shipping stoves to every state and territory at the lowest possible freight rate; where we have natural gas, which goes a long way towards reducing cost; close to the best 72-hour coke supply, where we have close at hand the highest grade of sheet steel for steel ranges, linings, heaters, etc.; and, above all, where we can depend on a full supply of the most skilled stove making mechanics, moulders, mounters, etc.

OUR OWN RAILROAD TRACKS enter our works at various places, two tracks reaching our warehouses for the shipment of stoves, another track reaching our foundry and supply rooms for incoming materials. **Our stove foundry is not only the largest in the world, but the most modern stove foundry in the world, making possible higher grade work than others make and at a lower cost than others can possibly produce.**

BY REFERRING TO THE PICTURE on the back cover of this catalogue you will note the large moulding room that covers an area 1,000 feet long by 140 feet wide, or more than three acres of floor space, in which are four (4) cupolas for melting iron, the only stove foundry in the world running four cupolas. Adjoining this foundry is a room 100 x 150 feet, known as the tumbling room, in which all castings are worn down to a perfect finish, a finish found on no other stove work. Just south of the foundry is our sand and clay storehouse 50 feet wide by 200 feet long, next our coke building for storage 100 feet wide by 100 feet long, and directly opposite on the track another coke storehouse 25 feet wide by 400 feet long. Immediately south of this are two flask buildings, each 120 feet wide by 400 feet long. In these buildings all the different flasks are stored. Immediately south of this is our pattern working building 100x200 feet, in which all our patterns are stored. In this building we employ the most skilled designers and pattern makers, and from this pattern building we turn out a higher grade of stove pattern work than is produced by any other stove foundry.

ALONG THE SIDE OF THE BIG FOUNDRY and across the railroad tracks, wherever it is convenient, is our main mounting room, a building 600 feet long, and varying in width from 100 to 350 feet, and immediately south of this large building are two immense five-story warehouses, one 100 feet wide by 300 feet long, and the other 100 feet wide by 200 feet long, and covering the entire plant; reaching the warehouses for the receiving of goods, the foundry, the storehouses and the mounting rooms for the discharging and handling of merchandise, are our own railroad tracks, which connect with all the trunk lines entering Newark, Ohio.

THIS MAMMOTH STOVE MAKING PLANT is a revelation in the possibilities of stove making. The entire works are fairly alive with the electric conveyors, link belt and trolley systems, with the endless variety of automatic machinery, all transferring, moving, shifting, shaping and making without the aid of handwork, excepting to stop, start and direct this wonderful net of machinery, and all this is what makes possible the low cost, reduces the cost of labor to the very minimum, and enables us to turn out a higher grade of finished stove work than goes out of any other foundry.

OUR STOVE FOUNDRY EXCELS ALL OTHERS in that in our moulding room we have automatic conveyors, by which the molten iron is conveyed from the four different cupolas to the different parts of the building for moulding, and we have automatic conveyors that carry the castings from the foundry to the finishing room. Our castings are hard finished to a perfect surface by automatic presses. Our iron and coke is fed to the furnaces by automatic conveyors. Our finished castings are carried from the finishing to the mounting room by automatic conveyors.

OUR NICKELING DEPARTMENT is not approached by any other stove factory in America. Larger and better equipped. We have the latest type of automatic polishing and nickeling machinery, and as a result we put on a heavier nickeling plate, and give each piece a higher polish, a better finish than any other foundry in America, and yet at a cost to us lower than in any other foundry. **All our grinding, fitting and polishing machinery is of the latest automatic type.** In our steel working department we have the highest type of automatic steel cutting, shaping, punching and riveting machinery, equipped as is no other foundry in America, and as a result we turn out a much higher grade of sheet steel work for ranges, linings, heating stoves, etc., than goes out of any other foundry in America. Our finished stoves are carried from our mounting room to the different warehouses by automatic conveyors, and then by electric conveyors from floor to floor, doing away with the cost of labor. As before stated, our own tracks reach all parts of our plant, including our warehouses, and the railroad companies have their representatives in our own factory where our stoves are loaded direct from our warehouses into the cars, billed and receipted for, and go direct from our foundry to our customers. So much for ours, the largest stove foundry in the world.

WHY OUR STOVES ARE IN EVERY WAY THE HIGHEST GRADE STOVES MADE.

OUR STOVES ARE BETTER in quality than any stoves that go out of any other factory in America, for the reason that we use the highest grade Birmingham iron, the highest grade 72-hour coke, we use no scrap iron, we employ only union moulders and our foundry is large enough that we can give one man one casting to make and never change from the beginning to the end of the year, and as a result he can turn out a smoother and better casting than can be had in any other foundry. Our means of finishing castings are not equaled by any other foundry. Our Nickeling Department turns out a higher grade of nickeling than any other foundry. By our automatic steel working machinery we can work heavier steel and therefore do a better grade of lining and sheet steel work. By our various automatic machines not used by other makers we get a better fitting, stronger, more lasting grade of stove, stoves that are more economic in the consumption of fuel, stoves that give a more even distribution of heat than is made in any other foundry in America.

WHY WE CAN MAKE PRICES ABOUT ONE-HALF THE PRICES CHARGED BY OTHERS.

FIRST, we have the largest stove foundry in the world. Second, it is the only stove foundry in the world that runs at full capacity every working day in the year, and the only way to reduce cost of manufacture to the very minimum is to have the exact same output, the maximum capacity of the foundry every working day in the year. All other foundries if they are busy four months in the year they are very quiet the other eight, and in most cases are shut down two to four months every year. When they are running at half capacity the expense known as overhead expense, managers' and officers' salaries, rent, power, etc., is exactly the same as if they were running full capacity. This is the case with nearly, if not all, other stove foundries, and this alone adds greatly to the cost of manufacture, adds materially to the cost of every stove they make.

AS THE LARGEST STOVE FOUNDRY IN THE WORLD, and the only stove foundry in America running at full capacity every working day in the year, we are able to buy our iron, steel, coke and other material in much larger quantities than other stove makers. We are therefore able to buy at a lower price than any other stove maker can buy. This adds to the money saving cost of every stove.

DIFFERENT FROM ALL OTHER STOVE FOUNDRIES, we do not sell to wholesalers, who in turn sell to retailers; we have no traveling salesmen, no high salaried officers, no expensive clerical force to be kept up at our foundry. If you were to visit our foundry at Newark, the largest in the world, you would find in our office not one-fifth as many employes as you would find in the office of any other stove foundry of one-fifth the size of ours. This office help is non-productive help. They do nothing towards making a stove, they make no piece or part, but they do add materially to the cost of every stove produced in the foundry. But since we take the entire output of our foundry, there is no occasion for any clerical help more than enough to properly account for the material received and the stoves shipped, so that where in many foundries this expense, commonly known as overhead expense, amounts to several dollars per stove, in our foundry is only a matter of a very few cents for every stove we make.

TO THE ACTUAL COST OF MANUFACTURE,

the cost of material and labor, we add our one small percentage of profit, and offer you your choice of any one of the big variety of stoves we make, which are illustrated and described in this catalogue, with but our one small percentage of profit added, and you will find our prices about one-half the price charged by retailers generally, prices very much lower than dealers can buy from wholesalers or manufacturers in carload lots.

ABOUT OUR RELIABILITY.

WE REFER by special permission, to the National City Bank of New York, the largest bank in the United States; to the First National Bank of Chicago, the largest bank in this city; to the Corn Exchange National Bank, and on another page of this catalogue we show letters from the First National Bank and Corn Exchange National Bank of this city, vouching for our financial and commercial responsibility, and on another page we also refer, by permission, to different banks in all the principal countries in the world, where we do business.

WE ARE AUTHORIZED and incorporated under the laws of the State of Illinois, with a cash capital and surplus of $2,000,000.00. We refer to any railroad company or express company, to Dun's or Bradstreet's Commercial Agency, to any business house or resident of Chicago. We refer particularly to our customers in your immediate neighborhood.

WE HAVE SHIPPED STOVES to every town in the United States. There probably is not a railroad station in the United States to which we haven't shipped from one dozen to one hundred or more stoves. No doubt some of your near neighbors have bought stoves from us and are now using them. If you will make just a little inquiry among your nearest friends and neighbors you can surely find one or more of our stoves, and they will tell you how they are pleased with the stove, how it compares with stoves of other make and how much money they saved by sending their order to us, and if they advise you to send us your order and assure you you will get a better stove than you will get from your dealer at home, and at a big saving in cost, we naturally will expect to receive your order. If their experience does not justify their so advising you we will not expect your order, but we are perfectly willing to leave it to the judgment of your friends and neighbors who have dealt with us.

SPECIAL INDUCEMENTS TO STOVE DEALERS.

IF YOU ARE A DEALER in stoves or if you are handling other merchandise, agricultural implements, groceries, hardware, dry goods, furniture or other merchandise and have not as yet added stoves to your line, we have an attractive money making, money saving proposition to offer you. While our prices are exactly the same whether you order one stove or a carload, exactly the same whether we sell one stove to the consumer (the party who buys it for his own use), or a dozen, one hundred or a carload to the largest dealer (who buys to sell again), we can offer the dealer an opportunity for making money in handling our stoves, such an offer as cannot be made by any other stove maker in America.

EVERY STOVE WE MAKE is branded "Newark Stove Works, Chicago. Ill.," and no stove bears the name of Sears, Roebuck & Company on the castings, in the stove, on the crate, tag or label. The only marks on any stove is the name of the stove as shown in the description, and the name "Newark Stove Works, Chicago." The advantage of this will be obvious to the dealer. Were the dealer to buy our stoves to sell again and we should brand the stoves "Sears, Roebuck & Co.," the customers to whom he offered the stoves would know he bought the stoves from us, would know that he (the customer) could buy the stove from us at the exact same price as the dealer paid, and it therefore would be impossible for the dealer to sell many, if any, stoves that we brand in the castings "Sears, Roebuck & Co." But as our name does not appear and the stoves are all branded "Newark Stove Works, Chicago," any dealer can offer these stoves to his customers, adding a liberal profit above our price, and his customers will not know where he bought the stove, what he paid for it or how much profit he is making. Therefore in offering our stoves branded "Newark Stove Works, Chicago," you have every protection that you would have in offering any other make of stoves for sale, and you have the further great advantage of being able to buy from us a higher grade of stove work than you could buy elsewhere, and at a much lower price. You can add a fair profit and undersell any competitor.

IF YOU ARE IN THE GROCERY BUSINESS why not add $200.00 or $300.00 to your net profit this year? And do it making next to no investment for merchandise, whether engaged in the sale of groceries, hardware, agricultural implements, general store or other merchandise. If you are not already handling stoves we can serve you so you can easily add $200.00 to $300.00 to your net profit for this year. We can save you a good deal of money as against what you are now paying and furnish you a better grade of stove than you can get elsewhere.

IF YOU ARE NOW HANDLING ANY LINE OF MERCHANDISE in which stoves are not included, supposing you send us $15.95 for our big Acme Grand cast iron range No. 22P257, or say $24.64 for our big Acme Regal steel range No. 22P80. The stove will go to you branded "Newark Stove Works, Chicago." Our name will not appear on the stove or crate. You can set it up in your store (the Acme Regal range at $24.64), put a card on it marked $35.00. If our Acme Grand at $15.95, put a card on it marked $25.00. You will be surprised how quickly you will sell either one of these ranges and the number of orders you will take. If the customer says he wants a range of a little different style, cook stove or other stove, you can take this order. We have thousands of customers among dealers throughout the United States who make a business of selling our stoves as a side line, keeping from one to a half dozen samples on the floor, either selling the samples and replacing them or taking orders direct from the samples. Many of these dealers who heretofore have never handled stoves, particularly grocers, are adding from $200.00 to $500.00 to their net profit every year. You will find it easy to sell our stoves, easier to make $5.00 or $10.00 net profit on the sale of one of our stoves than to make $1.00 or $2.00 profit on the sale of miscellaneous groceries or other merchandise. Understand, you take no risk in ordering one or more samples to go on your floor, because if they are not perfectly satisfactory when received, in perfect condition and you are not convinced that you can add from $100.00 to $500.00 to your net profit every year by keeping one or more samples on your floor, you can return the sample stove you order to us at our expense and we will immediately return your money.

OUR LIBERAL TERMS OF SHIPMENT.

WHILE NEARLY ALL OUR CUSTOMERS send cash in full, and we always advise sending the full amount of cash with the order, for the reason that you make a saving of from 25 to 50 cents by so doing, being an extra express charge which express companies always make for collecting the amount of the C. O. D. and returning the money to us, and you take no risk in sending cash in full with your order, since your order is accepted and the stove shipped to you with the understanding and agreement that it must reach you in the same perfect condition it leaves us, it must be perfectly satisfactory to you and you must be convinced that you have made a big saving in cost: otherwise, you can return the stove to us at our expense, and we will immediately return your money, together with any freight charges paid by you. However, to those who prefer to see and examine the stove they order before paying for it, we will ship any stove to any address by freight C. O. D., subject to examination, balance payable at your nearest railroad station after received, examined and found satisfactory, subject to the following liberal conditions:

OUR $1.00 C. O. D., SUBJECT TO EXAMINATION TERMS OF SHIPMENT.

IF YOU DO NOT WISH to send cash in full with your order if you live east of the Missouri river and north of Tennessee you can send us $1.00 with your order, or if you live east of the Rocky Mountains and south of Kentucky you can send $5.00 with your order for any stove, and the stove will be shipped to you by freight, C. O. D., subject to examination. You can examine it at your nearest railroad station, and if found perfectly satisfactory and you are convinced you have made a big saving in cost, you can then pay the railroad agent our price and freight and collection charges, less the cash deposit sent with order.

OUR SAFE DELIVERY GUARANTEE

EVERY STOVE is carefully crated before shipping, crated so there is scarcely a possibility of its being damaged on the road, and we guarantee every stove we ship to reach our customers in the same perfect condition it leaves our foundry, and if you order a stove from us and by accident or otherwise it reaches you in a damaged condition, any part cracked, broken, marred or otherwise damaged, we will replace or repair it free of any cost to you.

OUR BINDING GUARANTEE.

EVERY STOVE we make and sell is covered by our written binding guarantee, covering every piece and part that enters into the stove, guaranteeing it perfect in manufacture, perfect in operation, unequaled by any other stove or range of its class for neatness, durability, beauty of finish and outline, economy in the consumption of fuel and in the practical results that may be obtained by its use, and if you do not find it so you can return it to us at our expense, and we will immediately return your money.

OUR 30 DAYS' FREE TRIAL OFFER.

TO CONVINCE YOU that we will furnish you a handsomer, stronger, better made, better finished, more lasting and more economical fuel consuming stove than you can buy elsewhere and that at a big saving in cost to you, we make this 30 days' free trial offer:

EVERY ORDER WE RECEIVE whether accompanied by cash in full or by a small deposit (balance payable after received) is sent out under our 30 days' free trial offer, with the understanding and agreement that you can use the stove in your own home for thirty days, during which time you can put it to every possible test, you can compare it with other stoves you have used and with stoves used by your friends and neighbors, and if you do not conclude that (size for size and kind for kind) the stove we send you is in every way better than any stove you can buy from your dealer at home or elsewhere, if you are not convinced that you have made a big saving in cost; in short, if you are not in every way satisfied with the stove we send you, you can return it to us at our expense, and we will immediately return your money, together with the freight charges you paid.

ABOUT THE FREIGHT CHARGES.

WHILE THE PRICES QUOTED in this catalogue are for stoves carefully crated and delivered on board the cars at our foundry in Newark, Ohio, and the freight must be paid by the purchaser from our foundry at Newark to his nearest railroad station, you will find the freight charges will amount to next to nothing as compared to what you will save in price. Stoves are accepted by railroad companies at a low freight rate (third class). With our own railroad tracks at Newark, Ohio, and their connections we have an ideal distributing point. The freight rates to all points in Ohio, Indiana and east of Ohio, are less than from Chicago, while the freight rates to all points in Ohio, Indiana and east and south of Ohio are less than from Chicago, while by the pro-rating arrangement between roads connecting at Chicago the freight rates to points west, south and northwest of Chicago from our foundry at Newark are very little more than from Chicago.

ON ANOTHER PAGE in this catalogue we show the freight rate per one hundred pounds on stoves from our foundry in Newark, Ohio, to various points in all the different states and territories, and if you will refer on this page to your state and then to the point nearest you, you can get the freight rate per one hundred pounds from our foundry to your town, and as the weight of each stove is given under the description, you can calculate almost exactly what the freight charges will be on any stove to any point in the United States, and you will find it will be next to nothing as compared to what you will save in price.

HOW TO GET REPAIRS FOR OUR STOVES.

WE ALWAYS CARRY A FULL STOCK of repairs for all the stoves we make or have ever sold, and can in years to come promptly supply you with any piece or part for the repair of any stove you may purchase from us, and this part will always be supplied to you at foundry cost, a mere fraction of what your dealer would have to charge you for a repair. If you buy a stove of your local dealer this year, and two or three years hence you want a pair for your stove, your dealer may have discontinued selling the kind of a stove you purchased, the foundry may have gone out of business, and you will find yourself unable to get the needed repairs, whereas, if you buy a stove from us you may be sure we will always be ready to ship to you any part of any stove we ever sell, and that at a mere fraction of what you would have to pay for the same part for the stove you would buy elsewhere.

STOVE PIPE, STOVE FURNITURE, COOKING UTENSILS, ETC. ARE EXTRA.

UNDERSTAND, at the prices quoted in this catalogue we furnish only the stove as illustrated and described and no stove pipe or cooking utensils are furnished. If you desire any stove furniture, stove pipe or cooking utensils you should write for our free catalogue of tinware (sent on request), illustrating and describing everything in stove furniture, such as stove pipe, elbows, thimbles, joints, registers, kettles, iron, tin, steel and enameled stove ware, stove furniture and cooking utensils, and this catalogue will be sent to any address free by mail, postpaid, on application.

FOR THIS REASON we especially urge that you include cooking utensils or stove furniture from our special catalogue of tinware (sent on request), you make your order large enough to make the purchase very profitable to you, remembering that 50 to 100 pounds will as a rule go by freight from Chicago for as little money as 10 pounds. We advise this since an order for stove furniture and an order for a stove makes two separate shipments, one going from Chicago, the other from our stove foundry at Newark, Ohio.

Understand, all orders for stove furniture, cooking utensils, etc., will be shipped direct from our store in Chicago, while all stoves are shipped direct from our foundry at Newark, Ohio.

SPECIAL INFORMATION CONCERNING OUR STEEL RANGES AND OUR STEEL RANGE MAKING DEPARTMENT.

THE RAPIDLY GROWING DEMAND everywhere **for steel ranges has caused us to enlarge our Newark stove foundry,** making it by far the largest stove foundry in the world, to give special attention to the equipment of our Steel Range Making Department, and we have equipped it, first, on a larger scale than any other steel range making plant in America, and, secondly, equipped to make a much higher grade of steel ranges than is made in any other factory. We believed that our highest grade black enameled, nickel trimmed steel range should be made of heavier sheet steel than any other manufacturers use, and by investigation we found that we could buy the highest grade of sheet steel of a thickness two gauges thicker than is used by any other maker at about the same cost per square foot of the lighter steel or two gauges lighter. In other words, the heavier steel of the same quality cost less per pound than the lighter steel, as it does not require so much rolling at the mill to get it into the thin sheet. **The reason other range makers have not used the heavier steel in their highest grade ranges was not because of the difference between the cost of the steel per square foot, but by reason of their inability to work the heavy steel with any of their machinery.** We equipped our steel range making plant with more modern and much heavier special made steel range making machinery, machines that would handle, punch, cut, bend, shape and make from a heavier and thicker sheet of steel as easily as the machinery used by other makers will work a lighter or thinner sheet of steel, and as a result, in our highest grade black enameled steel range, our Acme Regal, which we furnish complete with the high closet and reservoir nickel trimmed, at prices ranging from $24.64 to $29.20 according to size, we give you a range made of two gauges heavier steel than is used by any other maker, a much stronger, more substantial range than goes out of any other factory. Some manufacturers being unable to work the same thick sheet of steel that we work in our factory in their endeavor to make up the difference in weight or make their range weigh possibly more than ours, do so by trimming their range with awkward, unshapely castings, or loading or weighing it down in the interlining with an unnecessary amount of plaster paris or other weighty material, putting the weight in something of no value and where it injures rather than improves the stove. What you want to look to in buying a steel range to know that you get the highest grade range made, is the thickness of the steel, and you will find our Acme Regal Ranges made of heavier sheet steel than any other range on the market, regardless of name or price.

TO MAKE OUR RANGES perfect fitting, to **insure the most even distribution of heat and the most economic consumption of fuel, we have had made for us automatic cutting, punching, trimming and shaping steel working machines,** such as will be found in no other steel range foundry in America. Our nickeling room was not overlooked since our high grade ranges are more elaborately nickel trimmed than the ranges of other makes, and this department was constructed with a view of putting on a heavier nickel plate than other foundries use. In connection with this department we put in automatic polishing machines, by which we can give our nickel trimmings a higher and more lasting polish and finish; in short, our steel range making department, the largest, best equipped steel range making plant in America, is so equipped in every branch that we can make a stronger, more lasting, better finished steel range from heavier steel plate than any other foundry in America. We can guarantee it will outwear any other range made, will be more economic in the consumption of fuel, more even in the distribution of heat, will work more satisfactorily under all conditions than any other steel range made.

OUR ACME REGAL, which we illustrate and **describe in this catalogue in the various styles,** is the highest grade black enameled, nickel trimmed steel range we make, made of heavier steel plate than is used by any other maker, positively the highest grade black enameled steel range on the market.

OUR ACME PARAGON is made of blue polished steel, made to accommodate such of our customers as wish a range made of blue polished steel rather than black enameled steel; otherwise, it is in quality of material, workmanship and finish, general construction and durability the same grade, the same quality, the same construction as our Acme Regal range. The only essential difference is in the finish of the steel, the one being plain steel, black enameled after the range is finished; the other, the Acme Paragon being the blue polished steel, a dark blue polish effect brought out in the rolling mills by special process of rolling and finishing.

TO COMPETE WITH A CLASS of steel range makers who **are inclined to sacrifice quality for price, to materially lighten the steel plate, cheapen the range wherever they can in their attempt to meet competition, we have gotten out a line of steel ranges which we make from lighter weight sheet steel** and which are cheapened in construction throughout, but not cheapened to the extent of making the range impracticable or to lack durability. We have made them as good as they can possibly be made for the money. Our price barely covers the cost of material and labor, with but our one small percentage of profit added. We refer, first, to our Acme Challenge Steel Range, which we furnish with high closet and reservoir, elaborately nickel trimmed, at from $19.25 to $20.47, as illustrated in this catalogue. This is a range that will compare favorably with the highest grade ranges made by any makers, and while it is a range that will give excellent service, and we guarantee it to give satisfaction, for the slight difference in cost we would recommend by all means that you select our Acme Regal Range, the highest grade black enameled, nickeled trimmed range made.

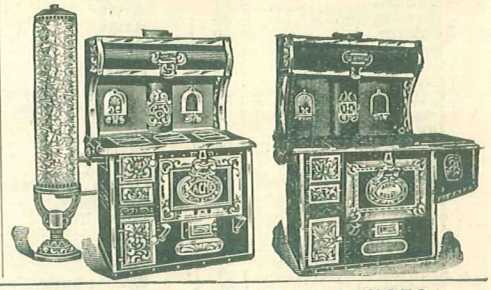
TO STILL FURTHER CHEAPEN A RANGE and make possible a still lower selling price we have put out our new 1903 model Acme Winner, which we furnish with high closet and reservoir, complete with nickel trimming, at $16.98 as illustrated and described in this catalogue, and at $16.98 you pay us merely the cost of material and labor, with but our one small percentage of profit added, and while this range is made of lighter material, lighter steel, and is a lighter constructed range throughout than our higher priced ranges (and we urge our customers to select our very highest grade black enameled steel range, the best range made), we guarantee this, our $16.98 new Acme Winner, to give satisfaction, and to be superior to ranges that are being advertised and sold by others at prices ranging from $20.00 to $30.00.

THUS, OUR ACME WINNER RANGE, could best still **further cheapened. We have seen a number of ranges offered by other manufacturers of the same style as our Acme Winner, where they have been lightened up and cheapened at a saving in cost of several dollars.** We could do this also, and offer the range at $13.00 or $14.00 instead of $16.98, but to do this would very materially lessen the life and general working qualities of the stove, and this we do not care to do, since we guarantee every stove we sell to give satisfaction on our thirty days' trial, and if not found satisfactory we agree to return the money sent us together with any freight charges paid.

WE HAVE CONTRACTED for sheet steel at **the best rolling mills in the country,** we own our steel at the very lowest possible cost, we are equipped with machinery to produce a higher grade range at a lesser cost than any other range making concern in America. We have practically none of the many expenses of other manufacturers, known as overhead expense. We are glad to accept your order and ship you any range, guaranteeing to you that you are buying it at the actual cost of manufacture in our own foundry, the largest foundry in the world, under the most favorable cost making conditions, with but our one small percentage of profit added.

DUPLEX GRATE FREE. With nearly every **range we build we furnish a heavy Duplex grate for hard or soft coal or wood,** so arranged that it can be changed to a wood grate instantly. **When our ranges are designed for wood only we furnish an extension fire box which allows a longer stick of wood to be used in the stove, so in ordering a steel range do not fail to state whether it is for wood or coal, or both wood and coal.** Understand, with our Duplex grate which we furnish in every range, unless otherwise instructed, you will receive a range designed to burn soft coal, hard coal, coke or wood, but if you wish to burn wood only it will be constructed with a special fire box for burning wood only, a larger and longer fire box.

HOT WATER FRONTS. All our steel ranges **and all our cast iron ranges can be furnished with a water front** to connect with a pressure boiler as shown in this illustration, and priced on each page with the ranges. **For prices on pressure boiler and stand write for free Plumbing Goods Catalogue.** Water fronts and pressure boilers are used only where there is a water supply furnished with constant pressure through pipes, which can only be obtained in towns or cities that have water works, or where you have an elevated water pressure tank. The hot water front gives such ample supply of hot water that you would only require a square range as shown in illustration on the left, instead of one with the extension reservoir as shown in the illustration on the right. However, water fronts can be fitted to either style **of range.**



ABOUT OUR HEATING STOVES, COOK STOVES AND CAST IRON RANGES.

WITH THE SPECIAL FACILITIES afforded by the best **equipped and largest stove foundry in the country, the most skilled moulders, mounters, nickel platers and finishers that money can hire; we produce nothing but the best stoves and ranges regardless of their price.** While we make plain as well as fancy stoves and ranges and while we make small as well as large stoves and ranges, we devote the same care to the plain small heating stove and small cooking stove that we do to the largest and handsomest heating stove and cast iron range we produce and at the same time give you the choice of selecting the best adapted to your requirements. Because a little cannon stove like our No. 22P373 on page 31 is offered at $1.90, it does not mean it is an inferior article but it means that the stove is as plain as we could make it and is very small as shown by the measurements. When we offer our Acme Oak Leaf shown on page 37 at $3.98, it only means it is a very small size of this very elegant nickel trimmed stove which we sell in the standard family sizes at from $6.60 to $10.70 according to size and grates required, and does not mean the stove at $10.70 is other than a large size of the one we sell at $6.60 and the one we sell at $3.98. If you burn anthracite coal and notice our elegant Acme Brilliant hard coal base burner on page 33 at the heretofore unheard of prices of $21.23 to $28.75, remember these prices are made possible only by eliminating the manufacturer's profit, the wholesaler's profit, the retailers profit, shipping them direct from our foundry to you, and does not mean this stove is less handsome, less durable, less efficient because we make our prices so low. When you read page 35 about our wonderful Hot Air Circulator and double heater the Acme Ventiduct at the remarkably low prices of $10.95 to $15.55, remember our guarantee that it is the handsomest and best stove of its kind, that its measurements and weights are truthfully and carefully printed that you may know the stove is all we claim for it, and is not cheapened in any manner because we sell it at such low prices. Its full description is carefully given and supported by our written binding guarantee. On page 36 the Acme Carbon double heater stands alone in its class of double heating door feed stoves, as the handsomest, strongest, and most efficient of its kind offered by anyone, and our prices are from 33⅓ per cent to 50 per cent less than the wholesale price of other manufacturers. This mentions only a few of our wonderful line of heaters but if you burn anthracite coal study carefully the hard coal base burners on pages 33 and 34. If you burn either soft or anthracite coal examine carefully the beautiful assortment shown on pages 35 to 42 inclusive. To those of our friends and customers who heat with wood only, we call attention to pages 43 to 45. In this unsurpassed assortment of heaters will be found every size, style and price from which a selection can be made at a saving of from 25 to 50 per cent when compared with the wholesale prices of any other maker. Our cast iron cook stoves and ranges are so fully described on pages 14 to 32 we can only briefly call your attention to them in this introductory page.

ON PAGES 14 TO 22 INCLUSIVE will be found the **choicest selection of wonderful wood burning cast iron stoves and ranges that it is possible to produce.** On page 14 we show the plain strong efficient Acme Wonder cook stove at $4.85 and upwards exactly as we advertise in the newspapers. This remarkably low priced stove is as durable an article as the largest, finest and highest priced stove made excepting it is perfectly plain and a small No. 7, but on the same page the larger sizes are quoted at only a few cents higher, enabling you to get the No. 8 or a No. 9 just as you desire.

ON PAGES 15 TO 18 we grade upwards the **style and finish of our wood cooking stoves, and increase into larger sizes, all at the same low basis of prices without middlemen's profits and only one small percentage left for us.** On page 19 we show our four hole wood range and on pages 20 to 22 we show the largest, finest line of cast iron wood cooking ranges in the country at prices placing them in the reach of all. All this applies equally as well to the coal cooking stoves and coal ranges shown on pages 23 to 32; their prices ranging from $6.38 and upwards to the elegant high closet range in a big No. 9 at $24.45 shown on page 32.

DO NOT OVERLOOK OUR SPECIAL OFFER on page 29, the big Acme Grand at $15.95. From this wonderful line of cast iron cooking stoves and ranges made in the largest stove foundry in the world, by the best mechanics and most skilled artisans, you can select according to the money you desire to spend, the style of stove you require and the size necessary to do the cooking for your family and saving the enormous profits of the middleman of from 25 to 50 per cent of any selection you may make.

WE HAVE ENDEAVORED in this catalogue by **illustrations, engraved by our artist direct from photographs, to correctly illustrate every stove we manufacture.** We have endeavored by descriptions and figures in giving dimensions and weights to clearly describe every stove we make, so that you can order any kind of a stove of our manufacture almost as intelligently, almost with the same satisfaction that you could buy if you were in our store selecting a stove from our stock.

WE DO NOT WANT TO URGE YOU to buy until you **are ready, we do not want to sell you any kind of a stove except just the kind you want and we only want your order subject to the conditions on our part that the stove must prove satisfactory when received,** must be all we claim for it. After adding the freight charges you pay to our price we must make for you a big saving in cost; otherwise, you are to have the privilege, and we will expect you, to return the stove to us at our expense, we to return your money to you together with any freight charges paid by you.

Yours very truly,

SEARS, ROEBUCK & CO., CHICAGO.

Freight Rates on Stoves

THE PRICES QUOTED in this catalogue are for the stoves carefully crated and delivered on board the cars at our foundry at Newark, Ohio, from which point customers must pay the freight, but the freight really amounts to next to nothing as compared with what we will save you in cost. This we will guarantee since we will accept your order for any stove, to be sent to you with the understanding and agreement that after you have paid the freight charges and added same to the price sent us for the stove, if you do not find that you have made a big saving in cost, you can return the stove to us at our expense, and we will immediately return your money, together with any freight charges you may have paid.

FREIGHT CHARGES ON STOVES ARE LOW, since they are accepted by nearly all railroad companies at third-class freight rate. On the following pages we give the freight rates on stoves for 100 pounds from our factory at Newark, Ohio, to about twenty points in every state. Find your state (they appear alphabetically), **look to the point we name in your state that is nearest you.** You will find the freight rate per 100 pounds from our foundry at Newark, Ohio, will be the same to your town as to the town nearest you in the list of towns named in your state. **This will give you the freight rate from our foundry at Newark, Ohio, to your railroad station;** then refer to the description of the stove wanted, and you will find in the column next to the price column the weight of each stove. For example, if you live in Ohio, and the nearest point to your town that we show in our list of Ohio towns is Dayton, Ohio, you will note the rate given per 100 pounds from our foundry to Dayton is 20 cents, and it will be the same to your town; and if you are selecting, for example, our Acme Duchess, 4-hole range, as shown on page 28, in the 8-18 size, you will find the weight to be 403 pounds, which at 20 cents per 100 pounds would be 81 cents freight, the amount of freight you would have to pay to the railroad agent upon delivery of the stove to you. In this same way you can tell almost to a penny what the freight will be on any stove to any point in the United States.

YOU WILL NOTE the freight rate on stoves from our foundry to points in New York range from 28 to 59 cents per 100; Delaware, 35 to 37 cents per 100; to nearly all points in New England, 40 to 45 cents per 100; to all points in Pennsylvania, 28 to 35 cents per 100, so that even to points quite ıar distant the freight on a good big stove ranges from 75 cents to $1.50, **and amounts to nothing as compared to the difference between our price and the prices charged by others.**

	Freight on Stoves per 100 pounds from Newark, Ohio
ALABAMA—	
Arlington	$1 35
Ashby	1 12
Auburn	1 27
Birmingham	88
Bloctor	1 09
Brewtor	1 08
Collinsville	1 11
Crews	1 22
Cuba, Sumpter Co.	1 05
Deposit, Madison Co.	1 19
Dothan	1 52
Dozier	1 08
Elmore	92
Flora	1 41
Goodwater	1 15
Hargrove	90
Livingston	1 05
Roanoke	1 35
Scottsboro	87
Stanton	1 22
Woodstock	1 05
ARIZONA TERRITORY—	
Ashfork	2 87
Benson	2 81
Bisbee	2 81
Chloride	3 06
Flagstaff	2 87
Gila Bend	2 87
Globe	3 46
Holbrook	2 87
Jerome	3 27
Kirkland	3 07
Mayer	3 25
Nogales	2 87
Pima	2 96
Rhoades	2 87
Safford	2 90
San Carlos	3 24
Tucson	2 87
Turner	2 86
Vail	2 87
Williams	2 87
ARKANSAS—	
Bentonville, Frisco	89
Benton	92
Charleston	1 06
Camden	1 07
Eldorado	1 11
Gillett Art Co. S.W. R. R	1 06
Imboden	91
Knobel	68
McNeil	1 17
Morrillton	91
Ozark	1 01
Pine Bluff	92
Prescott	1 03
Searon	86
Texarkana	1 14
Van Buren	1 02
Varner	91
Wilmot Mt.	1 04
Warren, Mt. Bradley Co	1 04
Wilmar	1 03
Winthrop	1 28
CALIFORNIA—	
Alameda	2 26
Antioch	2 30
Burbank	2 28
Carlsbad	2 55
Colusa Junction	2 49
Fresno	2 65
Gonzales	2 47
Ione	2 38
Los Angeles	2 20
Milton	2 28
Morysville	2 20
Oroville	2 35
Placerville	2 54
Preston	2 50
Raymond	2 26
Redding	2 70
Sacramento	2 20
Sonora	2 58
Stockton	2 20
Trackee	2 91
Yreka	3 01

	Freight on Stoves per 100 pounds from Newark, Ohio.
COLORADO—	
Alamosa	$2 23
Aguilar	1 46
Amity	1 45
Argo	1 46
Aspen	2 59
Boulder	1 46
Central City	1 83
Colorado Springs	1 46
Cripple Creek	1 98
Denver	1 46
Fair Play	2 16
Florence	1 71
Golden	1 55
Grand Junction	2 71
Gunnison	2 31
Leadville	2 26
Ouray	2 71
Platteville	1 46
Pueblo	1 46
Walsenburg	1 46
CONNECTICUT—	
Bridgeport	42
Clinton	42
Danburn	42
Georgetown	42
Greenwich	42
Haddam	42
Hartford	42
Manchester	42
Middletown	42
Milford	42
Norwich	42
New Britain	42
New Haven	42
New London	42
New Milford	42
Putnam	42
Torrington	42
Waterbury	42
Willimantic	42
Winsted	42
Windsor	42
DELAWARE—	
Armstrong	37
Brenford	37
Carpenter	35
Dover	37
Frankford	37
Georgetown	37
Greenwood	37
Harrington	37
Lewes	37
Milford	37
Millsboro	37
Nassau	37
New Castle	35
Seaford	37
Sellbyville	37
State Road	37
Viola	37
Wilmington	35
Woodside	37
FLORIDA—	
Bronson	1 47
Dade City	1 58
Deland	1 26
Gainesville	1 39
Hampton	1 35
Jacksonville	95
Key West	1 43
Lake City	1 35
Lemon City	1 75
Madison	1 49
Marianna	1 02
Milton	99
Ocala	1 49
Orlando	1 56
Palatka	1 03
Palmetto	1 49
Port Tampa	1 29
St. Augustine	1 18
Tallahassee	1 55
Tavares	1 55
Teonandissa	95
Titusville	1 41

	Freight on Stoves per 100 pounds from Newark, Ohio.
GEORGIA—	
Atlanta	$1 01
Bainbridge	1 18
Baxley	1 31
Calhoun, Gordon County	1 04
Carrollton	1 32
Cartersville	1 10
Columbus	1 11
Douglas	1 54
Douglasville	1 24
Dublin	1 16
Forsyth	1 24
Gainesville	1 06
La Fayette	1 01
Moultrie	1 52
Nashville	1 70
Quitman	1 30
Statesboro	1 30
Swainsboro	1 52
Sylvania	1 48
Waynesboro	1 25
IDAHO—	
Blackfoot	2 41
Boise	2 66
Caldwell	2 66
Coeur d' Alene	2 76
Hailey	2 66
Lenore	2 84
Lewiston	2 76
Moscow	2 76
Mountain Home	2 66
Murphy	2 91
Montpelier	2 41
Pocatello	2 41
Preston	2 41
Rathdrum	2 66
Shoshone	2 66
Spalding	2 76
St. Anthony	2 62
Stites	3 01
Wallace	2 76
Weiser	2 82
ILLINOIS—	
Cairo	34
Clinton, DeWitt County	28
Effingham	31
Galena	41
Greenville	31
La Salle	28
Lewistown, Fulton County	36
Marshall	27
Mattoon	28
Newton	28
Paris	26
Paxton	28
Princeton	28
Quincy	36
Rockford	36
Toledo	28
Urbana	28
Watseka	26
Wheaton, DuPage County	28
INDIANA—	
Auburn Junction	23
Brazil	26
Corydon Junction	30
Covington	26
Columbus	28
Decatur	22
Delphi	25
Donville	25
Evansville	30
Frankfort	25
Fort Wayne	22
Goshen	25
Indianapolis	23
Jasper	30
Jeffersonville	25
Lebanon	25
Logansport	23
Lawranceburg	22
Marion, Grant County	22
Newcastle	22

	Freight on Stoves per 100 pounds from Newark, Ohio.
INDIAN TERRITORY—	
Afton	$1 16
Alderson	1 16
Ardmore	1 24
Chicotan	1 16
Dawson	1 16
Durant	1 24
Ft. Gibson	1 16
Inola	1 16
Krebs	1 16
Lindsay	1 27
Miami	1 16
Ohmulgee	1 24
Oologah	1 24
Sapulpa	1 16
South McAlester	1 16
Tishomingo	1 24
Wagoner	1 16
Wewoka	1 24
Wynnewood	1 24
Wyondotte	1 16
IOWA—	
Allison	62
Centerville	66
Corning	66
Dakotah	64
Des Moines	62
Dubuque	41
Greenfield	71
Lansing	57
Manchester	55
Mason City	63
New Hampton	58
Onawa	66
Osceola	66
Shenandoah	66
Spencer	66
Tipton	54
Vinton	57
Waterloo	57
Waverly	60
KANSAS—	
Anthony	1 18
Atwood	1 34
Colby	1 34
Coldwater	1 34
Concordia	1 04
Ford	1 35
Garnett	87
Great Bend	1 16
Hayes	1 19
Hill City	1 25
Independence	1 01
Lawrence	81
McPherson	1 13
Meade	1 36
Minneapolis	1 09
Oswego	95
Paola	76
Scandia	1 04
Scott	1 34
Syracuse	1 43
Tribune	1 39
Wichita	1 12
Winfield	1 15
KENTUCKY—	
Barboursville	73
Bowling Green	72
Clinton	74
Frankfort	40
Greensburg	69
Henderson	35
Hopkinsville	69
Lawrenceburg	52
Louisa	42
Louisville	30
Morehead	55
Mt. Vernon	64
Murray, Calloway County	74
Owensboro	35
Paris	41
Pineville	73
Russellville	72
Somerset	59
Springfield	61
Winchester	41

	Freight on Stoves per 100 pounds from Newark, Ohio.
LOUISIANA—	
Alexandria	$1 07
Baton Rouge	79
Benton, Bossier County	1 18
Clinton	1 17
Concordia	1 02
Crowley	1 13
DeQuincy	1 24
LaFayette	1 10
Lake Charles	1 17
Leesville	1 24
Logansport	1 24
Mansfield, De Sota County	1 24
Many	1 24
Marksville	1 24
New Orleans	79
New Iberia	1 07
Opelousas	1 17
Rayville	1 09
Ruston	1 17
Shreveport	1 07
Tallulah	99
Vinton	1 18
Winfield	1 17
MICHIGAN—	
Adrian	23
Alpena	61
Allegan	26
Au Sable	61
Big Rapids	31
Bessemer	63
Charlevoix	40
Crystal Falls	66
Detroit	23
Grayling	61
Houghton	63
Hendricks	66
Kalamazoo	26
Lansing	25
Sault Ste Marie	45
Manistee	31
Manistique	45
Port Huron	26
St. Ignace	45
Traverse City	37
MARYLAND—	
Annapolis	40
Baltimore	34
Belaire	44
Cambridge	37
Chestertown	37
Cumberland	34
Denton	37
Easton	37
Elkton	35
Fredrick	34
Hagerstown	34
Laplata	36
Mechanicsville	40
Pylesville	4[illegible]
Rockville	34
Salisbury	37
Snow Hill	[illegible]
Upper Marlboro	3[illegible]
Westminster	[illegible]
MASSACHUSETTS—	
Barnstable	[illegible]
Boston	[illegible]
Cheshire	[illegible]
Chatham	[illegible]
Dedham	42
Falmouth	42
Fitchburg	42
Greenfield	42
Lowell	42
Mansfield	42
Newburyport	48
New Bedford	42
Northampton	42
Palmer	42
Springfield	42
Winchendon	42
Walpole	42
Worcester	43

	Freight on Stoves per 100 pounds from Newark, Ohio.
MINNESOTA—	
Albert Lea	$0 66
Austin	66
Benridji	96
Breckenridge	96
Crookston	1 00
Deer Run	1 08
Duluth	70
East Grand Forks	1 00
Ely	1 07
Fergus Falls	93
Hallock	1 12
McIntosh	1 00
Moorhead	1 00
New Ulm	69
Ortonville	91
Pipestone	75
Red Wing	66
Wadena	89
Warren	1 05
Willmar	82
MISSISSIPPI—	
Ackerman	1 02
Batesville	98
Bay St. Louis	1 08
Brookhaven	1 13
Clarksdale	1 16
Columbus	1 02
Corinth	96
Greenwood	97
Grenada	1 02
Hattiesburg	1 22
Hazelhurst	1 12
Holly Springs	97
Jackson	98
Meridian	98
Merrill	1 30
Natchez	93
Poplarville	1 31
Rosedale, Bolivar County	1 07
Scranton	1 08
Tupelo	98
MONTANA—	
Blackfoot	2 31
Bozeman	2 31
Big Timber	2 18
Billings	2 14
Butte	2 31
Calais	1 62
Dillon	2 31
Forsyth	1 95
Fort Benton	2 14
Glasgow	1 72
Glendive	1 62
Great Falls	2 21
Helena	2 31
Hamilton	2 56
Kalispell	2 47
Livingston	2 21
Missoula	2 41
Miles City	1 80
Philipsburg	2 46
Red Lodge	2 18
Shelby Junction	2 26
MISSOURI—	
Bethany	66
Bucklin	57
Carthage	86
Clinton	71
Holden	66
Ironton	95
Jefferson City	63
Kansas City	66
Lexington	71
Macon	61
Maryville	66
Memphis	56
Mexico	57
Nevada	76
New Madrid	69
Plattsburg	66
Poplar Bluff	81
Sedalia	63
Springfield	71
Van Buren	91
NEBRASKA—	
Auburn	66
Chadron	1 55
Fairbury	93
Grand Island	1 04
Grant	1 37
Harrison	1 68
Imperial	1 37
Kimball	1 46
Ledford	1 31
North Platte	1 31
Neligh	1 01
Omaha	66
O'Neill	1 14
Ord	1 23
Ponca	88
Rushville	1 46
Scott's Bluff	1 60
Sidney	1 46
Trenton	1 32
Valentine	1 32
Westpoint	89
NEVADA—	
Austin	3 84
Belleville	4 16
Carson City	3 16
Crestline	3 32
Elko	2 91
Eureka	3 21
Galconda	2 91
Hawthorne	3 91
Hot Springs	3 16

	Freight on Stoves per 100 pounds from Newark, Ohio.
NEVADA—Continued.	
Loray	$2 91
Lovelocks	2 91
Mill City	2 91
Palisade	2 91
Reno	2 91
Rhodes	4 16
Virginia City	3 31
Watts	3 27
Winnemucca	2 91
White Plains	3 16
Wubuska	3 51
NEW HAMPSHIRE—	
Amherst	42
Colebrook	42
Concord	42
Copperville	42
Dover	48
Exter	47
Keene	42
Laconia	42
Lancaster	42
Lebanon	42
Nashua	42
Ossipee	42
Plymouth	42
Portsmouth	42
Rochester	42
Troy	42
Warren	42
Wilton	42
Woodstock	42
Woodsville	42
NEW JERSEY—	
Bridgeton	37
Camden	35
Cape May C. H.	35
Elizabeth	37
Flemington	37
Freehold	37
Jersey City	37
Morristown	27
Mount Holly	42
Newark	37
New Brunswick	37
Newton	37
Paterson	37
Salem	40
Toms River	37
Trenton	37
Tuckerton	42
Woodbury	40
NEW MEXICO—	
Albuquerque	2 01
Alamogorda	1 81
Booz	1 93
Carlsbad	1 93
Chama	2 54
Clayton	1 46
Deming	2 07
Escondida	1 81
Gallup	2 84
Las Cruces	2 01
Logan	1 70
Lordsburg	2 46
Los Lunas	2 01
Monero	2 55
Raton	1 66
Roswell	1 93
Santa Fe	1 91
Silver City	2 08
Soledad	1 81
Socorro	2 01
NEW YORK—	
Belmont, Allegheny County	28
Buffalo	25
Caldwell	42
Carlton	28
Catskill	37
Corning	28
Cortland	28
Delhi	43
Fonda	34
Ithaca	28
Little Valley	25
Lyons	28
Malone	42
Oswego	28
Penn Gan	28
Plattsburg	59
Rochester	28
Saranac Lake	42
Watertown	37
Watkins	28
NORTH CAROLINA—	
Charlotte	90
Elizabeth City	49
Fayetteville	90
Goldsboro	84
Greenville	84
Hertford	54
Henderson	84
Lincolnton	1 02
Lumberton	1 04
Morganton	1 06
Mockville	90
New Bern	67
Plymouth	72
Rockingham	90
Roxboro	84
Shelby	1 02
Smithfield	84
Wilkesboro	92
Winston Salem	84
Wilson	84

	Freight on Stoves per 100 pounds from Newark, Ohio.
NORTH DAKOTA—	
Bismark	$1 23
Bottineau	1 34
Copperstown	1 11
Cando	1 25
Dickinson	1 44
Fargo	1 00
Grafton	1 08
Labota	1 14
Lamoure	1 09
Langdon	1 19
Medora	1 50
Minot	1 36
Napoleon	1 19
Rolla	1 29
Steele	1 19
Towner	1 30
Wahpeton	99
Washburn	1 33
Willston	1 53
OHIO—	
Ashtabula	22
Cincinnati	20
Cleveland	20
Columbus	18
Circleville	15
Dayton	20
Defiance	22
Lima	20
Massillion	20
Marion	17
Marietta	18
Mansfield	13
Painesville	22
Piqua	20
Portsmouth	20
Steubenville	20
Toledo	20
Tiffin	17
Van Wert	22
Wellston	20
Youngstown	22
OKLAHOMA TERRITORY—	
Alva	1 24
Anadarko	1 24
Chandler	1 24
Choctaw	1 24
El Reno	1 24
Enid	1 24
Guthrie	1 24
Kingfisher	1 24
Lawton	1 24
Maugum	1 24
Newkirk	1 24
Oklahoma	1 24
Okmulgee	1 24
Pawnee	1 31
Reeding	1 30
South McAlester	1 16
Tecumseh	1 24
Vinita	1 16
Washita	1 24
Woodward	1 24
OREGON—	
Albany	2 30
Astoria	2 20
Baker City	2 86
Corvallis	2 30
Dallas	2 30
Eugene	2 59
Henderson	2 59
Heppner	2 86
Hillsboro	2 30
Huntington	2 86
La Grande	2 86
McMinorville	2 30
Medford	2 91
Moro	2 73
Oregon City	2 25
Pendleton	2 86
Portland	2 20
Roseburg	2 80
Salem	2 30
The Dalles	2 38
PENNSYLVANIA—	
Bedford	34
Carlisle	34
Clarion Jct., Clarion County	29
Clearfield	34
Danville	35
Ebensburg	34
Gettysburg	34
Lancaster	35
Lock Haven	34
Meadville	25
Montrose (Susquehanna County)	35
Philadelphia	35
Scranton	35
Smithport	28
Strandsburg	35
Warren	25
Washington	21
Wellsboro	34
Williamsport	34
York	34
RHODE ISLAND—	
All points in Rhode Island	42

	Freight on Stoves per 100 pounds from Newark, Ohio.
SOUTH CAROLINA—	
Aiken	$1 06
Barnwell	1 06
Bennettsville	1 04
Camden	1 04
Charleston	95
Chester	1 02
Columbia	1 01
Conway	1 04
Georgetown	88
Greenville	1 06
Greenwood	1 06
Hampton	1 24
Lancaster, Lancaster County	1 02
Newberry	1 06
Orangeburg	1 04
Pickens	1 14
Spartanburg	1 06
Sumter	1 04
Walhalla	1 06
Walterboro	1 36
SOUTH DAKOTA—	
Aberdeen	93
Belle Fourche	1 84
Britton	95
Canton	68
Chamberlain	1 06
Custer	1 72
Deadwood	1 81
De Smet	90
Flandreau	79
Gettysburg	1 11
Highmore	1 04
Hot Springs	1 72
Ipswich	1 01
Milbank Junction	91
Redfield	93
Pierre	1 06
Sioux Falls	68
Sisseton	91
Tyndall	94
Watertown	84
TENNESSEE—	
Chattanooga	77
Clarksville	62
Cleveland	99
Clinton	90
Greeneville	1 08
Henderson	94
Jackson	90
Jasper	1 00
Knoxville	77
Lawrenceburg	85
Madisonville	1 02
McMinnville	99
Memphis	75
Morristown	1 02
Mountain City	66
Newport	1 06
Ripley	93
Springfield	79
Union City	75
Waverly	85
TEXAS—	
Albany	1 36
Brownwood	1 36
Coleman	1 36
Colorado	1 42
Corthage	1 36
Daingerfield	1 36
El Paso	1 54
Franklin	1 36
Galveston	1 36
Hereford	1 52
La Grange	1 36
Morlin	1 36
Pan Handle	1 42
San Angelo	1 42
San Antonio	1 36
Seymour	1 36
Sherman	1 36
Spofford (Shipping Point)	1 50
Sulphur Springs	1 36
Vernon	1 36
UTAH—	
Black Rock	2 82
Brigham	2 36
Cottonwood	2 36
Coalville	2 36
Crescent	2 36
Farmington	2 36
Heber	2 36
Logan	2 41
Lund	3 00
Manti	2 51
Milford	2 82
Nephi	2 51
Ogden	2 36
Price	2 36
Provo City	2 36
Richfield	2 74
Rozel	2 91
Salt Lake City	2 36
Terrace	2 91
Woodside	2 36
VERMONT—	
Bennington	42
Brandon	42
Burlington	42
Danby	42
Derby Line	42
Guild Hall	42
Hardwich	42
Hyde Park	42
Manchester	42
Meddleburg	42

	Freight on Stoves per 100 pounds from Newark, Ohio.
VERMONT—Continued.	
Montpelier	$0 42
Newbury	42
Newfane	52
Newport	42
Plainfield	42
Rutland	42
St. Alvans	42
St. Johnsburg	42
Wolcote	52
Woodstock	52
Williamstown	42
VIRGINIA—	
Amherst	47
Brooke	37
Boydton	70
Covington	34
Charlottesville	34
Houston	70
Harrisonburg	34
Leesburg	39
Martinsville	70
Manassas	72
Orange	34
Petersburg	34
Rocky Mount	55
Richmond	34
Rustburg	50
Staunton	34
Suffolk	34
Surry	54
Winchester	34
Wytheville	42
WASHINGTON—	
Colfax	2 86
Chehalis	2 20
Colville	3 32
Davenport	2 91
Ellensburg	2 80
Kalama	2 20
Lambert	3 55
Mt. Vernon	2 20
Montesano	2 20
North Yakima	2 85
Olympia	2 20
Pasco	2 86
Pomeroy	2 86
Port Townsend	2 20
Ritzville	2 91
Spokane	2 86
Tacoma	2 20
Van Couver	2 25
Wallawalla	2 86
Wenatchee	2 80
WEST VIRGINIA—	
Charleston	20
Clarksburg	24
Elkins	43
Fairmont	24
Grafton	24
Harrisville	32
Kingwood	37
Marlinton	34
Martinsburg	34
Moundsville	21
Ontario	70
Parkersburg	20
Parsons	47
Red House	20
Ripley	29
Ronceverte	34
Spencer	36
Wayne	45
West Union	24
Williamson	45
WISCONSIN—	
Ashland	56
Darlington	53
Eau Claire	66
Fond du Lac	54
Grantsburg	56
Green Bay	55
Hudson	66
Janesville	50
Madison	52
Manston	59
Marinette	55
Merrill	59
Montello	59
Oconto	55
Phillips	68
Rhinelander	63
Shell Lake	56
Sparta	59
Stevens Point	59
Superior	56
WYOMING—	
Baxter	2 36
Cheyenne	1 46
Casper	2 11
Clearmont	2 11
Croton	2 11
Creston	2 23
Douglas	1 97
Evanston	2 36
Glen Rock	2 06
Green River	2 36
Lusk	1 76
Laramie	1 85
New Castle	1 80
Nutria	2 36
Pedro	1 86
Rawlins	2 15
Ralston	2 64
Sheridan	2 11
Wheatland	1 76

WE CAN ALWAYS FURNISH REPAIRS FOR ACMES. See page 2 about how to ORDER STOVE REPAIRS.

$16.98 NEW 1903 ACME WINNER STEEL RANGE

With Reservoir and High Closet, as Illustrated.

$15.58 for the Square Range without Reservoir, but with High Closet; $14.98 with Reservoir, but without High Closet; $10.95 for the Square Range without High Closet; $16.98 for the Range exactly as illustrated hereon, complete with Porcelain Lined Reservoir and Closet. These prices are prices based on the actual cost of material and labor, with but our one small percentage of profit added, **LESS THAN SUCH A RANGE WAS EVER BEFORE SOLD,** less than any dealer can buy the same grade of steel range in carload lots. This new 1903 Acme Winner Steel Range has been gotten out to meet the demands of people who require a thoroughly reliable range of somewhat lighter weight and lighter construction at a lower price than our highest grades, the Acme Regal and Paragon Ranges. So many high closet reservoir steel ranges have been advertised at prices ranging from $20.00 to $30.00, and we have been asked so many times to meet this competition and quote lower prices, that we have been induced to get out the **1903 Winner** as a range infinitely better than any of these cheap advertised ranges, **a range we can guarantee in every way, and yet one that can be built at a lower cost than our higher grade ranges,**

OUR ACME REGAL STEEL RANGE, **as illustrated and described on succeeding pages in the 8-17 size, with reservoir and high closet, has been priced at $24.64** by reason of the present market conditions of iron and steel, and the difference between our special $16.98 price for this new Acme Winner Steel Range and our special $24.64 price for the Acme Regal, represents the exact difference in cost of material and labor. **WHILE THE ACME REGAL IS THE HIGHEST OF HIGH GRADE, the equal of any steel range,** made of extra heavy stock, highly finished and heavily nickel plated, this, **our $16.98 Winner** is made of lighter steel, lighter construction throughout. We have saved by using lighter trimmings, less nickel in the finish, and still give our customers a thoroughly reliable steel range, a range large enough to give excellent service, a range we can put out under our binding guarantee as worth a dozen of the cheap so called steel ranges so widely advertised at $20.00 to $30.00, **such a range as was never before offered by us or any other house.**

THE MAIN TOP, COVERS AND CENTERS **are made of the very finest cast stove plate, from the purest pig iron,** and are not to be confused with malleable top ranges, sometimes called "steel" to deceive.

THE BODY OF THIS RANGE **is made from carefully selected cold rolled sheet steel,** strongly put together with wrought rivets and bands, reinforced at every part. Shelf and closet are also made of cold rolled sheet steel, shaped and handsomely finished. **The range is asbestos lined, nicely nickel plated bands and brackets on high closet, nickeled tea pot shelves,** nickel bands on front edges of top of stove, nickel frame and panel on oven door, nickel clean out door. **All highly polished and nickeled.**

THE OVEN OPENING IS THE SAME SIZE AS THE OVEN BOTTOM, **thus allowing as large a baking pan to enter as the oven will receive.** The stove is handsomely enameled with the very best quality locomotive black, and has highest grade **Duplex Grate** for burning either coal or wood. It has latest patent roll top closet, same as roll top desks are made, and at the slight difference in cost you will find the addition of a warming closet a very good investment.

THIS STOVE IS No. 8-18. **The oven, 18x20x13 inches.** Has six No. 8 cooking holes. Top cooking surface with reservoir extension is 46x28 inches. Height from floor to main top, 28 inches. Distance from main top to top of high closet, 26½ inches. Total height, including closet, 54½ inches. Length of fire box for wood, 20 inches. **Has a spring balanced drop oven door. Operation of stove is guaranteed.**

MOST SATISFACTORY. CANNOT DUPLICATE OUR WINNER STEEL RANGE FOR $30.00.

Sears, Roebuck & Co., Chicago, Ill. Union City, Conn.

Gentlemen:—Received Winner Steel Range in perfect condition and it has proved most satisfactory thus far. The freight amounted to $1.71 and trucking $1.00 making a total of $2.71. There are very few like it in this place, most of them being of the heavy iron kind. As far as I have seen in regard to stoves in this place, I doubt if I could secure a stove as good for $30.00 or more. Yours truly, MRS. C. R. HARPER.

PRICE AS SHOWN, DELIVERED ON THE CARS AT OUR FOUNDRY, $16.98

TO BE ABLE TO MAKE THESE LOW PRICES **we can only offer this range delivered on cars at our foundry.**

SEE PAGE 2 FOR OUR LIBERAL $1.00 TO $5.00 C. O. D., SUBJECT TO EXAMINATION OFFER.

No. 22P20 Price for Square Top Range, without high closet or reservoir. Weight, 239 pounds..... **$10.95**
No. 22P21 Price for Reservoir Range, without high closet. Weight, 279 pounds..... **14.98**
No. 22P22 Price for Square Top Range, with high closet. Weight, 282 pounds..... **15.58**
No. 22P23 Price for Range complete, exactly as illustrated, with high warming closet and porcelain lined reservoir. Weight, 322 pounds..... **16.98**

Water Front for Acme Winner $2.50. See page 3 about hot water fronts. **Prices do not include pipe or cooking utensils.** See page 58.

$13.95 OUR NEW 1903 STEEL COOK STOVE

Delivered on Board the Cars at our Foundry in Newark, Ohio.

FOR $13.95 WE OFFER OUR NEW 1903 STEEL COOK STOVE,

The Acme Progress,

as the very latest and highest grade steel cook stove made, the equal of any steel cook stove you can buy elsewhere at double the price . . .

BURNS HARD COAL, SOFT COAL, COKE OR ANYTHING FOR FUEL. EVERY STOVE IS PUT OUT UNDER OUR BINDING GUARANTEE.

HOW WE MAKE THE PRICE $13.95. Operating, as we do, **the largest stove foundry in the world, buying our raw material, the sheet steel and the pig iron, direct from the largest furnaces and rolling mills,** equipped as we are with every modern labor saving machinery for the making perfect finished work and minimizing labor, we are able to produce in this, **our $13.95 new model steel cook stove, the Acme Progress, the highest grade steel cook stove made,** a steel cook stove made of heavier plate than is used by other makers, stronger in every way, better riveted, better braced, better fitting, heavier interlining, a stove that will outwear two of the ordinary steel cook stoves and be in better condition after five years' constant use than the ordinary light steel cook stove would be after one year's use.

HIGHLY PLEASED IN EVERY WAY—SAVED $10.00.

Sears, Roebuck & Co. Chicago, Ill. Bellevue, Ohio.

Dear Sirs:—I received the steel cook stove O. K. The freight was 64 cents. We saved at least $8.00 and I do not know but $10.00 would be nearer. We are highly pleased with it in every way.

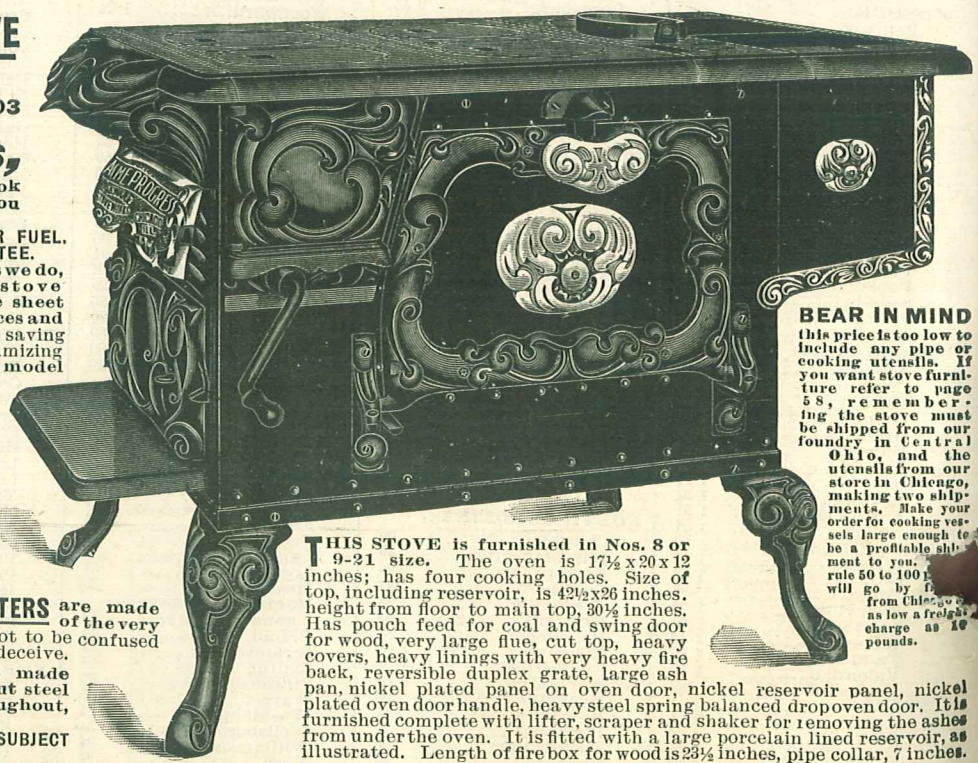
Yours sincerely, T. V. NORTH.

THE MAIN FRONT, MAIN TOP, COVERS AND CENTERS **are made of the very finest cast stove plate, from the purest pig iron,** and not to be confused with malleable top ranges sometimes called "steel" to deceive.

THE OVEN PLATES AND BODY **of the stove are made from extra heavy cut steel plate, riveted with wrought rivets, reinforced throughout, and the main front is the very finest cast stove plate.**

SEE PAGE 2 FOR OUR LIBERAL $1.00 TO $5.00 C. O. D., SUBJECT TO EXAMINATION OFFER.

PRICES DO NOT INCLUDE PIPE OR COOKING UTENSILS. SEE PAGE 58.



BEAR IN MIND this price is too low to include any pipe or cooking utensils. If you want stove furniture refer to page 58, remembering the stove must be shipped from our foundry in Central Ohio, and the utensils from our store in Chicago, making two shipments. Make your order for cooking vessels large enough to be a profitable shipment to you. As a rule 50 to 100 pounds will go by freight from Chicago at as low a freight charge as 10 pounds.

THIS STOVE is furnished in Nos. 8 or 9-21 size. The oven is 17½ x 20 x 12 inches; has four cooking holes. Size of top, including reservoir, is 42½x26 inches. height from floor to main top, 30½ inches. Has pouch feed for coal and swing door for wood, very large flue, cut top, heavy covers, heavy linings with very heavy fire back, reversible duplex grate, large ash pan, nickel plated panel on oven door, nickel reservoir panel, nickel plated oven door handle, heavy steel spring balanced drop oven door. It is furnished complete with lifter, scraper and shaker for removing the ashes from under the oven. It is fitted with a large porcelain lined reservoir, as illustrated. Length of fire box for wood is 23½ inches, pipe collar, 7 inches.

SHIPPING WEIGHT, 330 POUNDS.

No. 22P30 Price, No. 8-21 with reservoir..... **$13.95** | **No. 22P31** Price, No. 9-21 with reservoir..... **$15.00**

If desired without reservoir, but with end shelf, deduct $2.00 from either size.

WE CAN ALWAYS FURNISH REPAIRS FOR ACMES. **SEE PAGE 10 ABOUT HOW TO ORDER STOVE REPAIRS.**

No. 22P35 TO No. 22P38.

HERE'S WHERE

We Challenge the World

WITH THE HANDSOMEST BARGAIN RANGE EVER OFFERED.

A HIGHLY ENAMELED STEEL RANGE, full nickeled and enameled with high grade locomotive black. A splendid baker, possessing all the good points of our leading lines, **the Acme Regal and Acme Paragon,** but not made of so heavy gauge of steel and not quite so large in the depth of the oven. Better than any of the cheap steel ranges so largely advertised and better than any offered in department stores and hardware stores at double the price. **While we always recommend our Acme Regal black enameled range and our Acme Paragon blue polished steel plate ranges as far superior to any offered by ourselves or anyone else, yet we can**

RECOMMEND THIS ACME CHALLENGE

against any and all specially advertised cheap ranges offered by anyone. We can always furnish repairs for Acmes. See page 10 about how to order stove repairs.

WE DESIGNED AND CONSTRUCTED THIS RANGE to show the world we could produce a

....GOOD STEEL RANGE....

at prices within the reach of all.

OUR $15.75 TO $16.95 HIGH SHELF SIX-HOLE ACME CHALLENGE STEEL RANGE.

FOR COAL OR WOOD. Delivered on cars at our foundry. **At $15.75 to $16.95,** according to size, as listed below, we furnish this Acme Challenge, the price making six-hole steel range with high shelf, as illustrated, and invite the closest comparison in every little detail on this range with that of any range offered by any other dealer at within 50 per cent of the price. We only except our Acme Regal and Acme Paragon ranges, offered on the succeeding pages.

The main top, covers and centers are made of the finest cast stove plate, from the purest pig iron, and not to be confused with malleable top ranges, sometimes called "steel" to deceive. It is as handsomely trimmed as all our other steel ranges; nickel plated as shown, and nickeled steel band on front edge of main top. Asbestos lined in the most approved manner, and has our binding guarantee, and we offer it to you at the heretofore unheard of price of **$15.75 to $16.95.** It is a convenient, economical and a handsome steel range, but not so heavy and durable as our Acme Regal and Acme Paragon shown on the next pages.

No. 22P39 TO No. 22P42.

At the prices named we furnish this range in the sizes and dimensions below. Prices do not include pipe or cooking utensils. See page 58. See page 2 for our liberal $1.00 to $5.00 C. O. D., subject to examination offer. Delivered on cars at our foundry.

Price List of the Acme Challenge six-hole Steel Range, without Reservoir, with High Shelf:

Catalogue Number	Range Number	Size of Lids	Size of Oven, Inches	Size of Main Top, Inches	Size of End Shelf, Inches	Height to Main Top, Inches	Length of Fire Box for Wood, Inches	Size of Pipe to Fit Collar, Inches	Shipping Weight, Pounds	Price, with high shelf
22P35	8-18	No. 8	18x20x13	35x28	7½x25	28	20	7	269	$15.75
22P36	8-20	No. 8	20x20x13	37x28	7½x25	28	20	7	309	16.90
22P38	9-20	No. 9	20x20x13	37x28	7½x25	28	20	7	310	16.95

IF DESIRED WITHOUT HIGH SHELF, DEDUCT $1.75 FROM ANY SIZE.

OUR $16.92 HIGH CLOSET 6-HOLE CHALLENGE STEEL RANGE.

FOR COAL OR WOOD. Delivered on cars at our foundry. **At $16.92 to $18.15,** according to size, as listed below, we offer you this **High Closet Six-Hole Acme Challenge Steel Range** in competition with ranges that sell at almost double the price, excepting only our Acme Regal and Acme Paragon Ranges offered in the succeeding pages.

This is exactly the same range as the one previously listed at $15.75 to $16.95, under Nos. 22P35 to 22P38, with the addition of the **high closet.** As you will see by the illustration, the closet is highly ornamented, with nickel bands and nickel trimmings. It has latest patent roll top, same as roll top desks are made, and at the slight difference in the cost you will find the addition of a warming closet a very good investment. **The main top, covers and centers** are made of the finest stove plate, from the purest pig iron, and not to be confused with malleable top ranges, sometimes called "steel" to deceive. At the prices named we furnish this range in the sizes and dimensions below. Prices do not include pipe or cooking utensils. See pages 58. **See page 2 for our $1.00 to $5.00 C. O. D. subject to examination offer.** Delivered on cars at our foundry.

BEAR IN MIND that prices are without cooking utensils or stove pipe. If you desire any stove furniture it must be shipped direct from our stock in Chicago, while these ranges are sent from our foundry. This makes two shipments, one from our foundry and one from our store. For this reason we especially urge you to make your order for cooking utensils large enough to be profitable to you, remembering that 50 to 100 pounds will, as a rule, go by freight from Chicago for as low a freight charge as 10 pounds.

Price List of the Acme Challenge six-hole Steel Range, without Reservoir, with High Closet:

Catalogue Number	Range Number	Size of Lids	Size of Oven, Inches	Size of Main Top, Inches	Size of End Shelf, Inches	Height to Main Top, Inches	L'gth of Fire Box for Wood, Inches	Size of Pipe to Fit Collar, Inches	Shipping Weight, Pounds	Price, with High Closet
22P39	8-18	No. 8	18x20x13	35x28	7½x25	28	20	7	288	$16.92
22P40	8-20	No. 8	20x20x13	37x28	7½x25	28	20	7	323	18.10
22P42	9-20	No. 9	20x20x13	37x28	7½x25	28	20	7	324	18.15

Water Fronts for Acme Challenge Ranges..... $2.50

Water fronts are used only where there is a water supply furnished with constant pressure through pipes, which can only be obtained in large towns and cities having water works, or from an elevated pressure tank. See page 3 about hot water fronts.

No. 22P43 TO No. 22P46.

OUR HIGH SHELF 6-HOLE $18.05 RESERVOIR STEEL RANGE.

FOR COAL OR WOOD. Delivered on board cars at our foundry. Possesses every feature of every high grade range made, is as efficient in operation, convenience and economy of fuel, but not so heavy and durable as our Acme Regal and Acme Paragon, shown on the succeeding pages. Guaranteed equal to any steel range on the market at anywhere near the price. Lined throughout with asbestos; covered by binding guarantee and is furnished at **$18.05 to $19.35,** in any of the following sizes listed below.

This is exactly the same range as illustrated above at $15.75 to $16.95, under Nos. 22P35 to 22P38, with the addition of the large porcelain lined reservoir. This range is highly nickel plated throughout, enameled with the very best quality locomotive black, highly ornamented, trimmed and finished. **The main top, covers and centers,** are made of the very finest cast stove plate from the purest pig iron, and not to be confused with malleable top ranges, sometimes called "steel" to deceive. Prices do not include pipe or cooking utensils. See page 58. See page 2 for our liberal $1.00 to $5.00 C. O. D., subject to examination offer. Delivered on board cars at our foundry.

Price List of the Challenge Six-Hole Steel Range with Porcelain Lined Reservoir and High Shelf:

Catalogue Number	Range Number	Size of Lids	Size of Oven, Inches	Main Top and Reservoir	Height to Main Top, Inches	Fire Box for Wood, Inches	Pipe, Collar	Shipping Weight	Price
22P43	8-18	No. 8	18x20x13	46x28	28	20	7 inch	308 lbs.	$18.05
22P44	8-20	No. 8	20x20x13	48x28	28	20	7 inch	348 lbs.	19.30
22P46	9-20	No. 9	20x20x13	48x28	28	20	7 inch	349 lbs.	19.35

IF DESIRED WITHOUT HIGH SHELF, DEDUCT $1.75 FROM ANY SIZE.

NEVER KNEW WHAT A GOOD RANGE WAS BEFORE.

Watsontown, Pa.

Messrs. Sears, Roebuck & Co., Chicago, Ill.

Gentlemen:—Received an Acme Challenge Steel range from you last fall. It was set up at once and has been in use ever since. It has given us good results, in fact we never knew what a good range was until we tried this Steel Range.

Yours, etc., WM A. EDWARDS.

$19.25 BUYS THIS HANDSOME LARGE FULL NICKEL TRIMMED STEEL RANGE, EXACTLY AS ILLUSTRATED.

COMPLETE WITH HIGH WARMING CLOSET AND DEEP PORCELAIN LINED RESERVOIR.

AT $19.25 we furnish this, our new **ACME CHALLENGE STEEL RANGE** in the popular No. 8-18 size, and in the larger sizes at $20.42 and $20.47, delivered on the cars at our foundry. We furnish it as a big improvement over any of the steel ranges so widely advertised and sold by others at about $30.00.

OUR GUARANTEE FREE TRIAL AND COMPARISON OFFER. Order this range at our price and we will send it to you with the understanding and agreement that you can give it 30 days' trial in your own home, and if it does not prove perfectly satisfactory and you do not find by comparison with other steel ranges it is in every way equal and in finish and in beauty of design superior to any steel range advertised or sold by others for $30.00, you can return it to us at our expense and we will immediately return your money together with the freight charges you paid.

See page 2 for our liberal $1.00 to $5.00 C. O. D. subject to examination offer.

WE HAVE BUILT THIS RANGE to compete with the many ranges now being advertised in the papers and sold by our competitors generally at about $30.00. We have made it to embody every quality of any range you can buy elsewhere for $30.00 with many improvements over ranges sold by others around $30.00, such as fullness of size, asbestos lining, double bracing, extra large shelf and warming closet, wrought steel oven plates; has broiling door coal feed, duplex grate, heavy full nickel trimmings, including heavy polished nickel bands full length of main top, and warming closet; nickel trimmed reservoir and oven door, full nickel doors, heavy nickel medallions, plates, etc., nickel tea shelves and closet supports; finest trimmings throughout.

We can always furnish repairs for Acmes. See page 10 about how to order repairs.

THIS STEEL RANGE is made in our own foundry and at our $19.25 price we barely cover cost of material and labor with but our one small profit added. Every stove is branded **NEWARK STOVE WORKS, CHICAGO.** Made to burn coal or wood; comes exactly as illustrated; 6 holes; high closet; body made from sheet steel; main top, covers and centers from very finest cast stove plate.

THE ACME CHALLENGE SELLS ON SIGHT.

Kirby, Rosebud Co., Mont.
Sears, Roebuck & Co., Chicago, Ill.
Gentlemen:—The Acme Challenge arrived in good order. I sold it as soon as it was seen. It gave satisfaction. I shall order more early in the fall, for I consider your Acme Challenge Steel Range a big bargain.
Respectfully,
A. WESLEY.

EVERYONE OF THESE RANGES is shipped with the understanding if it doesn't prove satisfactory and you do not find you have saved at least $10.00 you can return it and get your money back; **however, we urge you to buy our highest grade ranges, the Acme Regal at $24.64 or Acme Paragon at $27.10,** as shown on following pages, for these two ranges at $24.64 and $27.10 are made of **heavier steel** plate than you will find in any other range built; made extra heavy from the best material that can be procured; very best workmanship and finest finish; will consume less fuel, work better, and outwear any other range on the market. While our **$19.25 Challenge** is as good as most steel ranges sold as highest grade, our Acme Regal or Paragon only cost a few dollars more and **ARE THE VERY BEST** and really the cheapest in the end, and if you order one of these ranges and you do not find you have got the best steel range in your town you can return it and get your money back.

At $19.25 we offer the Challenge as the equal of steel ranges others sell at $30.00. **At $24.64 and $27.10 we offer the Regal and Paragon Ranges** as the best steel range possible to produce, and advise you to order the best.

PRICE LIST OF THE ACME CHALLENGE 6-HOLE RANGE
With Porcelain Lined Reservoir and High Closet.

Prices do not include pipe or cooking utensils. See page 58.

The ACME CHALLENGE is furnished at $19.25, $20.42 and $20.47 in the following sizes:

Catalogue Number	Range No.	Size of Lids	Size of Oven, Inches	Size of Main Top, Inches	Height of Main Top, Inches	Length of Fire Box for Wood	Size of Pipe to Fit Collar	Shipping Weight	PRICE
22P47	8-18	No. 8	18x20x13	46x28	28	20 in.	7 in.	325	**$19.25**
22P48	8-20	No. 8	20x20x13	48x28	28	20 in.	7 in.	365	**20.42**
22P50	9-20	No. 9	20x20x13	48x28	28	20 in.	7 in.	366	**20.47**

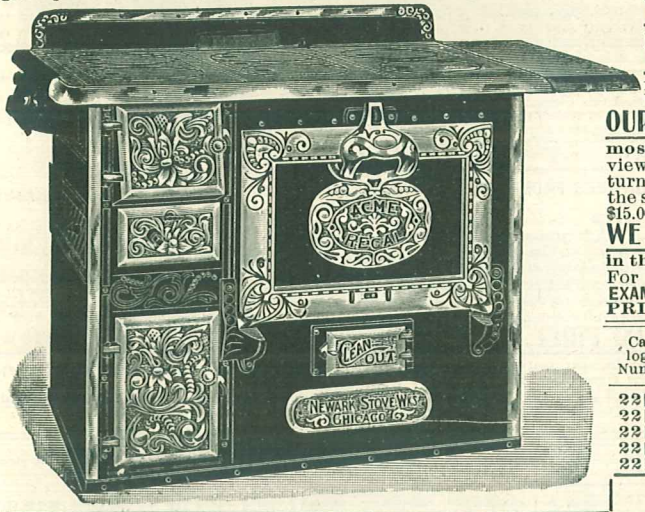
OUR $17.60 SIX-HOLE ACME REGAL STEEL RANGE FOR COAL OR WOOD.

DELIVERED ON CARS AT OUR FOUNDRY IN NEWARK, OHIO.

AT $17.60 TO $21.50 according to size, as listed below, we furnish our Acme Regal, the highest grade six-hole steel range on the market, in competition with any range you can buy elsewhere at 50 per cent more money. We furnish the **Acme Regal Steel Range,** guaranteeing it to be made of heavier sheet steel than any other stove; guaranteeing it to be asbestos lined, thus insuring you economy of fuel; guaranteeing the nickel plating to be of the highest grade; guaranteeing the stove to possess all the good qualities of every strictly high grade steel range, with the defects of none.

THE RANGE IS HIGHLY NICKEL PLATED THROUGHOUT. Nickel bands on front edges of top of stove, on oven door frame, nickel panel on oven door; nickel clean out door, fire door, ash door, and nickel removable grate front, all highly finished, polished and nickeled, and we believe is the handsomest range on the market.

THE OVEN OPENING is the same size as the oven bottom, thus allowing as large a baking pan to enter as the oven will receive.



THE MAIN TOP, COVERS AND CENTERS are made of the very finest cast stove plate, from the purest pig iron, and not to be confused with malleable top ranges, sometimes called "steel," to deceive.

THIS STOVE IS HIGHLY ENAMELED with the very best quality locomotive black, has highest grade removable duplex grate, for either coal or wood, or both. We guarantee it to bake quicker, consume less fuel, give better service, and you will find it the handsomest range on the market, regardless of price.

OUR ACME REGAL STEEL RANGES have been manufactured with a view to furnish our customers the handsomest, most economical, most durable and in every way the highest grade range possible to produce, and with a view of giving them the benefit of the reduced cost to manufacture where large quantities are turned out on a spot cash basis, and on this basis we quote our prices of $17.60 to $21.50 on the sizes listed. If you don't find, when you get the range, that you have saved from $10.00 to $15.00 in price, you are at liberty to return range to us and we will cheerfully refund the money.

WE FURNISH THIS SIX-HOLE ACME REGAL RANGE AT $17.60 TO $21.50 in the sizes and dimensions listed below. Prices do not include pipe or cooking utensils. For utensils see page 58. SEE PAGE 2 FOR OUR LIBERAL $1.00 TO $5.00 C. O. D. SUBJECT TO EXAMINATION OFFER. Delivered on cars at our foundry in Newark, Ohio.

PRICE LIST OF ACME REGAL SIX-HOLE STEEL RANGE, WITHOUT RESERVOIR.

Catalogue Number	Range Number	Size of Lids	Size of Oven, Inches	Size of Main Top, Inches	Size of End Shelf, Inches	Height to Main Top, Inches	Length of Fire Box for Wood, Inches	Size of Pipe to Fit Collar, Inches	Ship'g Weight, Pounds	Price
22P55	8-17	No. 8	16x21x14	35x29	7½x21½	30½	26½	7	355	$17.60
22P56	8-19	No. 8	18x21x14	37x29	7½x21½	30½	26½	7	375	19.25
22P57	8-21	No. 8	20x21x14	39x29	7½x21½	30½	26½	7	385	21.44
22P58	9-19	No. 9	18x21x14	37x29	7½x21½	30½	26½	7	375	19.30
22P59	9-21	No. 9	20x21x14	39x29	7½x21½	30½	26½	7	385	21.50

OUR $19.58 TO $23.59 HIGH SHELF SIX-HOLE ACME REGAL STEEL RANGE

FOR COAL OR WOOD. Delivered on Cars at our Foundry in Newark, Ohio.

AT $19.58 TO $23.59 according to size, as listed below, we furnish this Acme Regal six-hole steel range with high shelf, as illustrated, and invite the closest comparison in every little detail on this range with that of any range offered by any other dealer at within 50 per cent of the price.

THE MAIN TOP, COVERS AND CENTERS are made of the finest cast stove plate, from the purest pig iron, and not to be confused with malleable top ranges, sometimes called "steel" to deceive.

THIS IS EXACTLY THE SAME STOVE as one previously illustrated at $17.60 to $21.50 under Nos. 22P55 to 22P59, with the addition of the high shelf, and at the slight difference in cost, we would recommend that you order the high shelf range. It is nickel plated throughout, exactly the same as No. 22P55 lined throughout with asbestos, made from the same extra heavy steel plate, covered by the same binding guarantee, and we offer it to you at the heretofore unheard of price of $19.58 to $23.59. It is the most durable, convenient, economical and handsome steel range on the market.

AT THE PRICES NAMED we furnish this range in the sizes and dimensions below. Prices do not include pipe or cooking utensils For utensils see page 58. SEE PAGE 2 FOR OUR LIBERAL $1.00 TO $5.00 C. O. D. SUBJECT TO EXAMINATION OFFER. Delivered on cars at our foundry in Newark, Ohio.

Price List of the Acme Regal Six-Hole Steel Range, without Reservoir, with High Shelf.

Catalogue Number	Range Number	Size of Lids	Size of Oven, Inches	Size of Main Top, Inches	Size of End Shelf, Inches	Height to Main Top, Inches	Length of Fire Box for Wood, Inches	Size of Pipe to Fit Coll'r Inches	Ship'g Weight Pounds	Price with high shelf
22P60	8-17	No. 8	16x21x14	35x29	7½x21½	30½	26½	7	400	$19.58
22P61	8-19	No. 8	18x21x14	37x29	7½x21½	30½	26½	7	420	21.28
22P62	8-21	No. 8	20x21x14	39x29	7½x21½	30½	26½	7	430	23.54
22P63	9-19	No. 9	18x21x14	37x29	7½x21½	30½	26½	7	420	21.33
22P64	9-21	No. 9	20x21x14	39x29	7½x21½	30½	26½	7	430	23.59

WE CAN ALWAYS FURNISH REPAIRS FOR ACMES SEE PAGE 10 ABOUT STOVE REPAIRS.

OUR $21.32 HIGH CLOSET 6-HOLE ACME REGAL STEEL RANGE.

FOR COAL OR WOOD.

Delivered on cars at our Foundry in Newark, Ohio.

AT $21.32 TO $25.35 according to size, as listed below, we offer you this High Closet, Six-Hole Acme Regal Steel Range in competition with ranges that sell at almost double the price.

THIS IS EXACTLY THE SAME RANGE as the one previously listed at $17.60 to $21.50 under Nos. 22P55 to 22P59, with the addition of the high closet. As you will see by the illustration, the closet is highly ornamented, with nickel bands and nickel trimmings. It has latest patent roll top, same as roll top desks are made, and at the slight difference in the cost, you will find the addition of a warming closet a very good investment.

THE MAIN TOP, COVERS AND CENTERS are made of the finest stove plate, from the purest pig iron, and not to be confused with malleable top ranges, sometimes called "steel" to deceive. At the prices named we furnish this range in the sizes and dimensions below. Prices do not include pipe or cooking utensils. For utensils see page 58. SEE PAGE 2 FOR OUR $1.00 TO $5.00 C. O. D. SUBJECT TO EXAMINATION OFFER. Delivered on cars at our foundry in Newark, Ohio.

Price List of the Acme Regal six-hole Steel Range, without Reservoir, with High Closet.

Catalogue Number	Range Number	Size of Lids	Size of Oven, Inches	Size of Main Top, Inches	Size of End Shelf, Inches	Height to Main Top, Inches	Length of Fire Box for Wood, Inches	Size of Pipe to Fit Collar, Inches	Ship'g Weight, Pounds	Price with High Closet
22P65	8-17	No. 8	16x21x14	35x29	7½x21½	30½	26½	7	415	$21.32
22P66	8-19	No. 8	18x21x14	37x29	7½x21½	30½	26½	7	435	23.04
22P67	8-21	No. 8	20x21x14	39x29	7½x21½	30½	26½	7	445	25.30
22P68	9-19	No. 9	18x21x14	37x29	7½x21½	30½	26½	7	435	23.09
22P69	9-21	No. 9	20x21x14	39x29	7½x21½	30½	26½	7	445	25.35

Water Fronts for Acme Regal Ranges. Price..... $2.50

Water fronts are used only where there is a water supply furnished with constant pressure through pipes—which can only be obtained in towns and cities having water works, or from an elevated pressure tank. See page 3 about hot water fronts.

HAS TWO OF OUR RANGES.

Clear Lake, Iowa.

Sears, Roebuck & Co., Chicago, Ill.

Gentlemen:—The steel range I ordered from you, I have received in good order for which accept my thanks. The money for the same has been paid to the Express Co. I have now two of your ranges and both give good satisfaction. Our retail dealer asks $35.00 to $40.00 for ranges similar to those which you ask $18.00 to $23.00 for.

P. O. Box 14.

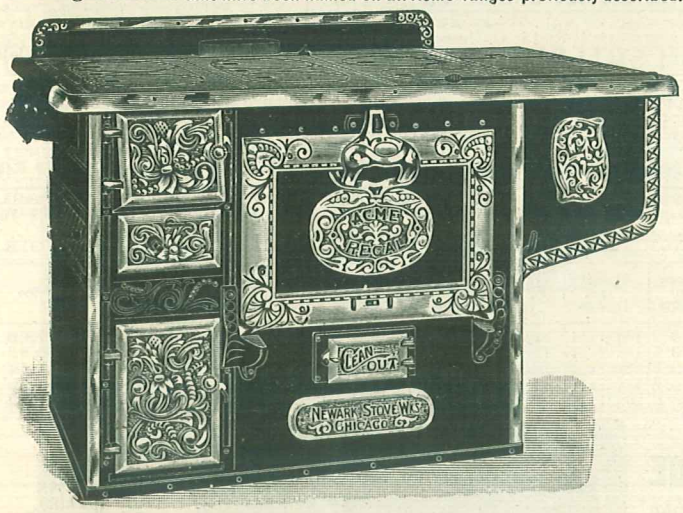
Very truly yours, HANS CHRISTENSON.

OUR 6-HOLE RESERVOIR $20.90 ACME REGAL STEEL RANGE

FOR COAL OR WOOD.

Delivered on Board Cars at our Foundry in Newark, Ohio.

AT $20.90 TO $25.29 we offer this large 6-hole Acme Regal Steel Range, with porcelain lined reservoir, with all the nickel trimmings, all the improvements and the patent features, the finish, with all the guarantees that have been named on all Acme ranges previously described.



WE GUARANTEE THE SIZES WE NAME. Do not take it for granted that stoves marked the same size as ours are actually the same size. In measuring ovens, we measure the actual size of the oven bottom. **When you order a range from us, you get exactly the size range that you see illustrated, exactly the same size that we specify,** and if you find that any steel range you order from us differs in the slightest degree from the illustration, from the description or from the guarantee, **you are at liberty to return it AND WE WILL CHEERFULLY REFUND YOUR MONEY.**

$10.00 LESS THAN THE LOCAL DEALER.

Sears, Roebuck & Co., Chicago, Ill. Dow City, Iowa.

Gents:—Yours of recent date received. In reply will say that the Acme Regal Range received from you about one year ago is entirely satisfactory and everything that you claimed it to be. I think the stove cost me, placed in my home, at least $10.00 less than I could have purchased a stove of equal value from local dealers. Yours, etc., S. E. RUDD.

THIS RANGE DIFFERS FROM THOSE PREVIOUSLY DESCRIBED ONLY IN THAT THIS RANGE HAS RESERVOIR, AS ILLUSTRATED.

THE MAIN TOP, covers and centers, are made of the very finest cast stove plate from the purest pig iron, and not to be confused with malleable top ranges, **sometimes called "steel" to deceive.**

THIS RANGE is nickel trimmed throughout, same as those previously described, contains every good quality of every high grade range with the defects of none, **and is offered at the lowest price ever before heard of for a high grade range—is the best range possible to build.**

OUR SPECIAL PRICE, $20.90 TO $25.29 for the sizes listed below. Prices do not include pipe or cooking utensils, see pages 58. See page 2 for our liberal $1.00 to $5.00 C. O. D. Subject to Examination Offer.

Price List of the Acme Regal Six-hole Steel Range with Porcelain Lined Reservoir. Delivered on Board Cars at Our Foundry in Newark, Ohio.

Catalogue Number	Range No.	Size of Lids	Size of Oven, Inches	Main Top and Reservoir	Height to Main Top	Fire Box for Wood	Pipe, Collar	Shipping Weight Lbs.	Price
22P70	8-17	No. 8	16x21x14	46x29	30½	26½	7 in.	425	$20.90
22P71	8-19	No. 8	18x21x14	48x29	30½	26½	7 in.	445	22.82
22P72	8-21	No. 8	20x21x14	50x29	30½	26½	7 in.	455	25.24
22P73	9-19	No. 9	18x21x14	48x29	30½	26½	7 in.	445	22.87
22P74	9-21	No. 9	20x21x14	50x29	30½	26½	7 in.	455	25.29

OUR HIGH SHELF 6-HOLE $22.85 RESERVOIR STEEL RANGE

FOR COAL OR WOOD.

Delivered on Board Cars at our Foundry in Newark, Ohio.

POSSESSES EVERY FEATURE of every high grade range made, all the improvements of our Acme Regal line, guaranteed equal to any steel range on the market at any price, made of heavier steel plate than any other steel range, lined throughout with asbestos; covered by binding guarantee and is furnished at

$22.85 to $27.44

IN ANY OF THE FOLLOWING SIZES AS LISTED BELOW PRICES DO NOT INCLUDE PIPE OR COOKING UTENSILS. SEE PAGE 58.

SEE PAGE 2 FOR OUR LIBERAL $1.00 TO $5.00 C. O. D. SUBJECT TO EXAMINATION OFFER.

PRICE LIST OF THE ACME REGAL SIX-HOLE STEEL RANGE WITH PORCELAIN LINED RESERVOIR AND HIGH SHELF.

Delivered on board cars at our foundry in Newark, Ohio.

Catalogue Number	Range No.	Size of Lids	Size of Oven, Inches	Main Top and Reservoir	Height to Main Top	Fire Box for Wood	Pipe, Collar	Shipping Weight Lbs.	Price
22P75	8-17	No. 8	16x21x14	46x29	30½	26½	7 in.	470	$22.85
22P76	8-19	No. 8	18x21x14	48x29	30½	26½	7 in.	490	24.84
22P77	8-21	No. 8	20x21x14	50x29	30½	26½	7 in.	500	27.39
22P78	9-19	No. 9	18x21x14	48x29	30½	26½	7 in.	490	24.89
22P79	9-21	No. 9	20x21x14	50x29	30½	26½	7 in.	500	27.44

WE GUARANTEE our black enamel nickel trimmed Acme Regal Steel Ranges to be the highest grade steel ranges on the market, regardless of price, and we are perfectly willing to accept your order for an Acme Regal Steel Range, any style you may select, to be shipped to you with the understanding and agreement that after you have given it thirty days' trial in your own home, if you are not convinced it is better than any range you could buy from any dealer at any price, you can return it to us at our expense and we will immediately return your money. **We guarantee the range to reach you in the same perfect condition it leaves us,** and while it very rarely happens that a range is injured in transit, if the range does not reach you in perfect condition we will repair or replace it free of any cost to you.

THE ACME REGAL STEEL RANGE is made of heavier steel plate than any other range made, heavier and better interlining, better bolted, stronger braced, better fitting, will consume less fuel, wear longer and give better satisfaction than any other range made; is highly nickel trimmed, with handsome nickel doors, nickel bands around the main top and shelf, heavy nickel bands around oven door, nickel corner posts, nickel medallions and nickel plates. **This illustration shows our Acme Regal Range with high shelf, deep porcelain lined reservoir in the various sizes, which we furnish at $22.85 to $27.44, according to size.** We also show illustrations of the various equipments, including the complete range with high shelf, closet and reservoir as shown in the large illustration of the No. 22P80 on next page. **In ordering a steel range we advise that you select the very best, the best that money can buy, our Acme Regal.**

THIS IS EXACTLY THE SAME RANGE AS ILLUSTRATED ABOVE AT . . . . . $20.90 TO $25.29 under Nos. 22P70 to 22P74, with the addition of the high shelf. This range is highly nickel plated throughout, enameled with the very best quality locomotive black, highly ornamented, trimmed and finished.

THE MAIN TOP, covers and centers, are made of the very finest cast stove plate from the purest pig iron, and not to be confused with malleable top ranges, **sometimes called "steel" to deceive.**

SAVED $20.00.

Huntsville, Kan.
Sears, Roebuck & Co.,
Chicago, Ill.

Dear Sirs:—Will say we are more than pleased with the Acme Regal. It reached us in perfect order and am highly pleased with it. It is all that it is represented to be. I just saved about $20.00 on the stove. If I had bought here I would have had to pay about $45.00 for the same stove. I ordered a stove for my brother-in-law, and they say as I do about the stove, I remain, yours respectfully
JOHN WITHRODER.

$22.85 TO $27.44

OUR RANGES are offered as the best money can buy and at prices based on the actual cost of material and labor, with but our one small percentage of profit added.

BEAR IN MIND that these prices are too low to include any cooking utensils or stove pipe. If you desire any stove furniture it must be shipped direct from our stock in Chicago, while these ranges are sent from our foundry in Newark, Ohio. This makes two shipments, one from our foundry and one from our store. For this reason we especially urge you to make your order for cooking utensils large enough to be profitable to you, remembering that 50 to 100 pounds will, as a rule, go by freight from Chicago, for as low a freight charge as 40 pounds.

STOVE REPAIRS.

PLEASE NOTICE. We can always furnish repairs for Acmes. In ordering repairs for stoves, it is very important to give your purchase Invoice Number or the most complete and explicit information possible. By strictly adhering to the following rules, a great deal of annoyance, expense and delay may be averted.

1st. State whether stove is for coal only, for wood only, or a combined wood and coal burning construction.
2d. If cook stove or range, say if square top or with reservoir.
3d. The back of the stove is at the pipe collar. Stand facing the hearth on a cook stove or facing the oven door of a range.
4th. Give full number. In many instances the same size of griddle holes are placed on different stove bodies, namely, 7-18, 8-18, 8-20 or 9-20, etc., and the single No. 7, 8 or 9 in this instance would be no indication of the correct size of the stove.
5th. Be particular to furnish all dates of patents.
6th. When legs are desired, say if stove is supplied with legs only or on leg base.
7th. Give name of stove in full. A strict observance of these directions will be mutually advantageous.

$24.64 BUYS OUR ACME REGAL.

THE HIGHEST GRADE, BLACK ENAMELED, NICKEL TRIMMED STEEL RANGE POSSIBLE TO PRODUCE.

PRICE...$24.64

Complete with High Shelf

WARMING CLOSET

and Deep Porcelain Lined

RESERVOIR,

Exactly as Illustrated.

HEAVIER AND THICKER steel plate than is used by any other maker; stronger, better braced, closer riveted, better fitting. Guaranteed easier operated, a better baker, will consume less fuel and outwear any other steel range on the market.

WE BUILD THIS RANGE in our own foundry, using steel two gauges thicker than is used in any other steel range made. **The main top, covers and centers** are made of cast plate from Birmingham iron. **The nickeling** is done in our own foundry and is not equaled by any other maker, and while we can always furnish parts for repairs, you will not be likely to ever need repairs to this range for it will be in better condition after ten years constant use than any of the cheap, thin steel plate ranges after one year. In fact it is built so **there is practically no wear out to it.**

OUR GUARANTEE OFFER. We advise you by all means to buy this steel range in preference to any of the thinner plate and cheaper ranges, for the few dollars difference in cost will be made up many times over in the longer life and economy of fuel, and we therefore **make you this offer:**

ORDER THIS RANGE in the size wanted at $24.64 to $29.20 and we will send it to you with the understanding you can use it in your own home for 30 days and if you do not find it in every way the best steel range in your neighborhood and you are not satisfied you have saved $15.00 to $25.00 in price, you can return it to us at our expense and we will return your money together with the freight charges paid by you.

See page 2 for our liberal $1.00 to $5.00 C. O. D. subject to examination offer.

THE ACME REGAL has a duplex grate for coal or wood, 6 HOLE, high shelf warming closet and deep porcelain lined reservoir, exactly as illustrated. The light shading shows the nickel plating, such as wide bands, doors, trimmings, plates, corners, etc.; the most elaborately finished range made.

SAVED $14.00.

Sears, Roebuck & Co., Chicago, Ill. Dade City, Fla.

Dear Sirs: The Acme Regal has proved quite satisfactory. After paying the freight all the way from Newark, Ohio, I saved $14.00. The same stove would cost about $50.00 here from the retail dealers. Yours truly, THOMAS ROACH.

$24.64 barely covers the cost to build in our own foundry (the largest stove foundry in America), with but our one small profit added.

WE GUARANTEE TO FURNISH YOU IN THIS A BETTER STEEL RANGE THAN YOU CAN BUY ELSEWHERE AT ANY PRICE AND WE GUARANTEE TO SAVE YOU $15.00 TO $25.00 IN COST.

We can always furnish repairs for Acmes. See page 10 about how to order repairs.

PRICES DO NOT INCLUDE PIPE OR COOKING UTENSILS.
SEE PAGE 58.

Price List of the ACME REGAL 6-HOLE STEEL RANGE with Porcelain Lined Reservoir and High Closet. Delivered on the cars at our foundry in Newark, Ohio.

Catalogue Number	Range No.	Size of Lids	Size of Oven, Inches	Size of Main Top, Inches	Height to Main Top, Inches	Length of Fire Box for Wood	Size of Pipe to Fit Collar	Shipping Weight	PRICE
22P80	8-17	No. 8	16x21x14	46x29	30½	26½ in.	7 in.	485	$24.64
22P81	8-19	No. 8	18x21x14	48x29	30½	26½ in.	7 in.	505	26.62
22P82	8-21	No. 8	20x21x14	50x29	30½	26½ in.	7 in.	515	29.15
22P83	9-19	No. 9	18x21x14	48x29	30½	26½ in.	7 in.	505	26.67
22P84	9-21	No. 9	20x21x14	50x29	30½	26½ in.	7 in.	515	29.20

ACME PARAGON POLISHED STEEL PLATE RANGES.

THIS STEEL PLATE IS POLISHED AND REPOLISHED by passing and repassing through ponderous rollers until a permanent beautiful blue color is obtained. It is produced by the famous Wellsville Rolling Mills, and Wellsville polished steel is the standard of the world. The sheets are handled in oil at the mills and at our steel range factory, preserving the beautiful color from all exposure to the weather in shipping. When you receive the range, wipe off the surface of the steel with a soft cloth and observe the deep blue color of this matchless material. Does not require any further attention. Does not burn off. Does not require enameling, japanning or blacking. If you go away for a long vacation or store away the range, simply oil the surface with any common oil, like lard oil, free of salt, rub it off when ready to use again, and the beautiful blue will never be impaired.

OUR $21.53 TO $25.94 HIGH SHELF SIX-HOLE ACME PARAGON POLISHED STEEL RANGE, for coal or wood. Delivered on cars at our foundry.

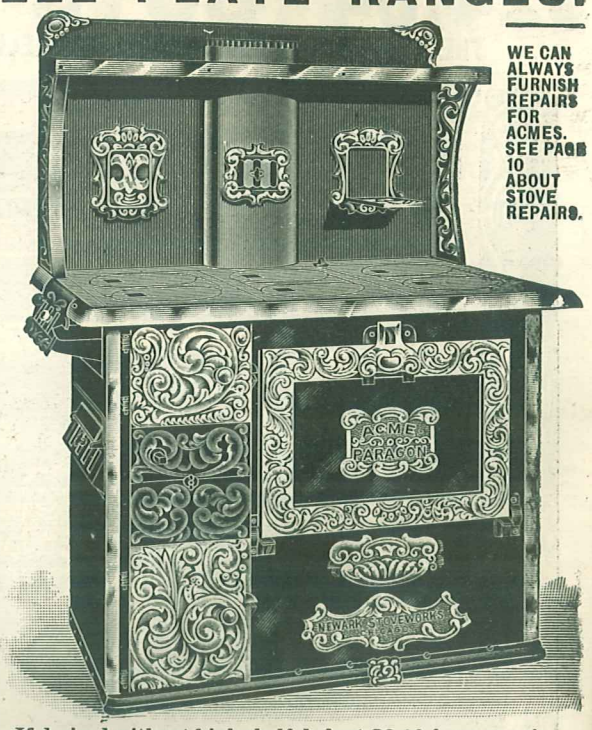
AT $21.53 TO $25.94, according to size, as listed below, we furnish this Acme Paragon six-hole polished steel range with high shelf, as illustrated, and invite the closest comparison in every little detail on this range with that of any blue polished range offered by any other dealer at within 50 per cent of the price.

THE MAIN TOP, COVERS AND CENTERS are made of the finest cast stove plate, from the purest pig iron, and not to be confused with malleable top ranges, sometimes called "steel" to deceive. It is the most durable, economical and handsome polished steel range on the market.

AT THE PRICES NAMED we furnish this range in the sizes and dimensions below. Prices do not include pipe or cooking utensils. See page 58. See page 2 for our liberal $1.00 to $5.00 C. O. D. subject to examination offer. Delivered on cars at our foundry.

Price List of the Acme Paragon Six-Hole Polished Steel Plate Range, without Reservoir, with High Shelf.

Catalogue Number	Range Number	Size of Lid	Size of Oven, Inches	Size of Main Top, Inches	Size of End Shelf, Inches	Height to Main Top, Inches	Length of Fire Box for Wood, Inches	Size of Pipe to Fit Collar, Inches	Ship'g Weight, Pounds.	Price with high shelf
22P86	8-17	No. 8	16x19x14	33½x28	7½x21½	29¾	24	7	337	$21.53
22P87	8-19	No. 8	18x19x14	35½x28	7½x21½	29¾	24	7	352	23.40
22P88	8-21	No. 8	20x21x14	37½x30	7½x21½	29¾	26	7	389	25.89
22P89	9-19	No. 9	18x21x14	36½x30	7½x21½	29¾	26	7	365	23.45
22P90	9-21	No. 9	20x21x14	37½x30	7½x21½	29¾	26	7	400	25.94



WE CAN ALWAYS FURNISH REPAIRS FOR ACMES. SEE PAGE 10 ABOUT STOVE REPAIRS.

If desired without high shelf deduct $2.50 from any size.

OUR $23.44 HIGH CLOSET 6-HOLE ACME PARAGON POLISHED STEEL PLATE RANGE. FOR COAL OR WOOD.

Delivered on cars at our foundry.

AT $23.44 to $27.88, according to size, as listed below, we offer you this High Closet, Six-Hole Acme Paragon Polished Steel Plate Range in competiton with ranges that sell at almost double the price.

THIS IS EXACTLY THE SAME RANGE as the one previously listed at $21.53 to $25.94 under Nos. 22P86 to 22P90, with the addition of the **high closet.** As you will see by the illustration, the closet is highly ornamented, with nickel bands and nickel trimmings. It has latest patent roll top, same as roll top desks are made, and at the slight difference in the cost, you will find the addition of a warming closet a very good investment.

THE MAIN TOP, COVERS AND CENTERS are made of the finest stove plate, from the purest pig iron, and not to be confused with malleable top ranges, sometimes called "steel," to deceive. At the prices named we furnish this range in the sizes and dimensions below. **Prices do not include pipe or cooking utensils. See page 58. For our $1.00 to $5.00 C.O.D. subject to examination offer see page 2. Delivered on cars at our foundry.**

Price List of the Acme Paragon Six-Hole Polished Steel Plate Range, without Reservoir, with High Closet.

Catalogue Number	Range No.	Size of Lids	Size of Oven, Inches	Size of Main Top, Inches	Size of End Shelf, Inches	Height to Main Top Inches	Length of Fire Box for Wood, Inches	Size of Pipe to Fit Collar, Inches	Ship'g Weight, Pounds	Price with High Closet
22P91	8-17	No. 8	16x19x14	33½x28	7½x21½	29¾	24	7	354	$23.44
22P92	8-19	No. 8	18x19x14	35½x28	7½x21½	29¾	24	7	369	25.34
22P93	8-21	No. 8	20x21x14	37½x30	7½x21½	29¾	26	7	408	27.83
22P94	9-19	No. 9	18x21x14	36½x30	7½x21½	29¾	26	7	385	25.38
22P95	9-21	No. 9	20x21x14	37½x30	7½x21½	29¾	26	7	420	27.88

Water Fronts for Acme Paragon Ranges, each $2.50

Water fronts are used only where there is a water supply furnished with constant pressure through pipes, which can only be obtained in towns and cities having water works, or from an elevated pressure tank. See page 3 about hot water fronts.

OUR HIGH SHELF 6-HOLE $25.13 RESERVOIR POLISHED STEEL PLATE RANGE

For Coal or Wood. Delivered on board cars at our foundry.

This is exactly the same range as illustrated above at $21.53 to $25.94 under Nos. 22P86 to 22P90, with the addition of the porcelain lined reservoir This range is highly nickel plated throughout, made of the same beautiful polished steel, highly ornamented, trimmed and finished. **The main top, covers and centers** are made of the very finest cast stove plate from the purest pig iron, and not to be confused with malleable top ranges, sometimes called "steel" to deceive.

POSSESSES EVERY FEATURE of every high grade range made, all the improvements of our Acme Paragon line, guaranteed equal to any steel range on the market at any price, made of heavier steel plate than any other polished steel range; lined throughout with asbestos; **covered by binding guarantee and is furnished at $25.13 to $30.17,** in any of the following sizes as listed below. **Prices do not include pipe or cooking utensils.** See page 58. See page 2 for our liberal **$1.00 to $5.00 C. O. D. subject to examination offer.**

Price List of the Acme Paragon Six-Hole Polished Steel Plate Range, with Porcelain Lined Reservoir and High Shelf. Delivered on board cars at our foundry.

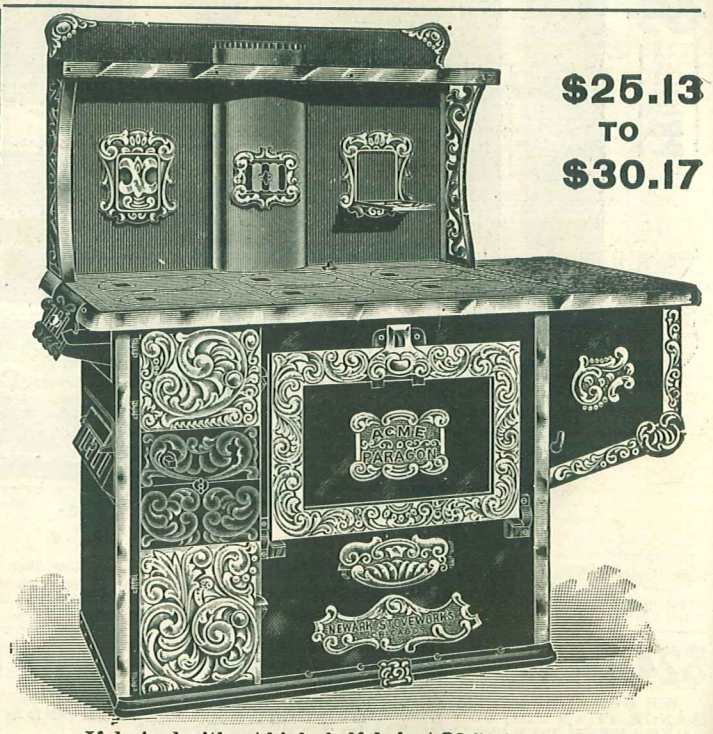
Catalogue Number	Range No.	Size of Lids	Size of Oven, inches	Main top and Reservoir, inches	Height to Main Top, inches	Fire Box for Wood, inches	Pipe, Collar	Shipping Weight, pounds	Price
22P 96	8-17	No. 8	16x19x14	46 x28	29¾	24	7 in.	397	$25.13
22P 97	8-19	No. 8	18x19x14	47 x28	29¾	24	7 in.	417	27.32
22P 98	8-21	No. 8	20x21x14	49½x30	29¾	26	7 in.	459	30.12
22P 99	9-19	No. 9	18x21x14	47½x30	29¾	26	7 in.	430	27.37
22P100	9-21	No. 9	20x21x14	49½x30	29¾	26	7 in.	470	30.17

THE DEALER SAYS IT IS WORTH $20.00 MORE.

Sears, Roebuck & Co., Chicago, Ill. Lyonshall, Manitoba.

Gentlemen:—The Acme Paragon purchased from you has given us perfect satisfaction in every respect. It is exactly as represented in your catalogue. One dealer has recently put in a furnace for us, consequently I showed him the said stove and the price it cost, including freight and custom duties. He declared that if it had been bought from him, or in any of our towns, it would have cost us $20 more money. I beg also to state that I have had many other things in the hardware line from you, and all are as represented in your catalogue, and equally satisfactory in quality and cheapness.

Yours very truly, SAM'L JONES, J. P.



$25.13 TO $30.17

If desired without high shelf deduct $2.50 from any size.

$27.10 BUYS OUR ACME PARAGON.

THE HIGHEST GRADE

BLUE POLISHED NICKEL TRIMMED STEEL RANGE MADE.

Complete with high warming closet and deep porcelain lined reservoir, exactly as illustrated. (Burns coal or wood.)

BLUE POLISHED STEEL PLATE by reason of its high cost, is only used in ranges by a very few makers and then always sold at very high prices, usually ranging from $40.00 to $60.00. Blue polished steel is the natural color of the steel as it comes in its finished state from the rolling mills, a handsome high natural polish in a soft bluish tint, and makes the handsomest steel range yet produced; blue polished steel is very hard, there is no wear out to it; it will practically wear forever.

THIS IS A SIX-HOLE RANGE exactly as illustrated, we use a thicker plate of steel than is used by any other maker. Main top, covers and centers are cast plate from Birmingham iron, most gorgeously nickel trimmed and mounted range ever produced, heavier inner lining, bracing and staying than in any other range made.

OUR FREE TRIAL OFFER We will send you this range with the understanding that after using it 30 days, if you are not satisfied you have saved $20.00 to $30.00 in cost and have received the best range in your neighborhood you can return it to us at our expense and we will return your money together with the freight charges you paid.

See page 2 for our liberal $1.00 to $5.00 C. O. D. subject to examination offer.

$27.10 to $32.15

$27.10 —TO— $32.15

WE ADVISE you to buy one of our best ranges, either our Acme Regal at $24.64 to $29.20 or this our Acme Paragon at $27.10 to $32.15, for either range will outwear THREE of the cheaper ranges, besides saving you the whole cost in economy of fuel used.

NICKEL TRIMMING. With the heavy nickel bands all along the front edge of main top and front of the warming closet, with the large nickel closet brackets, tea shelves and trimmings, large nickel doors, heavy nickel trimmed oven door and reservoir, heavy nickel polished corners, nickel plates and panels, with the extra high finish of this range throughout you must see, examine and compare it with other ranges to appreciate the value we are offering, for really no such a steel range goes out of any other foundry in America.

OUR SPECIAL PRICE $27.10 TO $32.15

BLUE POLISHED STEEL RANGES

We can always furnish repairs for Acmes. See page 10 about how to order repairs.

SAVED AT LEAST $20.00.

Anderson, Ind.

Sears, Roebuck & Co., Chicago, Ill.

Dear Sirs:—We are very much pleased with our Paragon range purchased of you. It has given satisfaction and feel that we have saved at least twenty dollars by buying of you. H. E. WARD, M. D.

Price List of the Acme Paragon 6-Hole Polished Steel Plate Range with Porcelain Lined Reservoir and High Closet. Prices do not include pipe or cooking utensils. See page 58.

Catalogue Number	Range Number	Size of Lids	Size of Oven, Inches	Size of Main Top, Inches	Height to Main Top, Inches	Length of Fire Box for Wood, Inches	Size of Pipe to Fit Collar, Inches	Shipping Weight Lbs.	PRICE
22P101	8-17	No. 8	16x19x14	46 x28	29¾	24	7	414	$27.10
22P102	8-19	No. 8	18x19x14	47 x28	29¾	24	7	434	29.28
22P103	8-21	No. 8	20x21x14	49½x30	29¾	26	7	478	32.10
22P104	9-19	No. 9	18x21x14	47½x30	29¾	26	7	450	29.33
22P105	9-21	No. 9	20x21x14	49½x30	29¾	26	7	490	32.15

HIGHEST GRADE CAST IRON STOVES AND RANGES MADE.

ON THE FOLLOWING PAGES by illustration by description we show a big assortment of the highest grade cast iron stoves made in America. They are made in our Newark, Ohio, foundry, the largest stove foundry in the world, made of the highest grade materials, and are in quality of material used, workmanship, fit, finish, general construction and wearing quality, economy in the consumption of fuel and in every way superior to any other stoves on the market. In our foundry, the largest in the world, a foundry; in which the moulding room alone is 140 feet wide by 1000 feet long, the moulding room a lone covering nearly four acres, **we have every modern type of stove making machinery,** employ the highest grade of stove making talent obtainable and we turn out a higher grade of stoves than goes out of any other foundry in this country.

Our Guarantee, Free Trial and Money Refund Offer.

WE WILL ACCEPT YOUR ORDER for any stove to be sent to you with the understanding and agreement that after you have used it thirty days if you are not convinced that it is a better stove (size for size) than any stove made by any other maker, and if you are not convinced you have made a big saving in price and have received just the stove you want, you can return it to us at our expense of freight charges, and we will immediately return your money, together with any freight charges you may have paid. The stove will further be covered by our binding guarantee, by the conditions of which if any piece or part gives out by reason of defect in material or workmanship (except regular wear of fire box linings), we will replace it free of any charge to you.

REMEMBER, you take no risk in ordering a stove from us, for we ship it to you with the understanding and agreement that if you do not find it better in quality, lower in price, a better made, better fitted and better finished stove than you could get elsewhere, you can return it to us at any time within thirty days, and we will immediately return your money, together with the freight charges paid by you.

WE FURNISH REPAIRS.

FOR EVERY STOVE WE MAKE AND SELL we keep in stock a full supply of all the different parts for repairs, and can and will in the years to come furnish any piece or part for repairs promptly and at actual foundry cost, a mere fraction of what you would have to pay your dealer at home. **The prices quoted for these stoves** are for the stoves delivered on board the cars at our foundry in Newark, Ohio. The prices barely cover the cost of material and labor, with but our one small percentage of profit added, prices that are about one-half the price charged by dealers generally.

ABOUT THE FREIGHT CHARGES.

ON PAGES 4 AND 5 we give the freight charges per hundred pounds from our foundry to the different towns in every state, and from this you can calculate almost exactly what the freight will be on any stove to your town. You will find that the freight will amount to nothing as compared with what you will save in price.

SAFE DELIVERY GUARANTEE.

WE GUARANTEE EVERY STOVE TO reach you in the same perfect condition it leaves our foundry. Each stove is carefully crated, and if any piece or part should be cracked or broken when received, we will replace or repair it free of charge, or send you another stove to take its place, although it rarely ever happens that one of our stoves (carefully crated as they are), are even scratched, cracked or broken.

OUR ACME WONDER WOOD BURNING COOK STOVE, WITHOUT RESERVOIR, $4.85 TO $8.45.

AT $4.85 TO $8.45 according to size and weight, as listed below, we offer this high grade stove, direct from our Newark, Ohio, foundry, as the equal of wood burning cook stoves that sell generally at double the price, offer it to you at the actual cost of material and labor, with but our one small percentage of profit added.

THIS IS A WOOD BURNING STOVE, burns wood only. The castings are made from the highest grade Birmingham pig iron, which, so far as the grade of material, workmanship and durability is concerned, is the equal of the highest priced stoves we make, superior to any stove made in any other foundry.

THE ACME WONDER is a thoroughly serviceable stove, the construction is strictly first class throughout, is made with oven shelf, heavy covers, kicker for opening oven door, nickel plated knobs. Each stove is furnished with a lifter and a scraper for cleaning the ashes from under the oven.

OUR SPECIAL PRICES of $4.85 to $8.45 are made possible only from the fact that we operate our own foundry, the largest stove foundry in the world, and we are able, without the expense of handling, carting, or any of the expenses common to the wholesalers of stoves, to truck this stove direct from the mounting room into the car tagged to your address. In this way we are able to offer you this stove at about one-half the price your dealer would charge, able to furnish it to you at much less than your dealer can buy any stove of equal weight and size in carload lots.

UNDERSTAND, we guarantee this stove to reach you in the same perfect condition it leaves our foundry, and if any piece or part is broken we will replace or repair it free of charge. We guarantee to furnish you repairs in the years to come and that at actual factory cost, about one-half what your dealer would charge. We will ship the stove to you on thirty days' free trial, with the understanding and agreement that after you have received and used it for thirty days if you are not perfectly satisfied with it, if you are not convinced you have received a better stove from us at a much lower price than you could buy elsewhere, you can return it to us at our expense, and we will immediately return your money, together with the freight charges paid by you. See page 2 for our liberal $1.00 to $5.00 C. O. D. subject to examination offer.

UNDERSTAND, this is a small stove for burning wood only. Larger stoves and ranges for burning wood or coal, or both coal and wood, will be found on the following pages. Understand, the price quoted is for the stove delivered on board the cars at our Newark, Ohio, foundry. The price does not include pipe or cooking utensils. See page 58.

Catalogue Number	Stove Number	Size of Lids	Size of Oven, Inches	Size of Top, Inches	Height, Inches	Size of Pipe to Fit Collar	Length of Fire Box	Weight Pounds	Price
22P106	7-16	No. 7	15 x12½x10	21½x24½	24½	6	20	148	$4.85
22P107	7-18	No. 7	16½x14½x11	24 x26½	26	6	22	183	6.74
22P108	8-18	No. 8	16½x14½x11	24 x26½	26	6	22	183	6.79
22P109	8-20	No. 8	17½x16¼x12	25½x28¾	27	6	24	222	8.40
22P110	9-20	No. 9	17½x16¼x12	25½x28¾	27	6	24	222	8.45

STOVE HAS GIVEN GOOD SATISFACTION.

Erick, Okla.

Sears, Roebuck & Co., Chicago, Ill.

Sirs:—I was well pleased with my stove that you sent me last March; I saved about $3.00 on it; it has given good satisfaction. Yours truly

W. P. PERRY.

OUR ACME WONDER WOOD BURNING RESERVOIR COOK STOVE, $9.84 TO $11.54.

FROM $9.84 TO $11.54 we furnish this strictly high grade wood burning cook stove complete with large, deep, porcelain lined reservoir as illustrated, the equal of stoves that sell generally at about double our price. For a medium or small sized reservoir cook stove for burning wood only, there is nothing made by any other manufacturer that will begin to compare with this, our Acme Wonder, at anything like the price.

THIS STOVE is built in our own foundry in Newark, Ohio, the largest stove foundry in the world, and our low prices barely represent the cost of material and labor, with but our one small percentage of profit added. Taking the entire output of the largest stove foundry in the world, employing the most modern stove making machinery, we are able to reduce our cost of manufacture to a point that, with our one small percentage of profit added, the price we charge you is less than the actual cost to manufacture in most of the smaller foundries. Our price to you is about one-half the price you would pay your dealer at home; our price to you is much lower than your dealer could buy the same grade of stoves in carload lots.

AS A GUARANTEE that this stove (weight for weight and size for size), is better made and better finished, more durable, more economical in the consumption of fuel, a better, bigger and a higher grade stove than is made by any other maker, we give you the privilege of ordering it with the understanding and agreement if you do not find it as we represent it, you can return the stove to us at any time within thirty days and we will return your money, together with any freight charges you may have paid. We accept all stove orders with the understanding and agreement that the stove must be perfectly satisfactory, must be better in quality and lower in price than you can buy elsewhere or your money is to be refunded to you. See page 2 for our liberal $1.00 to $5.00 C. O. D. subject to examination offer.

THIS HANDSOME WOOD BURNING STOVE has been greatly improved, the patterns have been refinished, brought right up to date, making it a new model stove for this year.

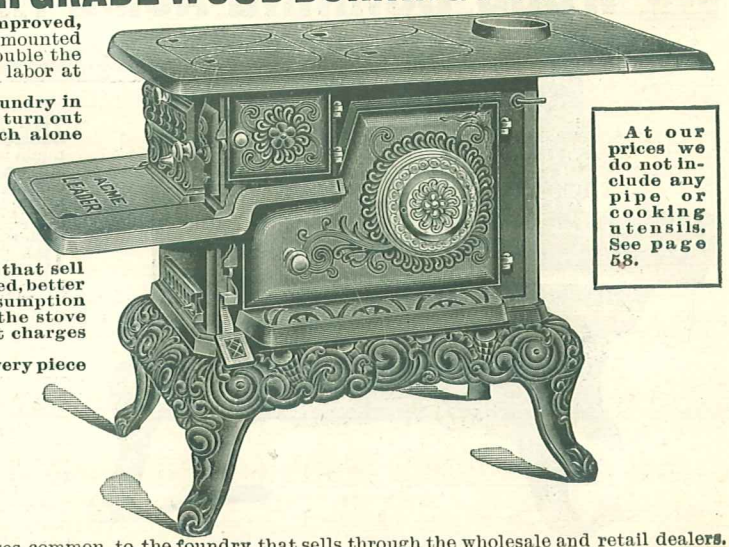
UNDERSTAND, THIS STOVE BURNS WOOD ONLY (not made for coal), is thoroughly serviceable in every respect, made with outside oven shelf, heavy covers, kicker for opening oven door, nickel plated knobs, each stove furnished with lifter and scraper for cleaning the ashes from under the oven. Comes complete with deep porcelain lined reservoir as illustrated. Understand, we guarantee each stove to reach you in the same perfect condition it leaves our foundry, and if any piece or part is broken when received, we will replace or repair it free of charge. This stove is covered by our binding guarantee, and it should be remembered we can furnish parts for repairs at factory cost at any time in the years to come. Our prices do not include pipe or cooking utensils. See page 58.

Catalogue Number	Stove Number	Size of Lids	Size of Oven, Inches	Size of Top, including Reservoir	Height, Inches	Size of Pipe to Fit Collar	Length of Fire Box, Inches	Weight, Pounds	Price
22P111	7-18	No. 7	16½x14½x11	24 x36½	26	6	22	238	$ 9.84
22P112	8-18	No. 8	16½x14½x11	24 x36½	26	6	22	238	9.89
22P113	8-20	No. 8	17½x16½x12	25½x38¾	27	6	24	280	11.49
22P114	9-20	No. 9	17½x16½x12	25½x38¾	27	6	24	280	11.54

OUR ACME LEADER NEW IMPROVED HIGH GRADE WOOD BURNING COOK STOVE

AT $7.48 TO $10.28, according to size and weight, we furnish this new improved, high grade, up to date, wood burning cook stove, mounted on a handsome rococo base, a stove the equal of stoves that sell generally at double the price. We offer it at $7.48 to $10.28, based on the actual cost of material and labor at our Ohio foundry, with but our one small percentage of profit added.

THIS STOVE IS MADE IN OUR OWN FOUNDRY, the largest stove foundry in the world, where we turn out a higher grade of stove work, at a lower cost, than any other foundry, which alone makes possible our very low price.



At our prices we do not include any pipe or cooking utensils. See page 58.

THIRTY DAYS' FREE TRIAL OFFER.

IF YOU WANT A WOOD BURNING STOVE of medium size, without reservoir, and you will send us your order, enclose our price, we will send this stove to you by freight with the understanding and agreement that you can use the stove in your own home for 30 days, and after putting it to every test, comparing it with stoves that sell at $3.00 to $10.00 more money you are not convinced that it is a better finished, better made, better fitting and more durable stove, and more economical in the consumption of fuel than any stove your dealer at home would furnish you, you can return the stove to us at our expense, and we will return your money together with the freight charges paid by you.

UNDERSTAND, every stove is covered by our binding guarantee, covering every piece and part that enters into the construction. Understand, we guarantee the stove to reach you in the same perfect condition it leaves our foundry, and if any piece or part is broken we will repair or replace it free of charge.

REPAIRS CAN ALWAYS BE FURNISHED. We carry in stock a complete set of parts which we can promptly furnish in the years to come, and at actual factory cost.

IN OUR BIG STOVE FOUNDRY, the largest in the world, we make from the very best material a higher grade of stove work than goes out of any other foundry. Our cost to manufacture is lower than any other foundry since we have none of the many expenses common to the foundry that sells through the wholesale and retail dealers. Further, we have the advantage that our foundry runs at full capacity every day in the year, and all the stoves that are made in the dull season in excess of the orders we receive, are stored in warehouses at the foundry awaiting the rush of business that always comes in the fall, and by running the foundry at full capacity every day in the year, an advantage enjoyed by no other stove foundry in America, we are able to greatly reduce the cost of manufacture, and we give you the benefit of this saving in the astonishingly low prices we name, $7.48 to $10.28 according to size and weight, prices about one-half that charged by retail dealers, prices much lower than your dealer can buy elsewhere in carload lots. See page 2 for our liberal $1.00 to $5.00 C. O. D. subject to examination offer.

THIS WOOD BURNING STOVE Our Acme Leader, is a handsome reliable stove of artistic design, brought right up to date. We use in this stove the highest grade stove plate made, mounted on a handsome rococo base as illustrated, made with large outside oven shelf, large extension end shelf, cut long centers and main top, tin lined oven door, oven door kicker, nickel plated towel rod, nickel plated tea shelf, nickel plated panel on oven door, nickel plated knobs on all doors.

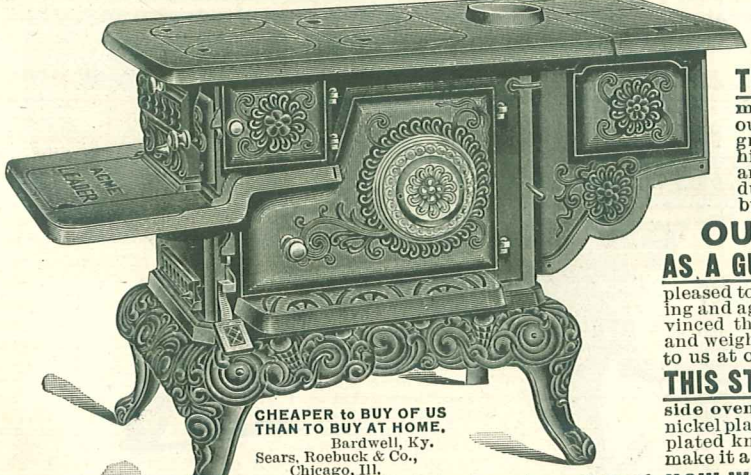
FOR AN EXCLUSIVE WOOD BURNING STOVE OF MEDIUM SIZE there is no stove made by any other maker that will give the service of our Acme Leader. We guarantee you cannot buy a stove that will compare with it at anything like the price. We have gotten out the Acme Leader with a view of combining the good points of every high grade, medium size, wood burning cook stove made, with the defects of none.

AT OUR SPECIAL PRICES OF $7.48 TO $10.28, according to size and weight, we furnish this stove carefully crated, delivered on board the cars at our foundry in Newark, Ohio, from which point you must pay the freight; but you will find the freight will amount to next to nothing as compared with what you will save in price. On pages 4 and 5 we quote the freight per hundred pounds from our foundry to the different towns in your state, and from this you can calculate almost exactly what the freight will be on any stove to your town.

We furnish our Acme Leader New Improved High Grade Wood Burning Cook Stove, exactly as illustrated in the different styles and at the prices quoted below.

Catalogue Number	Stove Number	Size of Lids	Size of Oven, inches	Size of Top not Including Shelf	Size of Shelf	Size Pipe to Fit Collar	Length of Fire Box	Height inches	Weight pounds	Price
22P115	7-16	No. 7	15 x12½x10	21½x24½	21½x7	6	20	25	179	$ 7.48
22P116	7-18	No. 7	16½x14½x11	24 x26½	24 x7	6	22	25¾	218	8.58
22P117	8-18	No. 8	16½x14½x11	24 x26½	24 x7	6	22	25¾	218	8.63
22P118	8-20	No. 8	17½x16½x12	25½x28¾	25½x7	6	24	26¾	258	10.23
22P119	9-20	No. 9	17½x16½x12	25½x28½	25½x7	6	24	26¾	258	10.28

OUR ACME LEADER WOOD BURNING RESERVOIR COOK STOVE, $11.42 TO $13.10.



CHEAPER to BUY OF US THAN TO BUY AT HOME.

Bardwell, Ky.
Sears, Roebuck & Co.,
Chicago, Ill.

Dear Sirs:—Received your stove and was well pleased with it, will say it is cheaper to buy your stoves than to buy one in my own town. J. A. TERRY.

AT FROM $11.42 TO $13.10, according to size and weight, we furnish our new improved, high grade, wood burning Acme Leader Cook Stove, complete with reservoir, as illustrated, the equal of wood burning stoves that are sold generally at about double our price.

THIS HANDSOME, NEW IMPROVED Acme Leader Reservoir Stove in the very latest design is mounted on a handsome rococo base, is made extra strong throughout, thoroughly well braced and bolted, has the very best fire back fittings, the highest grade enameled reservoir, it is made to combine the good points of all strictly high grade, medium weight, wood burning cook stoves, with the defects of none, and we guarantee it in quality of material, finish of castings, workmanship, fit, durability and economy in the consumption of fuel to be the highest grade wood burning cook stove of its size on the market.

OUR THIRTY DAYS' FREE TRIAL OFFER.

AS A GUARANTEE that you will find this a better wood burning stove than you could buy elsewhere at anything like the price, we will be pleased to accept your order for one of these stoves, to be sent to you with the understanding and agreement that if it isn't perfectly satisfactory when received, if you are not convinced that it is a better stove than you can buy from your dealer at home in this size and weight, and that you are making a big saving in the price, you can return the stove to us at our expense, and we will immediately return your money.

THIS STOVE HAS ALL THE UP TO DATE FEATURES, large porcelain lined reservoir, large outside oven shelf, cut long centers, cut main top, tin lined oven door, oven door kicker, nickel plated towel rod, nickel plated tea shelf, nickel plated panel on oven door, nickel plated knobs on all doors, handsome rococo base, every new, up to date improvement to make it a strictly high grade stove and at an astonishingly low price.

HOW WE CAN MAKE THE PRICE SO LOW. Our special price of $11.42 to $13.10, according to size and weight, for a stove weighing 264 to 306 pounds, when the present price of the highest grade Birmingham pig iron is considered, is astonishingly low. It is lower than most stove manufacturers figure their cost, is a shade over four cents per pound for the stove made, finished and delivered on board the cars, under our guarantee that there is no stove made of the same weight and size that will compare with it in quality.

THIS VERY LOW PRICE is made possible, first, by our ability to buy our supplies (pig iron, coke, etc.), in larger quantities than any other stove maker since our foundry is the largest in the world, then we are equipped with more and better labor saving machinery than any other stove foundry, with the most modern type of casting machines, automatic polishing machines, automatic fitting and shaping machinery, with a moulding room which alone melts more iron than any other three stove foundries in America, and equipped as we are to run our factory at its full capacity every day in the year, a thing accomplished by no other maker. We can always furnish repairs for Acmes. See page 10 about how to order repairs.

OUR LIBERAL C. O. D. SUBJECT TO EXAMINATION TERMS. While nearly all our customers send cash in full, thus saving an extra express charge of 25 to 50 cents, and always with the understanding that we will immediately return their money if they are not perfectly satisfied with their stove when received, we will on receipt of a small deposit as explained on page 2 send any stove to any address by freight C. O. D., subject to examination, balance and freight charges payable after the stove is received.

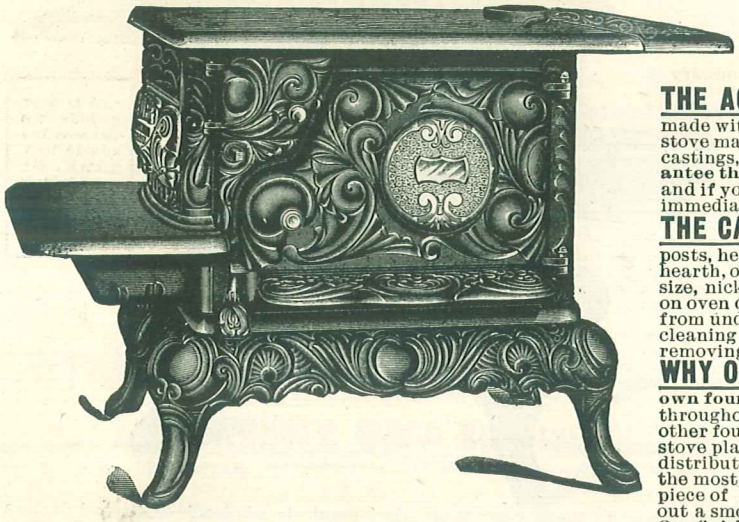
We furnish our Acme Leader Wood Burning Reservoir Cook Stove exactly as illustrated in the different styles and at the prices quoted below.

Catalogue Number	Stove Number	Size of Lids	Size of Oven, inches	Size of Top Including Reservoir, inches	Size of Pipe to Fit Collar	Height, inches	Length of Fire Box, inches	Weight, pounds	Price
22P120	7-18	No. 7	16½x14½x11	24 x36¾	6	25¾	22	264	$11.42
22P121	8-18	No. 8	16½x14½x11	24 x36¾	6	25¾	22	264	11.47
22P122	8-20	No. 8	17½x16½x12	25½x38¾	6	26¾	24	306	13.05
22P123	9-20	No. 9	17½x16½x12	25½x38¾	6	26¾	24	306	13.10

AT OUR SPECIAL PRICES OF $11.42 TO $13.10 we furnish this stove carefully crated and delivered on board the cars at our foundry in Newark, Ohio, from which point you must pay the freight but you will find the freight will amount to next to nothing as compared with what you will save in price. Understand we guarantee the stove to reach you in the same perfect condition it leaves our foundry, guarantee it against breakage or damage of any kind, every stove is covered by our binding guarantee as to material and workmanship, and will be sent to you with the understanding that if you are not perfectly satisfied with it, you can return it to us at any time within thirty days and we will cheerfully return your money.

Understand, our prices do not include pipe or cooking utensils. See page 58.

OUR NEW WOOD BURNING ACME HARVEST COOK STOVE, $10.20.



AT $10.20 TO $12.09 according to size and weight, we offer this new improved 1903 model wood burning cook stove, the Acme Harvest, complete with all the very latest improvements, as the equal of any wood burning cook stove made of like size and weight.

THE ACME HARVEST is a new design. We have had new patterns made after the very latest type of high grade wood burning stoves, made with a view of combining the good points of every high grade wood burning cook stove made, with the defects of none; and as a result, for quality of material, grade of castings, strength, lasting qualities, economy of fuel and evenness as a baker, we guarantee this stove superior to any cook stove made by any other foundry in this country, and if you order it and do not find it so, you can return it to us at our expense and we will immediately return your money, together with any freight charges you have paid.

THE CASTINGS in this stove are made from the best Birmingham iron, it is made with very large flues, cut tops with heavy cut centers supported by posts, heavy covers, heavy linings, very heavy fire back, large bailed ash pan, full draw hearth, outside oven shelf, oven door kicker, handsome rococo ornamented base of extra size, nickeled name plate on oven door, nickeled plated door knobs, nickel plated panel on oven door, tin lined oven door, extension end shelf. The opening for removing ashes from under the oven is in the hearth, consequently no ashes are spilled on the floor in cleaning the stove. Each stove is furnished with a lid, lifter and shaker and scraper for removing the ashes from under the oven.

WHY OUR STOVES ARE SUPERIOR to any other stoves on the market, regardless of price. They are built in our own foundry, the largest stove foundry in the world. This foundry has been equipped throughout with a view of turning out a higher grade of stove work than goes from any other foundry; secondly, we use no scrap iron, nothing but the highest grade of southern stove plate pig iron that can be bought; we use nothing but a 72-hour coke in melting, we distribute our melting from three cupolas to insure an even run of iron; we employ only the most skilled union molders, and every molder works under an agreement that each piece of casting must pass the most rigid inspection or be rejected. As a result, we turn out a smoother, sharper finished and stronger stove plate casting than other makers. Our finishing room is equipped with every modern stove making machinery, and in our mounting room we employ the most skilled mechanics. We use more and better bolting, bracing and staying than other makers, our automatic system of tight fitting gives our stoves a better fit than other makers furnish. We have a nickeling department so equipped that we put on a heavier nickel plate than is furnished by any other maker, and our automatic polishing system insures a much higher finish throughout than other makers give.

OUR PRICES are about one-half the price charged by retailers generally, for the reason that the cost of these stoves to us is reduced to the actual cost of material and labor, and to this we add only our one small percentage of profit.

See page 2 for our liberal $1.00 to $5.00 C.O.D. subject to examination offer.

UNDERSTAND, we ship any stove to you with the understanding and agreement, that if after received, you do not find with the freight charges added to our price, that you have made a big saving in cost, and have gotten a better stove than you could get elsewhere, you can return the stove to us at our expense and we will immediately return your money, together with any freight charges you may have paid.

We can always furnish repairs for Acmes. See page 10 about how to order repairs.

Prices do not include pipe or cooking utensils. See page 58.

WE FURNISH THIS HANDSOME STOVE IN THE DIFFERENT SIZES AT THE FOLLOWING SPECIAL PRICES DELIVERED ON THE CARS AT OUR NEWARK, OHIO, FOUNDRY:

Catalogue Number	Stove No.	Size of Lids	Size of Oven, Inches	Top, not including End Shelf	End Shelf	Height, Inches	Size Pipe to fit Collar, in.	Length of Fire Box for Wood, in.	Shipping Weight	Price
22P124	7-18	No. 7	18 x 18 x 12	28 x 25	8x25	31	7	20	276	$10.20
22P125	8-18	No. 8	18 x 18 x 12	28 x 25	8x25	31	7	20	277	10.25
22P126	8-20	No. 8	20 x 20 x 12½	30 x 26	8x26	31½	7	21½	300	12.04
22P127	9-20	No. 9	20 x 20 x 12½	30 x 26	8x26	31½	7	21½	302	12.09

OUR NEW SPECIAL

$13.09 WOOD BURNING ACME HARVEST RESERVOIR COOK STOVE.

FROM $13.09 TO $15.05, according to size, we furnish this new improved, high grade, rococo design, nickel trimmed, exclusive wood burning stove, mounted on a heavy, handsome rococo base in the sizes listed below.

OUR OHIO FOUNDRY is the largest in the world, thus making possible lower prices and higher grade goods than can be made by any other stove maker, giving us an advantage by which we can sell to our customers direct one stove at a time at much lower prices than dealers can buy direct from any other stove foundry in car load lots. Our molding room alone is 1,000 feet long, accommodates 450 molders in this one department; all the trunk lines of railroads reach our factory over our own tracks, everything is done to minimize expense and make possible the low prices we name, and it is by these great advantages that we are able to offer this handsome, new improved, wood burning reservoir stove at from $13.09 to $15.05, according to size.

THIS STOVE is made from the very best Birmingham iron, has extra large flues, cut tops, with heavy cut centers supported by posts, heavy covers, heavy linings, heavy fire back, large bailed ash pan, slide hearth plate, outside oven shelf, oven door kicker, ornamented base, handsome nickel trimmings throughout, including nickel name plate on front door, nickel plated panel on oven door, nickel plated door knobs, tin lined oven door, opening for removing ashes from under the oven is in the hearth, consequently no ashes are spilled on the floor when cleaning the stove. Comes mounted on a handsome rococo base as illustrated, has a deep porcelain lined reservoir, every up to date high grade feature, every improvement found on every other high grade wood burning cook stove. You will find the castings smoother, better fitting, the stove better built, better braced, and consequently a more substantial and more economical stove in the consumption of fuel than any other wood burning stove of like size made.

See page 2 for our liberal $1.00 to $5.00 C. O. D. subject to examination offer.

WE FURNISH THIS, OUR WOOD BURNING ACME HARVEST RESERVOIR COOK STOVE, IN THE DIFFERENT SIZES AT THE FOLLOWING PRICES, DELIVERED ON THE CARS AT OUR FOUNDRY IN NEWARK, OHIO:

Catalogue Number	Stove Number	Size of Lids	Size of Oven, Inches	Size of Top, including Reservoir	Height, Inches	Size Pipe to fit Collar, Inches	Length of Fire Box for Wood, In.	Shipping Weight	Price
22P128	7-18	No. 7	18 x 18 x 12	38 x 25	31	7	20	334	$13.09
22P129	8-18	No. 8	18 x 18 x 12	38 x 25	31	7	20	335	13.14
22P130	8-20	No. 8	20 x 20 x 12½	39½ x 26	31½	7	21½	373	15.00
22P131	9-20	No. 9	20 x 20 x 12½	40½ x 26	31½	7	21½	375	15.05

UNDERSTAND, we guarantee this stove to reach you in the same perfect condition it leaves our foundry, and if any piece or part is cracked or broken we will replace or repair it free of charge. The stove is shipped to you with the understanding that you can return it to us and get your money back if you are not perfectly satisfied.

We can always furnish repairs for Acmes. See page 10 about how to order repairs.

The price quoted does not include pipe or cooking utensils. See page 58.

SAVED FIVE DOLLARS.

Cold Water, Doddridge Co., W. Va.

Sears, Roebuck & Co., Chicago, Ill.

Kind Friend:—I received the Acme Harvest and it was all right. The freight on the stove and the sugar and rice was $1.60. I was pleased with everything and feel that we saved $5.00 on the stove.

Yours truly, JOHN RYAN.

CANNOT DUPLICATE OUR COOK STOVE FOR LOVE OR MONEY.

Elton, N. J.

Sears, Roebuck & Co., Chicago, Ill.

Dear Sirs:—We received the stove in perfect condition and are very much pleased with it. The freight was $1.08 and I fully believe we saved $7.00 by sending to you for it. The porcelain lined reservoir is just lovely. Could not get a stove like that in our town for love or money. The Acme Harvest is a beautiful baker and perfect in every way. Many thanks to you for the great bargain.

Respectfully yours, F. P. THORNE.

HAS A PERFECT COOK STOVE.

Wentworth, N. H.

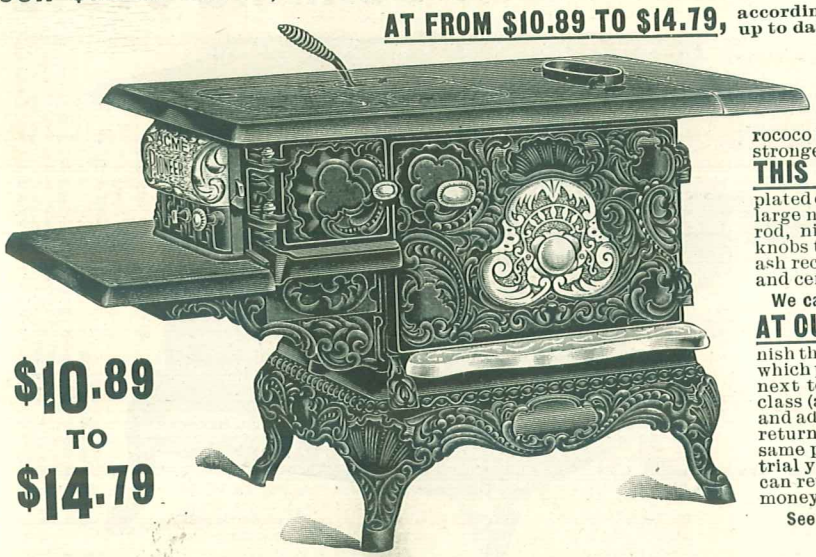
Sears, Roebuck & Co., Chicago, Ill.

Dear Sirs:—The No. 8-18 Harvest Cook Stove which you shipped us is in use and gives perfect satisfaction and is just as represented. It reached us in good condition. The freight bill was $1.26. I saved some $7.00 in buying of you instead of our dealer here at home.

Respectfully, E. G. TENNEY.

OUR $10.89 LARGE, NEW, NICKEL TRIMMED, SQUARE OVEN, WOOD BURNING ACME PIONEER STOVE

AT FROM $10.89 TO $14.79, according to size as listed below, we offer you this, the highest grade, new, up to date, square oven, wood burning cook stove made, regardless of make, name or price.



$10.89 TO $14.79

THIS HANDSOME STOVE is full nickel trimmed, made in the very latest style with the new design of square oven, giving the greatest possible amount of oven space; made in the latest rococo design, large rococo base, highest grade castings possible to produce, best of fittings, is the strongest and most economic fuel consuming wood burning stove made.

THIS STOVE is made from the highest grade Birmingham iron, is handsomely ornamented and decorated, has a fine large nickel plated outside oven shelf, latest patent oven door kicker, ventilated oven door, large nickel panel on oven door, nickel name plate on front door, nickel towel rod, nickel teapot holder, lifter, genuine Alaska nickel "always cold" door knobs throughout; fancy nickel plated hinge pins and vertical damper, large ash receptacle, full rococo ornamented base, extra heavy fire back, full cut tops and centers, very best of trimmings throughout.

We can always furnish repairs for Acmes. See page 10 about how to order repairs.

AT OUR SPECIAL PRICE OF $10.89 TO $14.79, according to size as listed below, we furnish this stove delivered on board the cars at our foundry in Newark, Ohio, from which point you must pay the freight, but you will find the freight will amount to next to nothing as compared to what you will save in price. Stoves take third class (a very low freight rate), and we guarantee that after you pay the freight and add it to our price that you will make a big saving in cost. If not so, we will return your money. Understand, the stove is guaranteed to reach you in the same perfect condition it leaves us, and if at any time during the thirty days' trial you become dissatisfied with your purchase for any reason whatever, you can return the stove to us at our expense and we will immediately return your money together with any freight charges paid.

See page 2 for our liberal $1.00 to $5.00 C. O. D. subject to examination offer.
Prices do not include pipe or cooking utensils. See page 58.

WE FURNISH THIS STOVE EXACTLY AS ILLUSTRATED AND DESCRIBED IN THE VARIOUS SIZES AT THE FOLLOWING SPECIAL PRICES: Delivered on the cars at our foundry in Newark, Ohio.

Catalogue Number	Stove No.	Size of Lids	Size of Oven, inches	Size of Top Not Measuring End Shelf	Size of End Shelf	Size of Fire Box	Size of Pipe to fit Collar	Height to Main Top	Weight pounds	Price
22P132	7-18	No. 7	17⅛x14½x11⅛	22x31	8x22	22x9x9	7	28	275	$10.89
22P133	8-18	No. 8	17⅛x14½x11⅛	22x31	8x22	22x9x9	7	28	275	10.94
22P134	7-20	No. 7	19⅛x16⅛x12	23x33	9x23	24x10x10	7	30	300	12.54
22P135	8-20	No. 8	19⅛x16¼x12	23x33	9x23	24x10x10	7	30	300	12.59
22P136	9-20	No. 9	19⅛x16¼x12	23x33	9x23	24x10x10	7	30	300	12.64
22P137	8-22	No. 8	21½x18½x12½	25x35	9x25	26x10x10	7	31	335	14.74
22P138	9-22	No. 9	21½x18½x12½	25x35	9x25	26x10x10	7	31	335	14.79

SAVED AT LEAST $10.00.

Sherdahl, Kan.

Sears, Roebuck & Co., Chicago, Ill.
Dear Sirs: I received the Acme Pioneer Stove in due time, and am well pleased with it. I saved at least $10.00 by ordering of you, and I know of four more who have ordered of you after seeing mine. Yours, A. P. ROSENE.

BEST STOVE FOR THE MONEY.

Wick Haven, Pa.

Sears, Roebuck & Co., Chicago, Ill.
Dear Sirs: I received my Acme Pioneer Stove all right and am well satisfied with it and think that I have the best stove for the money. I saved at least $10.00 on my stove.
Yours truly, C. C. GARLETTS.

$12.70 FOR OUR WOOD BURNING ACME PIONEER RESERVOIR COOK STOVE.

AT FROM $12.70 TO $17.52 according to size as listed below, we offer this handsome, new, large square oven, reservoir, wood burning cook stove as the equal of stoves that are being sold generally at double our price.

OUR SPECIAL PRICE OF $12.70 for the smaller stove weighing 320 pounds is less than 4 cents per pound. If you will stop to consider the actual market value of the highest grade pig iron today you will at least get some idea of the economical method we have of manufacturing, in the absence of any of the expenses common to the usual methods of selling stoves, and the very small profit we are willing to work on.

THERE IS NO OTHER wood burning reservoir cook stove made that will compare with this in quality, for the reason that we use the highest grade pig iron obtainable, employ only union moulders; no expense has been spared to make our patterns the most perfect possible; our mounting, fitting and finishing departments are equipped as no other foundry is equipped; we have facilities for finishing our stoves that no other factory has; the patterns from which these stoves are made are the most modern, include every high grade up to date feature of every other high grade wood burning cook stove made, with the defects of none; in fact, such stove work as this and others we offer can be had from no other house.

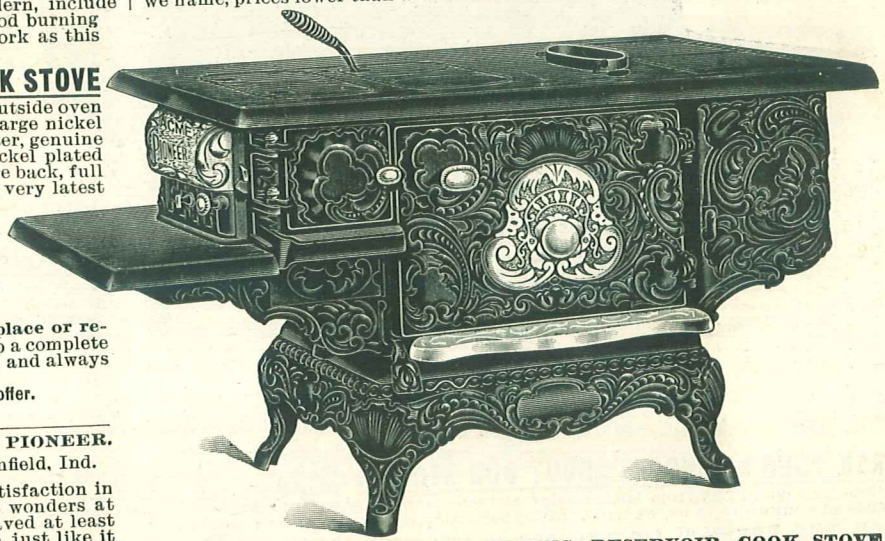
THIS HANDSOME RESERVOIR WOOD BURNING COOK STOVE is mounted on a heavy rococo base, has large nickel plated outside oven shelf, patent oven door kicker, large nickel panel on oven door, large nickel name plate on front door, nickel towel rod, teapot holder and lifter, genuine Alaska nickel "always cold" door knobs throughout, fancy nickel plated hinge pins, verticle damper, large ash receptacle, extra heavy fire back, full cut tops and centers, very best of trimmings throughout; has the very latest style square oven door, giving the most economical use of the oven. It is so constructed with reference to fittings, linings, flues, etc., as to give the most even distribution of heat in the oven with the least possible amount of fuel. It is furnished complete with large, deep, porcelain lined reservoir, carefully crated and delivered on board the cars at our foundry in Newark, Ohio. We guarantee it to reach our customers in the same perfect condition it leaves us.

UNDERSTAND, if any piece or part is broken we will replace or repair it free of charge. We will always keep a complete stock of repairs, so that parts can be had in the years to come, and always at factory cost. See page 10 about how to order repairs.

See page 2 for our liberal $1.00 to $5.00 C. O. D. subject to examination offer.
Prices do not include pipe or cooking utensils. See page 58.

WE POSITIVELY GUARANTEE THIS, our wood burning reservoir cook stove to be the highest grade wood burning cook stove on the market, regardless of name and price. We guarantee it handsomer, better fitting, better castings, stronger, better braced, better ventilated oven, more economical in the consumption of fuel, a better, bigger and in every respect a higher grade wood burning reservoir cook stove than is made by any other maker in America, and if you order this stove and you do not find it just as we say, do not find that after paying the freight you have made a big saving in cost, that you have, in fact, gotten a better stove than you could buy from your dealer at less than double our price, you can return the stove to us at our expense and we will immediately return your money.

OUR STOVE PROFITS are but the merest fraction of the profits charged by regular stove makers and dealers, and operating the largest foundry in the world, with every modern machinery for reducing cost, the cost of turning the raw material into the finished stove, is less than any other foundry, and all this makes possible the very low prices we name, prices lower than dealers can buy in carload lots.



EVERYBODY WONDERS AT THE PRICE OF THE ACME PIONEER.

Marshfield, Ind.

Sears, Roebuck & Co., Chicago, Ill.
The Acme Pioneer Stove bought of you has given perfect satisfaction in every particular. Splendid baker, and everybody that sees it wonders at the price. I priced stoves here before I ordered of you, and I saved at least $10.00 on the stove. One of my neighbors is going to order one just like it this spring. I want a heating stove next year; think I shall order it of you.
Yours truly, GEO. W. ROSEBRAUGH.

SAVED $10.00 ON THE ACME PIONEER BY COMPARISON WITH LOCAL DEALERS.

Kulmbach, Mich.

Sears, Roebuck & Co., Chicago, Ill.
Gentlemen: The stove was received in perfect order and was found exactly as represented—perfectly satisfactory. Comparing with local dealers here, I have saved $10.00 on the stove.
Very truly yours, JOHN LOUNSBERRY.

WE FURNISH THIS HANDSOME, LARGE, WOOD BURNING RESERVOIR COOK STOVE AT FROM $12.70 TO $17.52 IN THE VARIOUS SIZES AS LISTED BELOW:

Catalogue Number	Stove No.	Size of Lids	Size of Oven, Inches	Size of Top, Measuring Reservoir	Size of Fire Box	Size of Pipe to Fit Collar, Inches	Height, to Main Top	Weight, Pounds	Price
22P139	7-18	No. 7	17⅛x14½x11½	22x42	22x 9x 9	7	28	320	$12.70
22P140	8-18	No. 8	17½x14½x11½	22x42	22x 9x 9	7	28	320	12.75
22P141	7-20	No. 7	19⅛x16½x12	23x45	24x10x10	7	30	355	14.68
22P142	8-20	No. 8	19¼x16½x12	23x45	24x10x10	7	30	355	14.73
22P143	9-20	No. 9	19⅛x16½x12	23x45	24x10x10	7	30	355	14.78
22P144	8-22	No. 8	21½x18½x12½	25x46	26x10x10	7	31	405	17.47
22P145	9-22	No. 9	21½x18½x12½	25x46	26x10x10	7	31	405	17.52

$13.48 BUYS OUR BIG, EXTRA LARGE FIRE BOX, ACME FOREST WOOD BURNING STOVE

THIS STOVE IS MADE TO BURN WOOD ONLY. It is an extra large wood burning cook stove, a stove made with a large fire box, and at $13.48 is the equal of stoves that sell generally at about double the price.

THE PATTERNS for this big wood burning stove have been improved, brought right up to date and are the equal of any stove patterns on the market, regardless of the price asked for the stove. We have had these patterns made with a view to giving an extra long fire box, an extra large oven, a big roomy stove at a very low price.

THIS, OUR WOOD BURNING ACME FOREST, is gotten up on new lines, out of the way of the ordinary stove, and therefore different from any stove you would be likely to find in your retail store, especially with reference to the large high oven, the very large fire box, made extra long for taking in large and long sticks of wood; is made with cut top, cut long center, lined short center, extra heavy covers, tin lined oven door, side top shelf, outside oven shelf, large nickel plated panel on oven door, nickel name plate on oven door, nickel plated towel rod, nickel plated knobs and hinge pins.

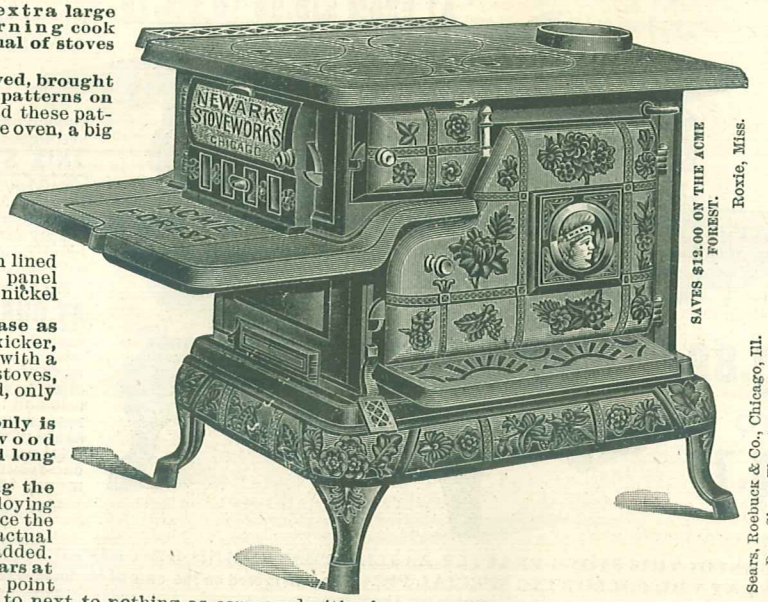
THIS HANDSOME STOVE is mounted on a neatly finished base as illustrated, has the latest oven door kicker, it is strongly built, well braced and bolted, back lined, is gotten up with a view of combining the good points of all high grade wood burning cook stoves, with the defects of none. Nothing but the best Birmingham iron is used, only the most skilled union mechanics are employed in the foundry.

FOR A WOOD BURNING COUNTRY, where wood and wood only is used, this exclusive wood burning cook stove with extra long fire box to take in good sized long sticks, will give every satisfaction.

OUR $13.48 PRICE is made possible by reason of our operating the largest stove foundry in the world, employing every modern, up to date stove making machinery, everything to reduce the cost of manufacture, and our special $13.48 price barely covers the actual cost of material and labor, with but our one small percentage of profit added.

THE PRICE QUOTED is for the stove delivered on board the cars at the foundry in Newark, Ohio, from which point you must pay the freight, but you will find the freight will amount to next to nothing as compared with what you will save in price. Every stove leaves the foundry carefully crated, and we guarantee it to reach you in the same perfect condition it leaves us. If any part is cracked or broken we will replace or repair it free of charge. This stove is also covered by our binding guarantee, covering every piece and part of material that enters into the construction of the stove, and if any part should break or burn out in the years to come, we can furnish new parts promptly, and always at factory cost. **We can always furnish repairs for Acmes.** **See page 10 about how to order repairs.**

UNDERSTAND, you take no risk in ordering a stove from us, for we guarantee the stove to prove perfectly satisfactory, to be better in quality and lower in price than you could buy elsewhere, and if not found so, you can return the stove to us at our expense, and we will immediately return your money. **Prices do not include pipe or cooking utensils.** **See page 58.**



SAVES $12.00 ON THE ACME FOREST.

Roxie, Miss.

Sears, Roebuck & Co., Chicago, Ill.

Dear Sirs: The stove I purchased of you reached me in perfect condition. Freight charges were $3.30. It gives perfect satisfaction in every respect. I think I saved from $10.00 to $15.00 in buying from you. Thanking you for promptness in filling all my orders, I am Yours very truly, J. M. SEAB.

We furnish this, our Wood Burning Acme Forest Stove, in the different sizes at the following prices, delivered on the cars at our foundry in Newark, Ohio:

Catalogue Number	Stove Number	Size of Lids	Size of Oven Inches	Top, not Including Shelf	Size of Shelf inches	Pipe to Fit Collar, Inches	Length of Fire Box, Inches	Height, Inches	Weight, Pounds	Price
22P146	8-22	No. 8	22x20x14	28x32	7⅛x28	7	27	31½	368	$13.48
22P147	9-22	No. 9	22x20x14	28x32	7⅛x28	7	27	31½	368	13 53

WHILE NEARLY ALL OUR CUSTOMERS SEND CASH IN FULL with their orders, we will on receipt of $1.00 ship any stove to any address east of the Missouri river and north of Tennessee by freight C. O. D., subject to examination. You can examine the stove at your nearest railroad station, and if found perfectly satisfactory and exactly as represented, then pay the railroad agent our price and freight charges, less the $1.00 sent with order.

OUR $17.95 WOOD BURNING ACME FOREST RESERVOIR COOK STOVE

SAVES $10.00 ON THE ACME FOREST.

Albany, Minn.

Sears, Roebuck & Co., Chicago, Ill.

Kind Friends:—We are perfectly satisfied with the Acme Forest which we received from you some time ago. It reached us in good order. We saved about $10.00 on the stove and wish to thank you for your honest trading.

Yours respectfully, J. B. DIRKES.

AT $17.95 AND $18.00, according to size, we furnish this exclusive wood burning stove, with the extra large, long fire box especially adapted for burning wood; with the extra high, deep and wide oven, with the large porcelain lined reservoir; the entire stove mounted on a handsome base as illustrated. We guarantee that you will find this stove equal to stoves sold by your dealer at home at $25.00 and upwards; otherwise you can return the stove to us at our expense, and we will immediately return your money.

OUR 30 DAYS' TRIAL OFFER. As a guarantee that you will find this or any other stove shown in this catalogue better in quality and lower in price than you could buy elsewhere, you can send us your order for this or any other stove, and we will send the stove to you with the understanding and agreement that you can give it thirty days' trial in your own home, during which time you can put the stove to every test, compare it with stoves sold by others at $10.00 to $15.00 more money, and if you do not find that you have made a big saving in price, and have received a better stove than you could buy elsewhere, you can return the stove to us at our expense, and we will immediately return your money, together with the freight charges paid by you. **See page 2 for our liberal $1.00 to $5.00 C. O. D. subject to examination offer.**

WE GUARANTEE EVERY STOVE to reach our customers in the same perfect condition they leave our foundry, and if the stove is broken or damaged we will replace or repair it free of charge. Every stove we sell is covered by our binding guarantee, covering every piece and part of material that enters into the stove. You can always get parts from us at factory cost. If any part breaks or burns out in the years to come, we will furnish you castings at factory cost. **We can always furnish repairs for Acmes.** **See page 10 about how to order repairs.**

WE GUARANTEE our prices much lower than you can buy elsewhere, and every stove is shipped with the understanding and agreement that if you do not find after you have paid the freight, that you have made a big saving in cost and have received a much better stove at a lower price than you could buy elsewhere, you can return the stove to us at our expense, and we will immediately return your money, together with any freight charges you may have paid.

ASK YOUR NEIGHBORS ABOUT OUR STOVES. We have sold a great many stoves in every neighborhood in the United States. Surely some of your neighbors are using our stoves, and if they tell you that they got a better stove from us than they could buy from their dealer at home, and at about one-half the price others charge for a stove of the same weight and size, if they advise you to send your order to us, we will expect your order; otherwise we will not expect it.

ON THE BASIS of far more value for your money than you could get elsewhere, a higher grade stove than goes out of any other foundry, a stronger, better built, better lined and interlined, better braced, more durable, a stove more economic in the consumption of fuel than any other stove made, under our guarantee that the stove will reach you in the same perfect condition it leaves our foundry, guarantee as to material and workmanship, we especially urge you to send us your order. **Prices do not include pipe or cooking utensils.** **See page 58.**

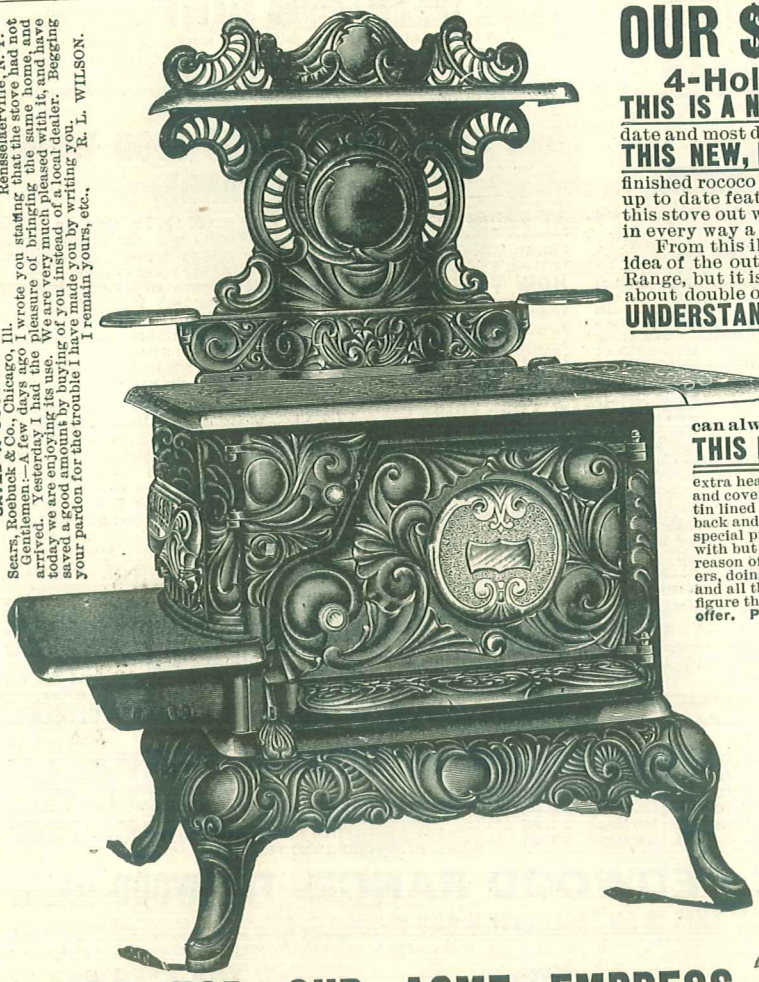
Catalogue Number	Stove Number	Size of Lids	Size of Oven, Inches	Top, Including Reservoir	Pipe to Fit Collar, Inches	Length of Fire Box, Inches	Height, Inches	Weight, Pounds	Price
22P148	8-22	No. 8	22x20x14	28x42	7	27	31½	460	$17.95
22P149	9-22	No. 8	22x20x14	28x42	7	27	31½	460	18.00

REMEMBER that we do not include the flare of oven door in giving measurements of oven, as is customary with stove dealers. Including flare of oven door, the size of oven in above stove is 23x22x14 inches.

THIS BIG, exclusive wood burning, reservoir stove, complete with extra large, long fire box for taking long and large sticks of wood, with the extra large, roomy oven, is furnished in the sizes given at the prices named, delivered on the cars at our Newark, Ohio, foundry.

SAVED A GOOD AMOUNT ON THE ACME EMPRESS

Rensselaerville, N. Y.
Sears, Roebuck & Co., Chicago, Ill.
Gentlemen:—A few days ago I wrote you stating that the stove had not arrived. Yesterday I had the pleasure of bringing the same home, and today we are enjoying its use. We are very much pleased with it, and have saved a good amount by buying of you instead of a local dealer. Begging your pardon for the trouble I have made you by writing you.
I remain yours, etc.,
R. L. WILSON.



OUR $11.52 ACME EMPRESS WITHOUT RESERVOIR

4-Hole, High Shelf, Wood Burning Range.

THIS IS A NEW STOVE, an up to date exclusive wood burning 4-hole range. This is positively the handsomest, strongest, best made, most up to date and most durable wood burning 4-hole range on the market, regardless of make or price.

THIS NEW, HANDSOME DESIGN is of the rococo pattern. The range as shown is mounted on a large rococo base, has a beautifully finished rococo high back with shelf, it is built with a view of combining all the high grade, up to date features of all high grade stoves, with the defects of none. We have gotten this stove out with a view of furnishing our customers a handsomer, more economical and in every way a better 4-hole, wood burning range than is produced by any other maker.

From this illustration, engraved by our artist from a photograph, you can get a general idea of the outlines and appearance of this, our 4-hole, wood burning, Acme Empress Range, but it is a range you must see, examine and compare with ranges sold by others at about double our price to appreciate the real value we are offering.

UNDERSTAND, every range is shipped on our regular 30 days' trial terms, that is with the understanding and agreement that after you have used the range for thirty days if for any reason you are dissatisfied, you can return it to us at our expense and we will immediately return your money. Further, every range is guaranteed to reach you in the same perfect condition it leaves us. We always keep in stock a full supply of all parts so that we can replace any parts in the years to come and at merely factory cost. **We can always furnish repairs for Acmes. See page 10 about how to order repairs.**

THIS RANGE IS MADE from the highest grade of materials, including Birmingham iron. It is melted with 72-hour coke, giving the toughest and highest grade castings possible to make. It has an extra large fire box, extra heavy linings, extra heavy fire back, outside oven shelf, oven door kicker, extra heavy centers and covers, nickel plated panel on oven door, large, handsome, new pattern ornamental base; heavy tin lined oven door; has handsome nickel plated tea shelves, nickel plated knobs and trimmings, high back and high shelf as shown. This range embodies all the very latest up to date features, and our special prices of $11.52, $13.67 and $13.73, according to size, barely covers the cost of material and labor, with but our one small percentage of profit added. We can offer these astonishingly low prices by reason of operating the largest foundry in the world, shipping direct from the foundry to our customers, doing away with all handling, all outside storage, having no traveling salesmen, making no losses, and all this makes it possible for us to furnish these high grade goods at less than other factories figure there actual cost. **See page 2 for our liberal $1.00 to $5.00 C. O. D. subject to examination offer. Prices do not include pipe or cooking utensils. See page 58.**

We furnish this stove in the following sizes at the prices named, delivered on the cars at our Newark, Ohio, factory.

Catalogue Number	Range Number	Size of Lids	Size of Oven, Inches	Top, not including End Shelf, Inches	End Shelf	Height of Cooking Top, Inches	Size Pipe to Fit Collar, Inches	Size of Fire Box for Wood, Inches	Shipping Weight,	Price
22P152	8-18	No. 8	18x18x12	29x26	8x26	31	7	20	318	$11.52
22P153	8-20	No. 8	20x20x12½	30x27	8x27	31½	7	21½	353	13.67
22P154	9-20	No. 9	20x20x12½	30x27	8x27	31½	7	21½	355	13.73

If desired without High Shelf, deduct $1.00

$14.52 FOR OUR ACME EMPRESS

4-Hole Wood Burning Range, Complete With Large Porcelain Lined Reservoir and High Shelf Exactly as Illustrated.

AT FROM $14.52 TO $16.73 according to size, we furnish this Acme Empress Range under our binding guarantee that you will find it the highest grade, exclusive wood burning 4-hole range made, regardless of name or price. If you order this stove it will be shipped to you with the understanding and agreement that you can give it thirty days' trial in your own home, during which time you can put it to every test, compare it with every other wood burning range made, and if you do not find that it is more economic in the consumption of fuel, a better baker, a handsomer 4-hole range; if you are, further, not satisfied that it will last longer and give better satisfaction than any other 4-hole range made, you can return it to us at our expense and we will immediately return your money, together with any freight charges you have paid.

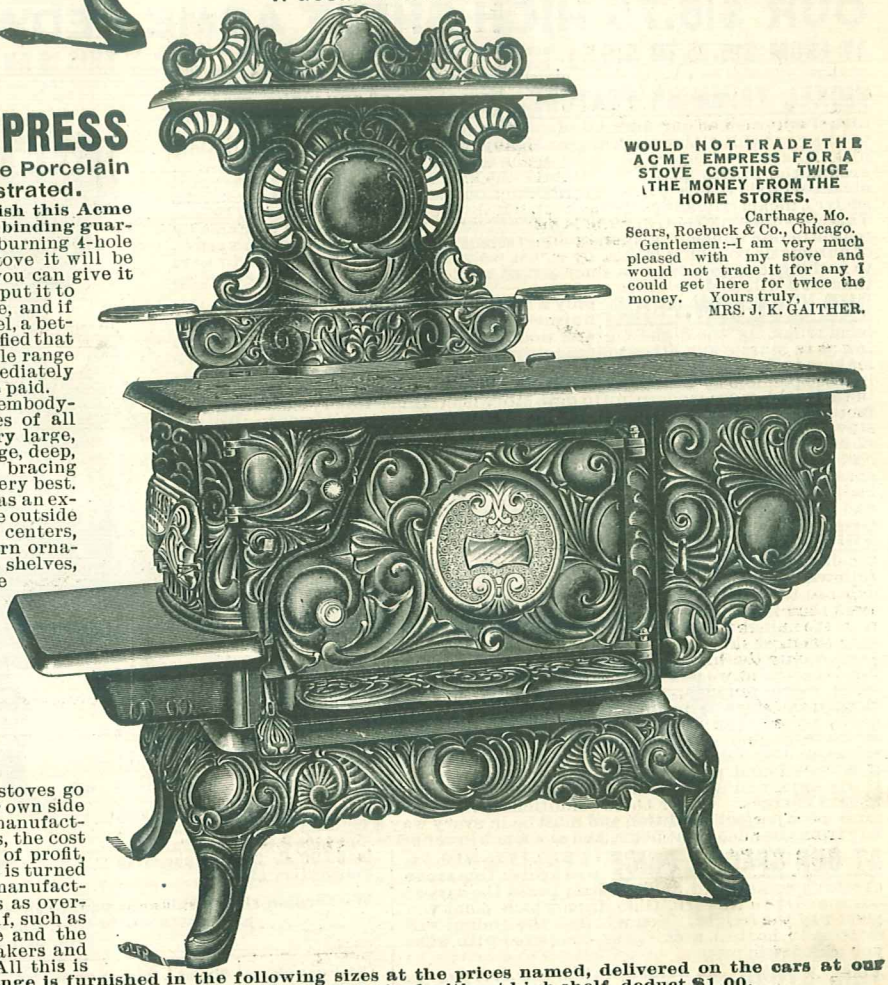
THIS IS A NEW DESIGN, the very latest rococo pattern, embodying all the up to date features of all high grade, wood burning, 4-hole ranges made, including very large, deep fire box for wood only; extra large, roomy oven; extra large, deep, roomy, porcelain lined reservoir; latest system of interlining, bracing and bolting, the highest grade fire backs used; everything the very best. This Acme Empress Range is made of the best Birmingham iron; has an extra large fire box, heavy linings, extra heavy fire back, handsome outside oven shelf, latest oven door kicker, extra heavy covers, heavy centers, nickel plated panel on oven door; large, handsome, new pattern ornamental base, heavy tin lined oven door, nickel plated tea shelves, nickel plated knobs and trimmings; everything that goes to make up the highest grade wood burning range possible to build.

$14.52 TO $16.73, our special prices for the different sizes, is but a trifle over 4 cents per pound. If you are at all acquainted with the market price of the highest grade Birmingham pig iron, you might easily wonder how it is possible to sell a finished stove of the highest grade made for so little money; but as previously explained in this catalogue, it is made possible only by reason of our operating the largest stove foundry in the world, being the largest buyers in America of stove pig iron and stove making material, operating the largest molding room in the world, a factory equipped with every modern labor saving machinery; having no expense of traveling salesmen, no bad debts; our stoves go directly from our foundry in Ohio into the cars standing on our own side tracks at the foundry; no carting, no drayage, thus the cost of manufacture is reduced to the very minimum, and to the actual cost to us, the cost of material and labor, we add but our one small percentage of profit, hence we can furnish you a higher grade of stove work than is turned out of any other foundry, and at prices even lower than other manufacturers figure their actual cost. What is known to other foundries as overhead expense, or expense that does not appear in the stove itself, such as rent, managers' salary, salesmen, collectors, cartage, storage and the hundred and one items of expense common to other stove makers and wholesale and retail dealers, does not apply in our foundry. All this is eliminated for the benefit of our customers, and we give you the benefit of this in our special $14.52, $16.67 and $16.73 prices which we name for this, the highest grade 4-hole wood burning range made.

See page 2 for our liberal $1.00 to $5.00 C. O. D. subject to examination offer. We can always furnish repairs for Acmes. See page 10 about how to order repairs. Prices do not include pipe or cooking utensils. See page 58.

WOULD NOT TRADE THE ACME EMPRESS FOR A STOVE COSTING TWICE THE MONEY FROM THE HOME STORES.

Carthage, Mo.
Sears, Roebuck & Co., Chicago.
Gentlemen:—I am very much pleased with my stove and would not trade it for any I could get here for twice the money. Yours truly,
MRS. J. K. GAITHER.



This range is furnished in the following sizes at the prices named, delivered on the cars at our foundry in Newark, Ohio. If desired without high shelf, deduct $1.00.

Catalogue Number	Range Number	Size of Pipe	Size of Oven, Inches	Size of Top, Including Reservoir, Inches	Height of Cooking Top, Inches	Size Pipe to Fit Collar, Inches	Size of Fire Box for Wood, Inches	Shipping Weight,	Price
22P156	8-18	No. 8	18x18x12	38 x26	31	7	20	388	$14.52
22P157	8-20	No. 8	20x20x12½	39½x27	31½	7	21½	424	16.67
22P158	9-20	No. 9	20x20x12½	40½x27	31½	7	21½	4?6	16.73

OUR ACME REDWOOD RANGES

FOR WOOD ONLY

ON THIS AND THE FOLLOWING PAGES we show our wood burning Acme Redwood ranges in the various styles, with or without reservoir, with or without high shelf and closet; the latest style, the highest grade, best made, best finished, most durable and most economic in the consumption of fuel of any line of cast iron ranges made, without regard to name or make.

We can always furnish repairs for Acmes. See page 10 about how to order repairs.

Arrived Without a Scratch.

Yellville, Ark.
Sears, Roebuck & Co.,
Sirs: The Acme Redwood has arrived and is O. K. It arrived without a scratch, and am well satisfied with it. It arrived some time ago and I wrote at once telling you of it. Respectfully,
W. O. EMERSON.

OUR $13.63 ACME REDWOOD WOOD BURNING RANGE.

AT FROM $13.63 TO $17.47, according to size as listed below, we offer this square range without high closet, shelf or reservoir, exactly as illustrated, as the highest grade wood burning range made.

HOW THIS RANGE EXCELS all others made: We use nothing but Birmingham iron melted with 72-hour coke; large square oven door, non-heat conducting nickel knobs, heavy polished nickel bands around the entire stove, nickel trimmed throughout, better lined and interlined, better braced and stayed, better fitting and higher grade castings than are used by any other maker.

OUR 30-DAYS' FREE TRIAL AND GUARANTEE OFFER Order an Acme Redwood Range at our price and we will send you the range guaranteeing it to reach you in the same perfect condition it leaves us. You can give it thirty days' trial in your own home, during which time you can put it to every test, and if you do not find it the handsomest, strongest, best, easiest operated and most economic in the consumption of fuel of any cast iron range you have ever seen; if you do not find that our price is about one-half the price of any range of similar size or style that you can buy from your dealer at home, return the range to us at our expense and we will immediately return your money.

OPERATING THE LARGEST STOVE FOUNDRY IN THE WORLD, reducing the cost of the highest grade stoves possible to build to just the cost of material and labor, and adding but our one small percentage of profit, we can furnish you this, the highest grade cast iron range made, a better range than you could buy from your dealer at home and at about one-half the price your dealer would charge. See page 2 for our liberal $1.00 to $5.00 C. O. D., subject to examination offer.

THIS RANGE HAS EVERY IMPROVEMENT, latest rococo design, large square oven, large square oven door, nickel plated ornamented tea shelf with fancy nickel plated tea pot holders; heavy nickel steel bands on edge of main top and hearth, nickel plated oven shelf, nickel plated door panels, door plates, hinges, pins, mountings, etc., large cut centers, heavy fire back, every up to date improvement, everything the very best.

We furnish this wood burning Acme Redwood Range exactly as illustrated in the various sizes at the prices as listed below. Delivered on the cars at our foundry in Newark, Ohio. Prices do not include pipe or cooking utensils. See page 58.

Catalogue Number	Range No.	Size of Lids	Size of Oven, inches.	Size Top not Measuring End Shelf	Size End Shelf	Size of Fire Box	Size of Pipe to Fit Collar	Height to Main Top	Weight	Price
22P160	7-18	No. 7	17½x16½x11½	31x25	8x25	22x 9x 9	7-inch	28 inches	300 lbs.	$13.63
22P161	8-18	No. 8	17½x16½x11½	31x25	8x25	22x 9x 9	7-inch	28 inches	300 lbs.	13.68
22P162	7-20	No. 7	19½x18 x12	33x27	9x27	24x10x10	7-inch	30 inches	320 lbs.	15.25
22P163	8-20	No. 8	19½x18 x12	33x27	9x27	24x10x10	7-inch	30 inches	320 lbs.	15.30
22P164	8-22	No. 8	21½x20 x12½	34x28	9x28	26x10x10	7-inch	31 inches	360 lbs.	17.43
22P165	9-22	No. 9	21½x20 x12½	34x28	9x28	26x10x10	7-inch	31 inches	360 lbs.	17.47

OUR $15.75 HIGH SHELF ACME REDWOOD RANGE—FOR WOOD ONLY.

AT FROM $15.75 TO $19.54, according to size as listed below, we furnish this, the best finished and strongest wood burning range made, complete with high back and handsome nickel finished shelf, as illustrated.

THIS IS AN EXCLUSIVE WOOD BURNING, high shelf cast iron range that you must see, examine and compare with ranges that sell generally at double the price, in order to appreciate the value we are giving,

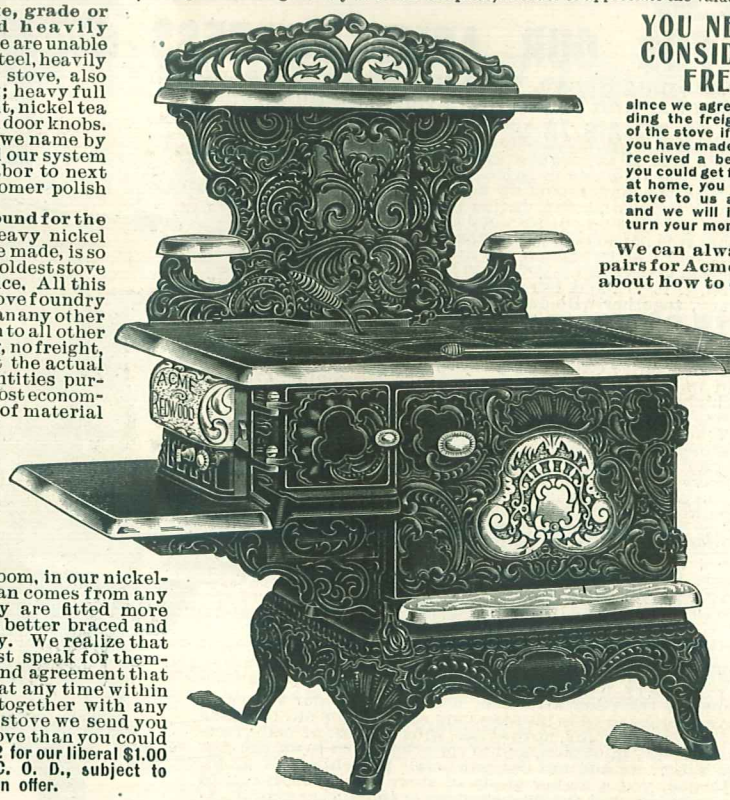
NICKEL TRIMMING FEATURE. Few stoves of any make, grade or price are so richly and heavily nickel trimmed as our Acme Redwood, and in the illustration we are unable to bring out this elaborate feature. Heavy, wide, solid bands of steel, heavily nickel plated and highly polished, reach around the top of the stove, also around the hearth plate and around the high shelf in the back; heavy full nickel oven shelf, heavy nickel medallions on oven door and front, nickel tea shelves, nickel trimmings throughout, non-heat conducting nickel door knobs. This elaborate nickel trimming is made possible at the low price we name by reason of our immense nickeling department in our foundry and our system of automatic polishing lathes, by which we reduce the cost of labor to next to nothing, and yet effect a finer job of nickeling and a handsomer polish than you will find on other stoves.

OUR VERY LOW PRICE, only a little over four cents per pound for the finished stove, complete with heavy nickel band trimming, the highest grade wood burning cast iron range made, is so low as to startle any other manufacturer, so low as to cause the oldest stove makers to doubt our ability to really furnish this stove at the price. All this is made possible by reason of our enormous output, the largest stove foundry in the world, more modern, up to date stove making machinery than any other factory is supplied with; none of the long chain of expense common to all other stove makers, no traveling salesmen, no drayage, no transferring, no freight, no storing, no bad debts, no big office expense to maintain, just the actual cost of the material delivered at our foundry in the largest quantities purchased by any stove maker, the actual cost of producing in the most economically run stove foundry in the world, just this small expense of material and labor, with but our one small percentage of profit added.

THIS STOVE IS HIGHER GRADE, handsomer, better made and better finished than any stove made by any other maker for the following reasons: In our foundry we have spared no pains or expense to equip ourselves to make a better grade of stove work than is made by any other maker. Only the best materials (Birmingham iron melted with 72-hour coke,) we employ only the most skilled pattern makers, artists in their line; we employ only the highest grade of union labor in our moulding room, in our nickeling department we put on a heavier plate and a better polish than comes from any other stove foundry; our castings are finished smoother, they are fitted more closely, the stove is made stronger, better lined and interlined, better braced and better bolted than any stove that goes out of any other foundry. We realize that we have no one on the ground to represent us, our stoves must speak for themselves, and we ship every stove ordered with the understanding and agreement that if it isn't found perfectly satisfactory, it can be returned to us at any time within thirty days, and we will immediately return the money sent us, together with any freight charges. Under these conditions it is necessary that the stove we send you must be in perfect condition and must be in every way a better stove than you could buy from your dealer at home, and at a much lower price. See page 2 for our liberal $1.00 to $5.00 C. O. D., subject to examination offer.

AT OUR SPECIAL PRICE of $15.75 to $19.54, we furnish this stove carefully crated and delivered on board the cars at our foundry in Newark, Ohio, from which point you must pay the freight. You will find the freight will amount to next to nothing as compared with what you will save in price.

THIS STOVE, as before stated, has every up to date feature, latest rococo pattern, rococo base, square oven, square oven shelf, square oven door, nickel oven shelf, nickel bands around main top, hearth and high shelf, nickel tea shelves, nickel trimmings throughout, cut centers, heavy fire back, tin lined oven door; it embodies every high grade feature of every high grade wood burning cook stove made, with the defects of none.



YOU NEED NOT CONSIDER THE FREIGHT

since we agree that after adding the freight to the price of the stove if you do not find you have made a big saving and received a better stove than you could get from your dealer at home, you can return the stove to us at our expense, and we will immediately return your money.

We can always furnish repairs for Acmes. See page 10 about how to order repairs.

A PLEASED CUSTOMER.

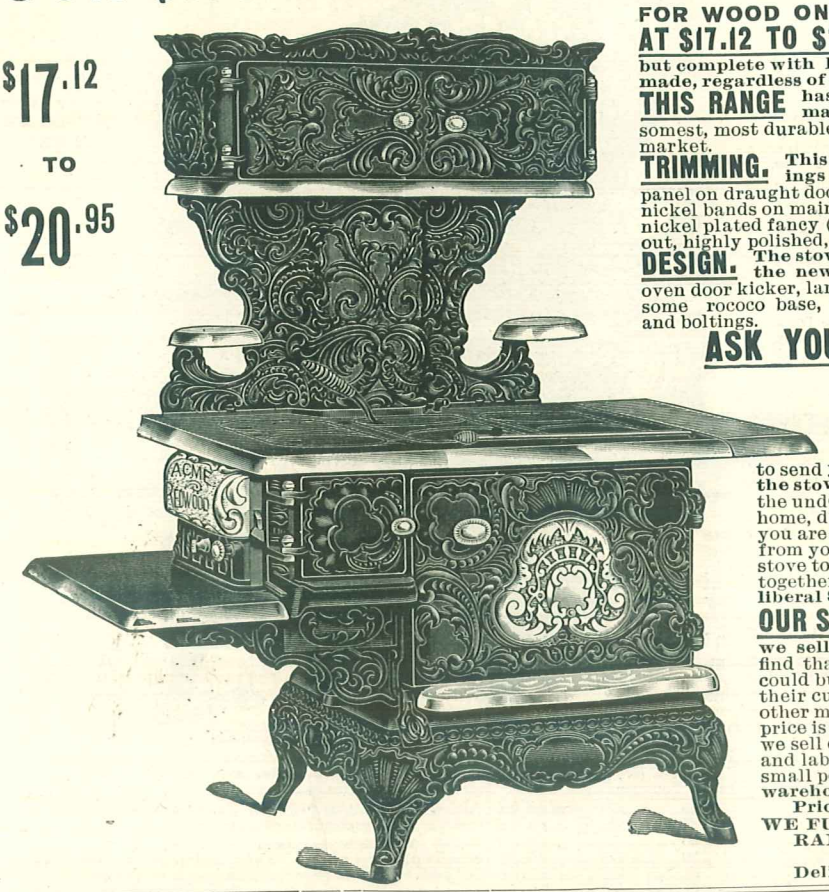
Bristol, R. I.
Sears, Roebuck & Co., Chicago, Ill.
Dear Sirs: I received your stove, and it reached me in very good condition. I found it exactly as represented and I am very much obliged to you for your promptness. I am helping your house to sell goods at your very low prices. Last week I sent an order for two caps and a small safe.
Your customer,
FAUST DeSOCIO.
12 Rock St.

We furnish this handsome, exclusive wood burning square cooking range complete with high shelf as illustrated, in the following sizes at prices named. Prices do not include pipe or cooking utensils. See page 58.

Catalogue Number	Range No.	Size of Lids	Size of Oven inches	Size Top not Measuring End Shelf	Size End Shelf	Size of Fire Box	Size of Pipe to Fit Collar	Height to Main Top	Weight	Price
22P166	7-18	No. 7	17½x16½x11½	31x25	8x25	22x 9x 9	7-inch	28 inches	338 lbs.	$15.75
22P167	8-18	No. 8	17½x16½x11½	31x25	8x25	22x 9x 9	7-inch	28 inches	338 lbs.	15.80
22P168	7-20	No. 7	19½x18 x12	33x27	9x27	24x10x10	7-inch	30 inches	358 lbs.	16.95
22P169	8-20	No. 8	19½x18 x12	33x27	9x27	24x10x10	7-inch	30 inches	358 lbs.	17.00
22P170	8-22	No. 8	21½x20 x12½	34x28	9x28	26x10x10	7-inch	31 inches	398 lbs.	19.49
22P171	9-22	No. 9	21½x20 x12½	34x28	9x28	26x10x10	7-inch	31 inches	398 lbs.	19.54

OUR $17.12 HIGH CLOSET ACME REDWOOD RANGE

$17.12 TO $20.95



FOR WOOD ONLY.

AT $17.12 TO $20.95, according to sizes as listed below, we offer this as the highest grade cast iron range made, without reservoir, but complete with large high closet, the highest grade wood burning cast iron range made, regardless of name or price.

THIS RANGE has every modern, up to date feature of every other high grade range made. It is heavily nickel trimmed throughout, is the strongest, handsomest, most durable and most economical in the consumption of fuel of any range on the market.

TRIMMING. This handsome range is trimmed with beautiful nickel plated mountings throughout; large, handsome nickel plated oven panel; large nickel panel on draught door, very large nickel oven shelf; large, handsome, highly polished nickel bands on main top, hearth and high closet; nickel hinge pins, nickel tea shelves, nickel plated fancy (always cold) knobs on all doors, fancy nickel ornamentation throughout, highly polished, richly ornamented and decorated.

DESIGN. The stove is the very latest in design, of the handsome rococo pattern; has the newest square oven door with square oven, cut tops and cut centers, oven door kicker, large roomy fire box, large flues, large ash pit, full draw hearth, handsome rococo base, tin lined oven door, heaviest and strongest interlinings, bracings and boltings.

ASK YOUR NEIGHBORS ABOUT OUR STOVES.

WE HAVE SOLD at least some stoves in every neighborhood in the United States. Some of your neighbors are now using our stoves. Ask them how they are pleased with the stove they bought from us, and how much money we saved them, and ask them if they would advise you to send your order to us. Understand, we accept your order, guaranteeing the stove to reach you in the same perfect condition it leaves us, and with the understanding that you can give the stove thirty days' trial in your own home, during which time you can put it to every test, and if after thirty days you are not convinced that you have received a better stove than you could get from your dealer at home, and at a big saving in price, you can return the stove to us, at our expense, and we will immediately return your money, together with any freight charges you may have paid. See page 2 for our liberal $1.00 to $5.00 C. O. D. subject to examination offer.

OUR STOVES ARE BRANDED "NEWARK STOVE WORKS." Our name does not appear on any stove we sell, therefore thousands of dealers buy our stoves to sell again. They find that after paying our price, prices that are much lower than they could buy from other manufacturers, they can add a fair profit and still give their customers a better stove at a lower price than they could furnish in any other make. You, however, can just as well save the dealer's profit, since our price is exactly the same whether we sell to a dealer or a consumer, whether we sell one stove or one hundred. Our price barely covers the cost of material and labor in our foundry, the largest foundry in the world, with but our one small percentage of profit added. The stove goes direct from our foundry warehouse into the car, marked to your address. No other expense.

Prices do not include pipe or cooking utensils. See page 58.

WE FURNISH THIS HANDSOME WOOD BURNING HIGH CLOSET RANGE, EXACTLY AS ILLUSTRATED IN THE VARIOUS SIZES AT PRICES NAMED BELOW:

Delivered on the cars at our factory in Newark, Ohio.

AS GOOD AS A $40.00 STOVE.

Sears, Roebuck & Co., Chicago, Ill. Holton, Mich.

Dear Sirs:—I will let you know that our Acme Redwood Range has arrived all right and in good shape. It is as good as any that the merchants here ask $40.00 for. It draws good and bakes just lovely. In fact, I am so well pleased with it that I shall show it and tell everybody about it and where I got it. Yours truly, MRS. R. SQUIER.

We can always furnish repairs for Acmes. See page 10 about how to order repairs.

Catalogue Number	Range No.	Size of Lids	Size of Oven	Size of Top, not Measuring End Shelf	Size of End Shelf	Size of Fire Box	Size of Pipe to Fit Collar	Height to Main Top	Weight	Price
22P172	7-18	No. 7	17½x16½x11½	31x25	8x25	22x 9x 9	7 inch	28 inches	375 lbs.	$17.12
22P173	8-18	No. 8	17½x16½x11½	31x25	8x25	22x 9x 9	7 inch	28 inches	375 lbs.	17.17
22P174	7-20	No. 7	19½x18 x12	33x27	9x27	24x10x10	7 inch	30 inches	395 lbs.	18.35
22P175	8-20	No. 8	19½x18 x12	33x27	9x27	24x10x10	7 inch	30 inches	395 lbs.	18.40
22P176	8-22	No. 8	21½x20 x12½	34x28	9x28	26x10x10	7 inch	31 inches	435 lbs.	20.90
22P177	9-22	No. 9	21½x20 x12½	34x28	9x28	26x10x10	7 inch	31 inches	435 lbs.	20.95

OUR ACME REDWOOD RESERVOIR RANGE, $15.13

AT FROM $15.13 TO $20.00 we offer this, the highest grade wood burning range made, complete with reservoir exactly as illustrated.

FOR WOOD ONLY $15.13 TO $20.00

OUR REDWOOD RANGES are the highest grade wood burning ranges we make, higher grade than are made by any other makers. They excel all other wood burning ranges in the nickel trimming, grade of nickeling, in the quality of castings used, the fitting, the lining, the interlining, the bracing, staying, in design and general construction, and of all stoves made by all makers these are positively the most economic in the consumption of fuel, the best bakers, the handsomest and most lasting line of cast iron wood burning ranges made.

THIS RANGE HAS AN EXTRA LARGE FIRE BOX, deep and long, adapted for wood only; it is the latest rococo design, large square oven, square oven door, extra large deep porcelain lined reservoir; heavy nickel bands around main top and hearth plate, handsome nickel oven shelf, nickel medallions, nickel mountings, nickel trimmings throughout, deep cut centers, cut tops, oven door kicker, large flues, large ash pit, full draw hearth; everything positively the highest grade possible to produce. See page 2 for our liberal $1.00 to $5.00 C. O. D. subject to examination offer.

OUR GUARANTEE.

WE GUARANTEE EVERY ACME REDWOOD STOVE to be perfect in material and construction, and (size for size, style for style,) to be in every way a higher grade range than any other make of stove. We guarantee the stove to reach you in the same perfect condition it leaves us, we ship every stove with the understanding and agreement that it can be given thirty days' trial in your own home, and if not found perfectly satisfactory, it can be returned to us at our expense, and your money together with any freight charges you may have paid will be immediately returned to you.

We can always furnish repairs for Acmes. See page 10 about how to order repairs.

FOR A WOOD BURNING RANGE we always feel like advising our customers to select one of our Redwood ranges. The Redwood ranges are all alike. They differ only in the style of finish, where they are furnished with or without reservoir, with or without closet. The main Redwood range is exactly the same, positively the highest grade ranges made, the very best of everything. While we sell wood burning ranges and cook stoves which we can guarantee for quality at much lower prices, we feel that our customers in buying the highest grade we make, the Redwood Wood Burning Range, are getting the greatest possible value for the money, the best that can be produced in a wood burning stove. Prices do not include pipe or cooking utensils. See page 58.

We furnish this handsome range exactly as illustrated in the different sizes at following prices: Delivered on cars at our factory in Newark, Ohio.

Catalogue Number	Range No.	Size of Lids	Size of Oven, Inches	Size of top, Measuring Reservoir	Size of Fire Box	Size of Pipe to Fit Collar	Height to Main Top	Weight, pounds	Price
22P178	7-18	No. 7	17½x16½x11½	42x25	22x 9x 9	7 inch	28	340	$15.13
22P179	8-18	No. 8	17½x16½x11½	42x25	22x 9x 9	7 inch	28	340	15.18
22P180	7-20	No. 7	19½x18 x12	45x27	24x10x10	7 inch	30	380	17.60
22P181	8-20	No. 8	19½x18 x12	45x27	24x10x10	7 inch	30	380	17.65
22P182	8-22	No. 8	21½x20 x12½	46x28	26x10x10	7 inch	31	424	19.97
22P183	9-22	No. 9	21½x20 x12½	46x28	26x10x10	7 inch	31	424	20.00

SAVED $12.00 TO $15.00 ON OUR ACME REDWOOD.

Sears, Roebuck & Co., Chicago, Ill. Blue Blanket, S. Dak.

Gentlemen:—The stove reached us in perfect condition, was exactly as represented, and I could not be better pleased; in fact, my husband says that the only fault the stove has is that it will not furnish its own fuel. We surely saved $12.00 or $15.00 by purchasing of you. Our neighbor, who bought a stove like ours on our recommendation, is as well pleased as we are. I cannot say too much in praise of our Acme Redwood Range. Every order filled by you has been very satisfactory. Thanking you for your attention and promptness, I am, Very respectfully yours, MRS. JAS. R. HOWELL.

OUR $17.25 ACME REDWOOD RANGE FOR WOOD ONLY.

COMPLETE with RESERVOIR and HIGH SHELF EXACTLY as ILLUSTRATED AT FROM $17.25 TO $22.10 according to size, we furnish this wood burning range as positively the highest grade, handsomest, best made and best finished range on the market, regardless of name or price. Understand we guarantee the range to reach you in the same perfect condition it leaves us, we guarantee every range against defective material or workmanship, we give you the privilege of returning it to us at any time within thirty days after you have put it to a thorough test, and if for any reason you are not satisfied with your purchase, not convinced that you have gotten a higher grade range than you could buy elsewhere and at a big saving in price, you can return it at our expense, and we will immediately return your money. We bargain and agree to always keep a full line of repairs, a full assortment of castings, so that we can furnish you any part which you may want in the years to come, and always at factory cost. **We can always furnish repairs for Acmes. See page 10 about how to order repairs.**

THIS HANDSOME RANGE embodies all the very highest grade features of all the highest grade and most expensive cast iron ranges made, with the defects of none; the newest and handsomest pattern in the rococo style, large square oven, large square oven door, deep porcelain lined reservoir, high rococo back with ornamented shelf, the shelf trimmed with heavy nickel band; heavy nickel bands around main top and hearth, heavy nickel oven shelf, nickel medallions, nickel knobs and tea shelves, highest grade nickel trimming throughout, tin lined oven door, heavy cut centers and cut main top. Stove is made from the highest grade Birmingham iron melted with 72-hour coke; the smoothest and highest grade stove plate casting made, the best that money can buy.

OUR VERY LOW PRICE, just a little more than 4 cents per pound for the complete stove, is made possible by reason of our operating the largest stove foundry in the world, buying the raw materials in larger quantities than any other maker, delivering the stove on board the cars at the foundry in Ohio (cars backing on our own tracks into our foundry), doing away with all the expense common to other manufacturers, wholesalers and retailers, giving our customers all this saving and naming a price with barely our one per-centage of profit added to the actual cost of material and labor.

FOR AN EXCLUSIVELY WOOD BURNING RANGE, a range made with a large fire box; large deep porcelain lined reservoir; high shelf, nickel trimmed throughout, we recommend this range in preference to all others, and we will furnish it in the various sizes at prices as listed below: Delivered on cars at our factory in Newark Ohio. Prices do not include pipe or cooking utensils. See page 58.

SEE PAGE 2 FOR OUR LIBERAL $1.00 to $5.00 C. O. D. SUBJECT TO EXAMINATION OFFER.

Catalogue Number	Range Number	Size of Lids	Size of Oven Inches	Size of Top, Measuring Reservoir.	Size of Fire Box	Size of Pipe to Fit Collar	Height to Main Top	Weight, pounds	Price
22P189	7-18	No. 7	17½x16½x11½	42x25	22x 9x 9	7	28	378	$17.25
22P190	8-18	No. 8	17½x16½x11½	42x25	22x 9x 9	7	28	378	17.30
22P191	7-20	No. 7	19½x18 x12	45x27	24x10x10	7	30	418	19.30
22P192	8-20	No. 8	19½x18 x12	45x27	24x10x10	7	30	418	19.35
22P193	8-22	No. 8	21½x20 x12½	46x28	26x10x10	7	31	462	22.05
22P194	9-22	No. 9	21½x20 x12½	46x28	26x10x10	7	31	462	22.10

In Perfect Order and Saved $15.00.

Palco, Kans.

Sears, Roebuck & Co., Chicago, Ill.

Sirs: We received the Acme Redwood Stove all right and are pleased with it, was just as it was represented. We saved about $15.00 by sending to you. It was received in perfect order.

L. C. CODDINGTON.

Bakes Biscuit in Three Minutes.

Sears, Roebuck & Co., Chicago, Ill. Webster City, Ia.

We received the range in good condition and it was just as represented. Gives perfect satisfaction, can bake good biscuits in just three minutes. It cost us, laid down at our freight depot, $19.17. Our local dealers asked us $30.00 for the same size range, so you know that we can recommend Sears, Roebuck & Co. stoves.

MR. AND MRS. J. P. GROVE.

OUR $18.62 HIGH CLOSET RESERVOIR ACME REDWOOD RANGE.

THIS EXCLUSIVE WOOD BURNING RANGE is offered at from $18.62 to $23.50, according to size, as an exclusive wood burning range, with full and complete equipment of everything, including the porcelain lined reservoir and the big warming closet, all with the very finest of trimmings throughout, including nickel bands, medallions and mountings, everything used in the highest grade cast iron ranges made, and yet offered at a shade over four cents per pound for the finished stove, or about one-half the price charged by dealers generally.

THIS HANDSOME, LARGE PORCELAIN LINED RESERVOIR WOOD BURNING STOVE must be seen, examined and compared with stoves that sell generally at $30.00 to $40.00 to appreciate the value we are offering. It is a stove that embodies all the latest features. We guarantee it stronger, more economic in the consumption of fuel, better trimmed, better finished, better fitting, more lasting and a more satisfactory cast iron wood burning range than is made by any other stove maker in America, and if you do not find it so after giving it thirty days' trial in your own home, you can return it to us at our expense and we will immediately return your money, together with any freight charges paid. **See page 2 for our liberal $1.00 to $5.00 C. O. D. subject to examination offer.** It has the finest nickel trimmings throughout; large, handsome nickel plated oven door panel, large nickel panel on draught door, very large nickel oven shelf; large, handsome, highly polished nickel bands on main top, hearth and high closet; nickel hinge pins, nickel tea shelves; nickel plated, patent fancy (always cold) knobs on all doors, fancy nickel ornamentations throughout; is of the very latest rococo design mounted on a handsome rococo base; has a full square oven, cut tops and cut centers, oven door kicker, large fire box especially adapted for large sticks of wood, large flues, large ash pit, full draw hearth, everything positively of the highest grade, and yet built in our own foundry, the largest foundry in the world, and offered at our one small percentage of profit above the actual cost of material and labor, we can furnish this stove under our binding guarantee at about one half the price charged by dealers generally.

UNDERSTAND, WE CAN ALWAYS FURNISH REPAIRS in the years to come, and at actual factory cost. We guarantee the stove to reach you in the same perfect condition it leaves us. Our guarantee covers every piece and part that enters into the stove. **We can always furnish repairs for Acmes. See page 10 about how to order repairs. Prices do not include pipe or cooking utensils. See page 58. We furnish this stove in the various sizes at the prices as listed below. Delivered on the cars at our factory in Newark, Ohio.**

Saves Over 50 Per Cent on the Acme Redwood.

Ashbyburg, Ky.

Sears, Roebuck & Co., Chicago, Ill.

Gentlemen: The Acme Redwood Range I bought of you last year arrived all O. K., and it is perfection in cooking and material. I priced stoves of different parties before I purchased of you, and stove of smaller size would have cost 50 per cent more than the one I bought of you, and material not so good, lighter weight. I think your company is a public benefactor to the consumer

Respectfully,

J. M. WELDON.

Catalogue Number	Range Number	Size of Lids	Size of Oven, Inches	Size of Top Measuring Reservoir	Size of Fire Box	Size of Pipe to Fit Collar	Height to Main Top	Weight, pounds	Price
22P195	7-18	No. 7	17½x16½x11½	42x25	22x 9x 9	7	28	415	$18.62
22P196	8-18	No. 8	17½x16½x11½	42x25	22x 9x 9	7	28	415	18.67
22P197	7-20	No. 7	19½x18 x12	45x27	24x10x10	7	30	455	20.70
22P198	8-20	No. 8	19½x18 x12	45x27	24x10x10	7	30	455	20.75
22P199	8-22	No. 8	21½x20 x12½	46x28	26x10x10	7	31	500	23.45
22P200	9-22	No. 9	21½x20 x12½	46x28	26x10x10	7	31	500	23.50

OUR $6.38 ACME QUEEN—FOR COAL OR WOOD.

AT FROM $6.38 TO $9.78 according to size as listed below, we furnish this new Improved Acme Queen Cook Stove without reservoir, exactly as illustrated, designed to burn all kinds of fuel, hard coal, soft coal, coke, wood or anything used for fuel. **Our very low price figures less than four cents per pound for this finished stove,** and if you will consider the market price of the highest grade Birmingham pig iron at the furnaces in Alabama, then consider that we must pay the freight on this iron to our Ohio foundry, melt it, cast it, finish the castings, make all the nickel trimmings and mountings, furnish all the boltings, bracings, all the trimmings, furnish all the labor to complete this stove and all at less than four cents per pound for the finished stove, you must admit that we have the most economic manufacturing plant, that the cost to us of making stoves is much lower than other makers, and that we must necessarily be content with a fraction of the profit asked by other makers and sellers of stoves. **Our special prices, $6.38 to $9.78, barely cover the cost of material and labor,** with but our one small percentage of profit added. **See page 2 for our liberal $1.00 to $5.00 C. O. D. subject to examination offer.**

FREIGHT IS ONLY $1.30.

Belknap, Pa.

Sears, Roebuck & Co., Chicago, Ill.

Dear Sirs—In April 1902, I purchased a stove from you, the name Acme Queen No. 8-16. I received it in due time; freight $1.30 to Dayton, Pa. My wife thinks it is the finest small stove she ever used. Easy, very easy to bake in, and perfect in every way, and a great deal cheaper than could be bought here. Yours truly,

C. F. BERGERSTOCK.

OUR GUARANTEE IS ABSOLUTE. **We guarantee every piece and part that enters into this stove. We guarantee the stove to reach you in the same perfect condition it leaves us.** We send every stove with the understanding that it can be used thirty days in your own home, and if after putting the stove to every test, you are not convinced you have received a better stove than you could get elsewhere and at a much lower price, return the stove to us at our expense and we will immediately return your money. **We can always furnish repairs for Acmes.** **See page 10 about how to order repairs.**

THIS HANDSOME COAL AND WOOD BURNING STOVE **is a very popular design. We have sold thousands of these stoves the past few years, hundreds have gone into every state.** No doubt some of your neighbors are using an Acme Queen. We are able to furnish a higher quality at a lower cost than other stove makers by reason of the enormous demand for the stove, which enables us to give but one piece of this stove, like a bottom, oven or hearth, to one moulder, who works on this and this alone. The same way in the mounting, polishing and finishing, the lining and various parts, and in this way each man working on one piece becomes very proficient, turns out a higher grade of work and at a low cost to us, and all this makes possible our very low price. **The ACME QUEEN is made with extra large flues, cut tops, heavy cut centers supported by posts, heavy covers, heavy linings, extra heavy sectional fire back, large bailed ash pan, full draw hearth, outside oven shelf, pouch feed, oven door kicker, nickel plated panel on oven door, nickel plated name plate on front door, nickel plated door knobs and tin lined oven door.** When ashes are removed from under the oven they are scraped into the hearth, avoiding all possibility of spilling the ashes on the floor when cleaning the stove. Each stove is furnished with a lifter, shaker and scraper for removing the ashes from under the stove. **Prices do not include pipe or cooking utensils.** **See page 58.** **If you do not use coal at all, order the Acme Leader from page 15.**

FOR A MEDIUM **or small cook stove, to burn all kinds of fuel, wood or coal, a stove that can be guaranteed in every way and offered at a very low price, we especially recommend our Acme Queen.** Understand, at our price we furnish the stove carefully crated and delivered on board the cars at our foundry in Ohio, from which point you must pay the freight, but you will find the freight will amount to next to nothing as compared to what you will save in price.

We furnish this handsome cook stove, the Acme Queen, in various sizes at prices as listed below:

Catalogue Number	Stove No.	Size of Lids	Size of Oven, Inches	Size of Top not measuring Shelf, Inches	Size of Shelf, Inches	Height, Inches	Size of Pipe to fit Collar, Inches	Length of Fire Box for Wood, Inches	Weight Pounds	Price
22P201	7-14	No. 7	13¾x13 x 9	20½x27½	20½x7	24	6	15	172	$6.38
22P202	7-16	No. 7	16 x14½x10	22 x29½	22 x7	26½	6	16½	202	8.03
22P203	8-16	No. 8	16 x14½x10	22 x29½	22 x7	26½	6	16½	202	8.08
22P204	8-18	No. 8	18 x17 x11	24 x33	24 x7	28½	7	18	244	9.73
22P205	9-18	No. 9	18 x17 x11	24 x33	24 x7	28½	7	18	244	9.78

IN ORDERING BE SURE AND STATE WHETHER YOU WISH THE STOVE TO BURN WOOD OR COAL

$8.25 BUYS OUR NEW IMPROVED ACME PRINCESS COAL BURNING COOK STOVE

AT $8.25 TO $9.95, **according to size as listed below, we furnish this handsome combination coal and wood burning stove, exactly as illustrated, all complete,** delivered on board the cars at our foundry in Ohio. It goes to you under our binding guarantee, and with the understanding and agreement that you can give it thirty days' trial in your own home, and if at any time within the thirty days you become dissatisfied with your purchase for any reason whatever, if you are not convinced after using it thirty days that it is better in quality and much lower in price than you could buy elsewhere, you can return it to us at our expense, and we will immediately return your money. This stove is made to burn hard coal, soft coal, coke or wood, and with each stove we furnish an extra grate so it can be instantly changed to a wood burning stove. Therefore, it is a combination burner that will use any kind of fuel. **If you do not burn coal at all, order the Acme Leader from page 15.**

THIS, OUR NEW ACME PRINCESS, **has been greatly improved. The patterns have been remodeled and refinished, bringing it strictly up to date.** It is mounted on a handsome rococo base as illustrated; combines all the good qualities of all other high grade cook stoves, with the defects of none. We guarantee you will find it smoother, better fitting, stronger, better lined and interlined, better braced, more economic in the consumption of fuel, more even as a baker and in every way more satisfactory than any coal and wood burning cook stove of equal size and weight of any other make or grade, regardless of price or name.

WE GUARANTEE THIS STOVE TO REACH YOU **in the same perfect condition it leaves our foundry. Every stove is carefully crated and it rarely ever happens that a stove is injured in transit.** If, however, this stove should reach you with any part cracked, broken or missing, such part will be replaced or repaired by us free of any expense to you.

REPAIRS ALWAYS FURNISHED. **We keep a full supply of parts and repairs for all the stoves we make, and can in the years to come, on the shortest notice, furnish any piece or part,** and always at factory cost, a mere fraction of what you would have to pay your dealer at home for a like casting or part. **We can always furnish repairs for Acmes.** **See page 10 about how to order repairs.**

OUR LIBERAL TERMS. **While we will on receipt of $1.00 send any stove to any address east of the Missouri river and north of Tennessee by freight, C. O. D., subject to examination,** balance and freight charges to be paid after the stove is received, we however, advise our customers to send cash in full with their orders, thus saving an extra expense of from 25 to 50 cents, which express companies always make for collecting the C. O. D., and returning the money to us, and in sending cash in full with your order, understand, you do not take even the slightest risk, for we guarantee the stove to please you, guarantee you will find it a higher grade than any stove you could buy elsewhere, and we guarantee that after adding the freight to our price, you will make a big saving in cost; otherwise you are at liberty to return the stove to us at our expense, and we will immediately return your money, together with any freight charges you may have paid.

THIS NEW ACME PRINCESS COOK STOVE **is offered at $8.25 to $9.95, according to size, a little less than 4 cents per pound for the finished stove,** and you have but to compare these astonishingly low prices with the present market price of the highest grade of stove plate pig iron, to appreciate the economical system of manufacturing, **the very small profit which we must necessarily accept. Prices do not include pipe or cooking utensils.** **See page 58.**

WE USE ONLY THE HIGHEST GRADE **of Birmingham, (Ala.), stove plate pig iron.** If you will take into consideration the present market price of this iron at Birmingham, add the freight from Birmingham to our foundry at Newark, Ohio, consider the amount of the 72-hour coke necessary to melt this iron, the actual pay roll for labor in the moulding, mounting, finishing, etc., consider the nickel trimming that is used on this stove, the boltings, mountings, trimmings, bracings, etc., you may well wonder how it is possible by reason of our operating the largest stove foundry in the world, buying our material at the lowest possible price, having next to none of the so-called overhead expenses of other foundries and cost of material and labor, and deliver the stove to you in the car on our own tracks at our foundry.

BETTER THAN EXPECTED.

Hopkins, Pa.

Sears, Roebuck & Co.

Dear Sirs—I received the Acme Princess Stove on Monday 15th, and in good condition, and am very well pleased with it, as it is better than I expected to get for that much money. May give you another order soon.

M. C. YOHE.

THE STOVE IS MADE OF THE HIGHEST GRADE **Birmingham stove plate castings, has large flues, cut tops, heavy cut centers supported by posts, heavy covers,** heavy linings with very heavy sectional fire back, large bailed ash pan, slide hearth plate, outside oven shelf, pouch feed, oven door kicker, nickel plated panels on oven door, nickel plated name plate on oven door, nickel plated door knobs, tin lined oven door, handsome rococo base and legs. (When ashes are removed from under the oven they are scraped into the hearth, thus avoiding the possibility of spilling the ashes on the floor when cleaning the stove.) Each stove is furnished with a lifter, shaker and scraper for removing the ashes from under the oven.

WE GUARANTEE OUR ACME PRINCESS **to burn and bake as satisfactorily as the highest price cook stove or range sold by us or any other house.** With each stove we furnish an extra grate for wood, so that the stove can be used for coal or wood. Understand, every stove is covered by our binding guarantee, and this, our Acme Princess Stove, is made with a view of combining all the good qualities of all the highest grade coal and wood burning stoves made, with the defects of none, and on our basis of one small percentage of profit above the actual cost to produce, you can buy this stove from us at about one-half the price charged by dealers generally for stoves of inferior grade.

We furnish this stove in the various sizes at the prices as listed below:

Catalogue Number	Stove No.	Size of Lids	Size of Oven, Inches	Top without End Shelf, Inches	End Shelf, Inches	Height, Inches	Pipe Collar, Inches	Fire Box for Wood, Inches	Weight, Pounds	Price
22P210	7-16	No. 7	16x14½x10	22x29½	22x7	26½	6	16½	212	$8.25
22P211	8-16	No. 8	16x14½x10	22x29½	22x7	26½	6	16½	212	8.30
22P212	8-18	No. 8	18x17 x11	24x33	24x7	28½	7	18	254	9.90
22P213	9-18	No. 9	18x17 x11	24x33	24x7	28½	7	18	254	9.95

$9.85 BUYS OUR NEW IMPROVED HIGH GRADE ACME QUEEN COOK STOVE

COMPLETE WITH PORCELAIN LINED RESERVOIR, EXACTLY AS ILLUSTRATED BELOW.

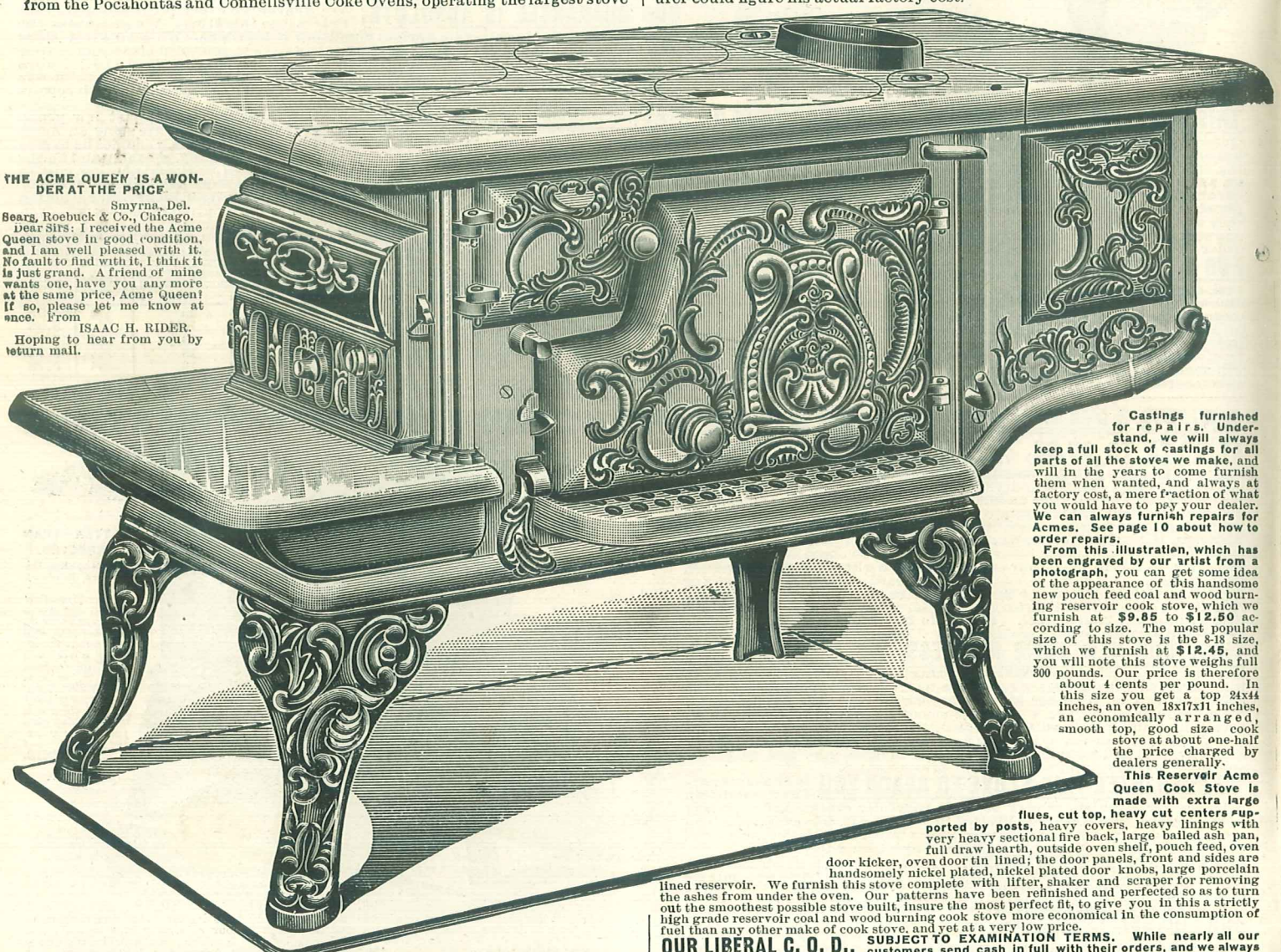
A RESERVOIR COOK STOVE FOR COAL or WOOD. BURNS ANYTHING—HARD COAL, SOFT COAL, COKE, WOOD or ANYTHING USED for FUEL.

WE HAVE SOLD MORE THAN TEN THOUSAND of these reservoir coal and wood burning Acme Queen Cook Stoves. No doubt some of your neighbors are using them, and if so, we invite you to examine the stove, ask how the owner is pleased with it, how she considers it compares with stoves of other makes, how much money she saved by ordering from us, and ask if she would advise you to order from us.

THE ACME QUEEN reservoir stove, as illustrated, is one of our big leaders, and for this reason we show the stove in a large, full page illustration. It is one of the greatest values that goes out of our foundry, the equal of stoves that sell generally at about double our price.

PRICE LESS THAN 4 CENTS PER POUND. When we are able to furnish a porcelain lined reservoir, combination wood and coal burning cook stove, made from the highest grade Birmingham iron, at a price for the stove complete less than 4 cents per pound, we are sure, if you will stop to consider the market price of Birmingham pig iron, you will admit that you can buy from us the highest grade stove work at about one-half the price charged by others.

We make the astonishingly low price by reason of buying our iron by season contract direct from the Birmingham furnaces, our coke under season contract from the Pocahontas and Connellsville Coke Ovens, operating the largest stove foundry in the world, employing the most modern type of stove making machinery, getting about us every possible facility for the reduction of cost, running our own railroad tracks into our foundry and warehouses, these tracks connecting with trunk lines; our foundry and railroad tracks so situated that the pig iron is unloaded even with the furnace doors, so there is no expense for elevating the pig iron. The same applies to the coke. Moving sidewalks and traveling cranes in our moulding room convey the finished castings a thousand feet, the entire length of the room (about one-fifth of a mile), to the cleaning room and from there to the mounting room. The most modern automatic machinery is used for the grinding, shaping and fitting; automatic bracing, cutting and threading machinery; automatic nickel polishing machines, automatic conveyers for handling all the different parts and finally the finished stove. Different from all other foundries, without the expense of teaming, storing, handling and rehandling, traveling salesmen, large office force, bad debts and the hundred and one items of expense common to other foundries and known as overhead expense, without any of these expenses, with this all eliminated, we reduce the cost of manufacture to where, with but our one small percentage of profit added, we name this price of $9.85, for this reservoir cook stove weighing 255 pounds, and the most popular size 22P208, No. 8-18, weight 300 pounds at $12.45, which selling price is really lower than any other manufacturer could figure his actual factory cost.



THE ACME QUEEN IS A WONDER AT THE PRICE

Smyrna, Del.

Sears, Roebuck & Co., Chicago.

Dear Sirs: I received the Acme Queen stove in good condition, and I am well pleased with it. No fault to find with it, I think it is just grand. A friend of mine wants one, have you any more at the same price, Acme Queen? If so, please let me know at once. From

ISAAC H. RIDER.

Hoping to hear from you by return mail.

Castings furnished for repairs. Understand, we will always keep a full stock of castings for all parts of all the stoves we make, and will in the years to come furnish them when wanted, and always at factory cost, a mere fraction of what you would have to pay your dealer. **We can always furnish repairs for Acmes. See page 10 about how to order repairs.**

From this illustration, which has been engraved by our artist from a photograph, you can get some idea of the appearance of this handsome new pouch feed coal and wood burning reservoir cook stove, which we furnish at **$9.85** to **$12.50** according to size. The most popular size of this stove is the 8-18 size, which we furnish at **$12.45,** and you will note this stove weighs full 300 pounds. Our price is therefore about 4 cents per pound. In this size you get a top 24x44 inches, an oven 18x17x11 inches, an economically arranged, smooth top, good size cook stove at about one-half the price charged by dealers generally.

This Reservoir Acme Queen Cook Stove is made with extra large flues, cut top, heavy cut centers supported by posts, heavy covers, heavy linings with very heavy sectional fire back, large bailed ash pan, full draw hearth, outside oven shelf, pouch feed, oven door kicker, oven door tin lined; the door panels, front and sides are handsomely nickel plated, nickel plated door knobs, large porcelain lined reservoir. We furnish this stove complete with lifter, shaker and scraper for removing the ashes from under the oven. Our patterns have been refinished and perfected so as to turn out the smoothest possible stove built, insure the most perfect fit, to give you in this a strictly high grade reservoir coal and wood burning cook stove more economical in the consumption of fuel than any other make of cook stove, and yet at a very low price.

WE GUARANTEE THE QUALITY HIGHER than any other stove work made. **Our foundry being much larger than any other stove foundry** we can delegate certain pieces to certain mechanics who work month in and month out making or finishing the one piece or part, thereby becoming very proficient, doing a higher grade of work at a lower cost than in any other foundry. Our castings will be found smoother and tougher, our fittings, lining, interlining, bolting and bracing better, our stove will come out smoother, more economic in the consumption of fuel, more lasting and handsomer than any similar style of stove work made by any other maker.

OUR 30 DAYS' FREE TRIAL OFFER. As a guarantee that you will find after you have paid the freight and added same to our selling price that you have received a better stove than you could get from your dealer at home and at a much lower price, all stoves are shipped with the understanding and agreement that they can be given thirty days' trial in your own home, and if you do not find after using the stove thirty days that it is better than any stove you could buy from your dealer at home and perfectly satisfactory in every way, you can return the stove to us at our expense, and we will immediately return your money, together with any freight charges paid by you.

OUR LIBERAL C. O. D., SUBJECT TO EXAMINATION TERMS. While nearly all our customers send cash in full with their orders, and we always advise this, as by so doing they make a saving of from 25 to 50 cents, the extra charge the express companies always make for collecting the amount of the C. O. D. and returning the same to us, however, to those who prefer to see and examine any stove before paying for it, we will on receipt of $1.00 send any stove to any address west of the Missouri river and north of Tennessee, ship it by freight C. O. D., subject to examination. You can examine it at your nearest railroad station, and if found perfectly satisfactory, you can then pay the railroad agent our price and freight charges less the $1.00 sent with order; always with the understanding that if at any time after you have given the stove thirty days test you become dissatisfied with it for any reason whatever, you can return it to us at our expense and we will immediately return your money, together with any freight charges you have paid. **Prices do not include pipe or cooking utensils. See page 58.**

We furnish this handsome new Acme Queen Reservoir Wood and Coal Burning Cook Stove in the different sizes as listed below at the prices named Delivered on the cars at our foundry in Newark, Ohio.

Catalogue No.	Stove No.	Size of Lids	Size of Oven, Inches	Size of Top, Including Reservoir, Inches	H'ght, Inches	Pipe to fit Collar Inches	Fire Box for Wood, Inches	Wght, Lbs.	Price
22P206	7-16	No. 7	16x14½x10	22x40	26½	6	16½	255	$ 9.85
22P207	8-16	No. 8	16x14½x10	22x40	26½	6	16½	255	10.88
22P208	8-18	No. 8	18x17 x11	24x44	28½	7	18	300	12.45
22P209	9-18	No. 9	18x17 x11	24x44	28½	7	18	300	12.50

IF YOU DO NOT USE COAL AT ALL, ORDER THE ACME LEADER FROM PAGE 15.

OUR $11.22 ACME PRINCESS RESERVOIR STOVE.

AT FROM $11.22 TO $12.88, ACCORDING TO SIZE AS LISTED BELOW, we furnish this new, handsome combination coal and wood burning cook stove complete with deep porcelain lined reservoir, mounted on a handsome rococo base, exactly as illustrated, and we guarantee it a better finished, stronger, more lasting, more economic in the consumption of fuel than any other stove made by any other maker of like size and weight.

YOU CAN SEND US YOUR ORDER for this stove, enclosing our price, we will send the stove to you with the understanding and agreement that after you have given it thirty days' trial in your own home, have put it to every test, if you do not find it perfectly satisfactory, are not convinced that it is a better stove than you could get from your dealer at home in like size, do not find that after paying the freight charges you have made a big saving in price, you can return the stove to us at our expense and we will immediately return your money, together with the freight charges you have paid.

EVERY STOVE IS COVERED BY OUR BINDING GUARANTEE, covering every piece and part that enters into the construction of the stove, but if you should in years to come wish to replace a broken part, we always carry a complete set of castings which we can furnish promptly and at factory cost, a mere fraction of what your dealer would charge you for like castings. We can always furnish repairs for Acmes. See page 10 about how to order repairs. See page 2 for our liberal $1.00 to $5.00 C. O. D. subject to examination offer.

SAFE DELIVERY GUARANTEE. Our stoves are carefully crated, and we guarantee them to reach our customers in the same perfect condition they leave the foundry, and if any stove reaches you in bad order we will repair or replace the broken part free of any cost to you.

ABOUT THE FREIGHT CHARGES. Freight charges amount to next to nothing as compared with what you will save in price. While the price quoted is for the stove delivered on board the cars at the foundry in Ohio, and the customer must pay the freight, stoves are accepted by railroad companies at a low freight rate (or third class), and the freight charges really amount to next to nothing as compared to what you save in price, and really you need not consider the freight charges since we guarantee that after paying the freight charges and adding the amount to the price paid for the stove, if you do not find you have made a big saving in cost and received a better stove from us than you could have received from your dealer at home, you can return the stove to us at our expense, and we will immediately return your money, together with the freight paid by you.

FROM THIS ILLUSTRATION, engraved by our artist from a photograph, you can get a general idea of the appearance of this, our new improved coal and wood burning reservoir Acme Princess Cook Stove.

SAYS THE ACME PRINCESS IS A GOOD STOVE.

Ovid, N. Y.

Sears, Roebuck & Co.,
Chicago, Ill.

Dear Sirs: The Acme Princess Stove purchased of you one year ago, arrived all right and has been in use ever since. We burn hard coal and it works satisfactorily in every respect, it is a good stove.

Respectfully yours,
IRA WILSON.

PAID $11.22 FOR AN $18.00 STOVE.

Artesian, S. D.

Sears, Roebuck & Co.,
Chicago, Ill.

Dear Sirs: We received the Acme Princess stove all right and were perfectly satisfied and well pleased with it. We gave $11.22 for it, and I could not have got it for $18.00 out here. It is just fine.

Yours truly,
J. M. SCOTT.

MADE WITH LARGE FLUES, cut tops, heavy cut centers supported by posts, heavy covers, heavy linings, heavy sectional fire back, large bailed ash pan, full draw hearth, nickel outside oven shelf, the latest pouch feed, patent oven door kicker, fancy nickel plated panel on oven door, nickel plated name plate on front door, nickel plated door knobs, heavy tin lined oven door. When ashes are removed from under the oven they are scraped into the hearth, avoiding the possibility of spilling the ashes on the floor in cleaning the stove. It is mounted on a handsome large rococo base and is furnished with lifter, shaker and scraper for removing the ashes from the oven; is fitted with a large porcelain lined reservoir as illustrated, combines all the up to date high grade features of all high grade coal and wood burning reservoir cook stoves, with the defects of none. We guarantee a better made, more durable and more economic in the consumption of fuel than any cook stove of like size in any other grade or make.

WE REFER TO FAMILIES in your own neighborhood who are using our stoves as to the grade of stoves we make, the prices we offer and the money we save the buyer. We have sold thousands of stoves in every state in the Union. Surely there are some being used in your immediate neighborhood, and we would advise that you ask your neighbor who is using our stove, and if he pronounces them the highest grade, tells you you will save about one-half by sending your order to us, we will naturally expect to receive your order, always with the understanding and agreement that when you receive the stove if it is not found perfectly satisfactory, and after using it thirty days you are not convinced that it is better in quality and lower in price than you could buy elsewhere, you can return it to us at our expense, and we will immediately return your money, together with any freight charges you paid. Prices do not include pipe or cooking utensils. See page 58.

If you do not use coal at all order the Acme Leader from page 15.

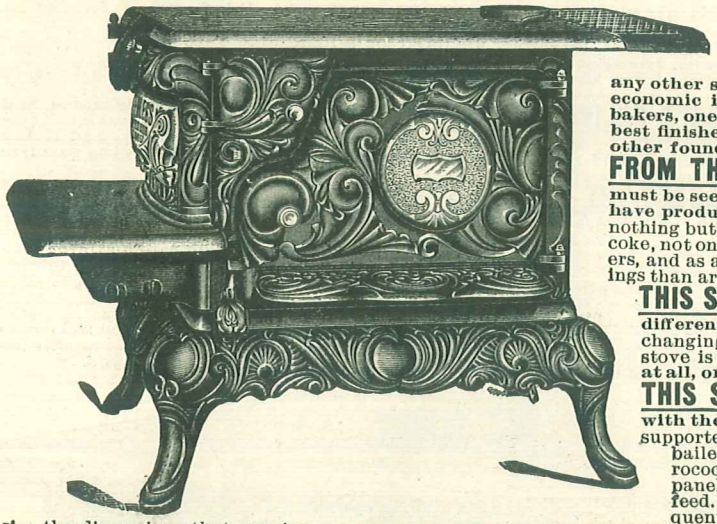
WE FURNISH THIS HANDSOME COAL AND WOOD BURNING ACME PRINCESS RESERVOIR STOVE IN THE VARIOUS SIZES AND AT THE PRICES AS LISTED HEREWITH:

Delivered on the cars at our foundry in Newark, Ohio.

Catalogue Number	Stove No.	Size of Lids	Size of Oven, Inches	Size of Top including Reservoir, Inches	Ht. in.	Pipe to fit Collar, Inches.	Fire Box, Inches.	Wt. lbs.	Price
22P214	7-16	No. 7	16x14½x10	22x40	26½	6	16½	265	$11.22
22P215	8-16	No. 8	16x14½x10	22x40	26½	6	16½	265	11.27
22P216	8-18	No. 8	18x17 x11	24x44	28½	7	18	310	12.88
22P217	9-18	No. 9	18x17 x11	24x44	28½	7	18	310	12.85

OUR $11.28 ACME PEERLESS COOK STOVE, FOR COAL OR WOOD.

This is an entirely new stove, a new, heavy, handsome rococo design in the square style, without reservoir, designed to burn hard or soft coal, coke or wood.



THIS STOVE WAS DESIGNED ESPECIALLY FOR US, and the patterns were made in wood by our own pattern makers after our own exclusive design, with a view of producing a handsomer new rococo pattern than is offered by any other stove maker, with a view of getting it out on lines that would make it most economic in the consumption of fuel, even in the distribution of heat, one of the best bakers, one of the most economical, one of the handsomest, and, above all, the strongest, best finished stoves we make and we guarantee it a better stove than goes out of any other foundry in America, of like weight and size.

FROM THE ILLUSTRATION, engraved by our artist from a photograph, you can get some idea of the appearance of this stove, although it must be seen, examined and compared with other high grade stoves to appreciate what we have produced in this handsome, new Acme Peerless pattern. In this stove we have used nothing but the highest grade of Birmingham iron. The iron has been melted with 72-hour coke, not one pound of scrap is used in the melt, we employ only the most skilled union molders, and as a result we have smoother, stronger, tougher, more lasting and better fitting castings than are produced in any other foundry.

THIS STOVE IS ESPECIALLY RECOMMENDED to those who wish to burn coal only or coal and wood at different times during the year. We always furnish an extra grate for wood, so by simply changing the grates, which can be quickly done by anyone, taking out the end lining, the stove is at once converted from a coal to a wood burning stove. **If you do not burn coal at all, order the Acme Harvest from page 16. The same stove for wood only.**

THIS STOVE IS GOTTEN OUT with a view of combining the good points of all strictly high grade coal and wood burning stoves with the defects of none. It is made with very large flues, cut tops, with heavy cut centers supported by posts; heavy covers, heavy linings, extra heavy sectional fire back, large bailed ash pan, full draw hearth, outside oven shelf, oven door kicker, handsome rococo ornamented base, heavy nickel plated name plate on front door, nickel plated panels on oven door, nickel plated door knobs, heavy tin lined oven door, latest swing feed. The opening for removing the ashes from under the oven is in the hearth, consequently no ashes are spilled on the floor when cleaning the stove. In giving you the size, the dimensions that we give are our own, and are different from many manufacturers, who include the flange of oven door, etc., which often adds from two to four inches to dimensions, whereas we give you the exact net dimensions of the stove, and all space gained by swell in doors, etc., is free and not included in our measurements.

THE FREIGHT CHARGES AMOUNT TO NEXT TO NOTHING as compared with what you will save in price. Stoves are accepted by railroad companies at a low freight rate (third class), and we guarantee that after paying the freight and adding the amount to the price you send us if you do not find you have made a big saving in cost you can return the stove to us at our expense, and we will immediately return your money.

OUR $1.00 C. O. D., SUBJECT TO EXAMINATION OFFER.

While nearly all our customers send cash in full with their orders, and we always advise so doing, for you make an extra saving of from 25 to 50 cents which the express companies always charge for collecting the C. O. D., however, to those who prefer to see and examine the stove before paying for it, we will, on the receipt of $1.00, ship any stove to any address east of the Missouri river and north of Tennessee by freight, C. O. D., subject to examination.

YOU CAN EXAMINE IT at your nearest railroad station, and if found perfectly satisfactory and exactly as represented, you can then pay the railroad agent our price and freight charges less the $1.00 sent with order, always with the understanding that if after you have given the stove thirty days' trial in your own home, you are not still satisfied you have gotten a better stove than you could buy elsewhere and at a big saving in cost, you can return the stove to us at our expense, and we will immediately return your money.

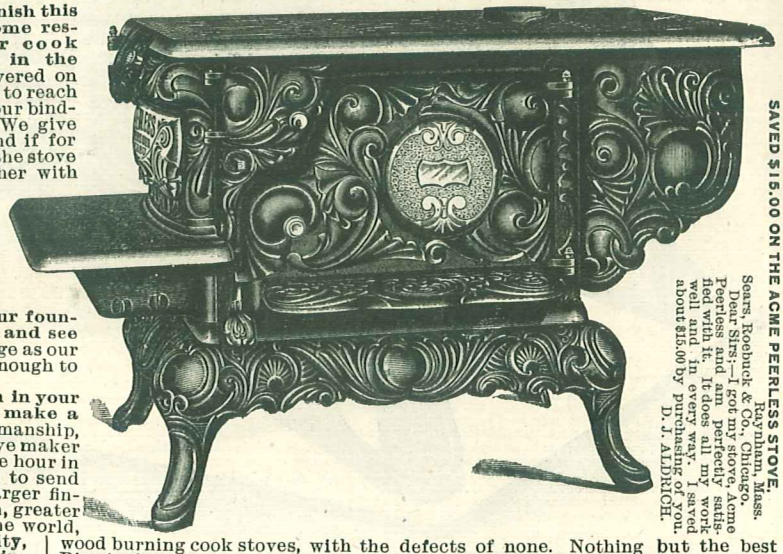
We can always furnish repairs for Acmes. See page 10 about how to order repairs.

We furnish this handsome combination coal or wood burning stove, exactly as illustrated, in the different sizes and at the prices as listed below. Delivered on the cars at our foundry in Newark, Ohio. Prices do not include pipe or cooking utensils. See page 58.

Catalogue Number	Stove Number	Size of Lids	Size of Ovens, In.	Top Not Including End Shelf	End Shelf	Height	Pipe Collar	Fire Box for Wood	Weight	Price
22P220	7-18	No. 7	18x18x12	28x25	8x25	31	7	20	315	$11.28
22P221	8-18	No. 8	18x18x12	28x25	8x25	31	7	20	316	11.33
22P222	8-20	No. 8	20x20x12½	30x26	8x26	31½	7	21½	343	13.97
22P223	9-20	No. 9	20x20x12½	30x26	8x26	31½	7	21½	345	14.00

OUR $14.08 Acme Peerless Reservoir Cook Stove

AT FROM $14.08 TO $16.17 ACCORDING TO SIZE, AS LISTED BELOW, we furnish this handsome reservoir cook stove in the new exclusive design, exactly as illustrated, carefully crated and delivered on board the cars at our foundry in Newark, Ohio. We guarantee the stove to reach you in the same perfect condition it leaves us. Every stove is covered by our binding guarantee, covering every piece and part that enters into the stove. We give you the privilege of trying the stove in your own home for thirty days, and if for any reason you become dissatisfied with your purchase, you can return the stove to us at our expense, and we will immediately return your money, together with the freight charges paid by you. We accept your order and ship the stove to you with the understanding and agreement that after you have paid the freight charges which, by the way, will amount to next to nothing as compared with what you will save in price, if you do not find that you have received a better stove (size for size) than you could have bought from your dealer at home and that you have made a big saving in cost, you can return the stove to us at our expense, and we will immediately return your money.



SAVED $15.00 ON THE ACME PEERLESS STOVE.

Sears, Roebuck & Co., Chicago. Raynham, Mass.

Dear Sirs:—I got my stove, Acme Peerless and am perfectly satisfied with it. It does all my work well and in every way. I saved about $15.00 by purchasing of you.

D. J. ALDRICH.

IF EVERY ONE WHO RECEIVES OUR CATALOGUE could visit our foundry in Ohio and see our facilities for the manufacture of the highest grade stoves made, large as our foundry is, the largest in the world, it would not be one-tenth large enough to supply the demand we would have.

IF YOU COULD VISIT OUR FOUNDRY there would be no question in your mind about our ability to make a grade of stoves which, for quality of casting, trimming, general workmanship, finish, durability and low price, could not be approached by any other stove maker in America. If you are in need of a stove of any kind and could spend one hour in our Ohio foundry it would require no further argument to get your decision to send your order to us. With a larger molding room, larger mounting room, larger finishing room, larger pattern room, larger nickeling and polishing room, greater storage and greater railroad track facilities than any other foundry in the world, equipped to run every one of the three hundred working days at full capacity, a thing accomplished by no other stove foundry; with none of the almost innumerable items of expense in other foundries, commonly known as overhead expense, traveling salesmen, bad debts, etc., we are able to offer the highest grade of stove work possible to produce at but a mere fraction of the prices charged by others.

THIS HANDSOME STOVE as illustrated must be seen, examined and compared with other stoves to appreciate what it really is; an entirely new design, brought out by our own designers, patterns made by our own pattern makers, made and shaped with a view of giving you the benefit of all the highest grade coal and wood burning cook stoves, with the defects of none. Nothing but the best Birmingham iron is used; stove is made with large flues, cut top and heavy cut centers supported by posts, heavy covers, heavy linings, very heavy sectional fire back, large bailed ash pan, slide hearth plate, outside oven shelf, oven door kicker, ornamented base, nickel name plate on oven door, nickel plated panels on oven door, nickel plated door knobs, tin lined oven door, swing feed; (the opening for removing ashes from under the oven is in the hearth, consequently no ashes are spilled on the floor when cleaning the stove), has large, deep porcelain lined reservoir; everything the very latest, all strictly high grade. **If you do not burn coal at all, order the Acme Harvest from page 16. The same stove for wood only.**

WE FURNISH THIS STOVE EXACTLY AS ILLUSTRATED IN THE DIFFERENT SIZES AND AT THE PRICES AS LISTED BELOW. Delivered on the cars at our foundry in Newark, Ohio.

Catalogue Number	Stove No.	Size of Lids	Size of Oven, Inches	Top Including Reservoir	Height	Pipe to fit Collar	Fire Box for Wood	Shipping Weight	Price
22P224	7-18	No. 7	18x18x12	38 x25	31	7	20	345	$14.08
22P225	8-18	No. 8	18x18x12	38 x25	31	7	20	346	14.13
22P226	8-20	No. 8	20x20x12½	39½x26	31½	7	21½	418	16.12
22P227	9-20	No. 9	20x20x12½	40½x26	31½	7	21½	420	16.17

We Can Always Furnish Repairs for Acmes. See Page 10 About How to Order Stove Repairs.

EVERY STOVE COVERED BY OUR BINDING GUARANTEE

WE guarantee every stove to reach you in the same perfect condition it leaves our foundry. We guarantee that after paying the freight and adding the amount to the price you send us you will make a big saving in the cost. We send every stove with the understanding that it can be returned to us at any time within thirty days, and the money sent, together with the freight charges, will be immediately returned to you.

OUR $12.05 ACME IMPERIAL COAL COOK STOVE

THIS NEW, HIGH GRADE, square oven cook stove is designed for burning hard coal, soft coal or coke, but with every stove we furnish an extra grate so it can be readily changed from a coal to a wood stove, thus you have in this a stove that is suitable for any kind of fuel, hard coal, soft coal, coke, wood or anything that can be used for fuel.

We refer you to customers in your own neighborhood these are using our stoves. They will tell you how much money we saved them, and will advise you to send your order to us.

THIS HANDSOME, large square oven, coal burning cook stove is our highest grade square oven stove, combines all the up to date, high grade features of all other makes of high grade stoves, with the defects of none.

FOR A 4-HOLE cook stove there is nothing made in any other foundry in America that will in beauty of design finish, strength, durability and economy in the consumption of fuel approach this, our Acme Imperial.

THIS STOVE IS MOUNTED on a handsome rococo base, it is made after our own design, patterns that have been gotten out by our own pattern makers, made with a view of giving our customers a handsomer, better made and better finished 4-hole cook stove than they could possibly get elsewhere, and at about one-half the price charged by others for a stove of like size and weight.

OUR VERY LOW PRICES, prices averaging less than 4 cents per pound for the finished stove, are made possible by reason of our operating the largest stove foundry in the world, buying our material direct from the producers in larger quantities than others can buy, having none of the many items of expense that other manufacturers have, known as overhead expense, our willingness to sell these goods at but one small percentage of profit above the actual cost to produce. This is what makes possible our very low price. Understand, we guarantee every stove to reach you in the same perfect condition it leaves our foundry, and if any piece or part is broken or damaged, we will replace or repair it free of charge.

WE FURTHER give you the privilege of using the stove for thirty days in your own home, and if after that time you are not convinced that you have gotten a better stove than you could buy from your dealer at home and at very much lower cost, you can return the stove to us at our expense, and we will immediately return your money. See page 2 for liberal $1.00 to $5.00 C. O. D. subject to examination offer.

UNDERSTAND we will always keep a full stock of repairs for all the stoves we make in the years to come, and we will always furnish you promptly any casting or part you may want, and always at factory cost. Understand, every stove is covered by our binding guarantee, guaranteeing every piece and part that enters into the stove. We can always furnish repairs for Acmes. See page 10 about how to order repairs. If you do not burn coal at all, order the Acme Pioneer from page 17. The same stove for wood only.

DETAILED DESCRIPTION. Our $12.05 Acme Imperial Cook Stove is made of the highest grade Birmingham iron, melted with 72-hour coke, giving us the smoothest, strongest and best finished stove plate castings made. It is the latest handsome rococo pattern, large square oven door, large square oven, highly nickel plated trimmings throughout, beautifully ornamented and decorated; has large end shelf, large nickel plated oven shelf, large nickel plated panels on oven door, handsome nickel name plate, most expensive nickel Alaska (always cold) door knobs throughout. For a combination stove for all kinds of fuel, wood and coal burning, this is the best 4-hole cook stove on the market, regardless of name or price.

ONE OF THE BEST EVER SEEN.

Orick, Me.

Sears, Roebuck & Co., Chicago, Ill.

I received my Acme Imperial stove all right, and has proved perfectly satisfactory so far, one of the best stoves of its make I have had the pleasure to see. The stove was received in perfect order. It has been in use two years now and proves itself all right. I think you the most reliable firm out, and feel perfectly satisfied when sending you an order. I saved about $8.00 by sending to you for the stove. I remain as ever,

PERRY J. ELLIOTT.

WE FURNISH THIS STOVE EXACTLY AS ILLUSTRATED AND DESCRIBED, UNDER OUR BINDING GUARANTEE, IN THE VARIOUS SIZES AT THE FOLLOWING SPECIAL PRICES:

Prices do not include pipe or cooking utensils. **See page 58.**

Catalogue Number	Stove No.	Size of Lids	Size of Oven, Inches	Top, not Measuring End Shelf	Size of End Shelf	Fire Box for Wood	Pipe to Fit Collar	Height	Weight, Pounds	Price
22P230	7-18	No. 7	17½x14½x11½	22 x 31	8 x 22	17x8x8	7	28	305	$12.05
22P231	8-18	No. 8	17½x14½x11½	22 x 31	8 x 22	17x8x8	7	28	305	12.10
22P232	7-20	No. 7	19½x16½x12	23 x 33	9 x 23	19x9x9	7	30	333	13.70
22P233	8-20	No. 8	19½x16½x12	23 x 33	9 x 23	19x9x9	7	30	333	13.75
22P234	9-20	No. 9	19½x16½x12	23 x 33	9 x 23	19x9x9	7	30	335	13.80
22P235	8-22	No. 8	21½x18½x12½	25 x 35	9 x 25	21x9x9	7	31	374	15.88
22P236	9-22	No. 9	21½x18½x12½	25 x 35	9 x 25	21x9x9	7	31	375	15.93

OUR $13.85 ACME IMPERIAL COAL RESERVOIR COOK STOVE

AT FROM $13.85 TO $18.70, according to size as listed below, we furnish this handsome, large square oven, rococo design, coal burning reservoir stove as the highest grade 4-hole reservoir cook stove made, regardless of name or price.

WHILE THIS STOVE was designed especially for coal, it will burn hard coal, soft coal or coke, and with every stove we furnish an extra grate for wood, so that the stove can be instantly changed from a coal burner to a wood burner; hence you have in this stove a combination coal and wood burning stove.

OUR VERY LOW PRICE, less than 4 cents per pound for the smaller sizes, is made possible by reason of our manufacturing these stoves ourselves in the largest stove foundry in the world, doing away with the hundred and one items of expense common to other stove manufacturers, no traveling salesmen, no bad debts, practically none of the clerical general office expense that other stove makers have, buying our iron and other materials direct from the furnaces in larger quantities than other makers buy, EMPLOYING EVERY MODERN LABOR SAVING TYPE OF MACHINERY.

OUR LIBERAL C. O. D., SUBJECT TO EXAMINATION TERMS.

WHILE NEARLY ALL OUR CUSTOMERS send cash in full, and we always advise so doing, for you save the extra express charge of 25 to 50 cents which the express companies always make for collecting the C. O. D. and returning the money to us, however, to those who prefer to see and examine the stove they order before paying for it, we will on receipt of $1.00 send any stove to any address east of the Missouri river and north of Tennessee by freight C. O. D., subject to examination. You can examine it at your nearest railroad station, if found perfectly satisfactory and you are convinced that you are getting a better stove than you could get from your dealer at home, and at a much lower price, you can then pay the railroad agent our price and freight charges, less the $1.00 sent with order. However, whether the stove is shipped C. O. D. or you send cash in full with your order, every stove is sent with the understanding and agreement that you are to have the privilege of giving it thirty days' trial in your own home, and if for any reason you become dissatisfied with your purchase, you can return the stove to us at our expense, and we will return your money. If you do not burn coal at all, order the Acme Pioneer from page 17. The same stove for wood only.

ABOUT THE FREIGHT.

THE FREIGHT CHARGES ON STOVES amount to next to nothing as compared with what you will save in price. While the prices we quote are for the stove delivered on board the cars at our foundry in Ohio, you must pay the freight from that point (railroad companies accept stoves at a very low freight rate, third class), but after you have paid the freight and added the amount to our selling price you will still find that you have made a big saving in cost, and if not so, return the stove to us and we will immediately return your money.

UNDERSTAND, every stove is sent out under our binding guarantee. We guarantee it to reach you in the same perfect condition it leaves our foundry. We guarantee every piece and part against defective material and workmanship. We can always furnish repairs for Acmes. See page 10.

THIS 4-HOLE COAL BURNING ACME IMPERIAL stove is the latest rococo design. The castings are made from the highest grade Birmingham iron, large square oven door, large square oven, has highly nickel plated trimmings throughout, is beautifully ornamented and decorated, has large nickel plated oven shelf, large nickel plated panel on oven door, handsome nickel name plate, the most expensive Alaska nickel (always cold) door knobs throughout; comes complete with handsome deep, porcelain lined reservoir, is made to combine the good points of all high grade 4-hole cook stoves made, with the defects of none; warranted the most economical in the consumption of fuel of any 4-hole range made.

WE FURNISH THIS STOVE IN THE DIFFERENT SIZES AND AT THE FOLLOWING SPECIAL PRICES:

Prices do not include pipe or cooking utensils. **See page 58.**

Catalogue Number	Stove No.	Size of Lids	Size of Oven, Inches	Top Including Reservoir	Fire Box for Wood	Pipe to Fit Collar	Height	Weight Pounds	Price
22P237	7-18	No. 7	17½x14½x11½	22x42	17x8x8	7	28	350	$13.85
22P238	8-18	No. 8	17½x14½x11½	22x42	17x8x8	7	28	350	13.90
22P239	7-20	No. 7	19½x16½x12	23x45	19x9x9	7	30	395	15.87
22P240	8-20	No. 8	19½x16½x12	23x45	19x9x9	7	30	395	15.92
22P241	9-20	No. 9	19½x16½x12	23x45	19x9x9	7	30	396	15.97
22P242	8-22	No. 8	21½x18½x12½	25x46	21x9x9	7	31	443	18.65
22P243	9-22	No. 9	21½x18½x12½	25x46	21x9x9	7	31	445	18.70

WE GUARANTEE that after this stove has been used five years it will be in better condition than the average stove after it has been used a year.

SAVED $15.00.

Rawlings, Wyo.

Sears, Roebuck & Co., Chicago, Ill.

I know I should have written you before in regard to my Acme Imperial stove. I am very much pleased with it and think it all right. I saved $15.00 by getting it from you, and will recommend you to all I can, and shall send to you if I ever buy another.

Yours respectfully,

MRS. O. A. FOOTE.

OUR $12.60 ACME DUCHESS
COAL BURNING RANGE.

This handsome high shelf, rococo pattern, 4-hole coal burning range offered at $12.60 to $14.80, according to size as listed below, has our guarantee that it is in every way superior to any 4-hole range that goes out of any other foundry in America.

From this illustration, engraved by our artist from a photograph, you can get some idea of the handsome appearance of this newly designed, high shelf, rococo pattern, 4-hole range; ONE OF THE NEWEST, HANDSOMEST AND LATEST PATTERNS ON THE MARKET.

HAS NO SUPERIOR.

Sears, Roebuck & Co., Chicago. Glendive, Mont.

Dear Sirs:—The Acme Duchess stove arrived safely and is a perfect gem. Slicker, It has given entire satisfaction. In fact, it has no superior among stoves. I can, in truth, say I can lick the man who does not like it. Yours to command, Your customer in the wild and wooly West, E. J. BURTT.

OUR ACME DUCHESS 4-HOLE COAL BURNING RANGE

is designed with a view of combining the good points of every high grade range made, with the defects of none; made to burn soft coal, hard coal or coke, and with every range is furnished an extra grate for wood, so the range can be instantly changed from a coal burner to a wood burner. It has an extra large fire box with heavy linings, extra heavy sectional fire back, outside oven shelf, oven door kicker, heavy covers, heavy centers, nickel plated panel on oven door, nickeled name plate; large, handsome, new pattern ornamental base, heavy tin lined oven door, handsome nickel plated tea shelves as illustrated, nickel plated knobs and trimmings, latest patent front feed; strictly high grade in every particular. See page 2 for **our liberal $1.00 to $5.00 C. O. D. subject to examination offer.**

WE GUARANTEE THIS STOVE TO REACH YOU in the same perfect condition it leaves our foundry; if not we will replace or repair any defective part. Every piece and part is covered by our binding guarantee, and in ordering this stove you have the privilege of using it thirty days in your own home, and if at any time within the thirty days you become dissatisfied with your purchase, you can return the stove to us at our expense, and we will immediately return your money. **We can always furnish repairs for Acmes. See page 10 about how to order repairs.**

If you do not burn coal at all order the Acme Empress from page 19. The same range for wood only.

We furnish this stove in the various sizes at the prices as listed below. Delivered on the cars at our foundry in Newark, Ohio. Prices do not include pipe or cooking utensils. See page 58.

Catalogue Number	Range Number	Size of Lids	Size of Oven Inches	Top, not including End Shelf	End Shelf	Height to Cooking Top	Pipe Collar	Fire Box for Wood	Shipping Weight,	Price
22P245	8-18	No. 8	18x18x12	29x26	8x26	31	7 in.	20 in.	355	$12.60
22P246	8-20	No. 8	20x20x12¼	30x27	8x27	31½	7 in.	21½ in.	385	14.75
22P247	9-20	No. 9	20x20x12½	30x27	8x27	31½	7 in.	21½ in.	387	14.80

Water fronts for Acme Duchess, $2.00 extra. See page 3 about Hot Water Fronts.

SAVES $10.00 ON THE ACME DUCHESS.

Sears, Roebuck & Co., Chicago. Caperville, Va.

Dear Sirs:—The No. 8-18 Acme Duchess Range has given perfect satisfaction in every respect, as I have been using it for more than a year and it looks as good as new. I consider I have saved about $10.00 as only cost about $17.00, freight included. Very truly yours, W. J. WILKINS.

See page 2 for our liberal $1.00 to $5.00 C. O. D. subject to examination offer.

OUR

$15.60 FOUR-HOLE ACME DUCHESS
RESERVOIR RANGE.

This is a Reservoir Range complete with high back and shelf, made to burn hard coal, soft coal or coke, and is furnished with an extra grate which can be instantly changed, making it a perfect wood burning stove.

THIS IS AN ENTIRELY NEW DESIGN, STRICTLY HIGH GRADE RANGE, COMBINES THE GOOD POINTS OF ALL HIGH GRADE STOVES MADE, WITH THE DEFECTS OF NONE.

FROM THE ILLUSTRATION, engraved by our artist from a photograph, you can get some idea of the general appearance of this, our new Acme Duchess Four-Hole Range. It is a stove you must see, examine and compare with other stoves to appreciate the real value we are giving. Made from the highest grade Birmingham iron, we guarantee to furnish you stronger, smoother, tougher and better fitting castings than are furnished by any other maker. Made with large fire box, with heavy linings; extra heavy sectional fire back, outside oven shelf, oven door kicker, extra heavy covers, heavy centers, nickel plated panel on oven door, nickeled name plate, large handsome new pattern ornamental base, heavy tin lined oven door, has handsome nickel plated tea shelves, nickel plated knobs and trimmings, latest patent front feed; strictly high grade, up to date and is covered by our binding guarantee. **We can always furnish repairs for Acmes. See page 10 about how to order repairs.**

THE FREIGHT CHARGES ON THIS STOVE will amount to next to nothing as compared with what you will save in price. The price quoted is for the stove carefully crated and delivered on board the cars at the foundry. Stoves are accepted by the railroad companies at a low freight rate (third class). It is not really necessary to consider the freight charges, since after adding the freight charges to our selling price we guarantee that you will get a better stove than you would get from your dealer at home, and at a very much lower cost to you. **If you do not burn coal at all order the Acme Empress from page 19. The same range for wood only.**

We furnish this stove in the various sizes at the prices as listed below. Delivered on the cars at our foundry in Newark, Ohio. Prices do not include pipe or cooking utensils. See page 58.

Catalogue Number	Range Number	Size of Lids	Size of Oven Inches	Top, including Reservoir Inches	Height to Cooking Top	Pipe Collar	Fire Box for Wood	Shipping Weight,	Price
22P250	8-18	No. 8	18x18x12	38 x26	31 in.	7 in.	20 in.	403	$15.60
22P251	8-20	No. 8	20x20x12¼	39½x27	31½ in.	7 in.	21½ in.	445	17.76
22P253	9-20	No. 9	20x20x12½	40½x27	31½ in.	7 in.	21½ in.	447	17.81

$15.95 FOR OUR BIG No. 8-18 ACME GRAND RANGE.

IF YOU ARE A STOVE MANUFACTURER OR DEALER and know the market price of pig iron and the relation it bears to the cost of the finished high grade stove, you will wonder how it is possible for us to produce a 400-pound square oven high shelf reservoir range and sell it for $15.95.

OUR $15.95 PRICE is made possible, first, from the fact that we operate the largest stove foundry in the world, our molding room alone accommodating six hundred molders. We are equipped with every known machine for reducing labor and improving quality. Our pig iron is bought direct from the furnaces in larger quantities than any other stove maker can buy. Our own railroad tracks enter our foundry and warehouses and connect with several trunk lines. Everything has been done, and on a larger scale than other stove makers, to reduce the first cost and produce the highest possible quality, and to this first cost there is none of the expense common to all other stove makers and dealers, nothing to be added except our one small percentage of profit, as the finished castings and parts come from their several places in the foundry and are assembled in the mounting room, the stove goes direct to the car tagged to the buyer. In fact, our expense stops almost where other stove makers' expense begins; hence we practically cut the price in two to the buyer and give you the highest grade of work at but little more than one-half the price you would have to pay elsewhere.

IF YOU ARE NOT A STOVE DEALER OR MAKER and simply want to buy a fine range for your own use, and you order this at $15.95 and then compare it with stoves that your dealer at home sells for $25.00 to $35.00 you will see that you have saved from $10.00 to $20.00 by sending your order to us for our big $15.95 Acme Range.

THIS IS THE HIGHEST GRADE, newest style, most up to date, handsomest and in every way the best cast iron range possible to produce, superior to any range that goes out of any other foundry in America. We use nothing but the highest grade stove plate, Birmingham iron (no scrap iron is used); we use nothing but 72-hour coke for melting, we employ only the most skilled union molders, our polishing and grinding is all done by automatic machinery (not accomplished by the hand work of other makers), our nickeling is higher grade than you will find on any other stove, the castings we turn out will, by reason of the iron we use and the way it is molded, stand more strain, is less liable to warp or crack than any other stove plate made. You will find our cast iron stoves sharper and more smoothly molded, better fitting, better bolted, better braced, heavier and stronger interlinings, better wearing and more economical in the consumption of fuel than any other stoves made.

AT OUR SPECIAL $15.95 PRICE we furnish this stove for coal or wood as desired, exactly as illustrated and described, complete with high back and shelf and porcelain lined reservoir, the same delivered on board the cars at our foundry in Newark, Ohio, from which point you must pay the freight. The stove weighs 440 pounds crated for shipping, and the freight will average for 500 miles, $1.50 to $2.00 (greater or less distances in proportion), so you can see the freight charges will amount to next to nothing as compared to what you will save in price.

THIS BIG SQUARE OVEN, high shelf, reservoir range is the very handsomest design shown, the latest rococo pattern, mounted on a rich rococo base; has a large square oven, with deep nickel plated outside oven shelf, large rococo high back shelf with nickel plated pot holders, 6-hole top, deep porcelain lined reservoir. It is handsomely nickel trimmed, with big nickel medallion on oven door, nickel plated oven shelf, nickel medallion on front, nickel plated knobs and tea shelves. The oven is tin lined throughout, **MAIN TOP, SHELF TOP, AND HEARTH EDGES ARE PLAIN BLACK** and easily kept clean. This stove is made to burn coal only or both coal and wood. We have gotten out this, our special $15.95 Acme Grand Range with a view of combining the good qualities of all high grade cast iron ranges, with the defects of none, giving you a range that will wear longer, bake better and consume less fuel than any cast iron range made by any other maker.

IF YOU ARE A DEALER do not order your next lot of stoves, and if a consumer, do not buy a stove until you first see and examine this, our $15.95 Acme Grand, if you are in want of a cast iron range. You will find it such a range as you could not get elsewhere, and our price will mean a big saving to you.

OUR SPECIAL $15.95 PRICE is for the stove only, exactly as illustrated, and does not include pipe or cooking utensils. For prices on stove furniture, pipe, cooking utensils, etc., see page 58.

DEALERS CAN BUY THIS STOVE to sell again, as every stove bears the name "Newark Stove Works, Chicago." You can buy this stove from us singly, in lots of ten or in carload lots and the price is the same, $15.95. You can add $10.00 to it for your profit; sell it at $26.00 and still give much greater value than you are now giving in any stove coming from any other foundry. With the largest stove foundry in the world, material bought at the lowest possible prices, with every known labor saving machine to reduce the cost and improve the quality, we can furnish you, dealer or consumer, singly or in carloads, these and other stoves of higher grade than go out of any other foundry and at a big saving in price.

ACME GRAND STOVE IS O. K., SAVED OVER $10.00.

Sears, Roebuck & Co., Chicago, Ill. Millersburg, Pa.

Dear Sirs:—Would say I am well pleased with Acme American stove, it is all O. K. and about the price, I saw a stove almost like mine and the party paid $27.00 for it and I would not trade him. Yours respectfully, EDWARD S. FIKE.

ABOUT REPAIRS. Understand, we can always furnish you repairs for any stove we sell in any of the years to come, and always at foundry cost. If any part breaks from accident or otherwise, simply write us and the repairs will be sent to you immediately at factory cost.

OUR GUARANTEE, FREE TRIAL AND REFUND OFFER.

We guarantee this stove to reach you in the same perfect condition it leaves the foundry, and if any piece or part is cracked or broken we will replace or repair it free of charge. Each stove is also covered by a binding guarantee, by the terms and conditions of which if any piece or part gives out by reason of defective material or workmanship, we will replace or repair it free of charge. By our free trial offer you can order this stove, enclose our price, and we will send it to you with the understanding and agreement that you give it thirty days trial in your own home, and if for any reason you become dissatisfied with your purchase, if you do not find, after comparing it with stoves sold by others at about double the price, that you have received a better stove than you could get elsewhere at a saving of $10.00 to $15.00, you can return the stove to us at our expense and we will return your money, together with any freight charges paid by you.

PRICES, DELIVERED ON THE CARS AT OUR NEWARK, OHIO, FOUNDRY.

Catalogue No.	Range No.	Size of Lids	Size of Oven	Size of Top, Measuring Reservoir.	Size of Coal Fire Box When Used for Wood	Height to Main Top	Shipping Weight	PRICE
22P257	8-18	No. 8	18x18 x12	43½x26¾	19 x9½x8	29¼ in.	440 lbs.	$15.95
22P258	8-20	No. 8	20x19¾x12½	45¾x29	20½x9½x8½	30½ in.	490 lbs.	18.45
22P259	9-20	No. 9	20x19¾x12½	45¾x29	20½x9½x8½	30½ in.	495 lbs.	18.50

Water Fronts for Acme Grand Ranges, $2.00 Extra. See Page 3 About Hot Water Fronts. If Desired Without Reservoir, but With End Shelf, Deduct $2.00.

OUR $16.33 ACME ROYAL HIGH SHELF COAL OR WOOD RANGE

AT FROM $16.33 TO $20.30 we furnish, in the square style, without reservoir, exactly as illustrated, the highest grade coal and wood burning range we make.

THIS STOVE is made especially for coal, and will burn hard coal, soft coal or coke, but with every stove we furnish an extra grate which can be quickly changed, making it a perfect wood burning stove.

HOW THIS RANGE EXCELS ALL OTHERS. It is positively the handsomest cast iron range made. In the finishing, the nickel trimming, ornamentation and decoration, the design, the shape, the workmanship and finish, there is nothing on the market that will compare with it.

IT IS MADE WITH STEEL BANDS, heavily nickel plated and highly polished, extending clear around the front of stove, around the hearth plate and high shelf, but unfortunately we are unable to show this effect in the illustration. The stove must be seen to be appreciated; there is nothing like it goes out of any other foundry. The nickel trimming includes large, handsome nickel plated oven door panel, large nickel panel on draught door, very large nickel oven shelf; large handsome highly polished nickel bands, as explained, on main top, hearth and high shelf; nickel hinge pins, nickel tea shelves; nickel plated, patent fancy (always cold) knobs on all doors; the highest grade heavy nickel plated trimming throughout.

THIS STOVE COMBINES THE GOOD POINTS of all strictly high grade stoves made, with the defects of none; the newest rococo pattern, heavy rococo base, square oven, square oven door, heaviest linings and interlinings, better built and better braced than other ranges, made throughout from the highest grade Birmingham iron, the toughest stove plate made; is furnished with duplex grate, is made with cut tops and cut centers, oven door kicker, large fire box, large flues, bailed ash pan, full draw hearth, it is economical in size and shape and we guarantee it to outwear any other cast iron range made. **There is no other cast iron range made that is so economical in the consumption of fuel, so even in the distribution of heat, so perfect in baking.**

WE GUARANTEE THE STOVE to reach you in the same perfect condition it leaves our foundry, every piece and part is covered by our binding guarantee, we accept your order and ship the stove with the understanding and agreement that after using it thirty days if you do not find it better in quality and lower in price then you could buy elsewhere, you can return it to us at our expense, and we will immediately return your money.

THE FREIGHT CHARGES amount to next to nothing as compared with what you will save in price. The prices quoted are for the stoves delivered on board the cars at our foundry in Ohio, but since stoves are taken by railroad companies at a very low freight rate (third class) after adding the freight to our price we guarantee you will find that you have made a big saving in cost, and have received a better range than you could buy from your dealer at home.

We can always furnish repairs for Acmes. See page 10 about how to order repairs.

A FINE STOVE.

Rogers, Ark.
Sears, Roebuck & Co.
Acme Royal Range received and we are well pleased with it. It is all you claim for it, a fine stove. Yours with many thanks.
J. W. WATKINS.

We furnish this Handsome High Closet Acme Royal Range in the Various Sizes at the Prices as Listed below. Delivered on the cars at Our Factory in Newark, Ohio.

See page 2 for our liberal $1.00 to $5.00 subject to examination offer. Prices do not include pipe or cooking utensils. See page 58. If desired without high shelf deduct $2.00. If you do not burn coal at all order the Acme Redwood from page 20. The same range for wood only.

Catalogue Number	Range Number	Size of Lids	Size of Oven, Inches	Top, not Measuring End Shelf	End Shelf	Fire Box when Used for Wood	Pipe to Fit Collar	Height to Main Top	Weight, Pounds	Price
22P260	7-18	No. 7	17½x16x11½	31x25	8x25	17x8x8	7	28	368	$16.33
22P261	8-18	No. 8	17½x16x11½	31x25	8x25	17x8x8	7	28	368	16.38
22P262	7-20	No. 7	19½x18x12	33x27	9x27	19x9x9	7	30	396	18.03
22P263	8-20	No. 8	19½x18x12	33x27	9x27	19x9x9	7	30	398	18.08
22P264	8-22	No. 8	21½x20x12½	34x28	9x28	21x9x9	7	31	438	20.25
22P265	9-22	No. 9	21½x20x12½	34x28	9x28	21x9x9	7	31	440	20.30

SAVES QUITE A LOT ON THE ACME ROYAL.

Sear., Roebuck & Co., Chicago, Ill. Goshen, Ind.
The stoves, both heating and Royal range, are perfect. We are more than satisfied with them and we saved quite a bit on the purchase.
F. S. COTHERMAN

OUR $17.73 ACME ROYAL COAL OR WOOD HIGH CLOSET RANGE

This range is made especially for coal, hard coal, soft coal or coke, but with every range we furnish an extra grate which can be quickly adjusted, making the stove a perfect wood burning stove, so that the Acme Royal Ranges are all purpose ranges and will burn anything that can be burned in any stove.

We can always furnish repairs for Acmes. See page 10 about how to order repairs.

THE WORD ACME ROYAL, as applied to stoves, stands for everything that is the very highest grade in stove making, therefore this high closet cast iron range is more richly decorated, more completely nickel trimmed, is made of better casting, better fitting, better lined, and is, in short, **IN EVERY WAY A HIGHER GRADE THAN ANY CAST IRON RANGE MADE BY ANY OTHER MAKER IN AMERICA.**

IF YOU ORDER THIS STOVE and do not find it so, if you are not convinced of all this after giving it thirty days' trial, if you do not find that you have made a big saving in cost, you can return the stove to us at our expense, and we will immediately return your money, together with the freight charges you have paid.

TO MAKE THE ROYAL RANGES SUPERIOR to all other ranges made by other makers, from the very designing of the stove, the making of the patterns in wood and in iron, to the last piece of work on the finished stove, we have endeavored to get away from the regular so-called high grade work of other makers. You will find every Royal range superior to all other ranges in design and general outline, in quality of smoothness of build, in the fitting of the various pieces, in the bolting, bracing and interlining, in the draught, the working of the check draughts, in the economy of fuel and even distribution of heat, in the perfectness with which you can bake, in the durability, beauty and general finish of the stove, particularly in the nickel ornamentation. This stove must be seen, examined and compared with other high grade stoves to appreciate what it really is.

IT IS MADE WITH HEAVILY PLATED LARGE NICKEL BANDS extending entirely around the main top, also around the hearth plate and around the high closet. Has nickel tea shelves, nickel oven plate, nickel oven shelf, nickel front plate, nickel trimmings throughout, including the highest grade (always cold) Alaska nickel knobs on all doors. Comes exactly as illustrated, with large high closet, double doors, ornamented with large highly polished nickel bands, is made with full square oven, duplex grate, cut tops and centers, oven door kicker, large fire box, large flues, bailed ash pan, full draw hearth, **THE LATEST AND HANDSOMEST ROCOCO DESIGN THROUGHOUT.**

WHILE WE WILL SHIP ANY STOVE TO ANY ADDRESS east of the Missouri river or north of Tennessee on receipt of $1.00, balance to be paid to the railroad agent after the stove is received and examined, we always advise our customers to send cash in full, thus saving the extra express charge of 25 to 50 cents which the express companies always make for collecting the C. O. D. You take no risk whatever in sending cash in full with your order since we accept your order and ship the stove to you with the understanding and agreement that after you have used it thirty days if you do not find it perfectly satisfactory, better in quality and lower in price than you could buy elsewhere, you can return the stove to us at our expense, and we will immediately return your money. **Prices do not include pipe or cooking utensils. See page 58. If you do not use coal at all, order the Acme Redwood from page 20. The same range for wood only.**

We furnish this handsome High Closet Acme Royal Range in the Various Sizes at the Prices as Listed Below, Delivered on the Cars at Our Factory in Newark, Ohio.

Catalogue Number	Range Number	Size of Lids	Size of Oven, Inches	Top, not Measuring End Shelf	End Shelf	Fire Box when used for Wood	Pipe to fit Collar	Height to Main Top	Weight Pounds	Price
22P266	7-18	No. 7	17½x16x11½	31x25	8x25	17x8x8	7	28	405	$17.73
22P267	8-18	No. 8	17½x16x11½	31x25	8x25	17x8x8	7	28	405	17.78
22P268	7-20	No. 7	19½x18x12	33x27	9x27	19x9x9	7	30	433	19.45
22P269	8-20	No. 8	19½x18x12	33x27	9x27	19x9x9	7	30	435	19.50
22P270	8-22	No. 8	21½x20x12½	34x28	9x28	21x9x9	7	31	475	21.65
22P271	9-22	No. 9	21½x20x12½	34x28	9x28	21x9x9	7	31	477	21.70

SAVED AT LEAST $15.00.

Carbon, Ia.
Sears, Roebuck & Co., Chicago, Ill.
Dear Sirs: The Acme Royal Range ordered from you was received in perfect order and found to be exactly as represented and perfectly satisfactory. I know that I saved at least $15.00 by buying from you, as our local dealers are charging $45.00 for ranges that I do not like as well as the one I bought from you.
Respectfully yours,
F. C. STONE.

OUR $16.05 ACME ROYAL RESERVOIR COAL AND WOOD RANGE

AT FROM $16.05 TO $20.93, ACCORDING TO SIZE AS LISTED BELOW, WE FURNISH THIS, THE HIGHEST GRADE CAST IRON COAL AND WOOD BURNING RANGE MADE.

BURNS SOFT COAL, HARD COAL OR COKE, and every range is furnished with an extra grate which can be quickly changed, making it a perfect wood burning stove.

THE ACME ROYAL RANGES are guaranteed the highest grade cast iron ranges made, regardless of name or price. If you order this range from us, and you do not find it in every way superior to any range you can buy from your dealer at home, regardless of name or price, you can return the stove to us at our expense, and we will immediately return your money, together with the freight charges you may have paid. See page 2 for our liberal $1.00 to $5.00 C. O. D. subject to examination offer.

WE BUILD THESE RANGES IN OUR OWN FOUNDRY in Ohio, the largest stove foundry in the world. They are built from the best material that money can buy, we employ only the most skilled mechanics, only union moulders. We are equipped with every modern labor saving machinery, we have the largest and (most complete nickel plating plant of any stove foundry in the country, we use the latest type of automatic polishing machines for polishing the nickel, and as a result in this highly nickel trimmed Acme Royal line we turn out a handsomer and better made cast iron range than goes out of any other foundry; and yet under our economic method of making and selling we furnish you the stove at about one half the price charged by others.

We can always furnish repairs for Acmes. See page 10 about how to order repairs.

FROM THE ILLUSTRATION, engraved by our artist from a photograph, you can get some idea of the general style and shape of this stove. All the mountings and edges of the stove are heavily nickeled. It is a stove that must be seen, examined and compared with other stoves to appreciate what it really is. It is finished with beautiful nickel plated mountings throughout, large nickel oven door panel, large nickel panel on draught door, very large nickel oven shelf; large, handsome, highly polished nickel bands on main top and hearth, nickel hinge pins, nickel tea shelves; nickel plated, patent, fancy (always cold) knobs on all doors, fancy nickel ornamentation throughout; highly polished, richly ornamented and decorated; latest rococo design. It is made with full square oven, Duplex grate, cut tops and centers, porcelain lined reservoir, oven door kicker, large fire box, large flues, bailed ash pan, full draw hearth, combines every high grade, up to date feature of every high grade cast iron range made, with the defects on none, and our very low prices barely cover the actual cost of material and labor made in our own foundry, the largest stove foundry in the world, with but our one small percentage of profit added.

We Furnish this Range in the Various Sizes and at the Prices Listed Below. Prices do not Include Pipe or Cooking Utensils. See Page 58. Delivered on the Cars at our foundry in Newark, Ohio.

Catalogue Number	Range No.	Size of Lids	Size of Oven, Inches	Top, Measuring Reservoir	Fire Box When Used for Wood	Height to Main Top	Weight, Pounds	Price
22P272	7-18	No. 7	17½x16x11½	42x25	17x8x8	28	380	$16.05
22P273	8-18	No. 8	17½x16x11½	42x25	17x8x8	28	380	16.10
22P274	7-20	No. 7	19½x18x12	45x27	19x9x9	30	420	18.14
22P275	8-20	No. 8	19½x18x12	45x27	19x9x9	30	422	18.19
22P276	8-22	No. 8	21½x20x12½	46x28	21x9x9	31	463	20.88
22P277	9-22	No. 9	21½x20x12½	46x28	21x9x9	31	465	20.93

If you do not burn coal at all, order the Acme Redwood from page 20. The same range for wood only.

The Acme Royal Range as Usual Gives Satisfaction.
Sears, Roebuck & Co., Chicago, Ill. Oak Hill, Ill.
Gentlemen:—The Acme Royal Range is all O. K., gives good satisfaction. I cover the fire at night and in the morning all I have to do is to shake out the ashes and put on a little coal and in a few minutes I have a red hot stove. You can use this testimonial if you choose. Resp., LEVI NIXON.

OUR $18.13 ACME ROYAL HIGH SHELF RESERVOIR COAL AND WOOD BURNING RANGE

AT FROM $18.13 TO $23.00, according to size as listed below, we offer this, the highest grade cast iron range made, regardless of name or make. The name Acme Royal, as applied to one of our cast iron ranges, stands for the highest grade, the best that money can buy or build.

THIS IS THE EXACT SAME RANGE AS THE THREE PRECEDING RANGES illustrated and described, with the exception of the equipment. This range comes equipped with a deep porcelain lined reservoir and high shelf.

ASK YOUR NEIGHBORS ABOUT THE ACME ROYAL RANGES Surely there is hardly a neighborhood in the United States in which our Acme Royal Ranges cannot be found. We have sold thousands of these ranges in almost every state and territory. If one of your neighbors is using an Acme Royal Range we will leave it to your neighbor who has had the opportunity of testing and comparing the range with other ranges, to advise you whether you should send your order to us and if the Acme Royal Ranges are really

HIGHER IN QUALITY AND MUCH LOWER IN PRICE THAN ANY OTHER MAKE OR GRADE.

USING THE HIGHEST GRADE BIRMINGHAM IRON, 72-hour coke, employing only the most skilled union moulders, we turn out a higher grade of stove casting plate than goes out of any other foundry, and in our nickeling department we nickel plate and polish the big wide bands with which the entire top, hearth plate and high shelf are trimmed, giving this big range an effect not found on any other cast iron range made. See page 2 for our liberal $1.00 to $5.00 C. O. D. subject to examination offer.

THIS RANGE IS MADE WITH HEAVY NICKEL BANDS, as described, nickel plated oven door panel, nickel panel on draught door, large nickel oven shelf, nickel hinge pins, nickel tea shelves; nickel plated, patent fancy (always cold) knobs on all doors; is made with the latest square oven, square oven door, Duplex grate, cut tops and centers, porcelain lined reservoir, oven door kicker, large fire box, large flues, bailed ash pan, full draw hearth, latest rococo design.

WE GUARANTEE this stove to reach you in the same perfect condition it leaves our foundry.

YOU WILL PAY THE FREIGHT FROM THE FOUNDRY in Newark, Ohio, but you will find the freight will amount to next to nothing as compared with what you will save in price. Remember, we agree to keep a full set of repairs for all the stoves we make, so that in the years to come we can furnish you any casting immediately and at actual factory cost. We can always furnish repairs for Acmes. See page 10 about how order to repairs.

We Furnish this Handsome Stove in the Various Sizes at the Prices as Listed Below. Prices do not include Pipe or Cooking Utensils. See Page 58. Delivered on the Cars at our foundry in Newark, Ohio.

Catalogue Number	Range No.	Size of Lids	Size of Oven, inches	Size of Top, Measuring Reservoir	Fire Box when used for wood	Height to Main Top	Weight, pounds	Price
22P278	7-18	No. 7	17½x16x11½	42x25	17x8x8	28	418	$18.13
22P279	8-18	No. 8	17½x16x11½	42x25	17x8x8	28	418	18.18
22P280	7-20	No. 7	19½x18x12	45x27	19x9x9	30	458	20.23
22P281	8-20	No. 8	19½x18x12	45x27	19x9x9	30	460	20.28
22P282	8-22	No. 8	21½x20x12½	46x28	21x9x9	31	500	22.95
22P283	9-22	No. 9	21½x20x12½	46x28	21x9x9	31	502	23.00

THE ACME ROYAL IS AS GOOD AS CAN BE MADE.

Kenmare, N. Dak.

Sears, Roebuck & Co., Chicago, Ill.

Dear Sirs:—In November I sent to you for an Acme Royal Range and some tinware. I received the goods and am well satisfied, especially with the stove which is as good as can be made.

Yours truly,
REV. EDW. L. ERICKSON.

If you do not burn coal at all, order the Acme Redwood from page 20. The same range for wood only.

OUR ACME ROYAL RANGE,

WITH PORCELAIN LINED RESERVOIR AND HIGH CLOSET. FOR HARD COAL, SOFT COAL, WOOD OR ANYTHING USED FOR FUEL.

How we Trim It.

BEAUTIFULLY NICKEL PLATED MOUNTINGS THROUGHOUT,

including large, handsome **nickel plated** oven door panel, large **nickel** panel on draft door; very large **nickel** oven shelf, large, handsome, highly polished **nickel bands** on **main top, hearth and high closet, nickel hinge pins, nickel tea shelves;** nickel plated, patent, fancy (always cold) knobs on all doors;

FANCY NICKEL ORNAMENTATION THROUGHOUT....

highly polished, richly ornamented and decorated, latest rococo design, and we believe

THE HANDSOMEST 1903 RANGE ON THE MARKET.

$19.58 TO $24.45

$19.58 to $24.45 is our price for this, our very finest, completely finished, **Acme Royal Range,** delivered on the cars at our foundry in Newark, Ohio.

This $19.58 Stove is the equal of any range on the market, regardless of price; **combines every improvement** of every high grade range made, with the defects of none.

Our 20th Century Production. Full Square Oven, Duplex Grate, Cut Tops and Centers, Porcelain Lined Reservoir, Oven Door Kicker, Large Fire Box, Large Flues, Bailed Ash Pan, Slide Hearth Plate, Latest and Handsomest Rococo Design.

Our Gem Grate furnished FREE, makes it a perfect burner for all kinds of fuel, **Coal, Wood or Coke.**

Our Binding Guarantee makes you perfectly safe and insures for you such a stove as you could not buy elsewhere.

Most Stove Makers would say this oven is three or four inches wider than the size we give.

We furnish this Range just as it is shown in the various sizes at prices as listed below.

OUR BINDING GUARANTEE.

With every **Acme Royal** we issue a written, binding guarantee, by the terms of which if any piece or part gives out by reason of defect in material or workmanship, we will replace it free of charge; further, that it must be received by you in perfect condition, found exactly as represented and perfectly satisfactory, or your money will be refunded immediately.

Our New 1903 Line, Factory to Consumer Prices and Binding Guarantee, commend our line above all others.

SAVES $10.00 ON OUR ACME ROYAL RANGE.

Malvern, O.
Sears, Roebuck & Co., Chicago, Ill.

Gentlemen:—I received the big Acme Royal Range in good order and hope you got the money safely. In regards to stove am very well pleased. Better than I expected. Looks better than in the list. I will recommend it wherever I can. I am satisfied that I saved $10.00 by buying of you. It burns less coal than any other stove I ever saw. I have used it nearly every day.

Yours respectfully,
LEOPOLD KEFFLER.

OVEN MEASUREMENTS DO NOT INCLUDE SWELL OF OVEN DOOR. IF YOU DO NOT USE COAL AT ALL, ORDER THE ACME REDWOOD, THE SAME RANGE FOR WOOD ONLY, FROM CATALOGUE Nos. 22P195 TO 22P200.

SEE PAGE 2 FOR OUR LIBERAL $1.00 TO $5.00 C. O. D. SUBJECT TO EXAMINATION OFFER.

SEE PRECEDING PAGE FOR ILLUSTRATIONS AND PRICES OF THIS ELEGANT RANGE, WITHOUT HIGH CLOSET AND WITH OR WITHOUT RESERVOIR.

PRICES DO NOT INCLUDE PIPE OR COOKING UTENSILS. SEE PAGE 58.

PRICE, DELIVERED ON THE CARS AT OUR NEWARK, OHIO FOUNDRY.

CATALOGUE NUMBER	RANGE NUMBER	SIZE OF LIDS	SIZE OF OVEN	SIZE OF TOP, MEASURING RESERVOIR	SIZE OF FIRE BOX WHEN USED FOR WOOD	HEIGHT TO MAIN TOP	WEIGHT	PRICE
22P284	7-18	No. 7	17½x16x11½	42x25	17x8x8	28 inches	455 lbs.	$19.58
22P285	8-18	No. 8	17½x16x11½	42x25	17x8x8	28 inches	455 lbs.	19.63
22P286	7-20	No. 7	19½x18x12	45x27	19x9x9	30 inches	495 lbs.	21.67
22P287	8-20	No. 8	19½x18x12	45x27	19x9x9	30 inches	497 lbs.	21.72
22P288	8-22	No. 8	21⅛x20x12⅛	46x28	21x9x9	31 inches	538 lbs.	24.40
22P289	9-22	No. 9	21⅛x20x12⅛	46x28	21x9x9	31 inches	540 lbs.	24.45

WE CAN ALWAYS FURNISH REPAIRS FOR ACMES. SEE PAGE 10 ABOUT HOW TO ORDER STOVE REPAIRS WHEN NEEDED IN FUTURE YEARS.

OUR NEW ACME BRILLIANT BASE BURNER

HARD COAL HEATER FOR 1903.

THE FINEST THE WORLD PRODUCES. A DREAM OF AN ARTIST IN DESIGN, TRIMMING, FINISHING, IN ITS CONSTRUCTION THROUGHOUT, THE HIGHEST OF HIGH GRADE BASE BURNERS, THE EQUAL OF ANY BASE BURNER HARD COAL HEATER MADE BY ANY MAKER, REGARDLESS OF PRICE.

THE ACME BRILLIANT BASE BURNER is built on new lines for 1903, newly perfected model, and it embodies all the very latest, handsomest and best features of every other high grade base burning hard coal heater made, with the defects of none. **The Acme Brilliant Base Burner excels all others in appearance, in amount of nickel work, in the economic consumption of fuel and the volume and distribution of heat.**

NICKEL FINISH. **We believe we put more nickel on the Acme Brilliant Base Burner** than is used on any base burning heater made. The nickel finish includes a large, handsomely ornamented spun brass nickel urn—we believe the handsomest nickel plated urn that is used on any base burner made; heavy, nickel plated swing top of the very latest design, full nickel dome head of a new design, heavily nickeled corner wings, heavily nickeled hearth plate, heavily nickeled ash door panel, heavily nickeled foot rails, heavily nickeled name plate and the stove stands on a full heavy nickel plated frame with nickel plated legs. The nickel plating is done by the very best process (the XXX triple plated brand), highly polished, giving the stove an appearance that must be seen to be appreciated.

IT IS MADE WITH A DOUBLE HEATING FLUE,

to which a pipe can be attached for heating an upper room or increasing the heat in the lower room; **it is made with the very latest Johnson self feeding magazine,** handsomely finished swing mica doors on three sides; heavy, large non-destructible firepot; latest Akron Duplex grate, with shaking ring; **large ash pan. Osgood's patent full base heating flues, tea kettle attachment and cast elbow at back.**

HOW WE MAKE THE PRICE $21.23 **Our special inside, heretofore unheard of prices of $21.23, $25.13 and $28.75, according to size, is made possible by reason of our having contracted with the manufacturer for his entire output of Acme Brilliant Base Burners,** for shipment direct from our foundry in Pennsylvania, where the anthracite coal fields are located and where the most perfect operating hard coal base burners are produced. The contract price is based on the actual cost of material and labor, with pig iron bought at the lowest market quotations, and to the actual cost of material and labor is added **our one small percentage of profit, making a price from 15 to 25 per cent lower than inferior base burners of the same size are sold to dealers in carload lots at wholesale.**

SEE PAGE 2 FOR OUR LIBERAL $1.00 TO $5.00 C. O. D., SUBJECT TO EXAMINATION OFFER.

OUR BINDING GUARANTEE.

Every Acme Brilliant Base Burner is covered by a binding guarantee, as to quality of material, workmanship, finish and burning qualities of the stove, and if it fails to perform its duty, or if it gives out by reason of defect in material or workmanship, we will replace or repair it FREE OF CHARGE.

WE FURNISH THIS STOVE in the following sizes at the following special prices, delivered on the cars at our foundry in Pennsylvania.

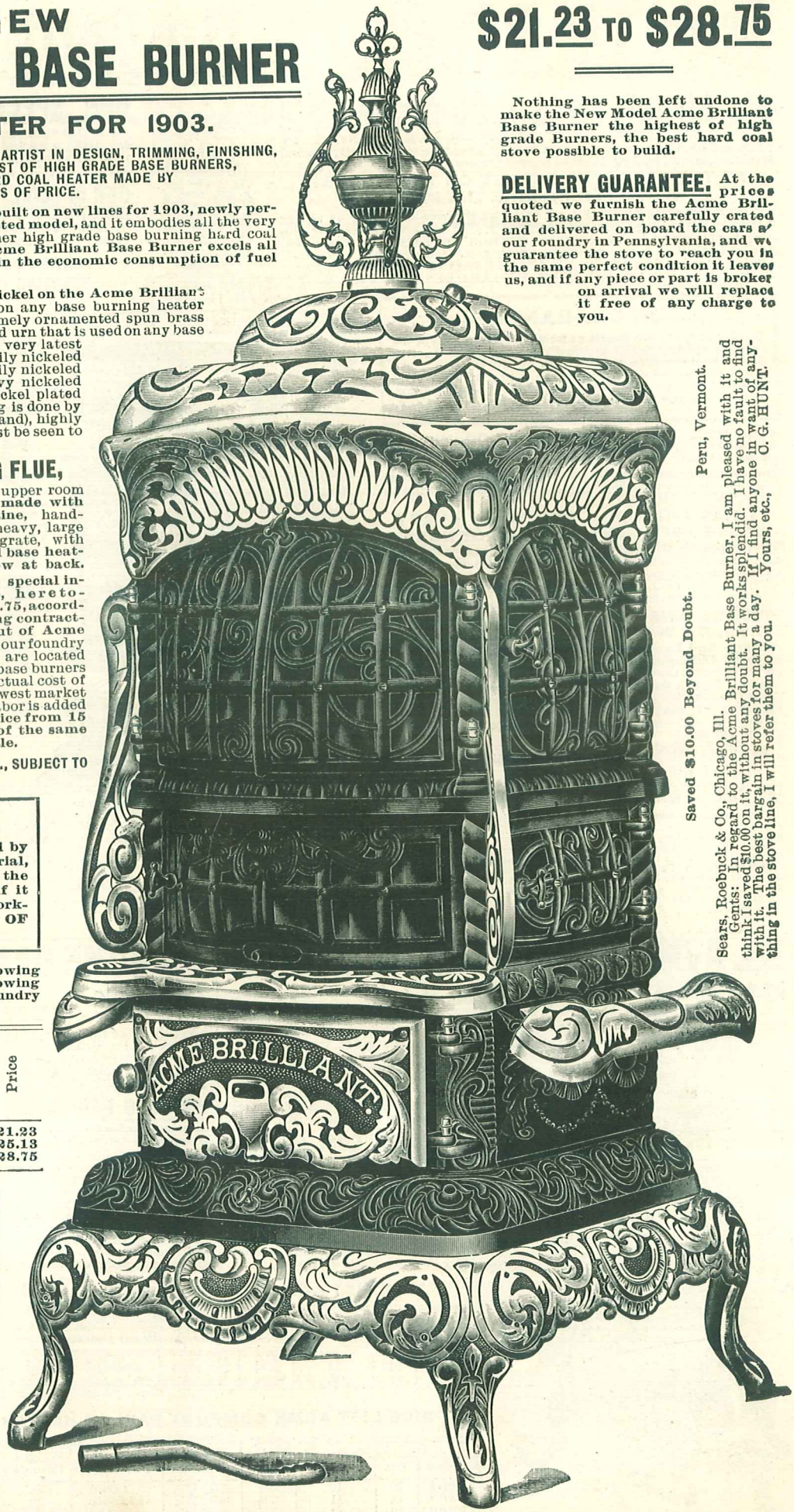
Catalogue Number	Stove Number	Firepot	Floor to Urn Base, Inches	Floor Space, Inches	Size, Pipe Collar	Weight, Pounds	Price
22P290	22	12	48⅛	21⅛x21	6 in.	284	$21.23
22P291	24	14	50⅛	24 x24	6 in.	320	25.13
22P292	26	16	53⅛	26¼x26¼	6 in.	375	28.75

WHERE WE QUOTE PRICES delivered on the cars at foundry it is done to save the expense of freight, cartage, and handling into and out of our store in Chicago, and all the saving goes to the customer in the low prices we make. It enables us to quote you a price direct from the foundry that barely covers the cost of material and manufacturing with but our one small percentage of profit added. A price only made possible by eliminating all the handling expenses.

ABOUT THE FREIGHT. THE ACME BRILLIANT BASE BURNER weighs from 284 to 375 pounds, according to size as listed. It takes a low freight rate (third class), and the freight will average for 100 pounds for 500 miles about 80 cents, greater or lesser distances in proportion, so you will find the freight will amount to next to nothing as compared with what you will save in price.

ENTIRELY NEW DESIGN FOR 1903.

We can always furnish repairs.



$21.23 TO $28.75

Nothing has been left undone to make the New Model Acme Brilliant Base Burner the highest of high grade Burners, the best hard coal stove possible to build.

DELIVERY GUARANTEE. At the prices quoted we furnish the Acme Brilliant Base Burner carefully crated and delivered on board the cars at our foundry in Pennsylvania, and we guarantee the stove to reach you in the same perfect condition it leaves us, and if any piece or part is broken on arrival we will replace it free of any charge to you.

Saved $10.00 Beyond Doubt.

Peru, Vermont.

Sears, Roebuck & Co., Chicago, Ill.

Gents: In regard to the Acme Brilliant Base Burner, I am pleased with it and think I saved $10.00 on it, without any doubt. It works splendid. I have no fault to find with it. The best bargain in stoves for many a day. If I find anyone in want of anything in the stove line, I will refer them to you.

Yours, etc.,

C. G. HUNT.

Our $11.99 Acme Radiant Base Burner

HARD COAL HEATER.

AT $11.99 TO $19.25 ACCORDING TO SIZE, DELIVERED ON THE CARS AT OUR FOUNDRY IN PENNSYLVANIA, we offer this highly ornamented, heavily nickel trimmed, new 1903 up to date base burning heater

AS THE BEST BASE BURNER ON THE MARKET AT ANYTHING LIKE THE PRICE.

THESE NEW MODEL BASE BURNERS are made for us under contract by one of the very best makers in America, made from the very best materials, and only skilled mechanics are employed. Every piece is thoroughly moulded and finished, AND IT IS ONE OF THE BEST BURNERS ON THE MARKET REGARDLESS OF PRICE.

...OUR GUARANTEE...

With every Acme Radiant at $11.99 to $19.25, we issue a special written binding guarantee by the terms and conditions of which, if any piece or part gives out by reason of defect in material or workmanship we will replace or repair it free of charge. With care one of these stoves will last a lifetime.

THIS NEW MODEL BASE BURNING HEATER

IS BUILT ON THE VERY LATEST LINES. It embodies all the new, up to date features of all other high grade stoves; every improvement is combined in the ACME RADIANT.

IT HAS THE GOOD POINTS OF EVERY STOVE, WITH THE DEFECTS OF NONE.

It is supplied with the latest self feeding magazine, handsomely finished swing mica doors on three sides, extra heavy fire pot, has the best Eclipse Duplex grate with shaking ring, large ash pan, large base heating flue, tea kettle attachment at back, cast elbow.

WHERE WE QUOTE PRICES DELIVERED ON THE CARS AT FACTORY, IT IS DONE TO SAVE THE EXPENSE OF FREIGHT, cartage and handling into and out of our store in Chicago, and all the saving goes to the customer in the low prices we make. It enables us to quote you a price direct from the factory that barely covers the cost of material and manufacturing with but our one small percentage of profit added.

A PRICE ONLY MADE POSSIBLE BY ELIMINATING ALL THE HANDLING EXPENSES.

WE CAN ALWAYS FURNISH REPAIRS.

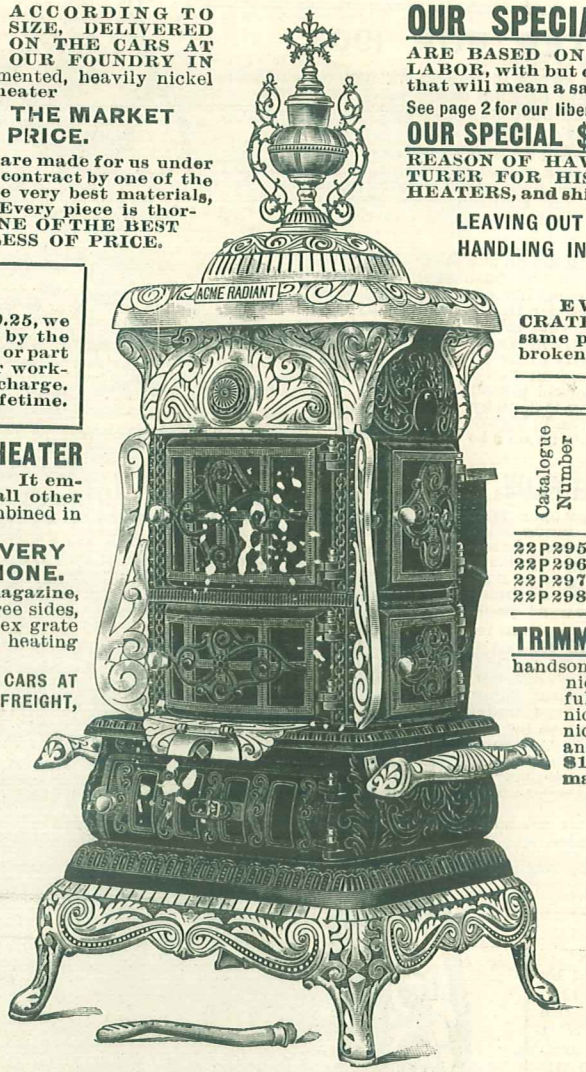
Saved $7.00, and Stove Shows No Wear Now.

Bee, Neb.

Sears, Roebuck & Co., Chicago, Ill.

Dear Sirs: About one year ago I received the Acme Radiant Base Burner ordered from you, and must say that it more than fills the bill in every particular. Although it has been in constant use, it does not show the least sign of wear in any part, and was $7.00 cheaper, including freight, than I could purchase the same quality of stove here. Respectfully yours,

CALVIN J. WRIGHT.



OUR SPECIAL $11.99 TO $19.25 PRICES

ARE BASED ON THE ACTUAL COST OF MATERIAL AND LABOR, with but our one small percentage of profit added, prices that will mean a saving to you of from $10.00 to $20.00.

See page 2 for our liberal $1.00 to $5.00 C. O. D. subject to examination offer.

OUR SPECIAL $11.99 TO $19.25 PRICES ARE MADE POSSIBLE BY REASON OF HAVING CONTRACTED WITH THE MANUFACTURER FOR HIS ENTIRE OUTPUT OF BASE BURNING HEATERS, and shipped direct from the foundry in Pennsylvania.

LEAVING OUT OF THE PRICE ALL OF THE EXPENSES OF HANDLING INTO AND OUT OF OUR STORE IN CHICAGO.

DELIVERY GUARANTEE.

EVERY STOVE IS SHIPPED CAREFULLY CRATED, and we guarantee it to reach you in the same perfect condition it leaves us, and if any part is broken we will replace it free of any cost to you.

Price List Acme Radiant Heater.

Catalogue Number	Stove Number	Size of Fire Pot	Floor to Base of Urn	Floor Space, Inches	Size Pipe, Collar	Weight, Pounds	Price
22P295	114	9 in.	38 in.	16½ x 18½	5 in.	164	$11.99
22P296	115	10½ in.	40 in.	17¾ x 20¼	5 in.	192	13.90
22P297	116	12 in.	42 in.	19 x 21	5 in.	221	15.89
22P298	117	14 in.	45 in.	21½ x 24½	5 in.	270	19.25

TRIMMINGS. The Acme Radiant is beautifully trimmed and finished. Has a very large handsome spun brass nickel urn; nickeled swing top, full nickeled dome head, full nickeled corner columns, full nickeled heavy name plate, nickeled foot rails, nickeled ash door panel, full nickeled legs and nickeled rococo frame base. In appearance, finish and in every essential you will find this, our special $11.99 base burner, the equal of any base burner made, REGARDLESS OF PRICE.

THE ILLUSTRATION SHOWN, which has been engraved by our artist from a photograph, will give you but a faint idea of the appearance of this handsome new model stove. You must see it to really appreciate the value we are giving. The engraver has endeavored to show by light and dark lines the nickel and the black. All that is shown in light is heavy nickel plating, highly polished and finished. The black is the heavy finished cast iron and mica doors. The stove is gotten up with a view of offering at a medium price, in a medium size, the handsomest base burner on the market, regardless of price.

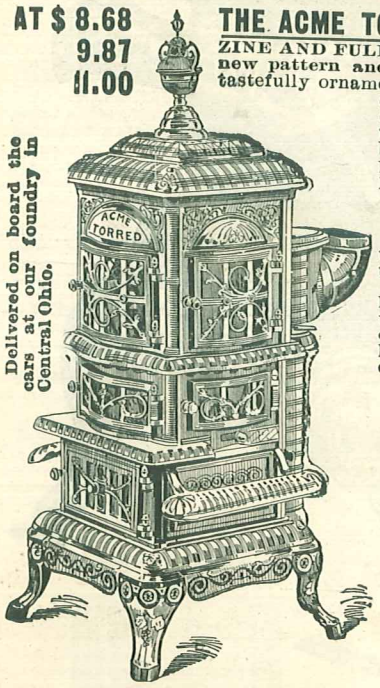
ENTIRELY NEW DESIGN FOR 1903.

THE ACME TORRID BASE BURNER PARLOR HEATER

AT $ 8.68
9.87
11.00

THE ACME TORRID IS A SELF FEED BASE HEATER WITH MAGAZINE AND FULL RETURN FLUE. It is an entirely new pattern and very attractive. It is highly and tastefully ornamented. Has draw grate, large ash pan, cast elbow, mica in front and side doors, lined swing top, and cover on top of return flue. Has a nickel plated base, nickel plated foot rails, nickel plated front and side panels, nickel plated swing top with fancy urn.

Delivered on board the cars at our foundry in Central Ohio.



No. 22P300 to 22P302
The Acme Torrid Parlor Heater.

BURNS HARD COAL ONLY.

See page 2 for our liberal $1.00 to $5.00 C. O. D. subject to examination offer.

Don't think because we make a heretofore unheard of price of $8.68 to $11.00 delivered on the cars at our foundry in Central Ohio, one-half the price charged by retail dealers, that the quality is inferior.

PRICE LIST ACME TORRID PARLOR HEATER.

Catalogue Number	Stove No.	Diam. of Fire Pot	Height Inches	Floor Space	Size of Pipe to Fit Collar	Weight, Pounds	Price
22P300	10	10	35½	17½x17½	5 inches	143	$ 8.68
22P301	11	11	37½	18¼x18¼	5 inches	162	9.87
22P302	12	12	38½	19¼x19¼	5 inches	186	11.00

THE ACME COMFORT PARLOR HEATER

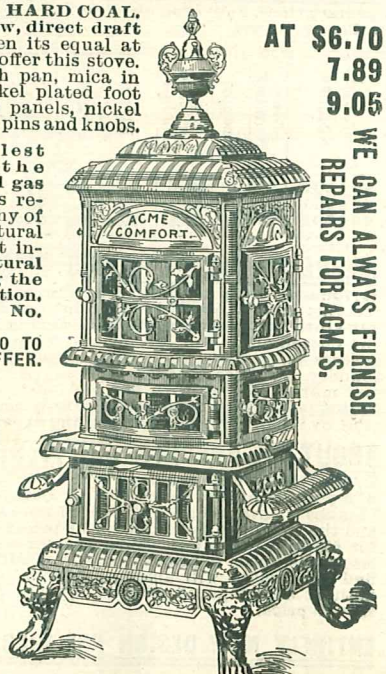
AT $6.70
7.89
9.05

THIS STOVE IS FOR SOFT OR HARD COAL. It is an entirely new, direct draft square heater. We have never seen its equal at anything like the price at which we offer this stove. It has center draw grate, large ash pan, mica in doors on three sides, swing top, nickel plated foot rails, nickel plated front and side panels, nickel plated fancy urn, nickel plated hinge pins and knobs.

WE ALSO PROVIDE the smallest size of the Acme Comfort ready for a natural gas burner to be put in. The firepot is reduced to 8 inches in diameter, and any of the round burners used in the natural gas districts can be put in it and it instantly becomes one of the best natural gas heaters in the market, showing the flame through the mica illumination. If desired that way, ORDER No. 22P304 FOR NATURAL GAS.

SEE PAGE 2 FOR OUR LIBERAL $1.00 TO $5.00 C.O.D. SUBJECT TO EXAMINATION OFFER.

WE CAN ALWAYS FURNISH REPAIRS FOR ACMES.



No. 22P304 to 22P306
The Acme Comfort Parlor Heater.

PRICE LIST ACME COMFORT PARLOR HEATER.

Catalogue Number	Stove No.	Diam. of Fire Pot	Height Inches	Floor Space	Size of Pipe to Fit Collar	Weight, Pounds	Price
22P304	10	10	35½	17½x17½	5 inches	107	$6.70
22P305	11	11	37½	18¼x18¼	5 inches	122	7.89
22P306	12	12	38½	19¼x19¼	5 inches	135	9.05

The ornament is not included in measuring height.

ACME VENTIDUCT DOUBLE HEATER AND HOT AIR CIRCULATOR

$10.95 TO $15.55 FOR COAL AND WOOD.

AT $10.95 TO $15.55

Delivered on the cars at our foundry in Newark, Ohio.

TO MEET THE DEMAND for a double heating, ventilating and hot air circulating stove of the oak pattern, we had our artists, draftsmen and skilled mechanics devote their best efforts to producing a stove of this class, taking advantage of all the good points of all those produced by other makers and avoiding all the faults of construction found in those sold by other manufacturers. **Examine the open view of this stove as shown below and observe the double steel casing** with the air entering under the middle ring, passing up between the inner and outer steel body, circulating around under the main top, and passing out of the hot air collar into the room or into a pipe to an upstairs room as desired. **Both inner and outer steel bodies are of 18-gauge full cold rolled steel, and the hot air space between them extends all the way around excepting where the door is located.** **See page 2 for our liberal $1.00 to $5.00 C. O. D. subject to examination offer.**

SAVED $5.00. Kossuth, Kan.

Sears, Roebuck & Co., Chicago, Ill.

Gentlemen: The Acme Ventiduct Heater I bought of you some time ago arrived in good time and first-class condition. We are greatly pleased with finish and style of heater and consider we saved fully $5.00 by ordering heater from you instead of buying from our home dealer. EMMETT M'GREW.

We can always furnish repairs when needed in future years.

ECONOMY IN CONSUMPTION OF FUEL.

THIS OUR NEW 1903 MODEL double heating, ventilating and hot air circulating stove, of the oak pattern, is far more economical in the consumption of fuel than any direct draft stove made, and while the first cost of the stove is a few dollars more than a direct draft stove, the difference will be made up several times over, not only in the cost of fuel consumed the first season, but in the comfort you will get from the wide heat distribution that can be had only from a double heating, ventilating, hot air construction.

THE DIFFERENCE IN THE PRICE we ask for the stove as against our direct draft stove only represents the exact difference in cost to us, and while we make the best direct draft heater on the market, we especially recommend, in the interest of economy of fuel and of comfort, that in selecting an oak stove, a stove for coal or wood, you take this, our new 1903 model double heater.

OUR SPECIAL PRICES OF $10.95 TO $15.55 according to the size and grates wanted, barely cover the actual cost to manufacture, the cost of material and labor, with but our one small percentage of profit added.

WE GUARANTEE the price lower than the same style of stoves can be bought from any other maker, even in carload lots. As a guarantee that you will find this stove even more than we claim for it, and for economy in consumption of fuel, and for comfort, worth a dozen direct draft stoves, we will accept your order and your money with the understanding that, after the stove is received, if it is not found perfectly satisfactory in every way, the best heater you ever used in your home, you can return it to us at our expense of freight charges both ways and we will immediately return your money.

THE PRICES QUOTED for these stoves are for delivery on board the cars at our foundry in Ohio. The stoves weigh 212 to 283 pounds, according to the size. They are taken by the railroad companies at third class freight rate, and you will find the freight will amount to next to nothing as compared to what you will save in price.

We take great pains in packing and shipping these stoves, and we guarantee the stove to reach you in the same perfect condition it leaves us.

ABOUT REPAIRS FOR THE FUTURE. We will always carry a complete stock of castings and parts to these stoves, and in the years to come can furnish you any parts to replace broken parts, and always at factory cost.

ITEMS OF CONSTRUCTION.

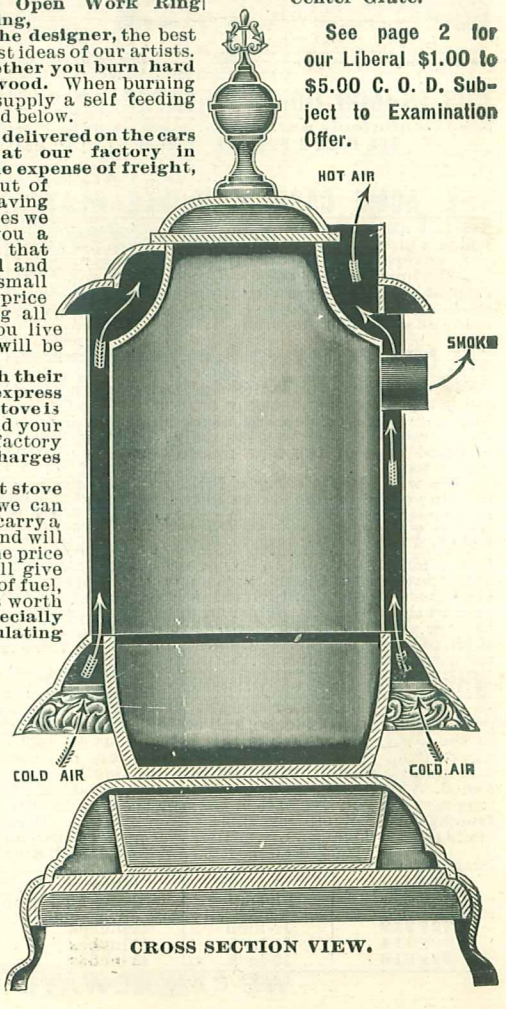
Highly Nickeled Urn,
Ornamental Swing Top,
Elaborately Carved Main Top,
Hot Air Collar on top, with nickel cover,
Smoke Collar at back, with cast elbow,
Nickeled Steel Top Ring,
Nickeled Wings each side of front,
Double Feed Doors for wood,
Lower Feed Door for coal,
Magazine for Anthracite Coal when ordered (extra),
Nickeled Screw Check Draft in doors,
Nickeled Name Panel,
Broad Rococo Middle Ring,
Nickeled Open Work Ring Skirting,
Heavy Single Ribbed Firepot,
Large Bailed Ash Pan,
Large Swing Ash Door,
Double Nickeled Screw Supply Drafts,
Shaker Door in ash door,
Full Nickeled Base and Feet.
Has Ball Bearing Draw Center Grate.

All completing the best thoughts of the designer, the best efforts of skilled artisans, and the happiest ideas of our artists.

WHEN ORDERING always state whether you burn hard coal, soft coal or wood. When burning anthracite or hard coal, we can always supply a self feeding magazine at the extra prices quoted below.

WHERE WE QUOTE PRICES delivered on the cars at our factory in Central Ohio, it is done to save the expense of freight, cartage and handling into and out of our store in Chicago, and all the saving goes to the customer in the low prices we make. It enables us to quote you a price direct from the factory that barely covers the cost of material and manufacturing with but our one small percentage of profit added. A price only made possible by eliminating all the handling expenses. If you live east of Indiana the freight will be less than from Chicago. If you live in Indiana the freight will be about the same as from Chicago. If you live west of Chicago the freight will be only 25 to 50 cents per 100 pounds more than from Chicago, but you save it all in the low prices we quote.

See page 2 for our Liberal $1.00 to $5.00 C. O. D. Subject to Examination Offer.



CROSS SECTION VIEW.

OUR BINDING GUARANTEE.

With every stove we sell we issue a written binding guarantee, by the terms and conditions of which if any piece or part gives out by reason of defect in material or workmanship, we will replace it free of charge; further, that it is strictly high grade, exactly as represented, and shall prove perfectly satisfactory or we will refund all money paid us.

WHILE WE RECOMMEND our customers to send cash in full with their orders for stoves to save them the express company's charges for collection and return of the money, every stove is put out under our binding guarantee, and we accept your order and your money with the understanding that if the stove is not perfectly satisfactory when received, you can return it to us at our expense of freight charges both ways and we will immediately return your money.

REMEMBER, while no manufacturer makes a better direct draft stove than we, and if you wish a direct draft heater we can furnish it to you at less money than any other house, and while we carry a complete line of sheet iron airtight heaters of the highest grade, and will furnish them to you as shown in our catalogue, at about one-half the price charged by others, if you want a really reliable stove, one that will give years of service, one that is the most economical in the consumption of fuel, a stove that will throw out the largest amount of heat, a stove that is worth a dozen of the many cheap airtight and direct draft stoves, we especially recommend our Acme Ventiduct Double Heating, Hot Air Circulating Stove, as illustrated.

THE ILLUSTRATIONS, one showing the open view, the other the stove as it appears set up, the light shading showing the nickel plating work, and the dark shading the cast iron work, will give you some little idea of the appearance of this handsome double heater.

WE FURNISH THIS NEW 1903 MODEL double heater as the most economical all purpose coal or wood burning stove on the market, a stove that will hold the heat, keep a fire all night, will heat the maximum amount of room with the minimum amount of fuel, at our price of $10.95 to $15.55, in sizes as follows:

PRICES ACME VENTIDUCT DOUBLE HEATING HOT AIR CIRCULATOR.

Delivered on the cars at our Central Ohio Foundry.

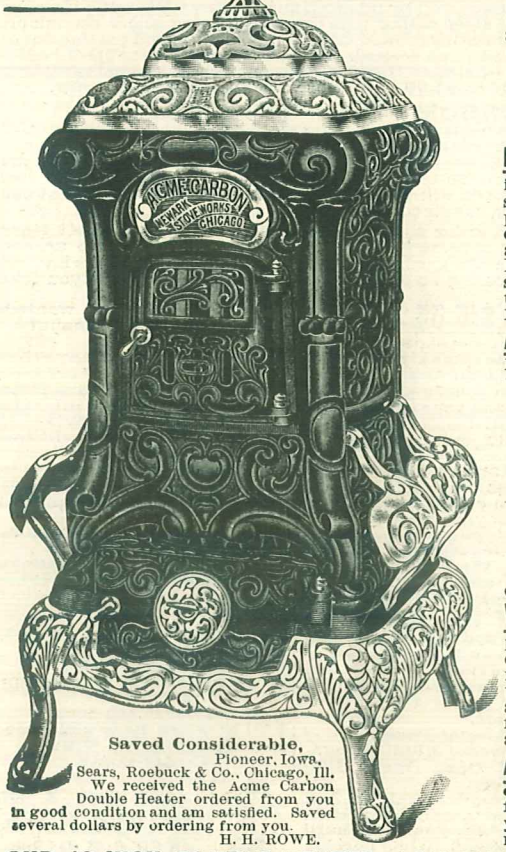
Catalogue No.	Stove No.	Diameter Firepot, Inches	Height, Floor to Urn Base, Inches	Floor Space, Inches	Smoke Collar, Inches	Weight, Pounds	Price with Wood Grate	Price with Coal Grate	Price with Both Grates
22P308	14	14	42½	23 x23	6	212	$10.95	$11.00	$11.45
22P309	16	16	45½	25½x25½	6	245	12.75	12.80	13.30
22P310	18	18	48½	28 x28	7	283	14.75	14.80	15.55

SELF FEEDING MAGAZINES. If a self feeding magazine for burning anthracite coal is desired, add for No. 14, 75 cents; for No. 16, $1.00; for No. 18, $1.25.

$10.34 FOR OUR NEW 1903 MODEL ACME CARBON DOUBLE HEATER

FOR HARD AND SOFT COAL

AT $10.34 TO $13.48 according to size, we offer our Acme Carbon Heater in a new model for 1903, a much handsomer design than the old style, the handsomest double heater on the market regardless of price.



Saved Considerable,
Pioneer, Iowa.
Sears, Roebuck & Co., Chicago, Ill.
We received the Acme Carbon Double Heater ordered from you in good condition and am satisfied. Saved several dollars by ordering from you.
H. H. ROWE.

$10.34 TO $13.48 are prices based on the actual cost of material and labor, with but our one small percentage of profit added. It is one of the biggest price making steps ever taken, the first time a handsome, nickel finished double heater was ever furnished on a PRICE PER POUND basis at within 50 per cent of the price we name. SEE PAGE 2 FOR OUR LIBERAL $1.00 to $5.00 C. O. D. SUBJECT TO EXAMINATION OFFER.

HOW WE SUCCEEDED IN MAKING THE PRICES SO LOW, NAMELY: $10.34, $11.10 AND $13.48.

FORMERLY WE DID NOT MAKE THIS STOVE in our own foundry in Ohio, but we canvassed the stove making centers of the country to get the lowest price we could for a stove of this kind, an airtight double heater, and the lowest price we could get anywhere for a good stove was from a large leading Eastern maker; but we were compelled to pay this stove maker more money for a much inferior stove than we are now asking you for the new improved 1903 model, a very superior stove.

AFTER CLOSING OUR CONTRACT with this leading Eastern maker for a season we continued our investigations in the endeavor to find some one who would build these stoves for less money, as our foundry was already overtaxed without adding any new styles; but being unable to get a lower price from any maker, we enlarged our own Ohio foundry so as to take in this stove and a few other new designs. We engaged some of the best pattern makers that could be found with instructions to get up the handsomest set of patterns for an airtight double heater, it was possible to get up, and this has resulted in our presenting to you our new **Acme Carbon Double Heater** as illustrated hereon, in the new 1903 rococo pattern, with richly nickel plated decorations as shown.

WITH OUR OWN FOUNDRY enlarged and the patterns in our possession, the question of cost became simply a question of the cost of raw material (pig iron), the melting, molding, mounting, nickeling and finishing, to which cost we have added our one small percentage of profit, and are able to name you the heretofore unheard of price of **$10.34, $11.10 and $13.48** according to size.

AT THESE SPECIAL PRICES we furnish the stoves delivered on board the cars at our foundry in Central Ohio, from which point you must pay the freight; but you will find the freight will amount to next to nothing as compared with what you will save in price.

NOTE THE GREAT IMPROVEMENT in the style of the stove over last year, the handsome shape of the new model, the heavy nickel plated base, top and urn, the extra size, the improvement throughout. Also note the big reduction in price. Our previous price for the 12-inch stove was $12.30; this year's price, **$10.34.** Our previous price for the 14-inch stove was $15.15; this year's price, **$11.10.** Our previous price for the 16-inch stove was $17.80; this year's price, **$13.48.**

FOR COAL ONLY. SOFT COAL OR HARD COAL.

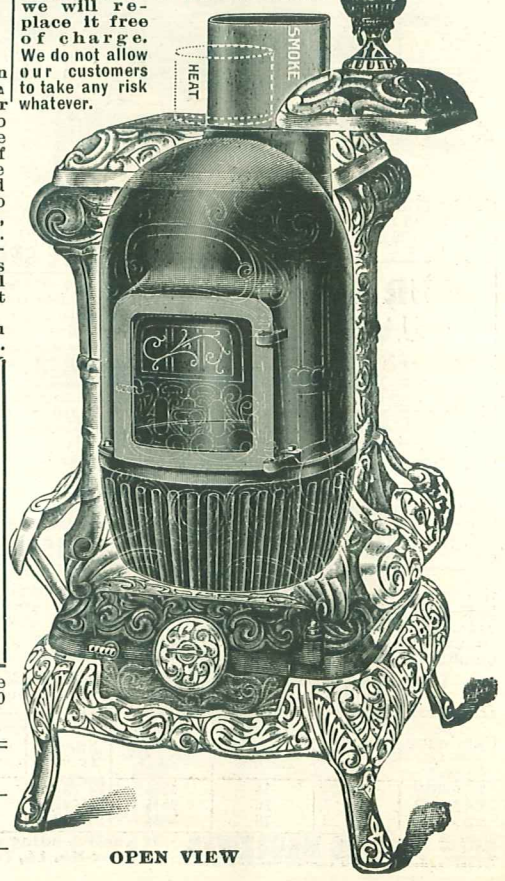
FOR A COAL HEATER, a heater to burn either soft or hard coal, a stove in which the fire can be held under complete control at all times, which will keep a fire all night, and heat the largest amount of room with the least amount of coal, we especially recommend this Carbon Double Heater. There is no stove that is more economical in the consumption of coal, no stove made that is more easily controlled, no stove made that will heat more rooms or more cubic feet for the same size of stove with the same amount of coal.

AS A GUARANTEE that this is, without exception, the best double heater on the market, it will heat more room with less fuel than any other like stove made, and compared side by side with any other coal burning double heater made, it is handsomer, better and about one-third lower in price, and all we ask is that you send us your order, enclose our price, let us send the stove to you by freight, and if the stove is not all we claim for it, perfectly satisfactory to you, one of the handsomest double heaters you have ever seen, you can return the stove to us at our expense of freight charges both ways, and we will immediately return your money.

OUR 16-INCH DOUBLE HEATER at $13.48 is large enough to heat any medium sized house. It will heat comfortably two or three down stairs rooms, and keep comfortably warm one or more upstairs sleeping rooms.

SEE PAGE 2 FOR OUR LIBERAL $1.00 TO $5.00 C. O. D. SUBJECT TO EXAMINATION OFFER.

WE GUARANTEE THE STOVE in every way. We guarantee it to reach you in the same perfect condition it leaves our factory. If any piece or part is broken we will replace it free of charge. We do not allow our customers to take any risk whatever.



OPEN VIEW

DETAILED DESCRIPTION.

THE ACME CARBON DOUBLE HEATER has hot air opening, as shown in illustration, to which a pipe can be attached to heat an upper room, or is covered with an open cap to let the heat out into the lower room as desired. The draft supply is regulated by the screw draft supply in ash door, enabling the user to give it any amount of draft or cut it off airtight as desired.

THE OUTER CASTING is artistically carved, open fret work. It is made with beautifully nickel plated urn, nickeled swing top, large handsomely shaped nickeled main top, handsome nickeled front panel, nickeled door knobs, nickeled screw draft supply, large handsome nickeled base of the new rococo design, nickeled legs to base.

We will always carry a full supply of castings on hand so that in years to come you can always be supplied with any parts for repairs, and always at factory cost.

NOTE THE ILLUSTRATIONS. From the illustrations, engraved by our artist direct from a photograph, we have endeavored to give you some idea of the appearance of these large coal double heaters. The one illustration shows an open or inside view of the stove, the other a full view of the stove. By light and dark shades we have endeavored to show what is nickel and what is not nickel, but you must see the stove to really appreciate what a handsome double heater we have turned out in this our new 1903 model.

WHERE WE QUOTE PRICES, delivered on the cars at our factory in Ohio, it is done to save the expense of freight, cartage and handling into and out of our store in Chicago, and all the saving goes to the customer in the low prices we make. It enables us to quote you a price direct from the factory that barely covers the cost of material and manufacturing, with but our one small percentage of profit added. A price only made possible by eliminating all the handling expenses. If you live east of Indiana the freight will be less than from Chicago. If you live in Indiana the freight will be about the same as from Chicago. If you live west of Chicago the freight will be only 40 to 50 cents per 100 pounds more than from Chicago, but you save it all in the low prices we quote.

THE ACME CARBON DOUBLE HEATER HAS MICA LIGHTS and check slide in fire door, deep ash pan; in fact, our Acme Carbon Double Heater for hard and soft coal is gotten out with a view to combining all the best features of all high grade coal burning double heaters with the defects of none. It is made with a view to economy in the use of fuel, and getting the maximum combustion and equal distribution of heat. It is built with a view to securing a comfort in the way of warming a home, such as can be had from no other double heater made.

These stoves weigh 195, 210 and 254 pounds respectively. They are taken by railroad companies as third class freight. You will find the freight will amount to next to nothing as compared with what you will save in price.

Understand, we guarantee the stove to reach you in the same perfect condition in which it leaves us.

OUR BINDING GUARANTEE.

With every stove we sell we issue a written binding guarantee, by the terms and conditions of which if any piece or part gives out by reason of defect in material or workmanship, we will replace it free of charge; further, that it is strictly high grade, exactly as represented, and shall prove perfectly satisfactory or we will refund all money paid us.

WE FURNISH THIS STOVE AT $10.34, $11.10 AND $13.48 IN THE FOLLOWING SIZES:

Catalogue Number	Size of Firepot	Height without Urn	Pipe to fit Collar	Floor Space, inches	Weight, pounds	Price
22P312	12-inch	42 inches	6	20x20	195	$10.34
22P314	14-inch	43 inches	6	22x22	210	11.10
22P316	16-inch	45 inches	6	24x24	254	13.48

WE CAN ALWAYS FURNISH REPAIRS.

$3.98 | JUST AS WE ADVERTISE.

We are advertising a genuine oak heater at $3.98 in the various newspapers and periodicals. No doubt you have seen one of these announcements. We do this to show for how little money it is possible to build an oak heating stove, and we herewith confirm the announcement which appears in the papers, and offer you this stove exactly as illustrated hereon, in the smallest size (10-inch body and firebox) for only $3.98.

WE SELL THIS STOVE AT FROM $3.98 TO $10.70 according to size and number of grates. We also sell the next higher grade oak heater, our Acme Oak, at from $4.84 to $10.89, according to size and number of grates, as illustrated on the next page, under Nos. 22P325 to 22P329, as positively the highest grade and in every way the best direct draft oak heater made, regardless of make, name or price.

IN THE SAME NEWSPAPER ANNOUNCEMENT appearing in various periodicals you will see advertised an airtight sheet iron stove for 98 cents, a very elaborate double carbon heater at $10.34, cook stove at $4.85, a big high shelf reservoir range at $15.60, steel range at $11.98; high grade, high shelf, closet and reservoir steel range at $19.25; and the highest grade, high shelf and closet reservoir, steel range made at $24.64, and all this is confirmed in these pages in this, our stove department. The exact same stoves found illustrated and fully described in these pages and priced at exactly the same price as shown in our various newspaper announcements, sold under our binding guarantee for quality, sent under our thirty days' free trial proposition, safe delivery guaranteed, the greatest stove values ever offered by any house.

WE CHALLENGE ANY MANUFACTURER TO APPROACH US IN PRODUCING A STOVE OF LIKE SIZE, WEIGHT AND STYLE OF ANY ONE OF THE STOVES SHOWN IN THIS BOOK AT WITHIN 25 PER CENT OF THE PRICE.

OUR PRICES are about one-half the prices charged by others, for the reason that we operate our own stove foundry at Newark, Ohio, (the largest stove foundry in the world) and are the largest buyers of pig iron, coke, sheet steel, nickel and other stove materials of any stove makers in the world. By employing automatic machinery, iron conveyors, automatic polishers, punches, automatic dies and shaping machinery; by reducing everything possible to mechanical process we have reduced the cost of labor to about one-half the cost of other makers. We have no salesmen, our stoves are not rehandled—they go direct from the foundry into the cars on our own foundry railroad tracks; none of the double handling, none of the loss expense, none of the great variety of so-called non-productive overhead expense of other foundries, and we work a great saving by running our foundry at full capacity every working day in the year, a thing accomplished by no other foundry in the world. All this is done to reduce price, and we give you the benefit of it by offering you your choice of all the stoves we make at the actual cost to us, with but our one small percentage of profit added, prices very much lower than the largest dealers can buy in carload lots.

AS A GUARANTEE that no other house will sell you one stove or a car load at anything like our prices, we will gladly accept your order for any stove, to be sent to you with the understanding and agreement that after using it thirty days if you are not convinced that it is much better in quality and lower in price than you could buy elsewhere, you can return the stove to us at our expense, and we will immediately return your money.

WE BUILD THIS, Our Acme Oak Leaf Heater, regularly only in 14, 16 and 18-inch size as listed below at $6.60 to $10.70, and in these sizes it is a thoroughly reliable stove, economic in the consumption of fuel, a wonderful heater and superior to any oak stove on the market made by any other maker, regardless of name, make or price; but to meet a class of competition that is willing to sacrifice quality for price, we have also built a few of these stoves in the No. 10 size; that is, a small stove with 10-inch body and 10-inch fire box. In this stove we offer a competition stove, with wood grate only as listed below, at $3.98. We are frank to admit that we do not consider this size and this style of pattern as a thoroughly practical stove; in fact, the only thoroughly practical oak heating stove, one designed especially for the small size 10-inch heater is our Acme Oak shown on the next page under No. 22P325 and this is the stove we would recommend if you wish a stove with firebox and body as small as 10 inches.

IN THE REGULAR STAPLE SIZES, 14, 16 and 18-inch fire box and body at our special prices of $6.60 to $10.70, according to size and number of grates furnished, we can recommend this, our Acme Oak Leaf Stove as illustrated hereon. We will send it to you with the understanding and agreement that it must reach you in the same perfect condition it leaves us, must be found perfectly satisfactory by you; otherwise you can return it to us at our expense, and we will immediately return your money.

Saved at Least $3.00.

South English, Ia.

Sears, Roebuck & Co., Chicago, Ill.

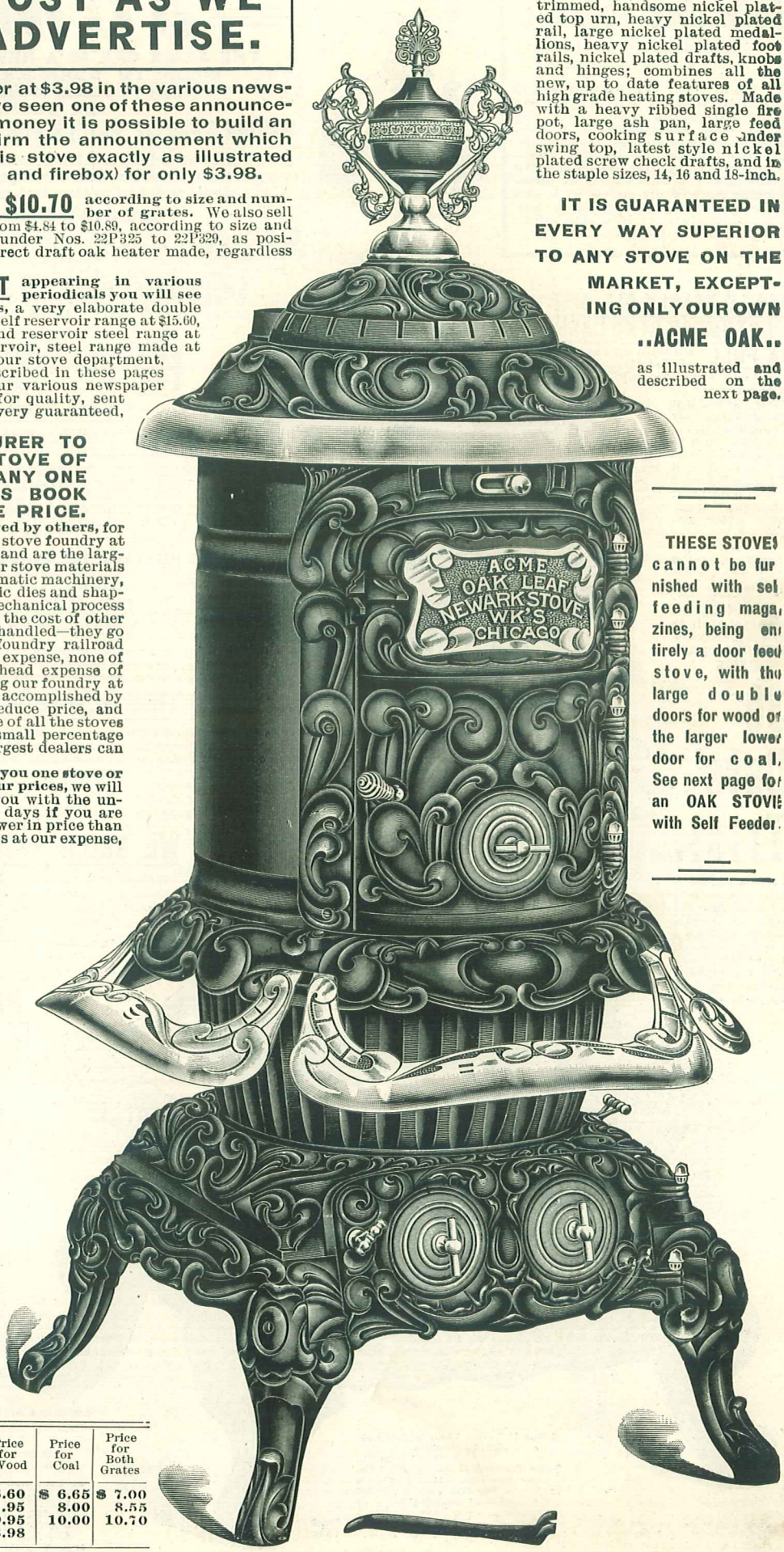
Dear Sirs: The Acme Oak Leaf Heater that was received from you was very satisfactory and was found exactly as represented, and I think we saved at least $3.00 in ordering of you instead of getting a heater from our own merchants. Your truly, M. V. LONG.

WE FURNISH THIS, OUR ACME OAK LEAF, IN THE DIFFERENT SIZES AT THE SPECIAL PRICES AS LISTED BELOW:

Catalogue Number	Stove No.	Diam. of Body, Inches	Floor to Urn Base, Inches	Floor Space, Inches	Pipe Collar, Inches	Weight, Pounds	Price for Wood	Price for Coal	Price for Both Grates
22P320	14	14	42½	21¼x21¼	6	122	$6.60	$ 6.65	$ 7.00
22P321	16	16	45	22¼x22¼	7	155	7.95	8.00	8.55
22P322	18	18	48	24¼x24¼	7	184	9.95	10.00	10.70
22P323	10	10	36	14 x14	5	75	3.98		

THIS STOVE burns wood, hard coal, soft coal, coke or anything that can be burned in any stove. It is a new 1904 model, handsome design, elaborately nickel trimmed, handsome nickel plated top urn, heavy nickel plated rail, large nickel plated medallions, heavy nickel plated foot rails, nickel plated drafts, knobs and hinges; combines all the new, up to date features of all high grade heating stoves. Made with a heavy ribbed single fire pot, large ash pan, large feed doors, cooking surface under swing top, latest style nickel plated screw check drafts, and in the staple sizes, 14, 16 and 18-inch.

IT IS GUARANTEED IN EVERY WAY SUPERIOR TO ANY STOVE ON THE MARKET, EXCEPTING ONLY OUR OWN ..ACME OAK.. as illustrated and described on the next page.



THESE STOVES cannot be furnished with self feeding magazines, being entirely a door feed stove, with the large double doors for wood or the larger lower door for coal. See next page for an OAK STOVE with Self Feeder.

— MADE IN —

OUR OWN FOUNDRY,

THE LARGEST STOVE FOUNDRY IN THE WORLD.

Made from the highest grade BIRMINGHAM PIG IRON, the highest grade sheet steel, the heaviest, handsomest and best nickel finishings and mountings, put out under our binding guarantee as to quality, warranted to consume less fuel and heat more cubic feet of air space with the same amount of fuel than any heating stove of like size made by any other maker.

WHILE NEARLY ALL OUR CUSTOMERS SEND CASH IN FULL

we will, on receipt of $1.00, send any stove to any address east of the Rocky Mountains by freight C. O. D., subject to examination, balance and freight and collection charges payable after received.

We accept every stove order to be shipped with the understanding and agreement that if it is not perfectly satisfactory after giving

30 Days' Trial,

you can return it to us at our expense and we will immediately return your money, together with any freight charges paid by you.

Likes It Better Than $15.00 to $25.00 Heaters.

Marshalltown, Ia.

Sears, Roebuck & Co., Chicago, Ill.

The Acme Oak Heater I ordered from you was received in perfect order and was found exactly as represented. We have used it a year and it has proved perfectly satisfactory. I think I saved at least $5.00 by ordering from you after paying the freight. I like it better than the $15.00 to $25.00 heaters that are in the neighborhood.

Yours truly, C. A. ROLSTON.

NEW IMPROVED 1904 MODEL

ACME OAK

THE ACME OAK IS A NEW IMPROVED MODEL OAK HEATER, MADE TO BURN ANYTHING, WOOD, HARD COAL, SOFT COAL, COKE OR ANYTHING THAT CAN BE BURNED IN ANY STOVE.

OUR SPECIAL PRICES FOR THIS SEASON, $4.84 TO $10.89.

At from $4.84 to $10.89, according to size and number of grates furnished, we offer this new improved high grade Acme Oak Heater as superior to any direct draft heating stove that goes out of any other foundry in America. . . .

SPECIAL POINTS OF SUPERIORITY.

CASTINGS. We use tougher, stronger, smoother and better fitting castings than you will find on any heating stove of any other make. We use the highest grade Birmingham stove plate, we employ only the most skilled union moulders and our casting and finishing department is not approached by any other maker.

SHEET STEEL BODY. The sheet steel we use in making these bodies is two gauges heavier than you will find in any other heater on the market.

FIRE POT. Has heavy ribbed single cast iron firepot, extra strong, perfect in shape, and so perfectly fitted as to insure the greatest economy in the consumption of fuel and distribution of heat.

BASE. The base is of the latest Rococo design as illustrated, all parts accurately fitted, all the castings given extra finish.

TOP. The top like the base is of the latest handsome rococo design, made with swing top with cooking lid under the swing top.

NICKEL MOUNTINGS. With reference to mountings and nickel trimmings, no other maker produces a stove that approaches the Acme Oak. It has a very handsome nickel plated top urn in the new design, a rich, heavy nickel plated band around the main top; deep, rich rococo design nickel plated medallions on the two front doors; handsome, richly carved and decorated nickel plated front door; large, heavy, richly decorated nickel plated foot rails, with nickel plated braces; handsome, new design, nickel plated door knobs, hinges and trimmings. All these nickel trimmings, mountings and finishings in combination with the handsome new model rococo design of casting, makes a finished stove that you must see, examine and compare with other stoves to appreciate the real value we are furnishing in this, our Acme Oak at $4.84 to $10.89.

QUALITY OF NICKEL PLATING. No other stove maker approaches us in the quality of nickel we use in stove trimming. Our iron, before being nickeled, is first polished by our automatic polishing machines, then it goes into our own nickeling department and receives a deposit of nickel more than double the thickness other makers give. It then goes back to our polishing rooms and is reduced to a finish equal to the nickel trimmings used on the most expensive stoves, and as a result we get an effect in the finished stove not equaled by any other maker. The nickeling is not liable to rust, will not peel off, and will be perfectly bright and preserved long after the ordinary stove nickeling work is rusted and gone.

THIS NEW 1904 MODEL ACME OAK combines all the new, high grade, up to date features of all other oak stoves, with the defects of none, better fitted, better jointed, stronger, handsomer and more economic in the consumption of fuel than any stove produced by any other maker, and at our special prices it comes complete with everything, including shaking and draw center grate for coal, draw center draft register wood grate, so constructed that the fire can be kept under complete control, so controlled that the fire can be kept all night and several rooms kept comfortable throughout the night; large ash pan, extra large double feed doors, check drafts at collar and in lower feed door. everything complete.

WE BUILD THIS STOVE in our own foundry at Newark, Ohio, the largest stove foundry in the world. The special prices quoted, barely cover the cost of material and labor, with but our one small percentage of profit added, prices lower than dealers can buy elsewhere in carload lots. While our price is exactly the same whether sold to dealers in quantities or direct to the party who buys one stove for his own use, we especially solicit the consideration of the largest dealers and closest buyers in the country. At our prices you can buy a much better heater than you can buy from any other stove foundry in any quantity, even at $1.00 to $2.00 more per stove. Dealers will find that the quality and pattern of this stove when set on their floors will insure ready sale.

WE GUARANTEE SAFE DELIVERY,

guarantee every stove to reach our customers in the same perfect condition they leave our factory, and if any piece or part is broken we will replace or repair it free of charge. We keep a big supply of the parts on hand and can furnish any part on the shortest notice at factory cost. Every stove is covered by our binding guarantee.

ABOUT THE FREIGHT CHARGES.

The freight charges amount to next to nothing as compared with what we will save you in price. Stoves are accepted by railroad companies at third class freight rate, which averages about 25 cents per hundred pounds to points from 200 to 400 miles of our factory at Newark, Ohio; greater or less distances in proportion; and, remember, we ship you the stove with the understanding and agreement that after you have paid the freight and have used the stove 30 days if you do not find that you have made a big saving in price and received a better stove than you could have procured elsewhere at a much higher price, you can return the stove to us at our expense, and we will immediately return your money.

We can furnish the three large sizes with self feeding magazine for anthracite coal.

At 75 cents for No. 214, $1.00 for No. 216, and $1.25 for No. 218, Extra.

If you desire a Double Heater and Hot Air Circulator, see the Acme Ventiduct on page 35.

We furnish this, our Acme Oak, in the various sizes, carefully crated and delivered on board the cars at our foundry in Newark, Ohio, at the following special prices:

Catalogue Number	Stove No.	Dia. of Fire Pot	Ht. In.	Floor Space, In.	Size Pipe to fit Collar	Wt. Lbs.	Price with Wood Grate	Price with Coal Grate	Price with Both Grates
22P325	210	10	38	16 x16	5 inch	86	$4.84	$4.89	$5.23
22P326	212	12	40	18½x18½	6 inch	114	5.72	5.77	6.15
22P327	214	14	43	20¾x20¾	6 inch	145	7.04	7.09	7.65
22P328	216	16	44	23¾x23¾	6 inch	175	8.14	8.19	8.75
22P329	218	18	47	25 x25	7 inch	210	10.17	10.22	10.89

WE CAN ALWAYS FURNISH REPAIRS FOR ACMES

OUR

ACME AIRTIGHT SHEET STEEL HEATERS

FOR BURNING HARD OR SOFT COAL.

DURING THE HARD COAL FAMINE of the season of 1902-3, many **thousands of users of hard coal** learned the efficiency of soft coal as a fuel when used in one of these, our now world famous airtight heating stoves. With our patent screw draft attachment the outside air becomes heated before entering the fuel bed and perfect combustion is secured while the draft can be regulated to the finest requirement. The outside air entering the other screw register brings fresh heated air on the surface of the fire, causing the heavy black smoke of soft coal to ignite thus consuming the carbon usually wasted up the chimney. No longer will the hard coal public be bound hand and foot to anthracite coal, but the lesson taught by the recent famine of this fuel brought a realization to all previous users of hard coal that soft coal is not only the cheaper fuel but furnishes far more heat when handled in one of these **ACME AIRTIGHTS.**

THESE HEATERS ARE COVERED BY A BINDING GUARANTEE.

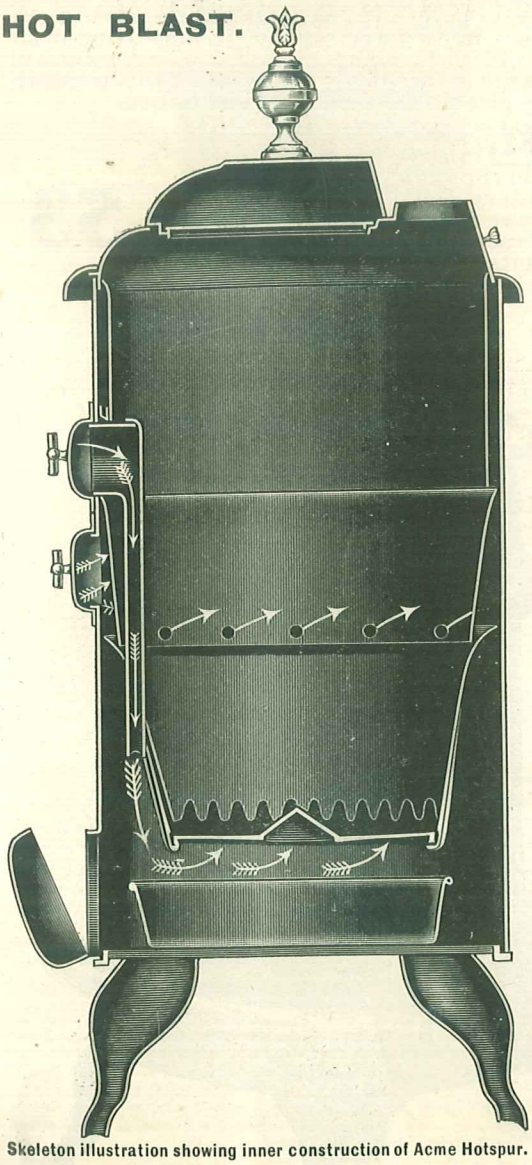
DURING THIS SEASON we will sell these airtight coal burning heaters at **$5.94** and **$6.77** delivered on the cars at our factory, which will mean a saving to you of $8.00 to $10.00, as against the price at which these same stoves have been sold by dealers everywhere. Following we show a skeleton illustration, showing the inner construction of this airtight coal heater, with a full description of its operation.

OUR SPECIAL $5.94 PRICE is made possible by reason of our producing **these at our own factory;** our quantity is so great, we have been able to reduce the cost of material, the cost of labor; and the price we quote you is based on the actual cost of material and the labor, with but our one small percentage of profit added, and, as a result you can own the highest grade airtight coal burning heater for less money than anybody can buy in carloads. They are made from the very best of sheet steel in our own factory, the best equipped steel stove factory in America, whose reputation alone is guarantee of quality.

SEE PAGE 2 FOR OUR LIBERAL $1.00 TO $5.00 C. O. D. SUBJECT TO EXAMINATION OFFER.

OUR $5.94 ACME HOTSPUR AIRTIGHT SHEET STEEL HEATER FOR HARD OR SOFT COAL.

HOT BLAST.



Skeleton illustration showing inner construction of Acme Hotspur.

The air inlets have been shown one above the other in order to explain construction, while they really are beside each other.

THIS ILLUSTRATION shows the interior construction of our Acme Hotspur Airtight Sheet Steel Heaters, for burning hard or soft coal. This is one of the latest and most modern stoves on the market. The body is made of smooth steel, has cast ornamented top, cast fire pot, cast lining extending up as far as draft inlet with 20-gauge steel lining above that. Furnished with the popular **draw center shaking grate and ash pan.** These stoves are claimed, without any contradiction, to consume 85 per cent of the smoke. All sizes use 6-inch stove pipe.

WE GUARANTEE SAFE DELIVERY,

guarantee every stove to reach our customers in the same perfect condition they leave our factory, and if any piece or part is broken we will replace or repair it free of charge. We keep a big supply of the parts on hand and can furnish any part on the shortest notice at factory cost. Every stove is covered by our binding guarantee.

FROM THIS ILLUSTRATION you can form an idea of the appearance of this handsome new model airtight hot blast heater, the interior construction of which is shown in the preceding illustration. **It is handsomely ornamented** with nickel plated foot rails, nickel plated hot blast dampers, screw adjustment, highly ornamented with nickel plated ornaments, patent double cover on top. Manufacturers claim that 1¼ tons ordinary grade soft coal will last as long and give as much heat as one ton of the very best hard coal and that it will hold fire of soft coal over night. From this it will be seen that it is one of the most **economical coal burners you can buy. Our special price of $5.94 and $6.77** according to size, as listed below, is so very much lower in price than these goods have ever been sold, that we believe our customers will appreciate the values we are giving. If you favor us with your order for one of these stoves, we know you will be so well pleased that you will send us your orders for other goods.

TAKES PLEASURE IN RECOMMENDING OUR STOVE.

Hannon, Mo.
Sears, Roebuck & Co., Chicago.
Dear Sirs:—I take pleasure in recommending the Acme Airtight Heater we bought of you. It gives perfect satisfaction; is as good as our dealers sell for about double your price. Stove was in perfect order, nothing lacking when received. The Acme Airtight Heater is the stove.
Respectfully,
D. SPRINGER.

$5.94

PRICES, DELIVERED ON THE CARS AT OUR FACTORY:

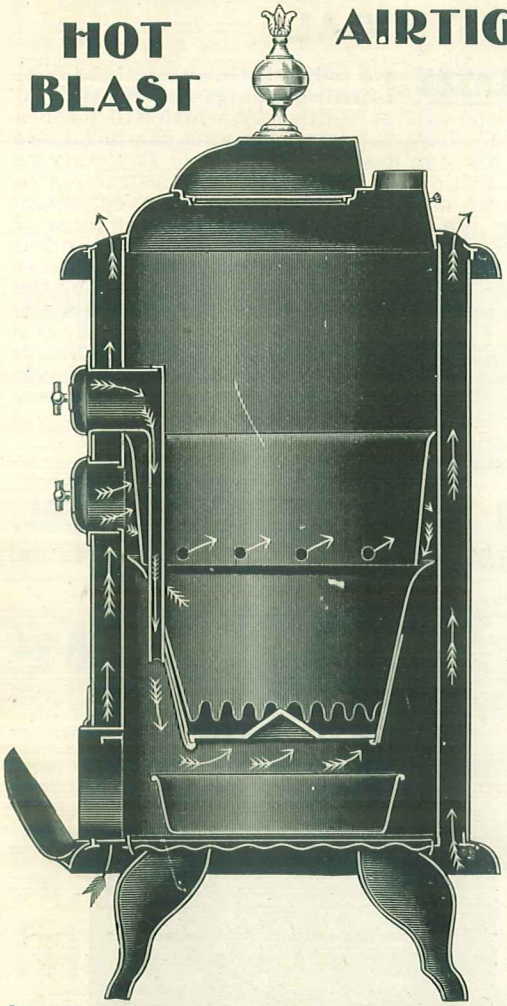
Catalogue No.	Size	Size of Body	Total Height	Size of Firepot	Weight, Crated	Price
22P335	No. 155	14x29	43 inches	12 inches	84 pounds	$5.94
22P336	No. 175	16x31	45 inches	14 inches	100 pounds	6.77

WE CAN ALWAYS FURNISH REPAIRS FOR ACMES.

Where we quote prices delivered on the cars at factory, it is done to save the expense of freight, cartage and handling into and out of our store in Chicago, and all the saving goes to the customer in the low prices we make. **It enables us to quote you a price direct from the factory that barely covers the cost of material and manufacturing, with but our one small percentage of profit added,** a price only made possible by eliminating all the handling expenses.

OUR $8.53 ACME FIRE KING

HOT BLAST AIRTIGHT SHEET STEEL HEATER, COAL BURNING.



Skeleton illustration showing inner construction Hot Blast for Coal, with Hot Air Circulation.

OUR DOUBLE CASED HOT AIR CIRCULATING HOT BLAST AIRTIGHT SHEET STEEL HEATER FOR HARD OR SOFT COAL with its smoke consuming features has won it recognition during the hard coal famine of the winter 1902-3 and now stands at the head of its class along with our Acme Hot Spur on the preceding page and the Acme Seroco-Hornet on the following page. **The scientific construction of the smoke consumer** brings heated air on the surface of the coal and ignites the heavy black smoke which usually goes up the chimney and is wasted.

THIS SMOKE FROM SOFT COAL IS HEAVILY LADEN WITH CARBON AND PRODUCES AS MUCH HEAT AS THE COAL ITSELF.

By burning 95 per cent of the smoke you obtain the heat desired without the consumption of so much coal and makes a difference of about half the fuel it would consume without our scientific hot blast construction. The only difference between this, our Acme Fire King at $8.53 to $11.95 and our Acme Hot Spur on the preceding page consists of a hot air ventilating, circulating flue, all around the jacket of the Acme Fire King. The inner jacket is made of the best cold rolled smooth steel, and is protected on the inside by heavy upper and lower cast iron firepots to resist the great heat. The outer jacket is made of Wellsville polished steel plate leaving an air space between the two jackets through which a constant circulation or large volume of air is continually passing when there is a fire in the stove. Thousands of this construction have been sold by us and everywhere give the most universal satisfaction.

WE GUARANTEE SAFE DELIVERY, guarantee **every stove to reach our customers in the same perfect condition they leave our factory,** and if any piece or part is broken we will replace or repair it free of charge. We keep a big supply of the parts on hand and can furnish any part on the shortest notice at factory cost. Every stove is covered by our binding guarantee.

The air inlets have been shown one above the other in order to explain construction, while they really are beside each other.

$8.53

THE ABOVE ILLUSTRATON shows the interior construction of our **Acme Fire King Airtight Hot Blast Sheet Steel Heater, for burning hard or soft coal.** Has hot blast draft and hot air circulating system. **Has ornamented cast top,** cast corrugated bottom, double jacket. It has a nickeled rim around the top of the stove and two air inlets. Is furnished with the **draw center shaking grate.** Heavy cast firepot, cast lining above firepot to air inlet and 20-gauge steel lining above that. Has polished steel body. Patent double cover on top.

AT $8.53, $9.90 AND $11.95, ACCORDING TO SIZES, we furnish this the very latest, most improved and best coal burning airtight heater as a practical substitute for regular $35.00 to $40.00 hard coal burning parlor heaters. **This is, without exception, the highest grade, most economical, best finished and most serviceable** hot blast draft, airtight, sheet steel coal burner made.

MADE TO BURN HARD COAL, SOFT COAL OR COKE, and as will be seen from skeleton description just preceding, it possesses all the very latest improvements—everything that can make it the very best stove of the kind on the market. **This hot air heater consumes 85 per cent of the smoke.** Most economical stove made. Is a very powerful and quick acting heater. Delivered on the cars at our foundry.

Saved $5.10 on a Small Heater.

Benton Harbor, Mich.

Sears, Roebuck & Co., Chicago, Ill.

Gentlemen: We received our stove in good shape and are more than pleased with it. The neighbors all say: "Where did you get such an elegant little heating stove?" I paid you $9.90 for the stove, which I could not have bought here for less than $15.00.

Yours truly, W. E. URICK.

Catalogue Number	Size	Size of Body	Total Height	Size of Firepot	Weight, Crated	Price
22P338	17	16x31 in.	45 in.	14 in.	110 lbs.	$ 8.53
22P339	19	18x33 in.	47 in.	16 in.	125 lbs.	9.90
22P340	22	21x37 in.	51 in.	19 in.	150 lbs.	11.95

See page 2 for our liberal $1.00 to $5.00 C. O. D. subject to examination offer.

Our $8.25 to $12.00

Acme Seroco-Hornet Airtight Sheet Steel Heater

FOR HARD OR SOFT COAL.

$8.25 TO $12.00

AT $8.25 TO $12.00, according to size, delivered on the cars at our foundry, we furnish this the very latest, most improved and best coal burning airtight heater as a practical substitute for the regular $35.00 or $40.00 hard coal burning parlor heaters. **This is without exception the highest grade, most economical, best finished and most serviceable hot blast draft air tight sheet steel coal burner made. Made to burn hard coal, soft coal or coke,** and, as will be seen from skeleton description, it possesses all the very latest improvements—everything that can make it the very best stove of the kind on the market. **This hot air heater consumes 85 per cent of the smoke.** Most economical stove made; it is a very powerful and quick acting heater.

IT IS HANDSOMELY ORNAMENTED with nickel plated foot rails, highly ornamented with nickel plated ornaments, patent double cover on top. Coal dealers claim that 1¼ tons ordinary grades soft coal will last as long and give as much heat as one ton of the very best hard coal, and that it will hold fire of soft coal over night. From this it will be seen that it is one of the most **economical coal burners you can buy.**

THE TOP OF THE STOVE lifts up for feeding in the fuel. The dome swing top swings conveniently aside so the top of the stove can be used for heating a kettle when desired.

HAS POWERFUL CENTRAL DOWN DRAFT SMOKE CONSUMER.

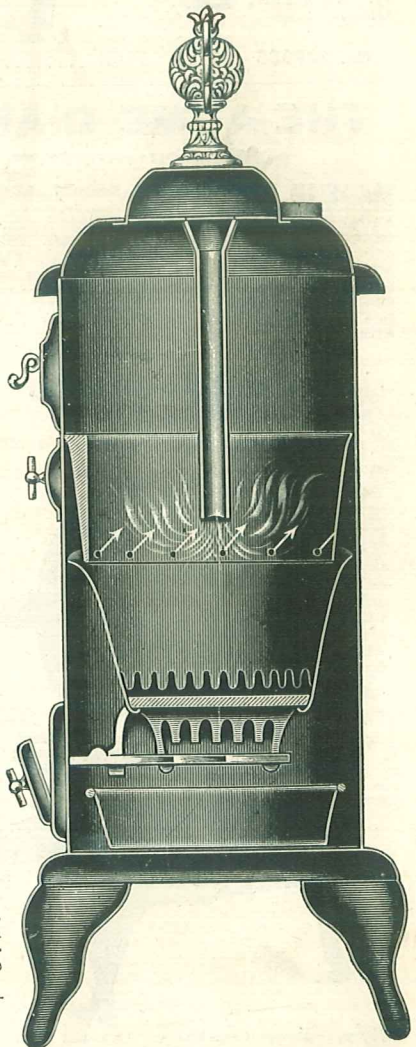
Mica Lighted Upper Front Door. **Handsome Design and Finish.**

A Better Stove for the Money Than Ever Before Put on the Market.

See page 2 for our liberal $1.00 to $5.00 subject to examination offer.

HAS ORNAMENTED CAST TOP AND CAST BOTTOM. It has a nickeled ring around the top of the stove and two air inlets. Is furnished with the draw center shaking grate. Heavy cast firepot, and cast lining above firepot. Has 18-gauge cold rolled steel body. Patent double cover on top.

From this illustration you can form an idea of the appearance of this handsome new model airtight hot blast heater, the interior construction of which is shown in the adjoining illustration.



Skeleton illustration showing inner construction of our Acme Seroco-Hornet Coal Airtight Hot Blast Sheet Steel Heater, for burning hard or soft coal.

WE GUARANTEE SAFE DELIVERY.

Guarantee every stove to reach our customers in the same perfect condition they leave our factory, and if any piece or part is broken we will replace or repair it free of charge. We keep a big supply of the parts on hand and can furnish any part on the shortest notice at factory cost. Every stove is covered by our binding guarantee.

ABOUT THE FREIGHT CHARGES.

The freight charges amount to next to nothing as compared with what we will save you in price. Stoves are accepted by railroad companies at third class freight rate, which averages about 25 cents per hundred pounds to points from 200 to 400 miles of our factory; greater or less distances in proportion; and, remember, we ship you the stove with the understanding and agreement that after you have paid the freight and have used the stove 30 days if you do not find that you have made a big saving in price and received a better stove than you could have purchased elsewhere at a much higher price, you can return the stove to us at our expense, and we will immediately return your money.

WHILE NEARLY ALL OUR CUSTOMERS SEND CASH IN FULL we will, on receipt of $1.00, send any stove to any address **east of the Rocky Mountains by freight C. O. D., subject to examination, balance and freight and collection charges payable after received.** We accept every stove order to be shipped with the understanding and agreement that if it is not perfectly satisfactory after giving 30 days' trial, you can return it to us at our expense and we will immediately return your money, together with any freight charges paid by you.

GIVES ENTIRE SATISFACTION.

Randolph, Iowa.

The air tight sheet steel heater which I ordered of you about ten days ago has been received in perfect order. It gives entire satisfaction, and all my neighbors wonder at my getting such a fine heater for so little money. After paying the freight I saved $3.25.

Yours respectfully, L. STILES.

DELIVERED ON THE CARS AT OUR FOUNDRY.

Catalogue Number	Stove Number	Diameter of Body	Diameter of Top	Height from Floor to Urn Base	Shipping Weight	Price
22P350	145	12 inches	14½ inches	39½ inches	110 pounds	$ 8.25
22P351	165	14 inches	16½ inches	41¾ inches	120 pounds	9.30
22P352	185	16 inches	18½ inches	45 inches	162 pounds	10.50
22P353	215	19 inches	21½ inches	45¾ inches	198 pounds	12.00

THE ACME OAKLING FOR $3.45

Is a very cheap heating stove of the oak pattern for burning coal only. It is a very powerful heater and a nice looking stove for the price.

No. 22P365
$3.45

HAS SWING TOP and fancy urn dumping grate; cast iron fire pot; sheet steel body; nickel plated foot rails. Made in one size only. Diameter of fire pot, 11 inches. Height, not including ornament, 40 inches. Floor space, outside to outside of legs, 16x17 inches. Weight, 56 pounds. Takes 6-inch stove pipe. **To increase the sale of this stove and enable our factory to run the full capacity** of the patterns and flasks we have for the making for these stoves, we have reduced the price to $3.45, and we feel that we are offering in our Acme Oakling the equal of any stove you can buy elsewhere at $6.00.

Price, delivered on the cars at our foundry in Newark, Ohio.

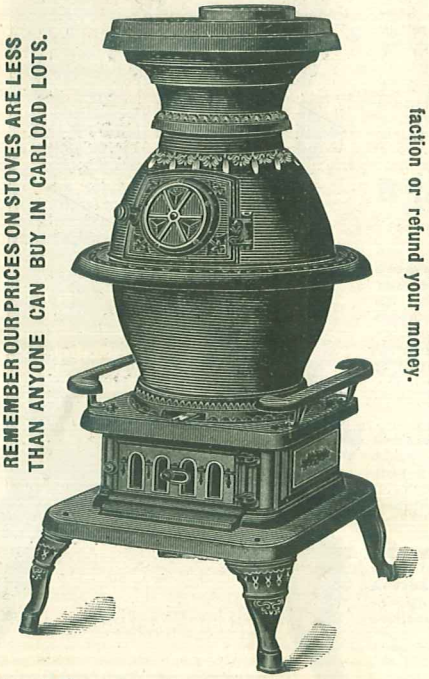
No. 22P365 PRICE, EACH.....$3.45

THE ACME GIANT.

BURNS COAL ONLY.

MADE IN FOUR SIZES, from $5.05 to $12.38, delivered on the cars at our foundry in Newark, Ohio. This is a large, heavy cannon stove of extra heating power. Adapted for schools, churches, halls, stores, shops, or any place where a heavy stove is required. Has swing feed door, large ash pit, cast foot rails, draw center and shaking grate, nickel plated knobs, extra heavy fire pot. The top is so arranged that drum can be attached at any time.

REMEMBER OUR PRICES ON STOVES ARE LESS THAN ANYONE CAN BUY IN CARLOAD LOTS.



We guarantee safe delivery and entire satisfaction or refund your money.

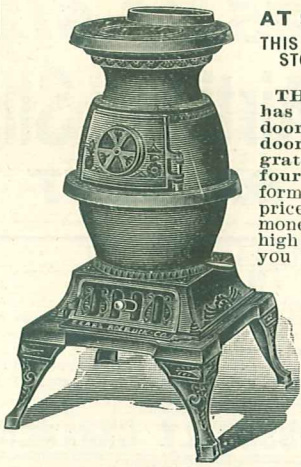
Prices, delivered on the cars at our Newark, Ohio foundry.

Catalogue Number	Stove Number	Diam. of Fire Pot	Height, inches	Size Pipe	Floor Space, inches	Weight, pounds	Price
22P368	13	13 in.	40	6	18 x 20	117	$ 5.05
22P369	15	15 in.	45½	6	20½ x 23½	155	6.95
22P370	17	17 in.	47	7	22 x 25½	206	9.30
22P371	20	20 in.	56	7	25 x 28	272	12.38

THE ACME RED JACKET CANNON.

AT $1.90 TO $3.05.

THIS IS A CHEAP HEATING STOVE FOR BURNING COAL ONLY.



THE ACME CANNON has swing ash pit door, register in feed door, and dumping grate. Made only in four sizes. You can form some idea of our prices and for how little money we are furnishing high grade stoves, when you compare the weight of the stove with the price, about 4 cents per pound. Our prices are money saving prices.

Delivered on the cars either at our Central Ohio or our Mississippi Valley foundry.

Price List:

Catalogue Number	Size	Diameter of Fire Pot	Height, inches	Size of Pipe to Fit Collar	Weight, pounds	Price
22P373	6	9 inches	23½	5 inches	40	$1.90
22P374	7	10 inches	27½	5 inches	46	2.25
22P375	8	11 inches	29½	6 inches	55	2.55
22P376	9	12 inches	32	6 inches	66	3.05

THE ACME JACK-PET LAUNDRY.

AT $2.40 TO $2.75.

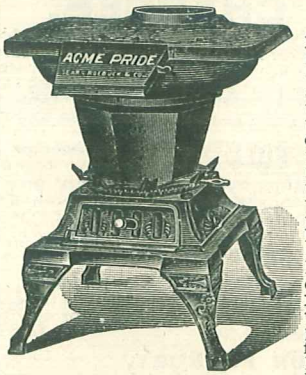
FOR COAL.

This is a neat and desirable stove for laundry use. Has dumping grate, two covers, large front feed and takes a large boiler. It is made in three sizes. All take 6-inch stove pipe. Having succeeded in reducing our selling prices to $2.69 to $3.00 for this Acme Jack-Pet laundry stove, about 4 cents per pound, and guarantee the stove equal to any made regardless of cost, we believe you will agree no other firm makes such prices.

Delivered on the cars either at our Central Ohio or our Mississippi Valley foundry.

Catalogue Number	Size	Size of Covers	Top Surface	Diameter of Fire Pot	Height, inches	Weight, pounds	Price
22P378	7	7 in.	11 x18	9½ in.	21	53⅛	$2.40
22P379	88	8 in.	12 x20	11½ in.	21½	63½	2.45
22P380	8	8 in,	13½x20	11½ in.	22⅛	71½	2.75

THE ACME PRIDE, $2.88.



FOR COAL.

This is an entirely new and novel stove for the laundry. Will hold eight sad irons around the fire pot and will take a large boiler on the top at the same time. The irons lay close to the fire and heat very quickly. Has two 8-inch covers, large pouch feed and dumping grate. Made in one size only. Top surface, 14x21 inches. Collar takes 6-inch stove pipe. Diameter of fire pot, 12½ inches. Height, 25 inches. Weight, 90 pounds.

No. 22P382 No. 8. Price.....$2.88

Delivered on the cars either at our Central Ohio or our Mississippi Valley foundry.

Remember, the freight rate on stoves is very low. The cost of transportation on a stove need not be considered when you consider what we save for you in price. No one can compete with us in stoves.

MOOSE LAUNDRY—FOUR HOLES.

FOR COAL.

SOMETHING NEW. **Our four-hole Moose laundry stove at $3.65, delivered on the cars at our Central Ohio foundry, has dumping grate, four cooking holes and with our Acme Drum Oven at $1.75 extra would make a complete cooking stove.** Weight, 90 pounds. Top cooking surface measures 21x22 inches. Height, 23½ inches.

No. 22P384 Price, No. 18.....**$3.65**

ACME CHAMPION BOXWOOD.

FOR BURNING WOOD.

AT $2.20 TO $6.44 **This is a handsome and well made box heating stove. Every plate is constructed to avoid cracking. Has swing hearth, swing top, and large feed door.** The sizes indicate the length wood that the stove will take. Size 18 has one 6-inch cover. Size 22 has one 7-inch cover. Size 25 has two 7-inch covers. Sizes 28 and 30 have two 8-inch covers and short center. Sizes 34 and 36 have two 9-inch covers and short center in swing top,

Delivered on the cars either at our Central Ohio or our Mississippi Valley foundry. The size indicates length of wood.

Catalogue Number	Size	Height inches	Size Pipe to Fit Collar	Weight, pounds	Price
22P386	18	19½	5 inches	51	$2.20
22P387	22	21½	6 inches	60	2.97
22P388	25	23	6 inches	92	3.74
22P389	28	26	6 inches	112	4.40
22P390	30	26	6 inches	115	4.55
22P391	34	29½	6 inches	159	6.27
22P392	36	29½	6 inches	165	6.44

ACME DRUM OVEN, $1.70.

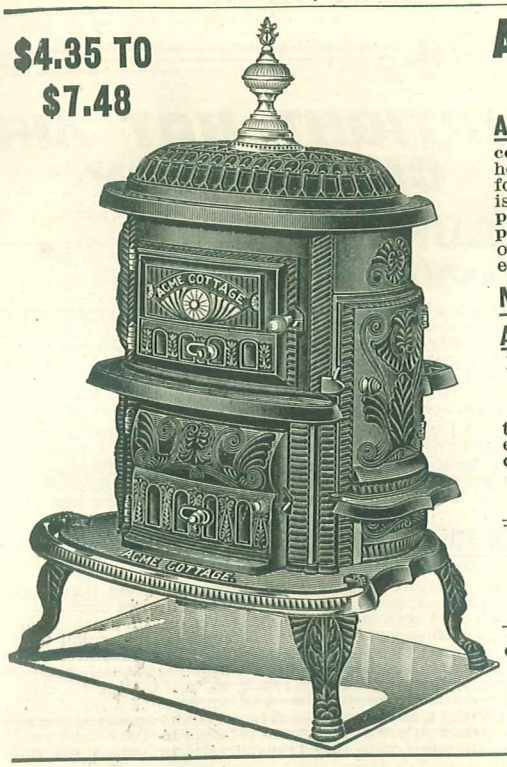
ATTACH TO ANY 6-INCH STOVE PIPE.

No. 22P395 Outside measurement, 18x14½ inches. Weight, 35 pounds. Price.....**$1.70**

Quick baker, and saves the waste of heat passing up the pipe.

WE CAN ALWAYS FURNISH REPAIRS FOR ACMES WHEN NEEDED IN FUTURE YEARS.

$4.35 TO $7.48



ACME COTTAGE HEATER
FOR COAL OR WOOD

AT $4.35 TO $7.48 according to size and as illustrated, is a first class cottage stove for burning coal or wood. It has a heavy cast iron body, shaking and dumping grate for coal and swing fenders for wood. This stove is trimmed with a fancy highly polished **nickel plated** foot rail flush with hearth, handsome **nickel plated** panel on upper front door. Made with large open fancy swing top, and is fitted with a large back extension shelf, end shelf.

NICKEL PLATED URN, NICKEL PLATED KNOBS AND HINGES. Size 21 has two No. 7 lids and short center in top. Size 23, two No. 8 lids. Size 25, two No. 9 lids.

FOR THOSE BURNING WOOD ONLY

this stove can be fitted with an oven for baking. The extra cost will be $1.00 on any size. Access to the oven would be through the large upper front door.

VEHICLE HEATER

constructed on correct principles.

For use in rural delivery wagons, milk wagons, and other vehicles. Can be used in a house, in a barn or in a cellar where a small amount of heat is needed to keep the frost out. The body is made of

HEAVY SHEET STEEL, the top and bottom of cast iron. Has cast iron lining and grate, which can be easily removed and replaced. Has a cast iron sliding front and draft plate, so arranged, that no ashes, coal or sparks can possibly get out.

BURNS SOFT OR HARD COAL, wood, cobs, etc. Diameter 9 inches and height 17 inches. Legs are provided with holes so that the heater can be fastened down. Furnished complete, as shown in the illustration. Uses 3-inch stove pipe. Weight, 27 pounds. Shipped from factory in Northern Illinois.

No. 32P01800 Vehicle Heater Price..... $2.95

Prices Delivered on the Cars at our Foundry in Newark, Ohio.

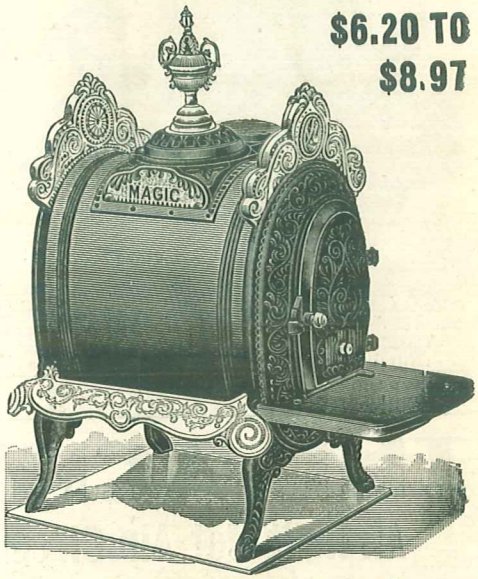
Catalogue Number	Stove No.	Length of Fire Box	Height, Inches	Floor Space, Inches	Size of Oven, Inches	Weight, Pounds	Price for Wood	Price for Coal	Price, Coal and Wood
22P355	21	19	35	16x22	9¾x11¾x6¾	100	$4.35	$4.93	$5.17
22P356	23	21	37	18x24	10¾x12¾x7½	120	5.23	5.92	6.16
22P357	25	23	39	20x26	11¾x13¾x8¾	145	6.33	7.24	7.48

Ornament is not Included in Measuring Heights. All Sizes Take 6-inch Stove Pipe.

WE CAN ALWAYS FURNISH REPAIRS FOR ANY STOVE SOLD BY US.

ACME MAGIC TODD HEATING STOVE
BURNS WOOD ONLY.

$6.20 TO $8.97



At $6.20 to $8.97, according to size as listed below, we furnish the very latest improved Todd Heater. The castings are heavy and of the latest ornamentation. Has return flue. It is generously trimmed with nickel. The cast linings are very heavy and durable. The body is made of smooth steel. It is one of the very best stoves of this pattern we have ever seen, regardless of price, and has full return flue. **It has nickeled urn on swing top, with a cooking hole beneath. It has nickeled ornaments at each end of top,** nickeled name plate, nickeled foot rails, knobs and hinge pins. Drop smoke plate inside of fire door. **See page 2 for our liberal $1.00 to $5.00 C. O. D. subject to examination offer.** **WE CAN ALWAYS FURNISH REPAIRS FOR ANY STOVE SOLD BY US.**

Price List of the Acme Magic Todd Heater for Burning Wood, Delivered on the Cars at our Foundry in Newark, Ohio.

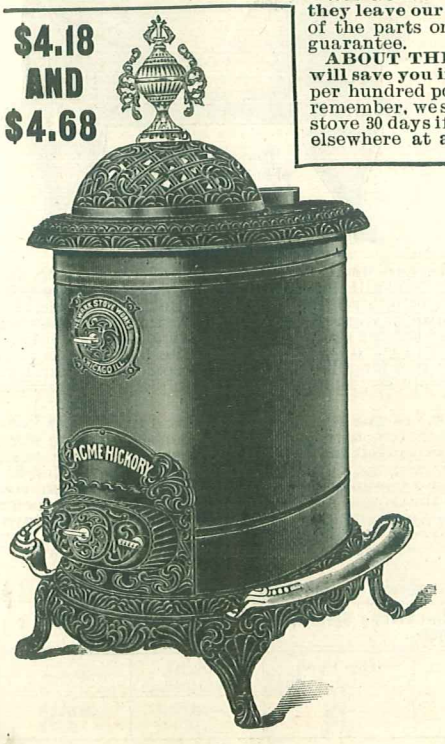
Catalogue Number	Stove No.	Length of Fire Box, Inches	Size of Door Opening, Inches	Height, Inches	Floor Space, Inches	Size of Pipe to Fit Collar	Weight, Pounds	Price
22P360	26	24	9x16	28	19x20	6 inches	130	$6.20
22P361	28	26	9x16	28	19x22	6 inches	140	6.99
22P362	30	28	11x18	30	20x26	6 inches	175	8.20
22P363	32	30	11x18	30	20x28	6 inches	185	8.97

WE BUILD THESE STOVES in our own factory at Newark, Ohio, the largest stove foundry in the world. The special prices quoted barely cover the cost of material and labor, with but our one small percentage of profit added, prices lower than dealers can buy elsewhere in carload lots. While our price is exactly the same whether sold to dealers in quantities or direct to the party who buys one stove for his own use, we especially solicit the consideration of the largest dealers and closest buyers in the country. At our prices you can buy a much better heater than you can buy from any other stove foundry in any quantity, even at $1.00 to $2.00 more per stove. Dealers will find that the quality and pattern of this stove when set on their floors will insure ready sale.

WE GUARANTEE SAFE DELIVERY, guarantee every stove to reach our customers in the same perfect condition they leave our factory, and if any piece or part is broken we will replace or repair it free of charge. We keep a big supply of the parts on hand and can furnish any part on the shortest notice at factory cost. Every stove is covered by our binding guarantee.

ABOUT THE FREIGHT CHARGES. The freight charges amount to next to nothing as compared with what we will save you in price. Stoves are accepted by railroad companies at third class freight rate, which averages about 25 cents per hundred pounds to points from 200 to 400 miles of our factory at Newark, Ohio; greater or less distances in proportion; and, remember, we ship you the stove with the understanding and agreement that after you have paid the freight and have used the stove 30 days if you do not find that you have made a big saving in price and received a better stove than you could have obtained elsewhere at a much higher price, you can return the stove to us at our expense, and we will immediately return your money.

$4.18 AND $4.68



THE ACME HICKORY AIRTIGHT AT $4.18 AND $4.68.

For Wood, Hay, Cobs, Straw, or Any Kind of Fuel Excepting Coal. Delivered on the Cars at our Newark, Ohio Foundry.

OUR ACME HICKORY AT $4.18 AND $4.68 is the same stove as the Acme Buckeye shown on next page, excepting it is a direct radiator, instead of a hot air circulator, and is without the nickeled top ring. It has the same hot blast down draft with screw adjustment, the same ash opening and direct draft screw adjustment, making it airtight when desired to keep fire. The same nickeled urn, foot rails and handsome finish, excepting the nickeled top ring. Not having the double cased hot air circulator, we give 1½ to 2 inches more inside measurement in the Acme Hickory.

WE GUARANTEE this positively the highest grade, best made, most economical in the consumption of fuel and the best distributor of heat of any direct draught, sheet steel airtight stove made, and for the trifle difference in cost between this our special direct down draught, fancy trimmed airtight and the more common sheet steel airtight heater, as shown on the following page, we would especially recommend that you select this stove. This direct draught airtight heater differs from most all other direct draught airtight heaters in that it has a hot blast down draught with the latest screw attachment, making it more economical in the consumption of fuel, more even in the distribution of heat, holding your fire more easily under control. The difference in the cost of the fuel consumed in this stove as against the ordinary direct draught airtight heater will in one winter far more than pay the price we ask for the stove.

OUR SPECIAL PRICE is based on the actual cost of material and labor in our own foundry, the largest stove foundry in the world, with but our one small percentage of profit added. These prices are lower than dealers can buy elsewhere in carload lots. **Understand every one of these stoves is put out under our binding guarantee,** covering the workmanship and material, and we will accept your order for any one of these stoves to be sent to you with the understanding and agreement that after giving it ten days' thorough trial if you are not perfectly satisfied and are not convinced that you have received a better stove than you could have obtained elsewhere and at a big saving in cost, you can return it to us at our expense, and we will immediately return your money together with any express charges paid by you.

SIZE OF PIPE TO FIT COLLAR IS 6-INCH ON BOTH SIDES.

Price List of the Acme Hickory with Hot Blast Draft, Delivered on the cars at our Foundry in Newark, Ohio.

Catalogue Number	Stove No.	Length Inside, Inches	Width Inside, Inches	Top Feed Opening, Inches	Weight, Pounds	Price
22P406	21	21	15	9¾	85	$4.18
22P407	24	24	17	11¾	95	4.68

WE CAN ALWAYS FURNISH REPAIRS FOR ACMES IF NEEDED IN FUTURE YEARS. **See Page 2 for our liberal $1.00 to $5.00 C. O. D., subject to examination offer.**

OUR $6.19 AND $7.39

ACME GLENWOOD AIRTIGHT HOT AIR CIRCULATOR

. . . WOOD BURNER . . .

DELIVERED ON THE CARS AT OUR FOUNDRY.

Burns Wood, Straw, Hay, Cobs, Corn, Peat, Trash, or anything used for fuel, excepting coal.

THE ILLUSTRATION on the left shows our Acme Glenwood, with hot blast draft and hot air circulating system. The stove burns everything (excepting coal) that is used for fuel. The feed opening is 10½ inches in diameter. The ash opening is 7 inches in diameter. Damper has screw adjustment. Ash opening is a cast drop door, with a set screw fastening to make it airtight, and a screw draft opening in center to make a straight draft when desired. Takes a 6-inch stove pipe. **Has nickeled foot rails and nickeled band around the top.**

THE HOT AIR CIRCULATING SYSTEM takes the cold air from the floor, passes it up between the inner and outer jacket and out at the top, hot. **By this system it will warm the furthest corner of the room, as well as the space near the stove.**

THE ILLUSTRATION below on the right shows the interior construction of our Acme Glenwood, with hot blast draft and hot air circulating system. For burning any kind of fuel except coal. Cold air enters the flues near the floor; is heated, and rises, passing out at the top, thus creating a constant circulation of hot air.

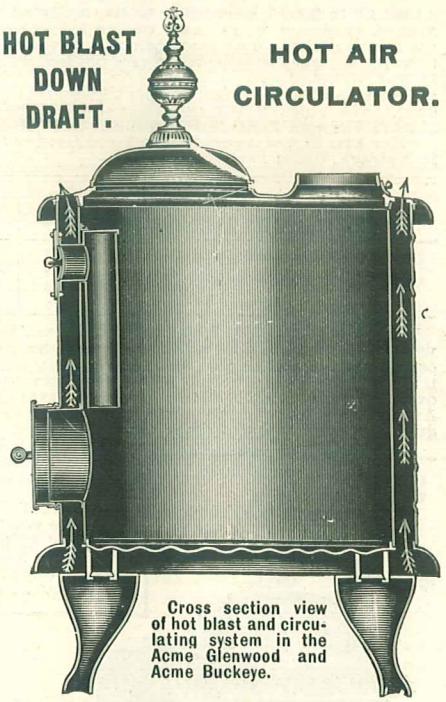
THIS STOVE HAS ORNAMENTED CAST IRON TOP and corrugated cast iron bottom, polished steel body and heavy sheet steel inner walls, made of 20-gauge steel. Height of stove, 45 inches. Height of body, 26 inches.

OUR BINDING GUARANTEE. Every one of our Airtight Hot Air Circulating Heaters is covered by our binding guarantee, covering every piece and part that enters into the stove. We claim for our airtight stoves as compared with other airtight stoves on the market, that we use heavier sheet steel, heavier, smoother and better fitting castings, better fittings, better nickel work, and turn out in every way a better heater than you can buy anywhere on the market. **As a guarantee that you cannot duplicate this stove in quality of material, workmanship and finish,** and that it will produce more heat for a like amount of fuel than any other airtight heater on the market, we are willing to accept your order for one of these stoves, to be sent to you with the understanding and agreement that if after giving it ten days' trial, you are not perfectly satisfied with it, and are not convinced that you have received a much better stove than you could have bought elsewhere, you are at liberty to return the stove to us at our expense, and we will immediately return your money, together with any transportation charges you may have paid.

WE CAN ALWAYS FURNISH REPAIR CASTINGS FOR ACMES.

SIZE OF PIPE TO FIT COLLAR IS 6-INCH ON BOTH SIZES.

HOT BLAST DOWN DRAFT. HOT AIR CIRCULATOR.



Cross section view of hot blast and circulating system in the Acme Glenwood and Acme Buckeye.

Price List of the Acme Glenwood, with Hot Blast Draft and Hot Air Circulating System, Delivered on the cars at our Foundry.

Catalogue Number	Stove Number	Length, inches	Width, inches	Weight	Price
22P400	26	26	17	80 pounds	$6.19
22P401	32	32	18	100 pounds	7.39

THE ACME BUCKEYE

Airtight Hot Air Circulator at $5.28 and $5.78

WOOD BURNER.

Burns Wood, Straw, Hay, Cobs, Corn, Peat, Trash, or anything used for fuel, excepting coal.

DELIVERED ON THE CARS AT OUR FOUNDRY IN NEWARK, OHIO.

THE ACME BUCKEYE AT $5.28 AND $5.78 has all the features of the Acme Glenwood shown above, excepting it is made in smaller sizes, and is of different ornamentation. It has the same hot blast draft and circulating system, and burns anything excepting coal. The screw drafts are the same, making it airtight when keeping fire. Has nickeled top band and foot rails. **The illustration on the left shows the handsome appearance, and the illustration on the right shows the interior construction, with hot blast draft and hot air circulator.**

YEARS OF EXPERIENCE, coupled with facilities afforded us in the largest stove foundry in the world, with the best mechanical skill that can be employed, we pride ourselves that we are turning out in every particular, a higher grade airtight hot air circulating wood heater than goes out of any other foundry in America. **We guarantee** that one of these hot air circulating heaters will heat more cubic feet with less fuel than any other hot air heater of the same size made, regardless of name, make or price. This is accomplished not only in the quality of material used, the heft of the steel and castings, in the careful and accurate fitting, making and finishing, but it is also accomplished through the peculiar construction, which gives free circulation to the hot air, and such as is accomplished in no other hot air circulating heater made.

WE CLAIM FURTHER for these hot air heaters that one of our stoves will be found in perfect condition after the ordinary thin, lightly constructed airtight heater has been worn and burnt out. **We build these heaters from the best material that money can buy,** use only the highest grade of sheet steel, and a thicker steel than is used by other makers. We use stronger, heavier, better fitting and better finished castings, we put on more nickeling and trimming, and we guarantee to furnish you a better airtight heater than you could get elsewhere, and that at a little more than one-half the price charged by others. **Every stove is put out under our binding guarantee,** and after giving it ten days' thorough trial, if you are not convinced that you have received a better stove in every particular than you could have purchased elsewhere of the same size and style, you can return it to us at our expense, and we will immediately return your money.

SIZE OF PIPE TO FIT COLLAR IS 6-INCH ON BOTH SIZES.

Price List of the Acme Buckeye, with Hot Air Blast Draft and Hot Air Circulating System, Delivered on board the cars at our Newark, Ohio, Foundry.

Catalogue Number	Stove Number	Length Inside, inches	Width Inside, inches	Top Feed Opening, inches	Weight, pounds	Price
22P403	19	19¼	13	9¾	100	$5.28
22P404	22	22	15	11¾	110	5.78

SHEET STEEL AIRTIGHT HEATING STOVES, 98 CENTS AND UPWARDS.

DELIVERED ON THE CARS AT OUR FACTORY.

OUR LINE OF SHEET STEEL AIRTIGHT HEATERS includes the very best selections from the best makers in the country, and does not include any of the inferior makes on the market. We sold over ten thousand airtight sheet steel heaters last season, and all the time we were far behind on our orders, and as the indications point to a much larger trade this season, we have made very extensive preparations to not only be able to fill our orders promptly, but with such a line of airtight heaters as will not be offered by any other house, and at prices so low that our customers can order from us, pay the freight, which will add next to nothing to the cost, and own the best airtight heater that can be made, at about half the price charged by retail dealers.

OUR DOT AIRTIGHT HEATER.

FOR WOOD.

$1.85 AND UPWARD.

It is the cheapest steel airtight handled by us or any other house. While it is small, it is good and suitable for small rooms. It is a direct draft stove, taking in the draft at the ash opening. Has oval sheet body 18, 20 and 24 inches long, and is not lined on the inside like our better airtights shown below. The small size does not require or have but three legs, equal distances apart, to support it. The two other sizes have four legs or feet, as shown in the illustration. These Dot airtight sheet steel heaters are offered in competition with the cheap airtights quoted by other houses, and are better than any of them offered at anywhere near the price, but we always recommend our Hot Blast Airtight double lined heaters shown below as Catalogue No. 22P414, at $1.85, to Catalogue No. 22P425 at $3.85.

Catalogue Number	Stove Number	Floor to Urn Top, inches	Length, inches	Width, inches	Height, inches	Pipe Collar, inches	Shipping Weight, pounds	Price
22P410	18	28½	17¾	14½	13¾	5	22	$0.98
22P411	21	34	20½	16⅝	19¾	6	30	1.35
22P412	25	38⅝	23¾	17	23¾	6	32	1.55

This illustration shows our hot blast down draft feature in our better grade of sheet steel airtight.

HOT BLAST SHEET STEEL AIRTIGHTS

AT $1.85 TO $3.30

Open View.

These illustrations show our better grade, with hot blast down draft. A better stove than those quoted above, for the following reasons: **The hot blast draft heats the air before it reaches the fuel, thus producing perfect combustion.** The double lining extends up 12 inches from the bottom. The cover to ash opening is locked securely, to prevent blowing off. It is honestly constructed of good material, with heavy lining, and **cannot fail to give satisfaction.** The body is made of 26-gauge smooth steel, the lining is 20-gauge. Has fine nickel urn. The screw draft can be closed airtight. **It will burn chunks, knots, chips, straw, cobs, hay or trash,** or anything used for fuel, except coal. The pipe should be provided with a damper. Put two or three inches of ashes in bottom of stove before building fire, and always leave about this quantity when cleaning the stove. Will keep fire over night. In setting up this stove, put the crimped end of stove pipe down. **The feed opening is 10½ to 12½ inches in diameter in the different sizes; the ash opening is 6½ inches in diameter; all sizes take 6-inch stove pipe.** It has a check draft in the stove top; neat ornament on cover of fuel opening.

DELIVERED ON THE CARS AT OUR FACTORY.

Price List of the Acme Airtight Smooth Steel Heater without Foot Rails.

Catalogue Number	Stove No.	Floor to urn top, inches	Length, inches	Width, inches	Height of Body	Size of Feed Opening	Size of Ash Opening	Shipping Weight	Price, Smooth Steel
22P414	20	34	20⅛	16½	19¾ in.	10½ in.	6½ in.	37 lbs.	$1.85
22P415	24	38⅝	23¾	17	23¾ in.	12½ in.	6½ in.	41 lbs.	2.10
22P416	30	38⅝	29½	17	23¾ in.	12½ in.	6½ in.	46 lbs.	2.65

Price List of the Acme Airtight Polished Steel Heater without Foot Rails.

Catalogue Number	Stove No.	Floor to Urn Top	Length, inches	Width, inches	Height of Body	Size of Feed Opening	Size of Ash Opening	Shipping Weight	Price, Polished Steel
22P417	120	34 in.	20⅛	16½	19¾ in.	10½ in.	6½ in.	38 lbs.	$2.40
22P418	124	38⅝ in.	23¾	17	23¾ in.	12½ in.	6½ in.	42 lbs.	2.70
22P419	130	38⅝ in.	29½	17	23¾ in.	12½ in.	6½ in.	48 lbs.	3.30

WE GUARANTEE entire satisfaction on all heaters. If you are sure that anything you buy from us is not fully up to our representation, send it back and we will return your money.

FREIGHT WILL BE VERY LITTLE

compared with what we save you. Shipping weight on above heaters is only from 35 to 50 pounds. They take low class freight, and it will amount to only a small sum.

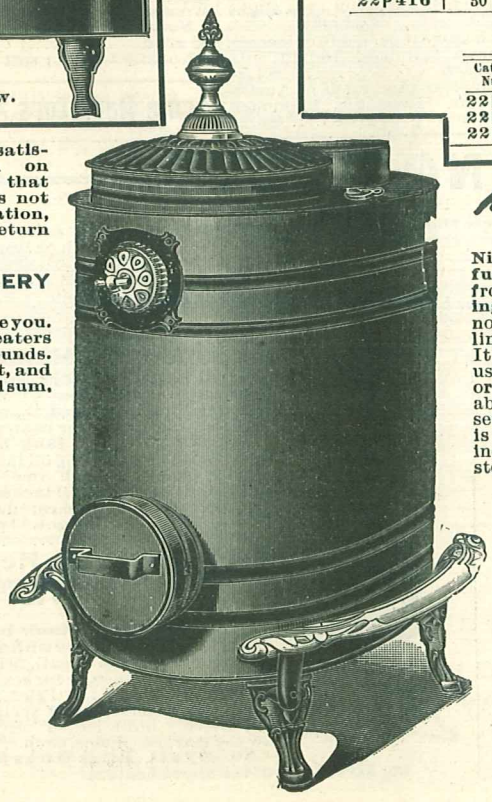
Will burn wood, chunks, knots, chips, straw, cobs, corn, hay, trash, or anything used for fuel except coal.

Saved About 25 Per Cent.

McComb, O.
Sears, Roebuck & Co., Chicago, Ill.:

Gentlemen: The stove has given good satisfaction and I saved about 25 per cent from the price that I would have to pay here for same kind of stove, and I shall continue with you as long as I can save money by doing so.

WM. C. RITTER.



THIS ILLUSTRATION SHOWS

OUR ACME AIRTIGHT HEATER

WITH FOOT RAILS.

It is constructed the same as Nos. 22P414 to 22P419 with addition of Nickel Foot Rails. The hot blast draft heats the air before it reaches the fuel, thus producing perfect combustion. The double lining extends up 12 inches from the bottom. The cover to ash opening is locked securely to prevent **blowing off.** It is honestly constructed of good material, with heavy lining and cannot fail to give satisfaction. The body is made of 26-gauge smooth steel. The lining is 20-gauge. Has fine nickel urn. The screw draft can be closed airtight. It will burn chunks, knots, chips, straw, cobs, corn, hay, or trash, or anything used for fuel except coal. The pipe should be provided with a damper. Put two or three inches of ashes in bottom of stove before building fire and always leave about this quantity when cleaning the stove. Will keep fire over night. In setting up this stove put the crimped end of stove pipe down. The feed opening is 10½ to 12½ inches in diameter in the different sizes. The ash opening is 6½ inches in diameter. All sizes take 6-inch stove pipe. It has a check draft in the stove top. Neat ornament on cover of fuel opening.

Price List of the Acme Airtight Smooth Steel Heater with Foot Rails.
Delivered on the cars at our factory.

Catalogue Number	Stove No.	Floor to Urn Top	Length, inches	Width, inches	Height of Body	Size of Feed Opening	Size of Ash Opening	Shipping Weight	Price, Smooth Steel
22P420	205	34	20⅛	16½	19¾ in.	10½ in.	6½ in.	41 lbs.	$2.25
22P421	245	38⅝	23¾	17	23¾ in.	12½ in.	6½ in.	45 lbs.	2.60
22P422	305	38⅝	29½	17	23¾ in.	12½ in.	6½ in.	50 lbs.	3.20

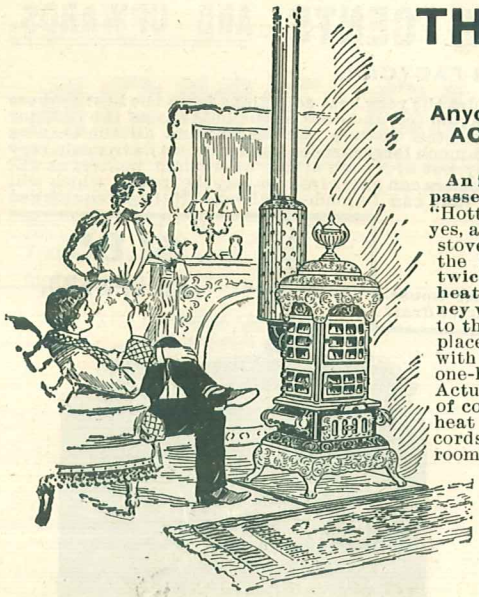
Price List of the Acme Airtight Polished Steel Heater with Foot Rails.
Delivered on the cars at our factory.

Catalogue Number	Stove No.	Floor to Urn Top	Length, inches	Width, inches	Height of Body	Size of Feed Opening	Size of Ash Opening	Shipping Weight	Price Polished Steel
22P423	1205	34	20⅛	16½	19¾ in.	10½ in.	6½ in.	42 lbs.	$2.80
22P424	1245	38⅝	23¾	17	23¾ in.	12½ in.	6½ in.	46 lbs.	3.19
22P425	1305	38⅝	29½	17	23¾ in.	12½ in.	6½ in.	52 lbs.	3.85

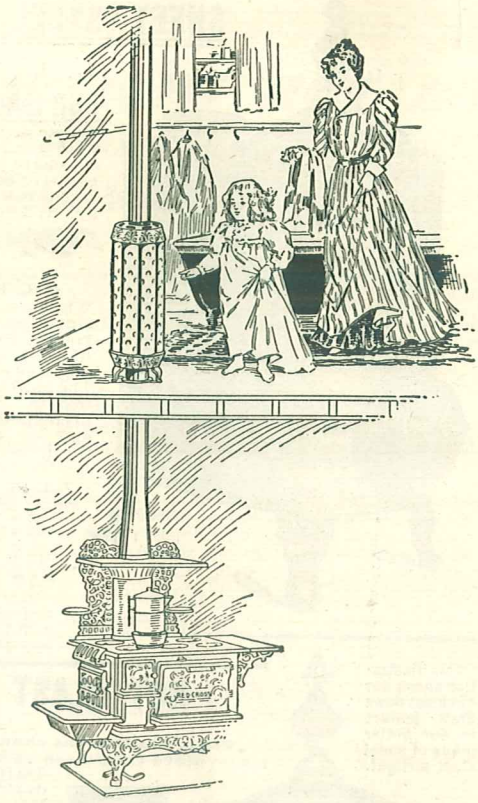
THE ACME RADIATOR

PLAIN SIMPLE FACTS.

Anyone who has a house to heat will want an ACME HOT AIR RADIATOR when he knows the plain, simple facts about it.



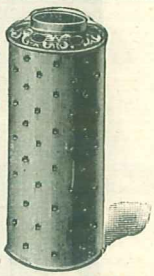
An immense proportion of heat made by the fuel burned passes out of the chimney instead of heating our rooms. "Hotter on top of the chimney than down by the stove;" yes, a good deal. The Acme Radiator is a device affixed to a stove pipe or furnace pipe to keep the heat from going up the chimney. **It does it. Your coal bills are nearly twice as large as they would be if you used this waste heat. Don't waste it; stop it before it reaches the chimney with an Acme Radiator.** It stops the heat on its way to the chimney and makes it do double duty. You can place an **Acme Radiator** on the stove pipe in the same room with the stove. It will actually save from one-quarter to one-half the fuel. There is no guesswork in this statement. Actual tests have proved it time and time again. One ton of coal or one cord of wood will produce nearly as much heat with the **Acme Radiator** as two tons of coal or two cords of wood without it. You can place it in an upstairs room on a pipe running through from below, and it will heat that room without the expenditure of a single extra cent for fuel. It simply uses the heat that is escaping. It is a stove that throws off heat without requiring any fuel or attention at all. No dust in the room and no ashes to carry out. No gas escapes from them and they cause no obstruction at all to the draft. They can be as easily cleaned and repaired as a stove pipe. **An Acme Radiator really costs nothing.** It pays for itself in saved fuel in a very short time.



Round Pipe Style.

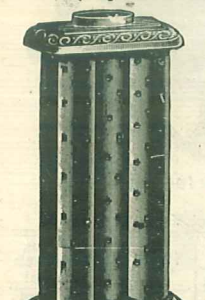
To meet the demand for a cheaper radiator, this style is added. It is smaller but very efficient either on the back of a stove or to heat small upper rooms. **Cannot be used with soft coal.**

No. 22P432 For 6-inch stove pipe. Made of Woods' refined iron. Diameter, 10 inches; height, 28 inches. Weight, crated, 24 pounds.
Price, each.....**$2.05**



No. 22P432

Square Style.



No. 22P430

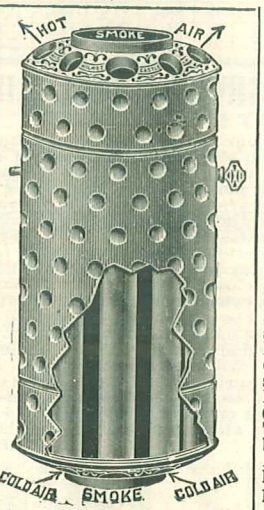
This style is only adapted for floors above the stove. They are very handsome in design, and are bought by many who would not otherwise run a stove pipe through their house.

Cannot be used with soft coal.

No. 22P430 For 6-inch stove pipe. Body made of Woods' refined iron. Cast iron top and base. Size of base, 17¼x13¾ inches; height, with legs, 37 inches. Weight, crated, 60 pounds.
Price, each.....**$4.40**

No. 22P431 Same as above, except the body is made of Woods' patent planished iron.
Price, each.....**$5.05**

This new style round Acme Radiator can be placed on a stove pipe in the same room with a stove, or it can be placed in an upstairs room on a stove pipe by running through from any kind of a stove below and will heat the upper room without the expenditure of a single extra cent for fuel. It simply uses the heat that is escaping. It is an extra bedroom stove that throws off heat without requiring any fuel or attention whatever. It creates no dust and there are no ashes to carry out from it. It can be used for either soft coal or hard coal and has a pipe damper in it, so that you can check your stove when it is used in the same room with the stove. When used in the same room with the stove, the feet for the radiator are not required, but when you attach it to the stove pipe in the upper room it has a set of feet to support it at the floor. It is furnished in plain smooth steel or in American patent planished iron, sometimes called American Russia iron at a **slight advance in price.** Weight, crated, 30 pounds.



No. 22P437 For 6-inch stove pipe, made of smooth cold rolled steel. Diameter, 12 inches. Height, with feet, 30½ inches. Price, each.....**$2.85**

No. 22P438 For 6-inch stove pipe, made of American patent planished iron. Diameter, 12 inches. Height, with feet, 30½ inches. Price, each.....**$3.45**

The Original Round Style.

HARD OR SOFT COAL.

This style has been successfully sold for many years. They are adapted either for the back of stove or an upper room or hall. Furnished with inner tubes for hard coal and without inner tubes for soft coal, for 6-inch stove pipe. Made from Woods' refined iron (sheet steel), with cast iron ends. They are polished ready to set up, before they leave the factory. Diameter, 12½ inches; height, with legs, 38 inches. Weight, crated, 50 pounds.

No. 22P433 For soft coal..**$4.10**
No. 22P434 For hard coal or wood.....**4.20**

No. 22P435 and No. 22P436 are the same as above, except made of Woods' patent planished iron.

No. 22P435 For hard coal or wood.....**$4.80**
No. 22P436 For soft coal.. **4.70**

22P433 to 22P436

ACME RADIATORS SAVE FUEL.

Acme Radiators Are Easily Kept Clean

OIL HEATING STOVES.

OIL HEATING STOVES are a great convenience for heating rooms where there is no chimney. They are perfectly safe, no more danger than with an ordinary lamp. If the wick needs trimming, don't cut it, simply rub the crust off with a cloth or brush. **Use only the best grade of kerosene or coal oil.** Don't spill any oil on the tank when filling, it might cause an odor. **Our wick raising device** is so constructed that it grips the wick on both sides and raises it evenly, and it is impossible for it to bind. Anyone can put in a new wick in a minute. This is a very important feature in an oil stove. Our smokeless attachment is simple and perfect. It is set so you cannot turn the wick up too high and make it smoke.
GUARANTEE. All our Oil Heaters are carefully inspected before shipment and are warranted to do all we claim.

Real Heat Makers.

The entire stove is made of sheet steel. The drum tilts back for lighting. The burner is made of brass, the tanks of double coated steel and have outside place for filling so the tank does not require removing. Our new wick raising device raises the wick evenly and does not get out of order. **They are fine in appearance and as good as they look.**

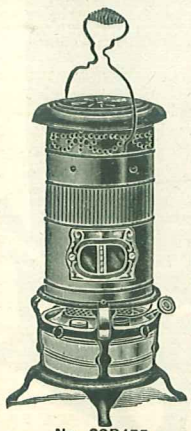
This illustration shows how the Universal and Ever Ready tilt back for lighting.

No. 22P439

Universal Oil Heater.

White metal parts are double coated on steel and highly polished.

No. 22P439 Steel tank holds 6 quarts. Burns 10 hours with one filling. Height, to top of bail, 29 inches. Wick circumference, 9 inches. Mica lighted perforations all around. Weight, 10 pounds. Price.....**$2.50**



No. 22P455

Superb Oil Heater.

Great heat at small expense. We guarantee more heat from the amount of oil consumed than can be derived from any other heater made.

No. 22P455 Steel tank holds 4 quarts. Has registering oil indicator. Burns 10 hours with one filling. Height, to top of bail, 31 inches; wick circumference, 11 inches; diameter of drum, 8 inches. Weight, 13 pounds.
Price, each.....**$2.75**

Ever Ready Oil Heater.

All bright parts shown are extra nickeled on steel plate and highly polished.

No. 22P440 Steel tank holds 6 quarts. Burns 10 hours with one filling. Height, to top of bail, 29 inches; wick circumference, 9 inches. Mica lighted. Weight, 12 lbs. Price..**$3.55**

The handsomest, latest style, most expensively built bailed oil heater on the market. Price, each.....**9c**

No. 22P441 Extra Wicks for any of the above heaters.

No. 22P440

OIL COOKING STOVES.

Our 33-Cent Lamp Stove.

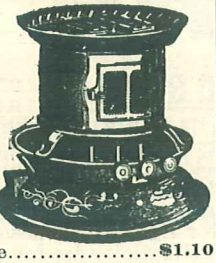
No. 22P442 One-Burner Lamp Stove. Weight, 3½ pounds. Price.....33c
No. 22P443 Two-Burner Lamp Stove. Weight, 5½ pounds. Price.....66c
No. 22P444 Three-Burner Lamp Stove. Weight, 8½ pounds. Price.....99c
No. 22P445 Wicks for above stoves, 4 inches wide. Price.....3c

Cash with order prices.

Ovens cannot be used on these small stoves.

Reliance Oil Stoves.

Ovens cannot be used on these small stoves.



The Reliance is a well made stove in every particular, and is the cheapest well made stove on the market.

No. 22P446 No. 102¼, Single. Has two burners, 3½ inches wide. Weight, 6 pounds. Price.....60c

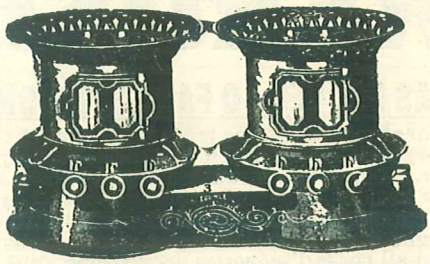
No. 22P447 No. 102½, Single. Has two 4-inch burners. Weight, 8 pounds. Price.....85c

No. 22P448 No. 103, Single. Has three 4-inch burners. Weight, 9 pounds. Price.....$1.10

Cash with order prices.

Double Reliance.

Ovens cannot be used on these small stoves.



No. 22P449 No. 102¼, Double. Has four burners, 3½ inches wide. Weight, crated, 18 pounds. Price, each.....$1.22

No. 22P450 No. 102½, Double. Has four burners, 4 inches wide. Weight, crated, 22 pounds. Price, each.....$1.68

No. 22P451 No. 103, Double. Has six burners, 4 inches wide. Weight, crated, 25 pounds. Price, each.....$2.12

No. 22P452 3-inch wicks. Price, each.....2c
No. 22P453 4-inch wicks. Price, each.....3c
No. 22P454 3½-inch wicks. Price, each.....3c

Cash with order prices.

WE PRESENT BELOW OUR COMPLETE LINE OF

CABINET FRAME WICKLESS OIL STOVES

IMPROVED FOR 1904.

The phenomenal sales of these stoves during 1903 is easily explained, as they are the simplest, most easily operated and best oil cooking stoves ever made. Oil Cooking stoves are now recognized as a household necessity, and the handsome appearance and easy handling by anyone, makes the Acme the ideal in oil stove construction.

DESCRIPTION OF OUR CELEBRATED ACME WICKLESS BLUE FLAME OIL STOVE.

This stove is strongly made and handsomely finished.

FRAME made of extra quality sheet and band steel with middle brace. They have double oil reservoirs; stove keeps on burning while you take upper reservoir away to refill. If these stoves are set anywhere near level, the burner cannot be flooded, because the oil cannot rise any higher than the level in the lower reservoir. The flame will, therefore, always remain the same height, no matter how wide open you have the supply valve.

CLEANLINESS. They are free from odor or smoke, which is due to perfect combustion. They do not become greasy like ordinary oil stoves. No dirty wick to trim and replace.

SIMPLICITY. They are free from any complicated mechanism whatever. Every part is free and exposed and cannot get out of order.

YOU LIGHT THE STOVE exactly as you would light a lamp, and when combustion is started the flame becomes a blue flame of perfect combustion.

PERFECT OPERATION. Every part is made by special machinery, and is absolutely true, which makes the stove most accurate in operation. The perforated burner tubes are made of seamless drawn tubing, which makes every burner perfect.

THE STOVE is so simple that really no directions are required. We, however, attach a card of simple instructions to each stove.

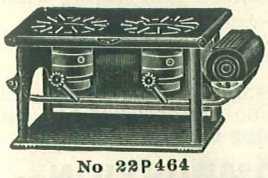
OVENS. We make special ovens for use on these stoves, and these ovens are the most perfect made and warranted to bake satisfactorily. See catalogue No. 22P458 for sizes and prices on ovens.

$3.80 Buys Our High Grade Acme Wickless Blue Flame Kerosene Oil Stove.

THIS STOVE WILL BURN KEROSENE. With kerosene it has the great advantage that it is a wickless stove. **No wick is required,** and we believe that we stand in no fear of contradiction when we say that it is the only successful blue flame wickless stove made. **It is easily and quickly lighted, has powerful burners and is durable, convenient and most economical.**

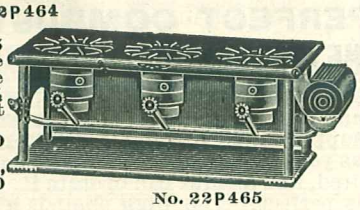
See page 2 for our liberal $1.00 to $5.00 C. O. D., subject to examination offer.

PRICES OF OUR LOW FRAME ACME WICKLESS BLUE FLAME CABINET OIL STOVE.



No. 22P464 No. 2L., two-burner. Size of top, 22⅛x15½ inches; height, 13½ inches. Price.....$3.80 **Weight, crated, 31 pounds.**

No 22P464



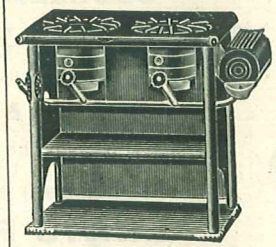
No. 22P465 No. 3L, three burner. Size of top, 33x15½ inches; height 13½ inches. Price, $5.10 **Weight, crated, 40 pounds.**

No. 22P465

REMEMBER that the steel burner shells on all of our ACME WICKLESS STOVES give the largest and hottest blue flame of any oil stove made.

GUARANTEE We guarantee the Acme Wickless stoves to give satisfaction if operated according to the simple printed instructions which accompany each stove. If it fails to do this, you can return it to us at our expense, and your money will be cheerfully refunded.

They are absolutely safe. Cannot be flooded. Set them anywhere near level and the flat base will keep it so. The bowls cannot be flooded, because the oil cannot rise higher than the oil level in lower reservoir. Always a blue flame. Whether you open valve too wide or remove it altogether, the flame will come to the right height and no further; you can reduce the flame any time by partially closing the valve. Intense heat is produced by the perfect combustion given by the blue flame. Tanks hold 2½ quarts of kerosene and will run one burner 15 hours, or three burners 5 hours.

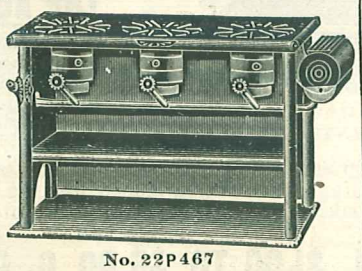


PRICES OF OUR HIGH FRAME ACME WICKLESS BLUE FLAME CABINET OIL STOVE.

No. 22P466 High Stove, No. 2H. Two burners. Size of top, 22⅛x15½ inches; height, 24 inches. Price.....$4.75 **Weight, crated, 39 pounds.**

No. 22P466

No. 22P467 High Stove, No. 3H. Three burners. Size of top, 33x15½ inches; height, 24 inches. Price.$5.65 **Weight, crated, 49 pounds.**



No. 22P467

Below we show our Acme Wickless with step attachment. This is a great convenience, as the step can be used for heating a wash boiler, or for baking with our No. 22P472 oven without interfering with the use of top burners for cooking purposes.

No. 22P468 Step Stove, No. 2S. Two burners on top and one burner on step. Size of top 22⅛x15½ inches; size of step, 12x15½ inches; height to top of stove, 24 inches **Weight, crated, 56 pounds.**

No. 22P468

Price.....$7.45

See Catalogue No. 22P472 for price of our special drop door ovens.

No. 22P470 Asbestos Lighting Rings for wickless blue flame stoves. Price.....6c

No. 22P469 Step Stove, No. 3S. Three burners on top and one burner on step. Size of top, 33x15½ inches; size of step, 12x15½ inches; height to top of stove, 24 inches. **Weight crated, 66 pounds.**

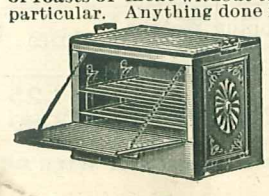
Price.....$8.60

See Catalogue No. 22P472 for price of our special drop door ovens.

No. 22P470 Asbestos Lighting Rings for wickless blue flame stoves. Price.....6c

Remember that the steel burner shells on all of our Acme Wickless Stoves give the largest and hottest blue flame of any oil stove made.

GASOLINE AND OIL STOVE OVENS. We have spared no trouble or expense to produce beautiful and perfect ovens. They are larger than any other ovens on the market, lots of room inside, wide space between grates. Will do the largest loaves of bread or roasts of meat without touching upper grate. They are full flued, tin lined, ventilated perfectly, air chamber in door, tastily designed—first class in every particular. Anything done in them comes out sweet, clean and wholesome. The heat is evenly distributed, baking the tops of articles as thoroughly as the bottom without change of position. All have decorated steel tops.



Our Drop Door Steel Oven at $1.49.

We show in this illustration a special oven which we have made particularly for our Acme Wickless and Gasoline Stoves. No better oven is on the market; in fact, we consider it the best oven in every respect that is manufactured. Our oven is a drop door steel oven, double cased, full flued, full tin lined, exactly as shown in illustration. $1.49

No. 22P472 Size, 13¾x21x19½ inches. Weight, crated, 17 pounds. Price..... 1.19
No. 22P473 Size, 13¾x14¼x19½ inches. Weight, crated, 14 pounds. Price .....

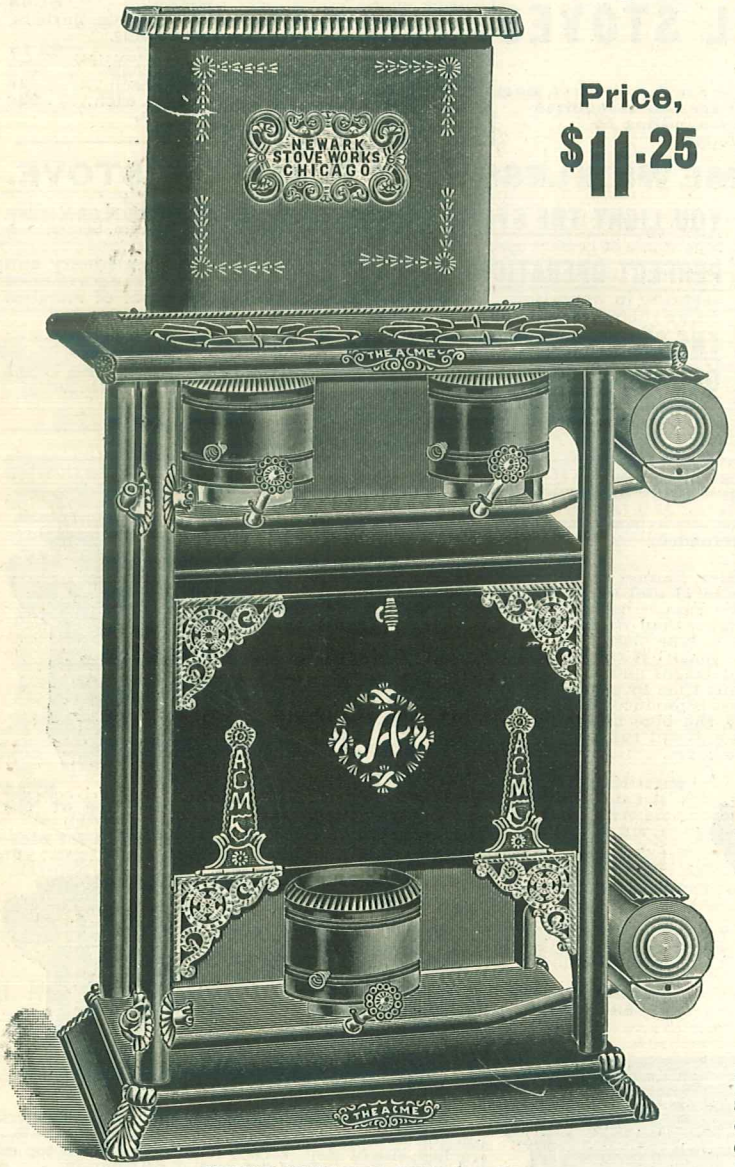
These ovens will not fit on the Reliance oil stoves.

KEROSENE OIL FOR FUEL

HAS PROVEN SO FAR SUPERIOR TO GASOLINE and all other fuels during the recent coal famine, that its future for cooking purposes is established and rooted as firmly as the Rock of Gibraltar. Discovery, invention and skill have developed simplicity and perfection in vaporizing kerosene oil, producing a perfect gas flame without odor, without wicks, without any smell beyond the slight flavor of artificial gas, such as is used for lighting purposes, and all these discoveries, inventions, skill and simplicity are found in our now world celebrated **Acme Wickless Blue Flame Cooking Stove.**

This death blow to the enormous sales of gasoline vapor stoves, having taken the Gasoline Stove Trust so much by surprise and decreased their total sales to such an extent, they have advanced their prices beyond all legitimate profit, hoping to recover in profit what they have lost and are losing in sales, putting the gasoline stoves beyond the reach of the masses, thus contributing still greater success to the people's fuel, kerosene, and to the people's stove, the **Acme Wickless Blue Flame.**

Prices of gasoline stoves are so high, we have discontinued their sale. Gasoline is so volatile and dangerous that more fires are caused by that fuel than any other; even to the extent of being excluded by insurance companies from business buildings and only admitted to residences by special permit inserted in fire insurance policies.



Price, $11.25

FULLY COVERED BY PATENTS.

AGAIN WE LEAD ALL COMPETITION IN THE STOVE BUSINESS.

WHILE OUR ACME Wickless Blue Flame Cooking Stoves shown on the next page, are now the standard of America, we are ever improving, advancing and adding success to success; giving our customers the newest, latest improvements in cooking apparatus and now presenting to them the first

BLUE FLAME WICKLESS KEROSENE RANGE

known. Manufacturers of the various cheap oil stoves stand aghast in astonishment at its originality, convenience, compactness and beauty. The gasoline stove trust see the end of their monopoly of vapor stoves. The rapid strides of kerosene, the people's fuel, into their field, has dismayed them and they are even now trying to sell a few so called modern constructions to vaporize kerosene for cooking purposes, but when met with this

OUR ACME CABINET BLUE FLAME WICKLESS RANGE

will bow to the inevitable and step aside from the path of progress where we are blazing the way and no longer be able to block the advancement of our success.

...ACME...

CABINET KEROSENE RANGE

ODORLESS, WICKLESS BLUE FLAME.

SET IT LEVEL or anywhere near level and the burner bowls cannot be flooded as the oil cannot rise higher than the oil level in the lower section of oil reservoir.

ALWAYS A BLUE FLAME

whether you open the valve too wide or remove it altogether, the flame will come to the right height and no further; but you can reduce the flame any time by partially closing the valve.

ALWAYS PERFECT COMBUSTION.

THE ACME CABINET KEROSENE RANGE is made of sheet steel, black japanned and decorated. All corners and edges are rounded and finished so you can pass your hand over any part without touching a sharp edge or corner. The supply tanks lift out for filling. You light each burner the same as you would a lamp. This range is so simple no directions are required, and a child can operate it. The oven is lined and its baking is perfect. The high shelf is a hot air flue carrying off the excess heat from the oven top and keeping the temperature of the upper fuel bowls to the point of perfect combustion; furnishing a warming shelf that will keep things warm when placed upon it. The oven door drops on a line with the oven bottom, making a smooth shelf for drawing out the baking pans. Operation guaranteed.

SEE PAGE 2 FOR OUR LIBERAL $1.00 TO $5.00 C. O. D. SUBJECT TO EXAMINATION OFFER.

PRICES OF ACME WICKLESS KEROSENE CABINET RANGE:

Catalogue No.	Range No.	Main Top, inches	Height to Main Top, inches	Oven Size, inches	Burners on Top	Burner Under Oven	Shipping Weight, pounds	Price
22P460	2C	26½x17	36	18½x11½x11½	2	1	86	**$11.25**
22P461	3C	37½x17	36	18½x11½x11½	3	1	100	**13.80**

SATISFACTION GUARANTEED OR THE RANGE CAN BE RETURNED AT ANY TIME WITHIN 30 DAYS AND YOUR MONEY WILL BE REFUNDED TOGETHER WITH ALL FREIGHT YOU HAVE PAID.

GAS HEATING STOVES

GAS HEATERS FROM 75 CENTS TO $5.40.

FOR EITHER NATURAL GAS OR ARTIFICIAL GAS.

EACH AND EVERY ONE IS GUARANTEED to be perfect in operation and workmanship or your money will be refunded. We use only the highest grade atmospheric burner and the highest class material in the construction of each and every stove. We challenge the world with this line of gas heaters, whether you use them for natural gas or for artifical gas. In ordering please be sure and state which kind of gas you burn, that we may send you a stove drilled properly for your gas.

In offering our customers this line of Gas Heaters we have selected the best and most efficient designs, improvements and economical attachments.

World's Wonder Ferno Odorless Gas Heater.

AT 75 CENTS this wonderful and powerful heating stove can be attached to any gas fixture and will heat a room 10x12 or a 12x15 foot room if reasonably free from northwest exposure with close fitting windows. In fact any ordinary bedroom can be made comfortable with it. Remove your gaslight burner and it screws right on in its place. It **fits any and all gas fixtures.** If not what we promise or you expect, return it and get your money back.

No. 22P475 Ferno Odorless Gas Heater.
Price.....75c

A UNIQUE, COMPACT, AND ORNAMENTAL GAS FURNACE FOR HEATING AND LIGHT COOKING.

Needs no skill in adjusting or lighting. Will heat an ordinary bedroom in seven minutes at a cost of ¼ of a cent per hour.

DIRECTIONS.—In adjusting the heater for use, unscrew the pillar from the gas fixture and screw the burner on to the fixture itself. Turn on gas, as in ordinary lighting. Apply match to the under or perforated side and turn the light down until flame becomes blue.

WHERE IT CAN BE USED. An absolute necessity in the chilly days of early fall, and useful late in spring, when with a fire it is too hot and without too cold; traveling men use it instead of paying fifty cents for a fire in their room; every home has a cold room, every store a cold corner; **the Ferno warms them;** invaluable in nursery to bathe children under; used in show windows, prevents frosting and attracts attention; good to heat lunch pail on in factory, office or shop; useful in sick room to heat food at night; feels like an open fire in bath room or to dress by. Remember it is as easily put on as a lamp chimney and much more secure—try one; you need it somewhere; indispensable for gentlemen shaving—heats room and water at the same time; it is the only stove that does not require a rubber hose and connection; just the thing for unheated city house hall bed rooms; makes the dining room warm for breakfast on cold days.

THIS ELEGANT, BUT PLAIN LITTLE ROUND HEATER AT $1.50 and upwards, burns an illuminating flame and makes a splendid little temporary heater for a large room or a permanent heater for a small room. The top and base are made of the best stove plate castings. The drum or body is made of sheet steel and the top ornament is nickel. Fitted with nozzle for rubber tube connection to any ordinary gaslight fixture. **For prices on flexible gas stove tubing, see No. 22P505, page 50.**

No. 22P477 Height, 20 inches from floor to top of ornament; diameter of drum, 6½ inches; shipping weight, 13 pounds.
Price.....$1.50

No. 22P478 Height, 27¾ inches from floor to top of ornament; diameter of drum, 8½ inches; shipping weight, 20 pounds.
Price.....$2.25

Do not fail to state whether you use natural or manufactured gas.

THIS LARGE BEAUTIFUL ROUND GAS HEATER AT $4.87 gives you a powerful heater for either natural or artificial gas, burns a blue flame, has a handsomely nickeled front as shown, while the mica opening shows the beautiful blue flame fire in the asbestos back behind it. It has a 4-inch pipe collar for flue connection. The urn on top is nickeled, the foot rail is nickeled and the valve is nickeled. This splendid stove cannot be surpassed by any round heater on the market.

Fitted for either Rubber Tube or Iron Pipe Connection, as Desired.

For prices on flexible gas stove tubing, see No. 22P505, page 50.

No. 22P480 Height from floor to top of ornament, 30 inches. Diameter of drum, 8½ inches. Shipping weight, 32 pounds.
Price.....$4.87

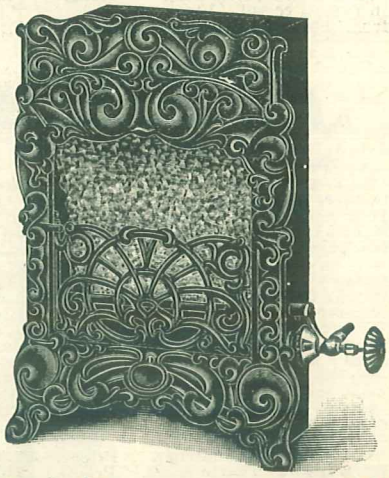
No. 22P481 Height from floor to top of ornament, 39 inches. Diameter of drum, 10½ inches. Shipping weight, 45 pounds.
Price.....$6.30

Nos. 22P480 and 22P481 are furnished with blue flame atmospheric burners and asbestos flame plate at the back.

Do not fail to state whether you use natural or manufactured gas.

Open Fire Place Gas Stoves.

IN BRINGING OUT THIS LINE of open fire place gas stoves we have not spared any expense to make them **THE BEST IN THE WORLD.** They are all supplied with atmospheric blue flame burners, asbestos flame plate in the back and a 4-inch pipe collar for flue connections on the rear. The front is beautifully modeled stove plate casting, while the sides and back are made of wrought steel. **This style of stove needs no recommendation as it is too well known and popular.**



WE GUARANTEE THEM TO PLEASE YOU IN EVERY PARTICULAR, OR YOUR MONEY WILL BE REFUNDED.

They are made in three sizes to heat from the smallest to the largest room in your home. Fitted for either rubber tube or iron pipe connection as desired. **For prices on flexible gas stove tubing, see No. 22Y505, page 50.**

No. 22P485 Height, from floor to top of cast front, 21 inches; width, cast front, 15 inches; depth, 9 inches. Shipping weight, 25 pounds.
Price.....$2.70

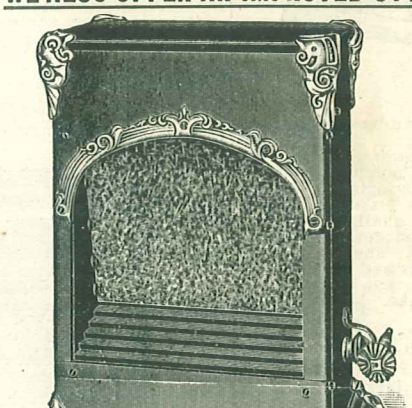
No. 22P486 Height, from floor to top of cast front, 23 inches; width, cast front, 16 inches; depth, 10¼ inches. Shipping weight, 28 pounds. Price.....$3.38

No. 22P487 Height, from floor to top of cast front, 26½ inches; width, cast front, 17½ inches; depth, 12 inches. Shipping weight, 35 pounds. Price, $4.05

No. 22P488 Height, from floor to top of cast front, 29 inches; width, cast front, 18½ inches; depth, 13 inches. Shipping weight, 45 pounds. Price...$4.73

Do not fail to state whether you use natural or manufactured gas.

WE ALSO OFFER AN IMPROVED STYLE of open front fire place gas heaters, made of all sheet steel, with the same blue flame atmospheric burners, the same mineral fiber asbestos flame plate and the same pipe connection in the back. The corners are nickel plated castings and the arch over opening is nickel casting. This very handsome pattern we offer at $5.40, in one size only. Its superior style is its attraction, and the extra wide opening of 23½ inches makes it adapted to the largest room in any residence. Fitted for either rubber tube or iron pipe connection, as desired. **See No. 22P505 for prices on flexible gas stove tubing.** We cannot recommend this pattern too highly, and when you order one, if it does not prove entirely satisfactory to you in every way, you can return it to us within thirty days, and your money will be refunded, together with all the freight you have paid.



No. 22P490 Height, 23 inches; width, 19½ inches; depth, 13½ inches. Shipping weight, 25 pounds.
Price.....$5.40

Do not fail to state whether you use natural or manufactured gas.

EACH STOVE GUARANTEED and EVERY PLATE WARRANTED.

Tested and Well Satisfied.

Sears, Roebuck & Co., Chicago, Ill. Geneva, N. Y.

Dear Sirs: I have used the gas heating stove one year and am well satisfied with it. The gas range arrived in good order, has been well tested, and will, I believe, be all you said it to be. It is just as good a stove as is sold by our local dealers for more money. I think I saved at least $5.00. I also ordered a sewing machine from you three months ago which has proved perfectly satisfactory. Yours truly, NELS NELSON.

Has Not Seen the Stove He Would Exchange Ours For.

Sears, Roebuck & Co., Chicago, Ill. Goshen, Ind.

Dear Sirs: Am pleased to say that the gas heating stove is the most satisfactory one I have ever had to work with. Have used it over a year, and cleaned it only once, and find it works as well today as at first. I have not yet seen the stove I would have in exchange for it. The price is such, also, that I have saved at least five or six dollars over freight expenses.
Yours respectfully, MRS. H. W. BROCKMANN.

Compare Favorably With Stoves at Much Higher Prices.

Sears, Roebuck & Co., Chicago, Ill. Dallas, Texas.

Gentlemen: The gas heating stove received from you some fifteen months ago arrived in perfect order and was entirely satisfactory and just as you recommended it to be. I feel safe in saying that I saved $10.00 by buying this stove from you. The stove compares favorably with others priced $10.00 to $15.00 higher. With best wishes. Yours most truly, SAMUEL JONES.

GAS COOKING STOVES.

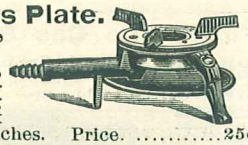
GAS HOT PLATES FROM 25c to $2.40. | GAS RANGES ON NEXT PAGE, $11.50 to $21.30. | Gas Cookers from $4.50 to $6.60. Gas Rangettes from $9.00 to $11.40.

IN OFFERING THIS SPLENDID LINE OF GAS COOKING STOVES AND RANGETTES

AT SUCH LOW PRICES, we are endeavoring to give our gas consuming customers the benefit of the cost of material and labor with but our one small percentage of profit added. With gas hot plates at from 25 cents to $2.40, gas cookers with ovens from $4.50 to $6.60, and the little ranges or gas rangettes from $9.00 to $11.40, you will find the assortment second to none in the world.

ON THE NEXT PAGE IS OUR LINE OF THE WORLD'S BEST GAS RANGES.

Nursery Gas Plate.



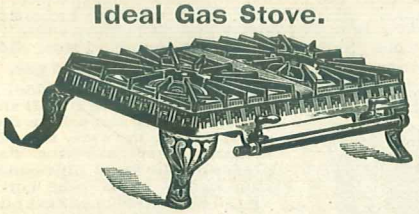
No. 22P495 Single Burner Gas Plate. Suitable for nursery use, warming water for shaving or cooking anything in a small vessel. Black iron. Size, 6¼x6½x3¼ inches. Price.....25c

I. X. L. Gas Stove.

I. X. L. Gas Hot Plate with one, two or three burners can be placed on a table or the top of your cooking stove and connected with the gas light fixture by the rubber tube quoted below as No. 22P505. It will cook over each burner just as well as over the burner on the highest priced gas range. The one burner measures 9x9 inches and weighs 6 pounds; the two-burner measurers 9x19 inches and weighs 11 pounds and the three-burner measures 9x28½ inches and weighs 16 pounds. It is furnished either plain black or nickel plated as desired. A high grade stove. Material and workmanship the best. Will last a lifetime. The burners give a hot flame with two rings of jets, which are directed so as to have the most effect on the cooking utensil above.

			Black finish	Nickel plated
No. 22P496	One burner.	Price..	$0.55	$0.65
No. 22P497	Two burners.	Price.	1.05	1.40
No. 22P498	Three burners.	Price..	1.60	2.00

Ideal Gas Stove.



The Ideal Gas Hot Plate is a handsomer pattern than those shown above. It is made with one, two or three burners as desired. The one burner measures 10x10 inches and weighs 6½ pounds; the two-burner measurers 10x21 inches and weighs 11¾ pounds and the three-burner measures 10x31 inches and weighs 17¼ pounds. Made of best quality gray iron. One of the best stoves on the market. Furnished complete as shown in illustration. The top surface is large and so arranged that pots and pans can be slided over it in any direction. The burner has a loose cap and gives two rings of flame.

			Black finish	Nickel plated
No. 22P500	One burner.	Price..	$0.80	$0.95
No. 22P501	Two burners.	Price..	1.40	1.65
No. 22P502	Three burners.	Price..	2.15	2.40

Gas Stove Tubing.

No. 22P505 Flexible Patent End Gas Stove Tubing. Inner tubing made of pure rubber, outside covering is made of braided mohair; will not crack or break. Comes in 4, 5, 6, 8 and 10-foot pieces.
Price, per foot.....3½c

Saved About Half of the Price.

Bradford, Pa.

Sears, Roebuck & Co., Chicago, Ill.

Gentlemen: Some time ago I ordered a gas stove and got it in good order, and am pleased with it. Saved about half on the price. I could not get an inferior stove for twice as much the price in stores here and near by. I always will be glad to order from you in the future. Yours truly,

THOMAS FISHER.

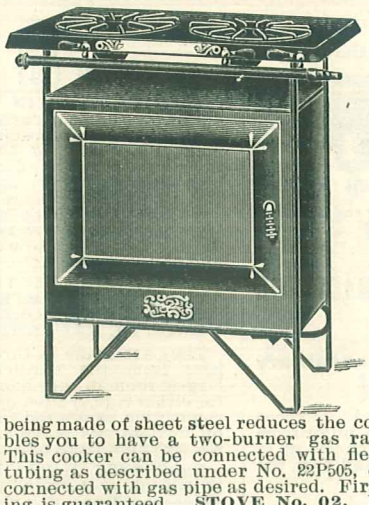
No Fault to Find.

Youngstown, O.

Sears, Roebuck & Co., Chicago, Ill.

Dear Sirs: The gas stove I purchased from you was received in good condition and is in every way just as you represented it to be. It is a beauty, a grand baker, and takes but little fuel. I have had it almost one year and have no fault to find with it. I think it is the grandest and best stove I ever saw. I could not have purchased a stove like it here for less than double the price. I am well pleased with it. I am, Yours respectfully,

MRS. MARY SMITH.

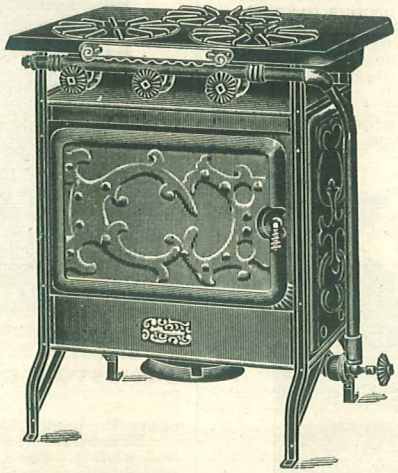


$4.50 Gas Cooker.

No. 22P507 With 2 Regular Cooker Burners and Burner under oven. The oven in this gas cooker will do as fine work as the most expensive gas range oven, as it is built on practical lines but being made of sheet steel reduces the cost and enables you to have a two-burner gas range at $4.50. This cooker can be connected with flexible rubber tubing as described under No. 22P505, or it can be connected with gas pipe as desired. First class baking is guaranteed. **STOVE No. 02.** Height, 27½ inches. Top, 24x16½ inches. Oven, 16 inches wide, 12 inches high and 12 inches deep. Oven is a quick and splendid baker. Connect with rubber tubing or gas pipe as desired. Weight, crated 49 pounds. Rubber tubing extra, see No. 22P505.
No. 22P507 Price, as shown.....$4.50

$5.40 to $6.60 Gas Cookers.

Regular Range Standard Star Burners, same as used in the highest priced Gas Ranges. The ovens are made with double flues and galvanized tops. This larger gas cooker possesses all the first class features of the gas ranges and will do the work done by the best gas range ever produced. It is made with two burners, three burners or four burners on top as desired and one burner under the oven. The main top and the top burners are exactly the same—large powerful burners as those used on our world's best Gas ranges. Send us your order and if you are not satisfied you can return the cooker to us at any time within thirty days and your money will be refunded together with any freight you may have paid.



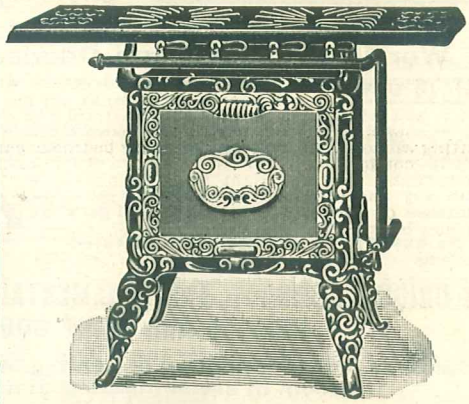
STOVE No. 2. Height, 30 inches. Top, 24½ x 21½ inches. Oven, 18 inches wide, 12 inches high and 12 inches deep. With two burners on top and one burner under oven. Weight, crated 60 pounds.
No. 22P510 Price.....$5.40

STOVE No. 3. As shown in illustration. Height, 30 inches. Top, 24½ x 21½ inches. Oven, 18 inches wide, 12 inches high and 12 inches deep. With three burners on top and one burner under oven. Weight, crated 76 pounds.
No. 22P511 Price.....$6.00

STOVE No. 4. Height, 30 inches. Top, 24½ x 21½ inches. Oven, 18 inches wide, 12 inches high and 12 inches deep. With four burners on top and one burner under oven. Weight, crated 83 lbs.
No. 22P512 Price.....$6.60

Gas Rangettes.

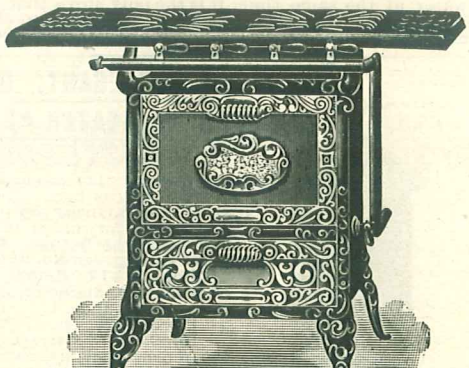
For either natural gas or manufactured gas as required. With four burners on top and two line burner under oven. In offering this gas range at $9.00 and $9.60, according to the kind of gas used, we have met a demand for a lower priced, but high class small gas range which has all the good qualities of any gas range made with the defects of none. These low prices are the result of manufacturing large quantities giving you the benefit of the cost of the material and labor with but our one small percentage of profit added. Try one and your neighbors will want one like it. If not perfectly satisfactory in every respect you can return it to us any time within 30 days and your money will be refunded together with the freight you have paid.



STOVE No. 16. **Height from floor to main top, 31 inches. Top, 23x23 inches, with two side shelves 6 inches wide.** Oven 16x16 inches and 14½ inches high. Body and oven made of cold rolled steel plate. Has nickeled oven door frame, panel and handle, nickeled cocks, etc. Furnished with closed top for natural gas, and open grates (as shown) for artificial gas. Weight, crated 130 pounds.

No. 22P515 For manufactured gas. Price..$9.00
No. 22P516 For natural gas. Price..... 9.60

Our Elegant Low Broiler Rangette.



AT $10.80 AND $11.40. **For either natural or manufactured gas as ordered. With four burners on top and two line burner for oven and broiler.** In offering this little range or rangette, with a low broiler we have enabled our customers to buy a modest priced, but handsome small range without being deprived of a broiling oven. The baking oven is 16x16x11 inches and the broiling oven is 16x16x5 inches. This gives ample room for baking and a splendid broiling oven also. Each and every one of these rangettes have our binding guarantee the same as the big gas ranges on the next page. They have all the advantage of the full size ranges excepting in size. See page 2 for our C. O. D. subject to examination offer. If you order one of these rangettes and do not feel perfectly satisfied you can return it any time within thirty days and your money will be refunded together with any freight you may have paid.

STOVE No. 160. **Height from floor to main top, 31 inches. Top 23x23 with two side shelves 6 inches wide.** Oven, 16x16 inches and 11 inches high. Broiler, 16x16 inches and 5 inches high. Body and oven made of cold rolled steel plate. Has nickeled oven door frame, panel and handle, nickeled cocks and front supply pipe. Furnished with closed top for natural gas and open grates (as shown) for artificial gas. Weight, crated 135 pounds.

No. 22P517 For manufactured gas. Price..$10.80
No. 22P518 For natural gas. Price..... 11.40

SEE NEXT PAGE FOR THE WORLD'S FINEST GAS RANGES.

THE WORLD'S BEST GAS RANGES AT $11.50 TO $21.30

Furnished for either Artificial or Natural Gas and for any Pressure desired.

THE ACME OF PERFECTION IN GAS SAVING GAS RANGES.

Only the best materials are used; the highest grade of polished steel, of beautiful color, not requiring blacking or Japan, the highest finish of smooth, strong stove plate castings, made in a factory noted for the quality of material used. **Every range is guaranteed to be perfect in operation and workmanship.** The illustrations do not do justice to these elegant goods; they must be seen to be appreciated. We court inspection and comparison with any gas ranges in the market. These ranges are built for economy in fuel. They can be set near an open window or door without being affected by the draft, as the sides are closed all around. Quality in construction is first with us, and the large quantities we produce enables us to sell them **at these unheard of prices, $11.50 to $21.30,** for the various sizes and styles described; it is the actual cost to us in large quantities with but our one small percentage of profit added.

YOUR GAS COMPANY WILL CONNECT IT FOR YOU

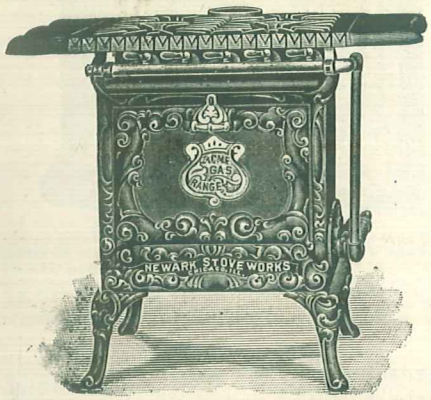
at the same small charge they always make when bought from them. Gas companies are always glad to connect our ranges, as they are desirous of selling their product of gas and not anxious to be dealers in gas stoves. They had to go into the gas stove business because the high prices asked by the stove and hardware dealers included so much profit the people did not buy them, thus restricting the consumption of gas, but our prices are so low and we sell so many ranges the gas companies are our friends, encouraging us to sell more and more gas ranges, connecting them for our customers for the same small fee they charge when they sell a gas range, **and recommending our ranges everywhere as the most economical, durable and efficient ranges to be found.**

The more ranges we sell the more gas they sell, and the consumer is the better pleased on account of the beautiful range at such a low price as $11.50 to $21.30, as described above.

SINGLE OVEN GAS RANGE.

WITH COUNTERBALANCED DROP OVEN DOOR.

AT $11.50 AND $12.98 we offer this our World's Wonder gas range at prices lower than the lowest, lower than any one can offer them, lower than any gas company cares to sell them, so low that gas companies are buying them from us and are proud to connect them for you at a small fee, and so low that it relieves them of the expense and trouble of trying to sell gas ranges, for we are selling them so fast they are kept busy increasing their facilities and capacity for supplying gas.



They are recommending our gas ranges for economy, good service and low prices. The range is excellence itself, and as handsome as it is good. The sizes of the ovens are 16x16¼x11 and 18x16¼x11 inches. Has three Standard Star burners, one triple capacity Giant burner with simmering burner in center and lighting separately. Four-line burner for oven, and oven lighter. The illustration shows it ready for manufactured gas. When ordered for natural gas, we furnish it with closed lids or griddle covers.

Do not fail to state the gas pressure of your gas company and whether you use manufactured gas or natural gas.

SEE PAGE 2 FOR OUR LIBERAL $1.00 TO $5.00 C. O. D. SUBJECT TO EXAMINATION OFFER.

Price List Single Oven Gas Range, with three Standard Star Burners, Giant Burner with small Simmering Burner and four-line oven burner.

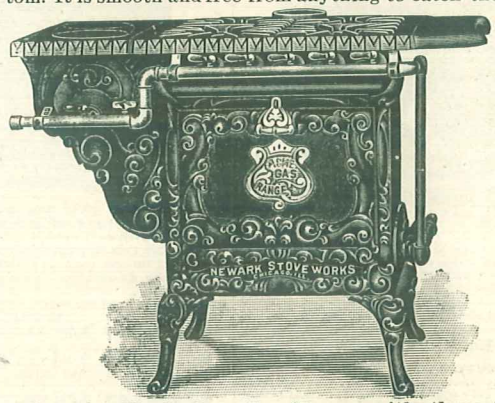
Catalogue No.	Stove No.	Size of Oven, inches	Height from Floor, inches	Shipping Weight, pounds	Price
22P520	416P	16x16¼x11	29¼	162	$11.50
22P521	418P	18x16¼x11	29¼	170	12.98

SINGLE OVEN GAS RANGE.

WITH WATER HEATER EXTENSION, GIVING SIX COOKING HOLES.

AT $16.50 AND $17.98 we offer this famous single oven and Water Heater Gas Range, with three Standard Star Burners and one triple capacity Giant Burner with one small simmering burner. These Standard Star Drilled Burners cannot be surpassed for durability and intense heat for cooking purposes excepting by our Giant burner. **Our patent four-line oven burner equally distributes the heat, being the only "Bake Even" Gas Range in use.**

THE "BAKE EVEN" OVENS are 16x16¼ x 11 inches high in the first size and 18x16¼x11 inches high in the large size. The oven sides and bottom are flush with the oven door opening, the oven door is counter balanced and drops or. a level with the oven bottom. It is smooth and free from anything to catch the pans when drawn from the oven. **The top oven plate** is double, forming a circulating flue for the heat, and is the best oven construction in use. **The scavenger pan** under the top burners catches all the grease and dirt; it is made of galvanized iron and easily removed. **When ordered for natural gas,** we furnish the range, with closed lids or griddle covers. **Gas cocks** are nickeled on brass.



Do not fail to state the gas pressure of your gas company and whether you use natural or manufactured gas.

SEE PAGE 2 FOR OUR LIBERAL $1.00 TO $5.00 C. O. D. SUBJECT TO EXAMINATION OFFER.

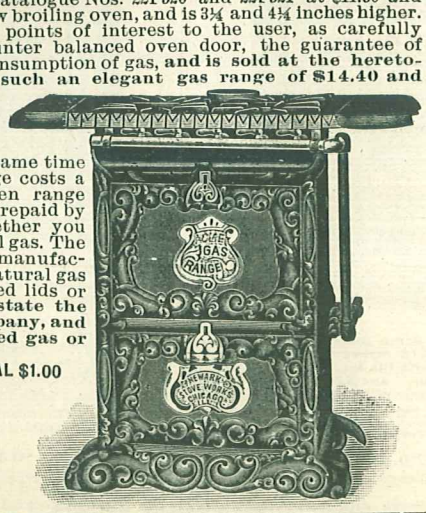
Price List Single Oven Gas Range, with three Standard Star Burners, Giant Burners with small Simmering Burner and four line oven burner, as shown in illustration.

Catalogue Number	Stove Number	Size of Oven, inches	Height from Floor	Shipping Weight	Price
22P526	416W	16x16¼x11	29¼ inches	170 pounds	$16.50
22P527	418W	18x16¼x11	29¼ inches	185 pounds	17.98

THESE RANGES ARE constructed of the best grade of polished steel of beautiful color. The sheet steel is lined with asbestos. The main top, main front and frame of oven doors are of the finest cast stove plate, made from the highest grades of pure pig iron, and must not be confused with the cheap mixtures of scrap iron used in so many other makes of gas ranges. The front supply pipe and cocks are nickeled.

GAS RANGE WITH LOW BROILING OVEN.

AT $14.40 AND $16.30 we offer this Drop Door Gas Range with low Broiler, in competition with the highest priced gas ranges in the world. They are gas savers and customer makers. This is the exact same range as Catalogue Nos. 22P520 and 22P521 at $11.50 and $12.98, with the addition of the low broiling oven, and is 3¼ and 4¼ inches higher. It has the exact same special points of interest to the user, as carefully described above, the same counter balanced oven door, the guarantee of efficiency and economy in the consumption of gas, **and is sold at the heretofore unheard of price for such an elegant gas range of $14.40 and $16.30,** according to size and attachments.



The four-line oven burner enables you to broil and bake with same gas doing both at the same time and expense for gas. This range costs a little more than the single oven range above but the difference is fully repaid by this saving. Always state whether you use manufactured gas or natural gas. The illustration shows it ready for manufactured gas. When ordered for natural gas we furnish this range with closed lids or griddle covers. **Do not fail to state the gas pressure of your gas company, and whether you use manufactured gas or natural gas.**

SEE PAGE 2 FOR OUR LIBERAL $1.00 TO $5.00 C. O. D. SUBJECT TO EXAMINATION OFFER.

Price List Low Broiler Gas Range, with four-line oven burner, three Standard Star Burners, Giant Burner and small Simmering Burner, as shown in illustration.

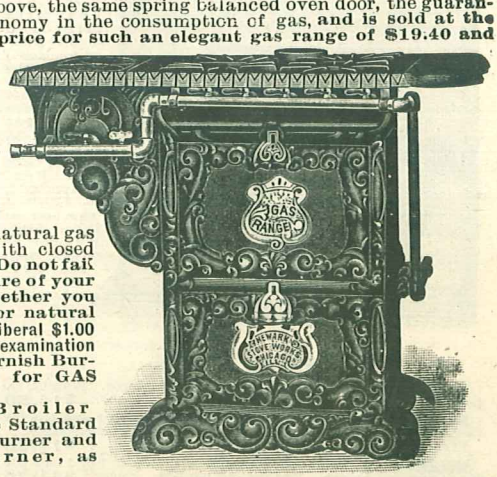
Catalogue Number	Stove No.	Baking Oven, inches	Broiling Oven, inches	Height from Floor	Shipping Weight	Price
22P523	116P	16x16¼x11	16x16¼x9¼	32½ in.	181 lbs.	$14.40
22P524	118P	18x16¼x11	18x16¼x9¼	33½ in.	193 lbs.	16.30

WE CAN ALWAYS FURNISH BURNERS AND REPAIR PARTS FOR GAS RANGES.

GAS RANGE WITH LOW BROILING OVEN.

WITH WATER HEATER EXTENSION, GIVING SIX COOKING HOLES.

AT $19.40 AND $21.30 we offer this Drop Door Gas Range with Low Broiler, in competition with the highest priced gas ranges in the world. They are gas savers and customer makers. This is the exact same range as Catalogue Nos. 22P523 and 22P524 at $14.40 and $16.30, with the addition of the water heater extension, giving six cooking holes. It has the exact same special points of interest to the user, as carefully described above, the same spring balanced oven door, the guarantee of efficiency and economy in the consumption of gas, **and is sold at the heretofore unheard of price for such an elegant gas range of $19.40 and $21.30,** according to size and attachments. With four-line burner operating the baking and broiling ovens at same time.



Always state whether you use manufactured gas or natural gas. The illustration shows it ready for manufactured gas. When ordered for natural gas we furnish this range with closed lids or griddled covers. **Do not fail to state the gas pressure of your gas company, and whether you use manufactured gas or natural gas.** See page 2 for our liberal $1.00 to $5.00 C. O. D. subject to examination offer. **We can always furnish Burners and Repair Parts for GAS RANGES.**

Price List Low Broiler Gas Range, with three Standard Star Burners, Giant Burner and small Simmering Burner, as shown in illustration.

Catalogue Number	Stove Number	Baking Oven, inches	Broiling Oven, inches	Height from Floor	Shipping Weight	Price
22P529	116W	16x16¼x11	16x16½x9¼	32½ in.	205 lbs.	$19.40
22P530	118W	18x16¼x11	18x16¼x9¼	33½ in.	225 lbs.	21.30

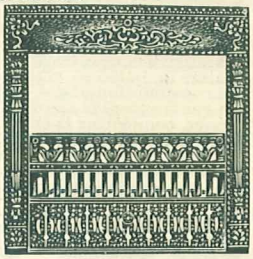
WOOD MANTEL DEPARTMENT.

ACME BEAUTY LINE OF GLOSS FINISH SOLID OAK MANTELS WITH OR WITHOUT COMPLETE OUTFIT AS DESIRED.

AT $5.98 TO $34.92 according to shape, style and outfit selected, we offer this unsurpassed line of Solid Oak, Gloss Finished Acme Beauty Mantels in competition with the world, in quality, price and style. We do not sell imitation oak or soft wood goods. All are solid oak and gloss finished. Our prices are packed and delivered on board the cars in Chicago, and guaranteed to reach you in perfect condition and to be all we represent them to be, or you can return the shipment at our expense of freight both ways, and your money will be refunded. Acme mantels are solid oak.

Acme Beauty Outfit No. 1.

Outfit No. 1 Acme Beauty Combination Grate consists of an oxidized, bronze plated, steel grate frame, 24½ inches wide by 30¼ inches high, with an opening 20 inches wide, a 20-inch black grate basket and ash screen. The basket is very heavy and unexcelled for burning coal or wood. The steel frame has projecting canopy at the top as shown. This outfit does not include any fire brick, as same can be bought in your locality for less than the freight on them would amount to. Weight, 50 pounds.

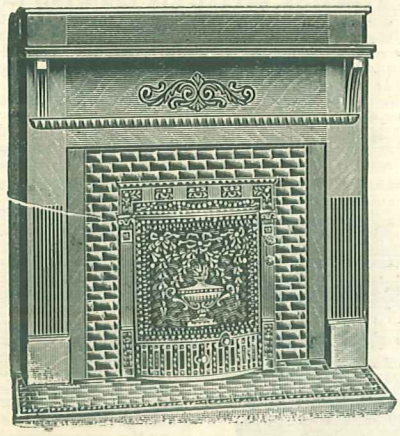


No. 22P535 Price, outfit No. 1, when ordered separately from mantel.....**$2.50**

Acme Beauty Outfit No. 2.

Outfit No. 2 Acme Beauty Combination, consists of this elegant bronze plated steel frame, 24½ inches wide, 30¼ inches high, with 20-inch opening, receiving 20-inch basket with a dumping bottom. This outfit includes heavy fire brick back, double draft flue dampers, and ash screen. The grate basket is 12 inches deep and the heavy fire brick back is in one piece, ready for placing. A skilled mechanic is not required to set this outfit No. 2. Anybody can set it. Handsome, durable, economical. Costs more than ordinary grates, but saves its price in one season's use. Weight, 120 pounds.

No. 22P536 Price, outfit No. 2, when ordered separately from mantel.....**$7.20**



At $5.98 for the woodwork only; $10.78 with tile for facing and hearth; $13.18 complete with outfit No. 1 and $17.98 complete with outfit No. 2, we offer this unsurpassed mantel base packed and delivered on the cars in Chicago. Furnished 4 feet 8 inches or 5 feet wide, as desired. Total height, 4 feet 9 inches. Tile opening, 36 inches wide and 36 inches high.

BASE No. 1324.

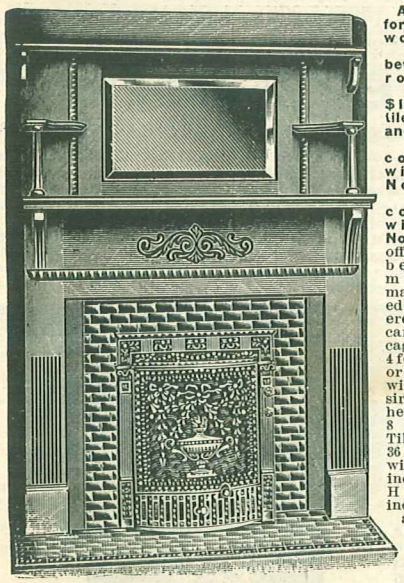
No. 22P537 Solid oak woodwork only. Weight, 100 pounds. Price.....**$5.98**

No. 22P538 Solid oak woodwork with tile for facing and hearth; without grate outfit. Weight, 175 pounds. Price.....**$10.78**

No. 22P539 Solid oak, complete with outfit No. 1 and tile for facing and hearth. Weight, 225 pounds. Price....**$13.18**

No. 22P540 Solid oak, complete with outfit No. 2 and tile for facing and hearth. Weight, 275 pounds. Price....**$17.98**

If summer front is wanted, as shown, add $1.25 to either outfit.



At $14.50 for the woodwork with French beveled mirror, 28x16 inches; $19.30 with tile for facing and hearth; $21.70 complete with outfit No. 1 and $26.50 complete with outfit No. 2, we offer this beautiful mirrored mantel packed and delivered on the cars in Chicago. Either 4 feet 6 inches or 5 feet wide, as desired. Total height, 6 feet 8 inches. Tile opening, 36 inches wide and 36 inches high. Hearth, 18 inches deep and full width of mantel.

MANTEL No. 1324.

No. 22P550 Solid oak woodwork with mirror. Weight, 150 pounds. Price.....**$14.50**

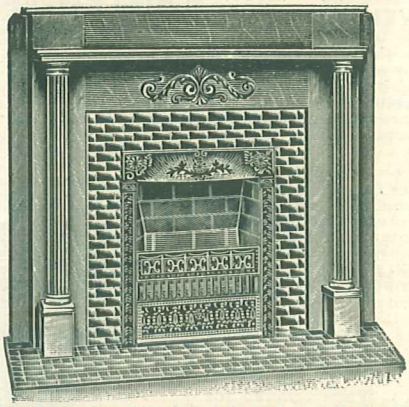
No. 22P551 Solid oak woodwork with mirror and tile for facing and hearth; without grate outfit. Weight, 225 pounds. Price.....**$19.30**

No. 22P552 Solid oak, complete with outfit No. 1 and tile for facing and hearth. Weight, 275 pounds. Price....**$21.70**

No. 22P553 Solid oak, complete with outfit No. 2 and tile for facing and hearth. Weight, 325 pounds. Price....**$26.50**

If summer front is wanted, as shown, add $1.25 to either outfit.

For illustrations and descriptions of Grate Outfits, see Nos. 22P535 and 22P536 at top of page.



At $6.25 we offer this elegant Acme Beauty Mantel Base, woodwork only; $11.05 with tile for facing and hearth; $13.45 complete with outfit No. 1 and $18.25 complete with outfit No. 2, we offer this elegant fluted column mantel base, packed and delivered on the cars in Chicago. Furnished 4 feet 6 inches or 5 feet wide, as desired. Total height, 4 feet 4 inches. Tile opening, 36 inches wide by 36 inches high. Hearth, 18 inches deep and full width of mantel.

BASE No. 1379.

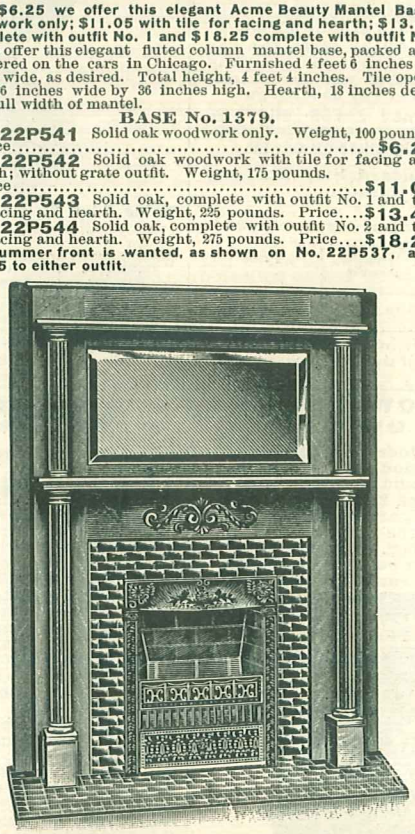
No. 22P541 Solid oak woodwork only. Weight, 100 pounds. Price.....**$6.25**

No. 22P542 Solid oak woodwork with tile for facing and hearth; without grate outfit. Weight, 175 pounds. Price.....**$11.05**

No. 22P543 Solid oak, complete with outfit No. 1 and tile for facing and hearth. Weight, 225 pounds. Price....**$13.45**

No. 22P544 Solid oak, complete with outfit No. 2 and tile for facing and hearth. Weight, 275 pounds. Price....**$18.25**

If summer front is wanted, as shown on No. 22P537, add $1.25 to either outfit.



At $14.77 this fluted column Acme Beauty Mantel is offered with French beveled mirror 36x18 inches; at $14.77 for the woodwork and mirror, $19.57 with tile for facing and hearth, $21.97 complete with outfit No. 1, and $26.77 complete with outfit No. 2, we offer this unparelleled mirrored mantel packed and delivered on the cars in Chicago. Either 4 feet 6 inches or 5 feet wide as desired. Total height, 6 feet 4 inches. Tile opening, 36x36 inches. Hearth, 18 inches deep and full width of mantel.

MANTEL No. 1379.

No. 22P554 Solid oak woodwork with mirror. Weight, 150 pounds. Price.....**$14.77**

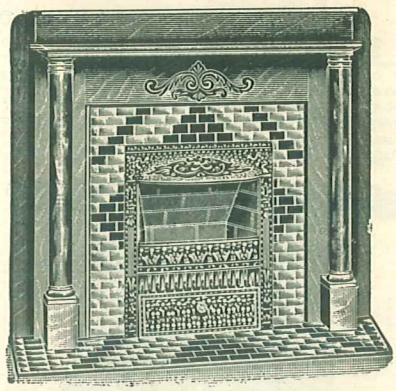
No. 22P555 Solid oak woodwork with mirror and tile for facing and hearth, without grate outfit. Weight, 225 pounds. Price.....**$19.57**

No. 22P556 Solid oak, complete with outfit No. 1 and tile for facing and hearth. Weight, 275 pounds. Price....**$21.97**

No. 22P557 Solid oak, complete with outfit No. 2 and tile for facing and hearth. Weight, 325 pounds. Price....**$26.77**

If summer front is wanted, as shown on No. 22P550, add $1.25 to either outfit.

For illustrations and descriptions of Grate Outfits, see Nos. 22P535 and 22P536 at top of page.



$6.90 buys this Rich Smooth Veneered Column Acme Beauty Mantel Base, woodwork only; $11.70 gets it with tile for facing and hearth; $14.10 complete with outfit No. 1, and $18.90 complete with outfit No. 2, we offer this royal veneered column mantel base, delivered on cars in Chicago. Either 4 feet 6 inches or 5 feet wide, as desired. Total height, 4 feet 4 inches. Tile opening, 36x36 inches. Hearth, 18 inches deep, and full width of mantel.

BASE No. 1380.

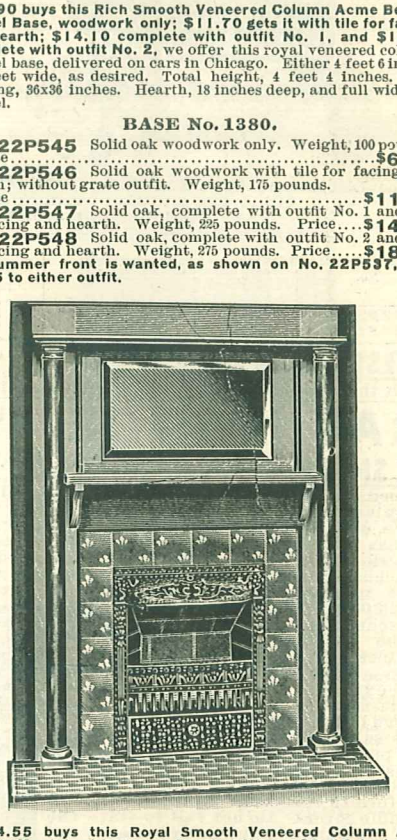
No. 22P545 Solid oak woodwork only. Weight, 100 pounds. Price.....**$6.90**

No. 22P546 Solid oak woodwork with tile for facing and hearth; without grate outfit. Weight, 175 pounds. Price.....**$11.70**

No. 22P547 Solid oak, complete with outfit No. 1 and tile for facing and hearth. Weight, 225 pounds. Price....**$14.10**

No. 22P548 Solid oak, complete with outfit No. 2 and tile for facing and hearth. Weight, 275 pounds. Price....**$18.90**

If summer front is wanted, as shown on No. 22P537, add $1.25 to either outfit.



$14.55 buys this Royal Smooth Veneered Column Acme Beauty Mantel, with French Beveled Mirror 28x16 inches; at $14.55 for the woodwork and mirror, $19.35 with tile for facing and hearth, $21.75 complete with outfit No. 1, and $26.55 complete with outfit No. 2, we offer this rich and royal mirrored mantel packed and delivered on the cars in Chicago. Either 4 feet 6 inches or 5 feet wide, as desired. Total height, 6 feet 1 inch. Tile opening 35½x35¾ inches. Hearth, 18 inches deep and full width of mantel.

MANTEL No. 1386.

No. 22P558 Solid oak woodwork with mirror. Weight, 150 pounds. Price.....**$14.55**

No. 22P559 Solid oak woodwork with mirror and tile for facing and hearth; without grate outfit. Weight, 225 pounds. Price.....**$19.35**

No. 22P560 Solid oak, complete with outfit No. 1 and tile for facing and hearth. Weight, 275 pounds. Price....**$21.75**

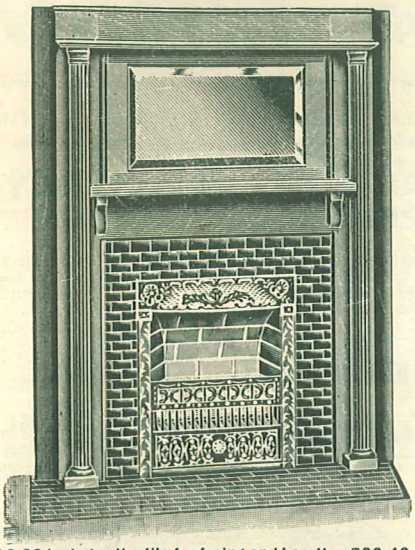
No. 22P561 Solid oak, complete with outfit No. 2 and tile for facing and hearth. Weight, 325 pounds. Price....**$26.55**

If summer front is wanted, as shown on No. 22P550, add $1.25 to either outfit.

For illustrations and descriptions of Grate Outfits, see Nos. 22P535 and 22P536 at top of page.

Our $13.20 Acme Beauty Mantel,

With Fluted Columns and French Beveled Mirror 28x16 Inches.



$18.00 includes the tile for facing and hearth. $20.40 complete with Outfit No. 1, and $25.20 complete with outfit No. 2. At these prices we pack and deliver on the cars in Chicago this stately fluted column mirrored mantel. Either 4 feet 6 inches or 5 feet wide, as desired. Total height, 6 feet 1 inch. Tile opening, 35½x35¾ inches. Hearth, 18 inches deep and full width of mantel.

MANTEL No. 1387.

No. 22P562 Solid oak woodwork with mirror. Weight, 150 pounds. Price.....**$13.20**

No. 22P563 Solid oak woodwork with mirror and tile for facing and hearth, without grate outfit. Weight, 225 pounds. Price.....**$18.00**

No. 22P564 Solid oak, complete with outfit No. 1 and tile for facing and hearth. Weight, 275 pounds. Price.....**$20.40**

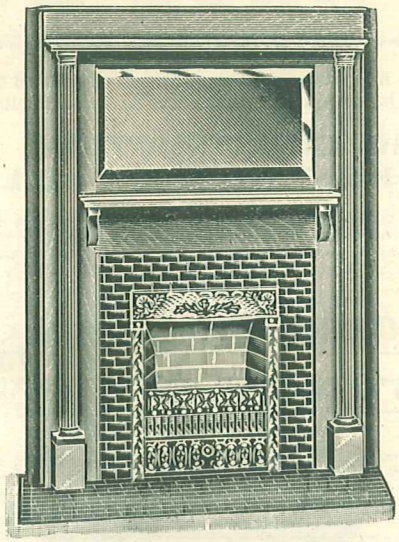
No. 22P565 Solid oak, complete with outfit No. 2 and tile for facing and hearth. Weight, 325 pounds. Price.....**$25.20**

If summer front, as shown on No. 22P550, is wanted, add **$1.25** to either outfit.

For illustrations and descriptions of Grate Outfits, see Nos. 22P535 and 22P536 on preceding page.

At $14.10 Large French Beveled Mirror Mantel,

With Fluted Columns, 36x18-inch French Plate Mirror, and Total Height, 6 feet 4 inches.



$14.10 is for the woodwork with mirror; $18.90 includes the tile for facing and hearth; $21.30 is mantel complete with outfit No. 1 tile for facing and hearth as shown, and $26.10 complete with outfit No. 2, with tile for facing and hearth. These prices are packed and delivered on the cars in Chicago. Either 4 feet 6 inches or 5 feet wide as desired. Total height, 6 feet 4 inches. Tile opening, 35½x35¾ inches. Hearth, 18 inches deep and full width of mantel.

MANTEL No. 1385.

No. 22P566 Solid oak woodwork with mirror. Weight, 150 pounds. Price.....**$14.10**

No. 22P567 Solid oak woodwork with mirror and tile for facing and hearth, without grate outfit. Weight, 225 pounds Price.....**$18.90**

No. 22P568 Solid oak, complete with outfit No. 1 and tile for facing and hearth. Weight, 275 pounds. Price.....**$21.30**

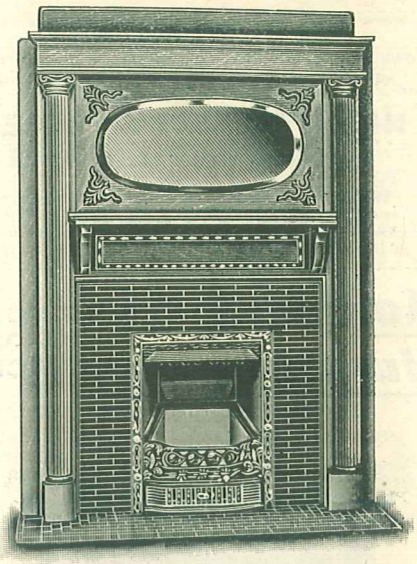
No. 22P569 Solid oak, complete with outfit No. 2 and tile for facing and hearth. Weight, 325 pounds. Price.....**$26.10**

If summer front, as shown on No. 22P550, is desired, add **$1.25** to either outfit.

For illustrations and descriptions of Grate Outfits, see Nos. 22P535 and 22P536 on preceding page.

$21.60 and up, Buys this Royal Acme Beauty Mantel,

With Fluted Columns and Large Oval French Plate Beveled Mirror, 36x18 inches. Total Height, 7 feet.



At $21.60 for the woodwork and mirror only; $27.72 including the beautiful tile for facing and hearth; $30.12 with outfit No. 1 shown as No. 22P535 and $34.92 with outfit No. 2 as shown by No. 22P536, buys this Royal Beauty, packed and delivered on the cars in Chicago. Only made in 5 foot widths. Total height 7 feet. Tile opening, 42 inches wide and 39 inches high. Hearth, 18 inches deep and full width of mantel.

MANTEL No. 1272.

No. 22P570 Solid oak woodwork with mirror. Weight, 150 pounds. Price.....**$21.60**

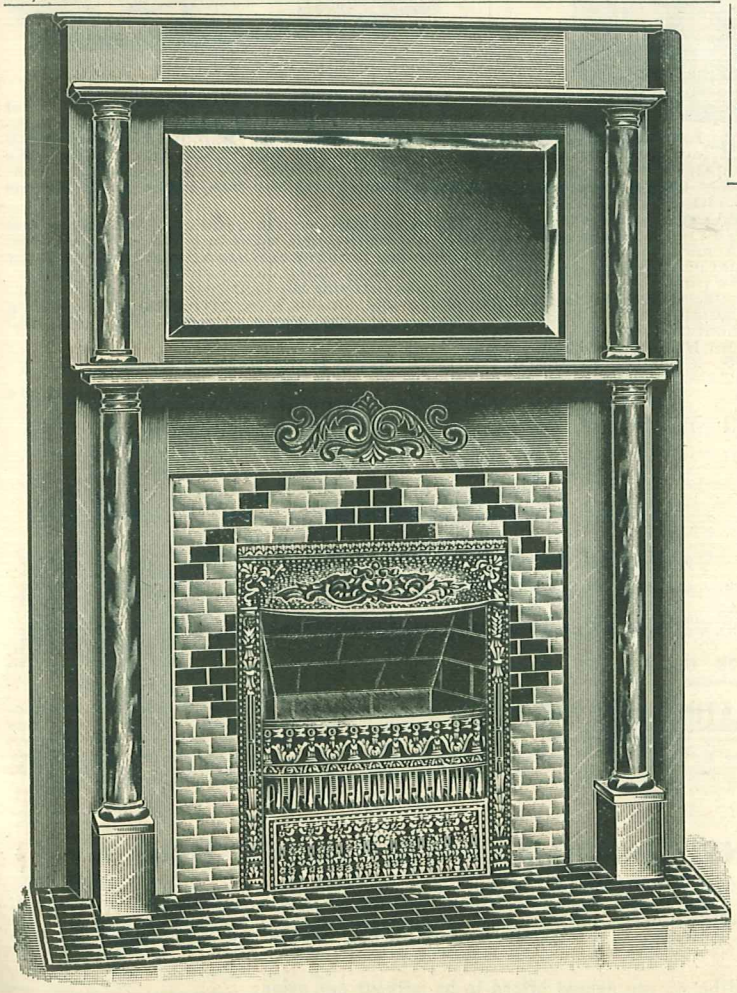
No. 22P571 Solid oak woodwork and mirror with tile for facing and hearth, without grate outfit. Weight, 275 pounds. Price.....**$27.72**

No. 22P572 Solid oak, complete with outfit No 1 and tile for facing and hearth. Weight, 325 pounds. Price.....**$30.12**

No. 22P573 Solid oak, complete with outfit No. 2 and tile for facing and hearth, as shown above. Weight, 375 pounds. Price.....**$34.92**

If summer front as shown on No. 22P550 is desired, add $1.25 to either outfit.

For illustrations and descriptions of Grate Outfits, see Catalogue Nos. 22P535 and 22P536 on preceding page.



This shows No. 22P576, complete, at $23.04.

$15.84 AND UPWARDS, ACCORDING TO OUTFIT COMBINATION DESIRED, FOR THIS FAVORITE ACME BEAUTY MANTEL

with elegant, smooth veneered columns, French bevel plate mirror, 36x18 inches; mosaic effect in tile facing and tile hearth. Size, 6 feet 4 inches high and furnished from 4 feet 6 inches to 5 feet wide, as desired. All the preceding illustrations are equally popular and only a matter of taste in selection, but **this is**

THE PEOPLE'S FAVORITE

and the price is so low our factory is kept crowded with work on this **favorite mantel.**

AT $15.84 for the woodwork and 36x18-inch beveled edged French plate mirror; $20.64 after you add the artistic dark and light tile for the mosaic effect in the hearth and facing; **$23.04** includes all the above and adds the beautiful oxidized bronze plated steel grate outfit No. 1, as shown and described as No. 22P535, and **$27.84** gives you this magnificent mantel with the Acme Beauty Combination Outfit No. 2; making all the elegance one could ask in a parlor mantel. The total height of this Favorite Mantel is 6 feet 4 inches, the width will be 4 feet 6 inches to 5 feet, just as you may order it. The tile opening is 36x36 inches, and the hearth is 18 inches deep and the full width of the mantel.

MANTEL No. 1380.

No. 22P574 Solid oak woodwork and mirror, without tile or grate outfit. Weight, 125 pounds. Price.....**$15.84**

No. 22P575 Solid oak woodwork, with mirror and art tile for facing and hearth, without grate outfit. Weight, 250 pounds. Price...**20.64**

No. 22P576 Solid oak, complete with art tile and combination outfit No. 1. Weight, 300 pounds. Price.....**23.04**

No. 22P577 Solid oak, complete with art tile and combination outfit No. 2. Weight, 350 pounds. Price.....**27.84**

If summer front is desired, as shown on No. 22P550, add **$1.25** to price with either outfit.

For illustrations and descriptions of Acme Beauty Combination Grate Outfits, see No. 22P535 and No. 22P536 on preceding page.

House Furnace Department.

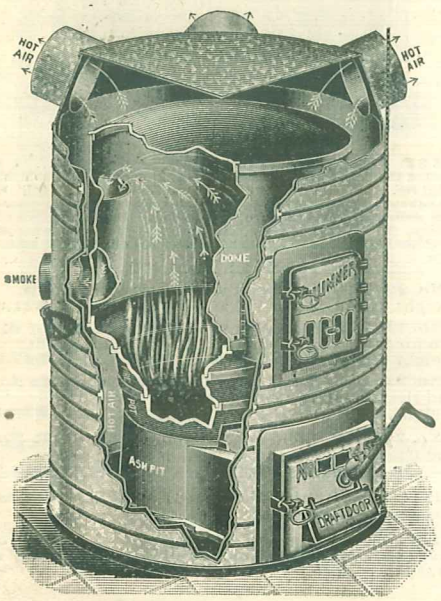
Knowing the public has been paying too much profit on Hot Air House Furnaces, we have established this department and are manufacturing the best line of hard coal, soft coal and furnaces for wood only, that can be had anywhere, and at prices so low as to attract orders from dealers everywhere on account of the

HIGH QUALITY, SCIENTIFIC CONSTRUCTION, DURABILITY, EFFICIENCY IN VENTILATING AND HEATING AND THE LOW PRICES WE MAKE.

Write for our question blank or information sheet, and send us a rough sketch with correct inside measurements of each floor of your house, and we will send you a perfect floor plan, showing the best method of installation, an estimate of the total cost including hot air pipes, registers, wall pipes, elbows, boots and offsets, in fact everything needed to install your furnace in your house and at prices hitherto unheard of. Plan your work so you can order in the spring or summer, as it takes two weeks to get out your order then, but in the fall rush it would take four to six weeks.

Acme Hummer

SOFT COAL OR WOOD FURNACE.



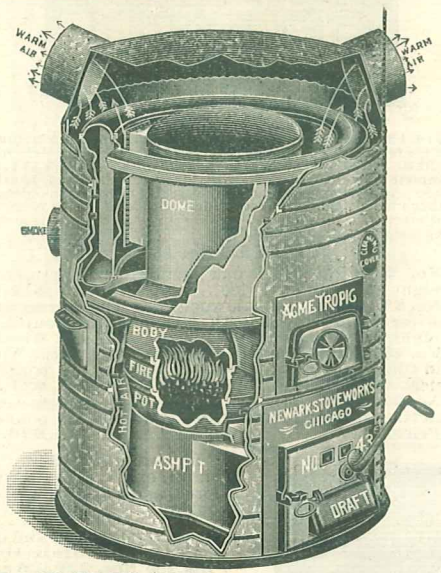
AT $40.38 TO $71.24 for the furnace without casings; $49.40 to $83.60 complete with galvanized casings, tee, check and chains, we offer this Acme Hummer hot air house furnace with broad top fire pot for soft coal or wood. This furnace is unexcelled for soft coal and fire pot is so broad that long sticks of wood can be put in when you desire to burn wood. The Acme Hummer is a dome furnace and has the largest and heaviest wrought steel combustion dome, size for size, of any furnace in the market, making it a perfect soft coal burner.

Acme Hummer Furnaces for Soft Coal or Wood.

Catalogue No.	22Y1	22Y2	22Y3	22Y4
Furnace No.	37	41	45	49
Diam. base plate, in.	38	42	46	50
Diam. fire pot, inches	20	23	26	29
Size ash door, inches.	13x13	13x14	13x17	13x19
Diam. grate, inches.	17	19	22	25
Diam. dome, inches.	26	30	34	38
Shipping weight, including casing, lbs.	700	825	970	1,050
Heating capacity cubic feet.	7,000 to 10,000	10,000 to 14,000	14,000 to 20,000	20,000 to 26,000
Price, without casing	$40.38	$47.50	$57.00	$71.24
Price, with casing, as shown	49.40	57.48	67.93	83.60

Acme Tropic

FURNACE FOR HARD OR SOFT COAL.



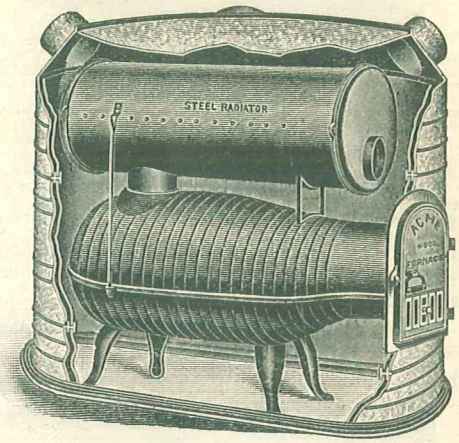
AT $42.75 TO $74.60 for this furnace without casings; $51.78 to $85.98 complete with galvanized casings, tee, check and chains. We offer this popular Acme Tropic hot air furnace for either anthracite or soft coal, as the most desirable of any coal burning furnace made, enabling you to burn any kind of coal at any time. The Acme Tropic is a circular radiator furnace; the height of radiator and dome being 20 to 22 inches in the various sizes. Gives a greater utilized heating surface above the fire than furnaces with narrower radiator and enables the use of all kinds of coal without clogging up.

Acme Tropic Furnace for Hard or Soft Coal

Catalogue No.	22Y5	22Y6	22Y7	22Y8
Furnace No.	39	43	47	51
Diam. base plate, in.	38	42	46	50
Diam. fire pot, inches	20	23	26	29
Size ash door, inches.	13x13	13x14	13x17	13x19
Diam. grate, inches	17	19	22	25
Diam. radiator, inches	30	34	38	42
Height radiator, in.	20	20	22	22
Height without casing, inches	54	56	57	58
Average height with casing	64	66	69	70
Shipping weight, including casing, lbs.	760	910	1,040	1,220
Heating capacity, cubic feet.	8,000 to 12,000	12,000 to 16,000	16,000 to 23,000	23,000 to 30,000
Price, without casing	$42.75	$49.90	$59.38	$74.60
Price, with casing as shown	51.78	59.85	70.30	85.98

Acme Furnace

FOR WOOD ONLY.



AT $66.50 TO $76.00 for this durable wood burning furnace without casings; $83.58 to $95.00 complete with galvanized casings, tee, check and chains. We offer this wood burning, hot air heating and ventilating furnace as the best in the world for this fuel.

The larger size takes in a full cord stick, four feet long. The smaller size takes in wood three feet long. The fire box is heavy corrugated cast iron. Will not warp or crack. Long, heavy steel radiator, with return flues carrying the heat twice its length before entering the smoke pipe, giving an extra strong radiation without waste of heat. Has large feed door.

Acme Wood Burning Furnace.

Catalogue No.	22Y10	22Y12
Furnace No.	5	6
Height, without casing, inches.	62	62
Height, with casing, inches.	72	72
Length, fire box, inches.	42	54
Length, radiator, inches.	50	62
Length, casings, inches.	58	70
Width, casings, inches.	38	38
Width, fire box, inches.	24	24
Diameter, radiator, inches.	26	26
Size, feed door, inches.	12x17	12x17
Heating capacity, cubic feet.	12,000 to 20,000	20,000 to 30,000
Shipping weight, furnace, pounds	1,050	1,225
Shipping weight, casing, pounds.	250	275
Price, without casing.	$66.50	$76.00
Price, with casing as shown.	83.58	95.00

THE ACME HUMMER AND ACME TROPIC HEATING AND VENTILATING COAL FURNACES have heavy base plate and base ring, connected by 3 or 4 strong arms and the ring has high flange to receive casing. Ring is perforated at inner line to admit air between galvanized casing and its inner lining. Self packing joints where all cast parts come together. Has an extra large ash pit with dust flue, returning all light flying dust to fire chamber when shaking the rocking bar grate. Extra heavy two section fire pot preventing cracking by fire. Large heavy dome in Acme Hummer. Heavy dome and circular radiator in the Acme Tropic. All furnaces contain an evaporating water pan.

SEND US A ROUGH SKETCH OF THE FLOOR PLAN OF YOUR HOUSE

showing points of the compass or which direction the house fronts, giving careful inside measurements of all rooms in the house, regardless of which are to be heated, showing the location of all doors, stairways, offsets, bay windows, etc., size and sketch of cellar, showing under what rooms it is located, giving location and size of chimney flue and height of cellar, and we will send you a perfect drawing of the rooms showing the proper method of installation, giving you an exact estimate of cost, including all wall pipes, basement pipes, registers and everything necessary to heat the house properly to an average of seventy degrees in the coldest weather.

If you are building a new house or remodeling an old house you cannot afford to be without our prices.

DEPARTMENT OF COMBINATION OUTFITS AND HOUSE FURNISHINGS.

ABOUT THE QUALITY. Different from any department or novelty stores who sell assortments of inferior goods, our assortments are all made up from regular stock merchandise of the highest grade. Every article that goes into every combination that we offer is strictly a high standard quality and so guaranteed, and if not found to be such in every instance, you are at liberty to return goods to us and we will cheerfully refund your money. We are able to make this extraordinary offer on combination outfits by reason of buying up immense quantities of the different articles during the dull seasons, when the manufacturers have little to do and are willing to make very close prices; at the same time, when it is quiet with us we can assemble the outfits, pack them, get them ready for shipment. As it costs no more to handle the complete outfit once ready for shipment than one single item in the lot, we can afford to figure our profit even lower than on a general line. All this you get the benefit of in our prices.

No. 23P3007 .....$3.45
No. 23P3008 ..... 3.85
No. 23P3009 ..... 4.65
ORDER BY NUMBER.

Peerless Steel Enameled Ware Outfits.

We have made up a combination of Peerless Steel Enameled Ware in three different sizes, which we are able to offer in complete assortment as listed below, at **$3.45, $3.85** and **$4.65**, in competition with anything you can buy anywhere at double the price. This Peerless Enameled Steel Ware is the highest grade, strictly first, not seconds, made by the best makers in America. These outfits consist of the following articles:

1 Peerless Enameled Steel Tea Kettle.
1 Peerless Enameled Steel Coffee Pot.
1 Peerless Enameled Steel Tea Pot.
2 Peerless Enameled Steel Preserving Kettles.
1 Peerless Enameled Steel Saucepan.
4 Peerless Enameled Steel Pie Plates, 9 inches in diameter.
2 Peerless Enameled Steel Pudding Pans.
1 Peerless Enameled Steel Wash Basin.
1 Peerless Enameled Steel Windsor Pattern Dipper.
1 Peerless Enameled Steel Soap Dish to hang on the Wall.
1 Peerless Enameled Steel Dish Pan.
1 Peerless Enameled Steel Soup Ladle.

No. 23P3007 Our Peerless Enameled Steel Outfit for No. 7 Stove. Weight, 45 pounds. Price, complete.... ...**$3.45**
No. 23P3008 Our Peerless Enameled Steel Outfit for No. 8 Stove. Weight, 50 pounds. Price, complete.....**$3.85**
No. 23P3009 Our Peerless Enameled Steel Outfit for No. 9 Stove. Weight, 60 pounds. Price, complete.....**$4.65**

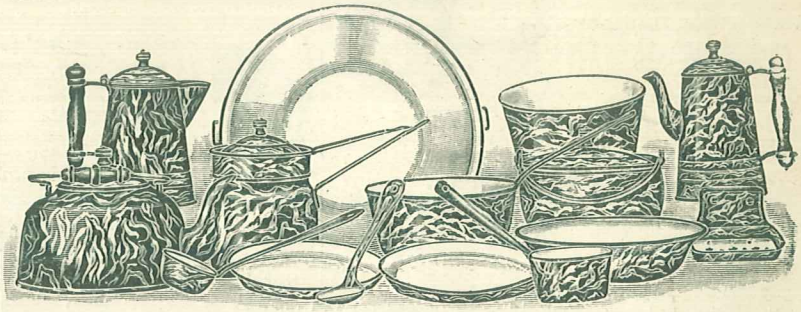
TRUE BLUE ENAMELED WARE OUTFITS.

The highest grade made at $5.48 $6.30 and $6.90.

We furnish three assortments suitable for 7, 8 and 9 stoves respectively containing the following articles:

	Size of vessels	Size of vessels	Size of vessels
1 Tea Kettle	7	8	9
1 Coffee Pot	2 quart	3 quart	4 quart
1 Tea Pot	1½ quart	2 quart	3 quart
1 Berlin Kettle with enameled cover	3½ quart	5 quart	7 quart
1 Handled Sauce Pan	2½ quart	4 quart	5 quart
1 Pudding Pan	3 quart	3 quart	4 quart
1 Wash Basin	11⅛ inch	11⅛ inch	11⅛ inch
1 Double Boiler for Rice, Milk, etc	2 pint	4 pint	4 pint
1 Dish Pan	10 quart	14 quart	14 quart
1 Soap Dish to hang	6½x4-inch	6½x4-inch	6½x4-inch
1 Basting Spoon	12 inch	14 inch	14 inch
2 Pie Plates	9 inch	9 inch	9 inch
1 Dipper Windsor Pattern	1 quart	1 quart	1 quart
1 Soup Ladle	3½ inch	3½ inch	3½ inch
Catalogue No.	No. 23P3012	No. 23P3013	No. 23P3014
Suitable for stove size	7	8	9
Shipping weight	50 lbs.	55 lbs.	65 lbs.
Price	**$5.48**	**$6.30**	**$6.90**

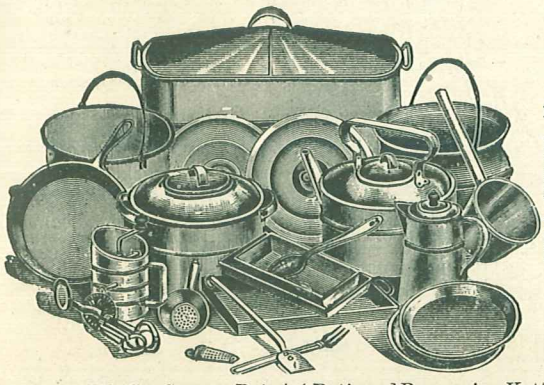
Our True Blue Enameled Ware is the highest grade it is possible to procure. The purity of the material used in its composition, excellency of workmanship and beauty of design are unequaled. It is strong and durable yet light and convenient to handle. The body of the ware is sheet steel, triple coated on the inside with absolutely pure white porcelain and on the outside with a bright, glossy, mottled blue and white enamel, presenting a very handsome effect, every piece matching perfectly Covers are enameled also and will never rust. It is as easily cleaned as china and the best and most durable ware for family use made.



STOVE FURNISHING SETS.

MADE UP FROM FULL SIZE, FIRST QUALITY GOODS.

The first figure in stove size designates the size furniture that fits the stove.
THUS... No. 8-18 stove takes No. 8 furniture.
No. 9-18 stove takes No. 9 furniture.



Queen Assortment.

1 Copper Bottom Tin Wash Boiler
1 Copper Bottom Tin Tea Kettle
1 Cast Iron Stove Kettle
1 Cast Iron Spider
1 Wrought Iron Fry Pan, 10 inches
1 4-pint Tin Tea Pot
1 5-quart Tin Coffee Pot
1 10-quart Retinned Dish Pan
2 Black Dripping Pans, 10x12 and 10x14 inches
1 Tin Bread Pan, 5¾x10¾x3 inches
2 Common Square Bread Tins, 7¾x11¾x1½ inches
1 Revolving Flour Sifter
1 Box Grater
1 Biscuit Cutter
1 Dover Egg Beater
1 Dozen 3-inch Plain Patty Pans
½ Dozen 9-inch Tin Pie Plates
1 14-inch Basting Spoon
1 Cake Turner
1 1-Quart Tin Cup
1 Vegetable Fork
1 Tin Dipper
1 Flat handled Skimmer
1 Fire Shovel
1 Tin Wash Basin
1 Tube Cake Pan, 10-inch

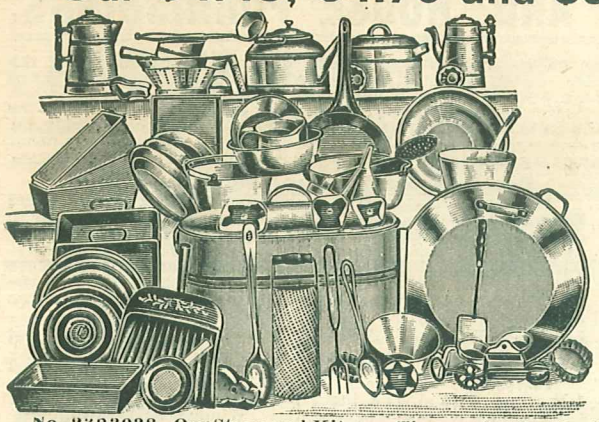
No. 23P3017 Queen Assortment for No. 7 Stove. Weight, 65 pounds. Price.....**$3.23**
No. 23P3018 Queen Assortment for No. 8 Stove. Weight, 70 pounds. Price..... **3.45**
No. 23P3019 Queen Assortment for No. 9 Stove. Weight, 75 pounds. Price..... **3.67**

Acme Assortment.

1 Heavy IX Tin Copper Bottom Wash Boiler
1 Iron Stove Kettle
1 Tin Cover to fit
1 Iron Tea Kettle
1 Iron Spider
1 Fry Pan
1 Stove Shovel
1 Nickel Plated Copper 5-pint Coffee Pot
1 Nickel Plated Copper 4-pint Tea Pot
1 Retinned Preserving Kettle
1 Cover to fit
1 Retinned Saucepan
1 Cover to fit
1 Basting Spoon
1 Tin Muffin Frame, 12 cups
½ Dozen Tin Pie Plates, 9-inch
1 Extra Heavy Retinned Dishpan, 14 quarts
1 Pieced Tin Cup, 1 pint
1 Galvanized Water Dipper, 2 quarts
1 Flat handled Skimmer
1 Vegetable Fork
3 Tin Bread Pans
2 Tin Cake Pans
2 Drip Pans, 10x12, and 10x14 inches
1 Dozen Assorted Patty Pans
1 Rolling Pin
1 Cake Turner
1 Retinned Colander
1 Cake Cutter
1 Biscuit Cutter
1 Doughnut Cutter
1 Nutmeg Grater
1 Large Grater
1 Patent Flour Sifter
1 Dover Egg Beater
1 Covered Japanned Dust Pan
1 Butcher Knife
1 Paring Knife
1 Mincing Knife, double blades
1 Bread Board
1 Wood Potato Masher
1 Oval Hardwood Chopping Tray
1 Steamer
1 Set Mrs. Potts' Sad Irons, consisting of Three Irons, Handle and Stand

No. 23P3027 Acme Assortment for No. 7 Stove. Weight, 110 pounds. Price... ..... **$6.95**
No. 23P3028 Acme Assortment for No. 8 Stove. Weight, 115 pounds. Price..... ... . **7.15**
No. 23P3029 Acme Assortment for No. 9 Stove. Weight, 120 pounds. Price..... **7.48**

Our $4.48, $4.75 and $5.43 Stove and Kitchen Tinware Outfit.



Everything needed in the kitchen or in the home. More tinware than you would be able to buy in any retail store at more than double the price. The goods we offer in this outfit are all strictly high standard grades. Full sizes and quality guaranteed. Outfit includes the following:

1 IX Tin Wash Boiler, with flat copper bottom
1 IX Tin Tea Kettle, with flat copper bottom
1 IX Tin Coffee Pot, with copper bowl bottom and enameled wood handle
1 IX Tin Tea Pot, with copper bowl bottom and enameled wood handle
1 Retinned Wash Basin
1 IX Tin Dipper, with heavy copper bottom
2 Heavily Retinned Preserving Kettles
1 Heavily Retinned Saucepan
2 Retinned Pudding Pans. 1 IC Tin Colander
1 Heavily Retinned Dish Pan
1 IC Tin Steamer, with rimmed cover
4 Tin Pie Plates, 9 inches in diameter
3 Tin Bread Pans. 1 Tin Oblong Pan
1 Deep Oblong Pan
Tin measure, 1-quart size, graduated by one-half pints. 1 Tin Funnel
1 Tin Grater, with enameled wood handle
1 Retinned Soup Ladle, with enameled wood handle. 1 Tin Gravy Strainer
10 Assorted Cake, Cookey, Biscuit and Doughnut Cutters. 1 Nutmeg Grater
1 Retinned Flat Handle Skimmer
1 Cake Turner, with enameled wood handle
12 Assorted Tin Patty Pans
1 Patent Rotary Flour Sifter
1 Covered Japanned Dust Pan
2 Retinned Threaded Basting Spoons
1 Tinned Kitchen Fork, 3 prongs; length, 12½ inches. 1 Dover Egg Beater
3 Assorted Tin Pot Covers, to fit kettles and sauce pan. 1 Square Japanned Match Box
1 Polished Lipped Frying Pan, with always cool handle
2 Sheet Iron Dripping or Roasting Pans

No. 23P3037 Our Stove and Kitchen Tinware Set for No. 7 Stove. Weight, 55 pounds. Price, complete **$4.48**

No. 23P3038 Our Stove and Kitchen Tinware Set for No. 8 Stove. Weight, 60 pounds. Price, complete **4.75**

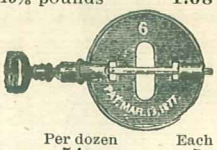
No. 23P3039 Our Stove and Kitchen Tinware Set for No. 9 Stove. Weight, 70 pounds. Price, complete **5.43**

Mosaic Stove Boards.

Made of sheet steel enameled under a temperature of 240 degrees of heat. Will not rust or fade. Not affected by heat from any stove. Can be scrubbed like oilcloth and will retain their colors. Made to represent mosaic tiling, which is a new feature in a stove board. The metal is 20 per cent heavier than any other board and as much better as enameled ware is better than tinware. They are lined with wood.

	Size, inches	Weight	Price
No. 23P3471	26 x 26	7¾ pounds	**$0.59**
No. 23P3472	26 x 32	9¾ pounds	**.68**
No. 23P3473	28 x 28	8¼ pounds	**.69**
No. 23P3474	28 x 34	10 pounds	**.75**
No. 23P3475	30 x 30	9¾ pounds	**.76**
No. 23P3476	33 x 33	11⅝ pounds	**.86**
No. 23P3477	30 x 38	12⅜ pounds	**.90**
No. 23P3478	36 x 36	12¾ pounds	**1.00**
No. 23P3479	32 x 42	15⅜ pounds	**1.08**

Stove Pipe Dampers.



No. 23P3365 Stove Pipe Dampers. Cold handle. Put in easily.

Size	Weight	Per dozen	Each
5-inch	⅝ pound	**54c**	**5c**
6-inch	¾ pound	**60c**	**6c**
7-inch	1 pound	**79c**	**7c**

Flue Stoppers.

No. 23P3367 Flue Stopper, brass finished, with decorated centers; very handsome. Diameter, 8⅜ inches. Fits all size flues. Weight, 4 ounces.

Price **5c**

Pipe Collars.

No. 23P3370 Decorated, gold lacquered.

Size	Weight	Price
5 inches	2 ounces	**3c**
6 inches	2 ounces	**3c**
7 inches	3 ounces	**4c**

Patent Stove Pipe.

No. 23P3210 Patent Stove Pipe. Made of smooth steel. This pipe is not made up, but the seam is made and edges turned over, and anyone, with a mallet or hammer, can put it together in a few minutes' time. It has patent self-locking seams, and can not slip or collapse. It is left in this way to facilitate shipping, as a dozen joints do not occupy any more space than one joint put together, 24 inches long. Made from 27 gauge steel.

Diameter, inches	5	6	7
Weight, per joint, pounds	1⅝	2⅛	2⅝
Price, per length	**$0.09**	**$0.10**	**$0.11**
Per crate of 50 joints	**4.30**	**4.45**	**5.20**

No. 23P3212 Planished or American Russia Pipe, made the same as No. 23P3210 above. This is not polished steel pipe which is sold by some dealers as planished. Length, 28 inches.

Diameter, inches	5	6	7
Weight, per joint, pounds	2⅜	2⅝	2¾
Price, per length	**32c**	**34c**	**43c**

Wants no Better Stove than Our Acme Regal.

Calumet P. O., Red Jacket Shaft, Mich.

Sears, Roebuck & Co., Chicago, Illinois.

Dear Sirs:—I received your letter and the price book lists all right and I am glad I have got the Acme Regal myself. I am very proud of it. I had it last summer, James Letcher and I got one apiece and they are all right. I want no better stove than the Acme Regal. HENRY CARTER.

Delighted With Her Range.

Victor, Mont.

Sears, Roebuck & Co., Chicago, Ill.

Dear Sirs:—My mother, Mrs. Joe Dent, is delighted with the Regal Range that she received of you. MRS. CRAMER.

Ready Made Stove Pipe.

No. 23P3216 Smooth Steel Stove Pipe. Made up complete, ready for use. Pipe shipped this way takes up considerable room, and we would advise the purchase of the patent pipe when convenient, as it can be put together very quickly; can furnish, in No. 27 iron only. Length, 24 inches.

Diameter, inches	5	6	7
Weight per joint, pounds	1⅝	2⅛	2⅝
Price, per length	**11c**	**12c**	**14c**

No. 23P3220 Planished or American Russia Iron Stove Pipe, same style as No. 23P3216. Length, 28 inches.

Diameter, inches	5	6	7
Weight, per joint, pounds	2⅜	2⅝	2¾
Price, per length	**33c**	**36c**	**46c**

No. 23P3230 Taper Joints. 7 inches at one end and 6 inches at the other. Weight, 2¼ pounds. Smooth steel. Price **14c**

No. 23P3232 Taper Joints. Planished or American Russia iron. Weight, 2⅝ pounds.

Price **44c**

Elbows.

No. 23P3330 Smooth Steel Elbows, four pieces.

Diameter, inches	5	6	7
Weight, pounds	⅝	¾	1⅛
Price	**5c**	**6c**	**9c**

No. 23P3335 Smooth Steel Corrugated Elbows, made from one piece, smooth steel.

Diameter, inches	5	6	7
Weight, pounds	1	1½	1¾
Price	**8c**	**9c**	**12c**

No. 23P3336 Planished Iron Elbows, corrugated, made from one piece of iron.

Diameter, inches	5	6	7
Weight, pounds	1¼	1⅝	1⅞
Price	**21c**	**23c**	**30c**

Oil Stove Received in Good Order.

Stockbridge, Mich.

Sears, Roebuck & Co., Chicago, Ill.

Dear Sirs:—I have received the oil stove all right and in good order. I tried it two days and it gives good satisfaction. There have been several in to see it and think it is just fine. Yours truly,
R. F. D. No. 44. DAVID G. NEWJAM.

Saved From $15.00 to $20.00.

Canton, Ill.

Sears, Roebuck & Co., Chicago, Ill.

Dear Sirs:—I received the stove that I ordered and it is giving the best of satisfaction. We also received the granite ware in good shape. In regard to the stove, I think that I saved $15.00 to $20.00 by buying from you. Yours respectfully,
W. B. BARCUS.

Uses Less Fuel Than Other Stoves.

Rush County, Ind.

Sears, Roebuck & Co., Chicago, Ill.

Dear Sirs:—Your Acme Regal Range arrived in good order. I find it all you claim it to be. Cant be beaten, bakes good and with less fuel than any other stove I have used. We saved fourteen dollars by sending to you for range.
R. R. No. 1, Milroy. MRS. EUGENE BANTA.

Our Queen Cook Stove, all that We Recommend It To Be.

LeGrand, Ala.

Sears, Roebuck & Co., Chicago, Ill.

Dear Sirs:—Please accept my thanks for your cook stove for which I feel very grateful to you. It is all that you recommend it to be, my wife is perfectly delighted with it. She also extends her thanks to you and we will do all we can in getting orders for you from our neighbors. K. A. PORTER.

Perfect After a Thorough Trial.

Vale Summit, Md.

Sears, Roebuck & Co., Chicago, Ill.

Dear Sirs:—Perhaps you think me very tardy in informing you, that, I received my stove. I must acknowledge, that, I am; but, nevertheless, it is not too late to add a word of praise towards your stoves. Well, I must state that I am perfectly satisfied with it. It does the work and answers the purpose in every respect, for me. It bakes beautifully and evenly; I should have written before this, but, was waiting to give it a thorough trial before writing.

We intend to send for some heaters in the fall, and if they will prove to be as satisfactory as the range, why, I am sure we will be very well satisfied.

Thanking you kindly for your prompt attention in sending my stove, I remain yours,
MRS. W. S. HOWARD.

Saved $20.00 by Buying Our Range.

Du Quoin, Ill.

Sears, Roebuck & Co., Chicago, Ill.

Kind Sirs:—Our range and closet received all right, and have tried it. We are well pleased with it, and have saved at least $20.00 by sending to your firm for it. Many thanks for prompt shipment, and will refer others to you if we can in the future. All that have seen our range say it is a fine one for the price; as, they sell here from $40.00 to $55.00.

Yours respectfully,
MRS. WM. COWLEY.

Neighbor's Stove no Comparison to His.

Osseo, Mich.

Sears, Roebuck & Co., Chicago, Ill.

Gentlemen:—The stove reached us all right and has proven satisfactory; will say that the stove our neighbor bought hardly compares with the stove I bought of you. My wife thinks there is no stove that will compare with it in regard to baking and looks. Other people that have seen it think it grand. Yours truly,
JAS. A. KING.

Saved $10.00.

Fullerton, Cal.

Sears, Roebuck & Co., Chicago, Ill.

It pleases me very much to be able to say that the steel range purchased from your firm one year ago was received in due time. Was exactly as represented in every particular, and has given us perfect satisfaction in its use. I saved about $10.00 including freight, over the same style of range that is sold by dealers here. Respectfully yours,
F. R. HOLCOMB.

Better Than He Expected.

New Salem, N. Dakota.

Sears, Roebuck & Co., Chicago, Ill.

The steel range I ordered of you reached me safely and gives perfect satisfaction. It is a better stove than I expected. Will bake with very little fire. It is geatly admired by my neighbors and only because my neighbors cannot very well afford to buy a stove at present they would have one like mine. Can't tell how much I saved on this stove, as I don't believe our local dealers have in stock as good a stove as mine. Yours truly,
J. HEDLICKA.

Saved the Price of 2 Tons of Coal.

Somerset, N. Y.

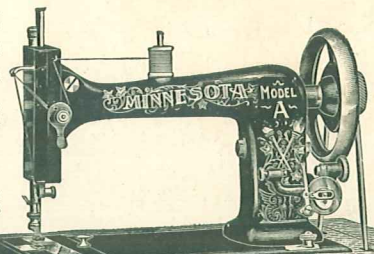
Sears, Roebuck & Co., Chicago, Ill.

Dear Sirs:—The stove which I bought about one year ago reached me safely in good order and proved perfectly satisfactory. Will say that the stove was exactly as represented, and I am perfectly satisfied with my purchase for this reason. I have got a good stove and have saved $8.00, enough to buy two tons of coal, which I think is quite a saving. I would just as soon have my stove as one that our home dealers would charge me $20.00 for. A number of people have been in to see my stove and say it is the nicest one they have ever seen for the price, and think some of them have ordered one from you, as they told me they would. Respectfully yours,
F. L. BRISTOL.

OUR SEVEN-DRAWER, DROP HEAD, BALL BEARING MINNESOTA MODEL "A" $15.70

MINNESOTA Model "A" with us in sewing machines stands for the highest of high grade in everything; the best that money can buy. The words Minnesota Model "A" in a sewing machine with us, means a lighter running, nearer noiseless, more durable, handsomer and better finished sewing machine head than is made by any other maker, the best that money can buy. See illustrations and full descriptions of the Minnesota Model "A" head and all its parts on pages 752 and 753 in this book.

MINNESOTA Model "A" in sewing machines with us means for the woodwork a higher grade, better finished and handsomer cabinet than is furnished with any other sewing machine made.



This illustration shows our Minnesota Model "A" Machine in seven-drawer, drop head style, three drawers on each side and push drawer. We will furnish the same machine in the drop head style, with five drawers, for $15.20.

DESCRIPTION OF MINNESOTA MODEL "A" BALL BEARING STAND.

OUR MODEL "A" STANDS are made from the very best Birmingham, Alabama, light gray iron. These stands are moulded by automatic machines, making every piece perfectly true, smooth and of unusual strength, so that when the different parts are put together they fit perfectly. All Model "A" stand parts are filed and ground until perfectly smooth, after which they are enameled by hand process. Particular pains is taken in enameling these stands and in adjusting the different parts. This special care and attention is plainly evident when our Model "A" machines are compared side by side with machines, the selling price of which is two to three times as much as that for which you can buy the Model "A."

DESIGN. The Model "A" Stand is our own special design, made with a view of procuring a neat, graceful open effect and at the same time furnish a most rigid and solid stand. The side frames or legs are made in the handsome, open and wide ribbon pattern style. The style adopted in the side frames, besides making the stand perfectly rigid, also makes it easier to keep the stand clean and free from dust, because all parts can be reached from outside the frame.

THE BRACES. The Side Frames or Legs of the Stand are joined together by a four-arm brace, bolted at the top and bottom, making the stand absolutely rigid. This is very essential, as it lessens the vibration and so causes our machines to make less noise and last longer than those machines which are built on weak and wabbly stands.

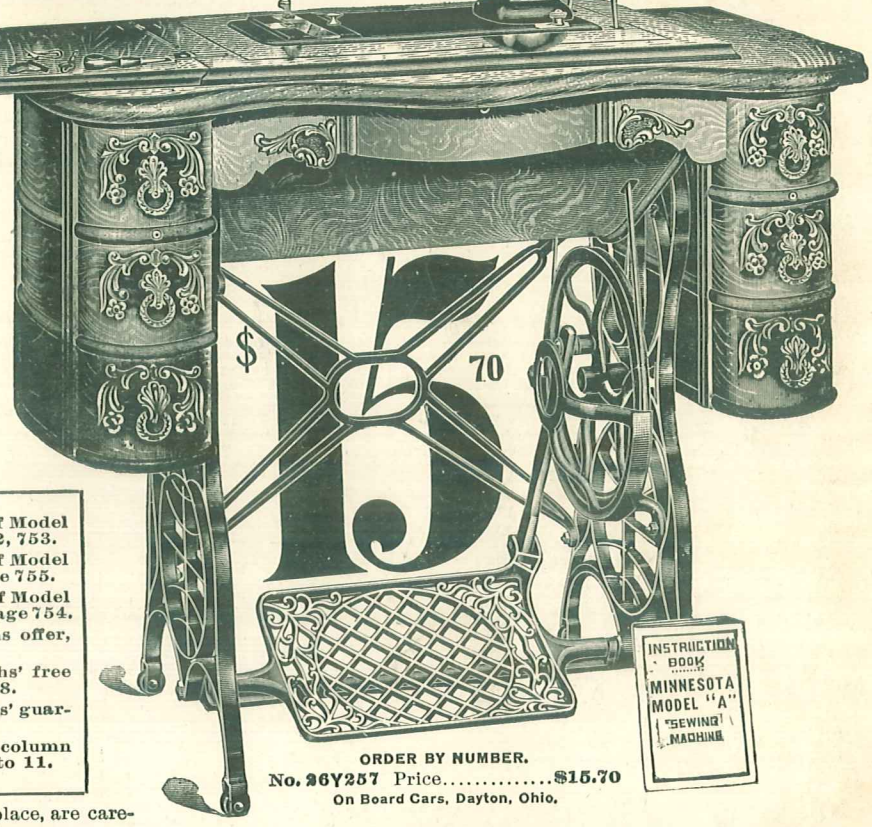
DRESS GUARD. The Dress Guard to this Stand is extra large, protecting the balance wheel and belt from any possible contact with the dress, at the same time substantially bracing the side frame.

TREADLE. The Treadle is of the open work style, with full ends, pivot bearing accurately trued, adjustable take up between the balance wheel and the treadle, putting the entire machine under easy control of the operator.

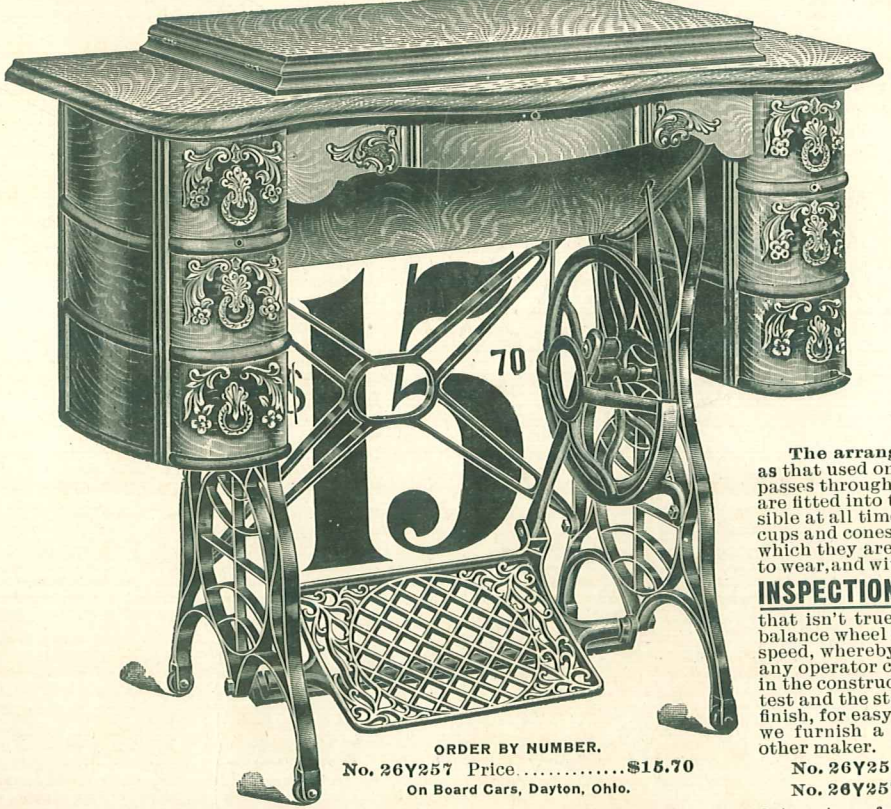
OIL GUARD. The Oil Guard, immediately under the Treadle, extends from side frame to side frame, is securely bolted, strengthens the frame and prevents the oil from dropping on the floor or carpet.

CASTERS. We use the highest grade Sewing Machine Casters made. They are of a large size, making it easy to move the machine from place to place, are carefully fitted and never break.

For full description of Model "A" head, see pages 752, 753.
For full description of Model "A" woodwork, see page 755.
For full description of Model "A" attachments, see page 754.
For our liberal terms offer, see page 738.
For our three months' free trial offer, see page 738.
For our twenty years' guarantee, see page 738.
For freight rates, see column 1st class rate, pages 7 to 11.

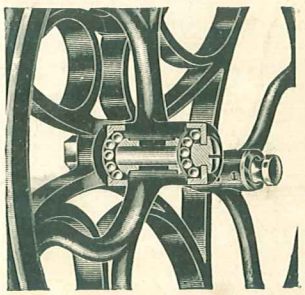


ORDER BY NUMBER.
No. 26Y257 Price.....$15.70
On Board Cars, Dayton, Ohio.



ORDER BY NUMBER.
No. 26Y257 Price.....$15.70
On Board Cars, Dayton, Ohio.

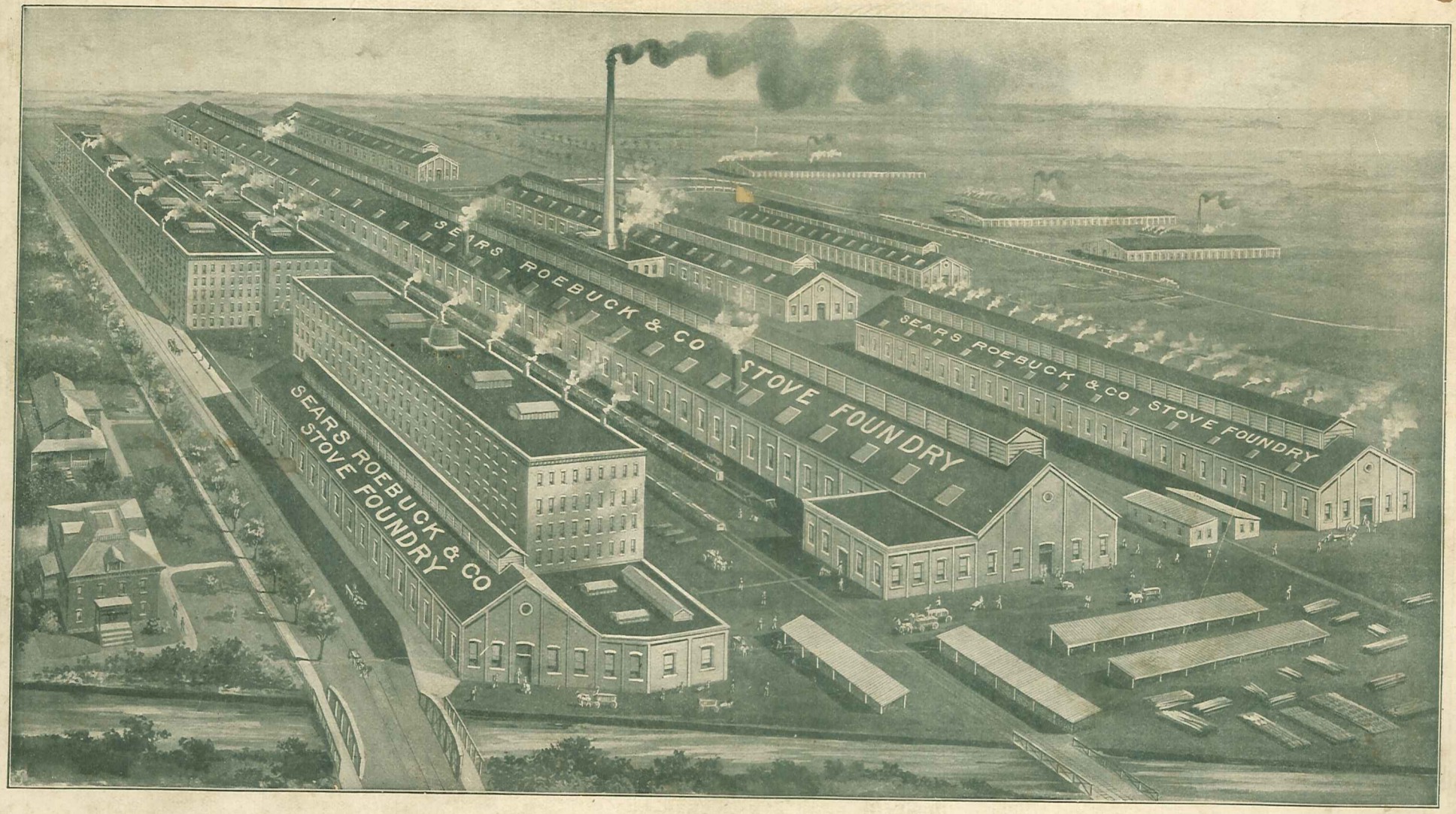
BALL BEARING BALANCE WHEEL. All our Model "A" Machines are equipped with Ball Bearing Hangers. The hanger is the large balance wheel and shaft fastened to the right stand leg, as shown in the illustration. As this wheel supplies the operating power to the head, the bearings on which the wheel revolves are naturally subjected to considerable strain, but, by the introduction of the ball bearings, all friction is removed and the wheel revolves with the same freedom and rapidity as the ball bearing crank hanger of the bicycle. The application of the ball bearing to the balance wheel is one of the greatest improvements and the greatest aid to the light running qualities of the machine, and we have demonstrated by actual experiments and tests that our ball bearing hanger is at least 20 per cent lighter running than any ball bearing device or arrangement used on any other sewing machine made. By the aid of ball bearings a machine is made not only lighter running, but exceedingly easy of operation and very rapid in action.



The arrangement of the Ball Bearing of the Balance Wheel is the same as that used on all high grade bicycles; the axle on which the wheel revolves passes through two steel cups, each of which contains 15 solid steel balls, which are fitted into the balance wheels and, by means of adjustable cones, it is possible at all times to have the balance wheel run lightly and noiselessly. The cups and cones used on our stands are turned out of a solid bar of steel, after which they are ground out and case hardened in oil, making them impervious to wear, and with proper oiling from time to time will make them last a lifetime.

INSPECTION. All parts are accurately trued, tested for strength, not a casting is allowed to be used that has a sand hole or defect or that isn't true to gauge. After the stand has been properly assembled, the balance wheel and treadle are operated by steam power at a very high rate of speed, whereby the balance wheel makes a great many more revolutions than any operator could possibly make. If there is the slightest flaw in the iron, or in the construction or adjustment of the stand, it becomes evident through this test and the stand is then rejected, and, as a result, for strength, beauty, design, finish, for easy running and for perfect control of the machine by the operator, we furnish a higher grade sewing machine stand than is furnished by any other maker.

No. 26Y256 Model "A" Five-Drawer Drop Head. Price.....$15.20
No. 26Y257 Model "A" Seven-Drawer Drop Head. Price..... 15.70

The above prices do not include attachments. We furnish a complete set, as fully described on page 754, at 75 cents additional.

THE LARGEST STOVE FOUNDRY IN THE WORLD